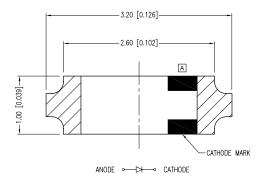
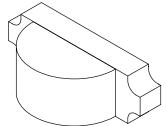
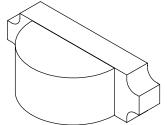
## UNCONTROLLED DOCUMENT





	2.00	[0.079]	
1.50 [0.059]			



ELECTRO-OPTICAL CHAR	ACTERISTICS TA	=25°C	If=20mA		
PARAMETER	MIN	TYP.	MAX	UNITS	TEST COND
PEAK WAVELENGTH		525		nm	
FORWARD VOLTAGE		3.5	4.2	Vf	
REVERSE VOLTAGE	5.0			Vr	Ir=100μA
axial intensity		45		mcd	If=20mA
VIEWING ANGLE		160		2x theta	
EMITTED COLOR:	GREEN				
EPOXY LENS FINISH:	WATER CLEA	<b>\</b> R			

SML-LXR85UPGC-TR

E.C.N. NUMBER AND REVISION COMMENTS

REV.

С

REV.

Α

В

LIMITS	ΩF	SVEE	OPERATION	۸Т	25.0
LIMII	UF	SAFE	UPERATION	ΑI	20 U

E.C.N. #10BRDR./ #10771.

E.C.N. #10BRDR. & REDRAWN/ #11704.

E.C.N. #11248.

PARAMETER	MAX	UNITS
PEAK FORWARD CURRENT*	100	mA
STEADY CURRENT	25	mA
POWER DISSIPATION	80	mW
DERATE FROM 25°C	-1.2	mW/*C
OPERATING TEMP.	-25 TO +85	•C
STORAGE TEMP.	-30 TO +85	•C
* t<10µS		

PART NUMBER

DATE

07.30.01

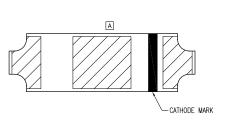
08.12.05

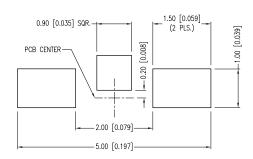
03.18.11

CAUTION: MOISTURE SENSITIVE DEVICE PER JEDEC LEVEL 2 STANDARDS

CAUTION: STATIC SENSITIVE DEVICE FOLLOW PROPER E.S.D. HANDLING PROCEDURES WHEN WORKING WITH THIS PART.

## RECOMMENDED SOLDER PAD LAYOUT





\*UNLESS OTHERWISE SPECIFIED TOLERANCES PER DECIMAL PRECISION ARE: X=±1 (±0.039), X.X=±0.5 (±0.020), X.XX=±0.25 (±0.010), X.XXX=±0.127 (±0.005). LEAD SIZE=±0.05 (±0.002), LEAD LENGTH=±0.75 (±0.030). MIN=  $^{+0.00}_{-0.00}$  MAX.=  $^{+0.00}_{-0.00}$ UNCONTROLLED DOCUMENT 290 E. HELEN ROAD 0.5mm x 3.2mm PCB, RIGHT ANGLE SURFACE MOUNT LED, 525nm GREEN, WATER CLEAR LENS, 3K PER REEL.



PALATINE, IL 60067-6976 PHONE: +1.847.359.2790 FAX: +1.847.359.6538 WEB: WWW.LUMEX.COM

\*\*THE SPECIFICATIONS MAY CHANGE AT ANY TIME WITHOUT NOTICE DUE TO NEW MATERIALS OR PRODUCT IMPROVEMENT.\*\*

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DATE:	03.18.11	DRAWN BY:	AB
PAGE:	1 OF 2	CHKD BY:	JD
SCALE:	NTS	APRVD BY:	JD
UNIT:	mm [INCH]	Pb	

UNCONTROLLED DOCUMENT PART NUMBER REV. С DATE E.C.N. NUMBER AND REVISION COMMENTS REV. LEAD FREE REFLOW PROFILE 07.30.01 E.C.N. #10BRDR./ #10771 Α В 08.12.05 E.C.N. #11248. 300°C 03.18.11 E.C.N. #10BRDR. & REDRAWN/ #11704. 10 SEC. MAX -250°C 4°C/SEC. MAX -200°C TEMPERATURE (°C) 90-120 SEC.

NOTES:

300s

250s

1. 3,000 PIECES PER REEL.

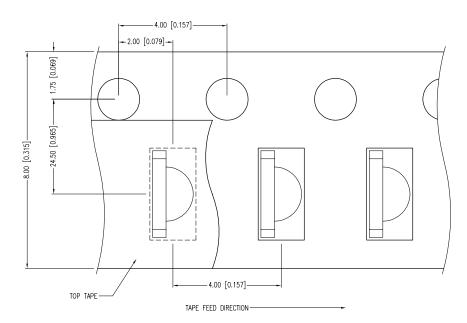
2. THE CATHODE IS ORIENTED TOWARDS THE TAPE SPROCKET HOLE.

200s 100s 150s TIME (SEC.)

TOTAL TIME ABOVE 220°C IS 60 SECONDS MAX.

2°C/SEC. MAX

50s



\*UNLESS OTHERWISE SPECIFIED TOLERANCES PER DECIMAL PRECISION ARE: X=±1 (±0.039), X.X=±0.5 (±0.020), X.XX=±0.25 (±0.010), X.XXX=±0.127 (±0.005). LEAD SIZE=±0.05 (±0.002), LEAD LENGTH=±0.75 (±0.030). MIN=  $^{+0.00}_{-0.00}$  MAX.=  $^{+0.00}_{-0.00}$ UNCONTROLLED DOCUMENT



290 E. HELEN ROAD PALATINE, IL 60067-6976 PHONE: +1.847.359.2790 FAX: +1.847.359.6538

150°C

100°C

50°C 25°C 0.C -

0.5mm x 3.2mm PCB, RIGHT ANGLE SURFACE MOUNT LED, 525nm GREEN, WATER CLEAR LENS, 3K PER REEL

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DATE:	03.18.11		11	DRAWN BY:	AB
PAGE:	2	OF	2	CHKD BY:	JD
SCALE:		NTS		APRVD BY:	JD
UNIT: mm [INCH]		(Pb)			

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Lumex:

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