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				P	LTR	DESCRIPTION	DATE
						A1 ECR-14-003312	05MAR2014
							GK HMR

REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER 2151439-5

FOR REPLACEMENT PARTS FOR APPLICATOR 2034074
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
2034074

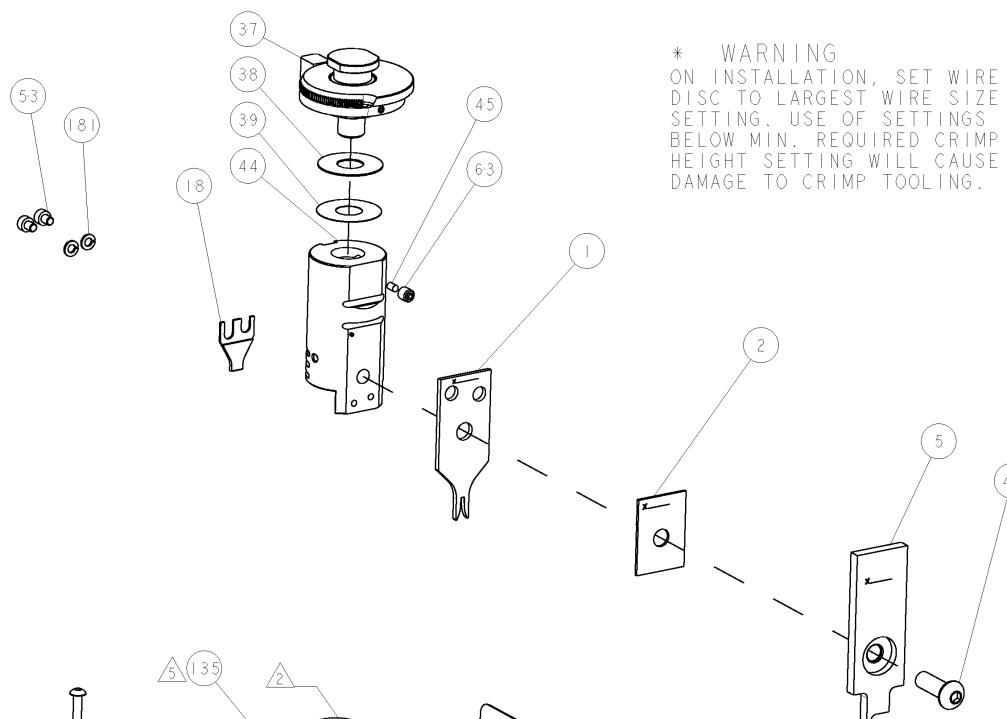
THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN GOPALAKRISHNA HV	TE Connectivity		
DIMENSIONS:		CHK RAGHAVENDRA			
		APVD RAGHAVENDRA	NAME		
TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC	SIDE FEED SYSTEM III APPLICATOR		
0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±		APPLICATION SPEC	WITH FINE ADJUST		
MATERIAL		WEIGHT	SIZE	CAGE CODE	DRAWING NO
FINISH			A3		C- 2034074
		CUSTOMER DRAWING	SCALE	SHEET 1 OF 2	REV A1

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PART NUMBER	REV	DESCRIPTION		PROGRAMMED MEMORY CHIP
2034074-1	A	CUTS CARRIER		8-2034074-1
2034074-6	A	CONTINUOUS CARRIER		8-2034074-6
7-2034074-1	A	-1 AND SPARE PARTS		9-2034074-1
7-2034074-6	A	-6 AND SPARE PARTS		9-2034074-6
7-2034074-7	A	SPARE PARTS KIT		-

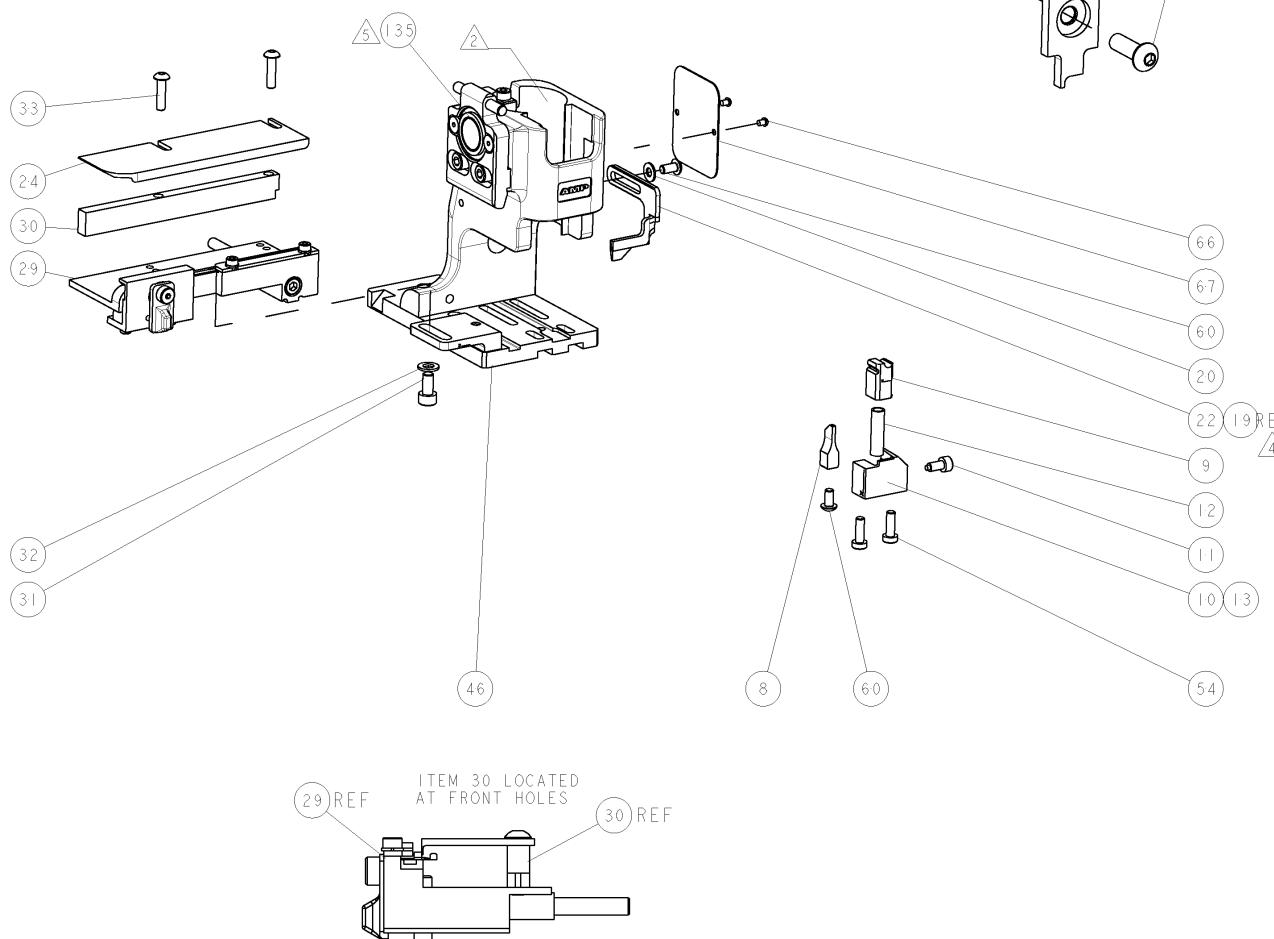
APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	1.78mm [.070]	F
INSUL	-	-
APPL INSTRUCTIONS 408-10135		

TERMINAL DATA: TE TERMINAL		TYCO ELECTRONICS CRIMP SPEC		
TERMINAL NAME: MOTOR TERMINAL 2				
WIRE STRIP LENGTH		INSULATION DIAMETER RANGE		
2.7-3.2 mm [.108-.127 IN]		1.50-2.50mm [.059-.098 IN]		
TERMINAL		1114-17006	-	-
APPL SPEC		-	-	-
TERMINALS APPLIED				
279328-1	-	-	-	-

WIRE SIZE	CRIMP HEIGHT mm [INCH]	REF SETTING*
0.5mm ²	1.12±.05 [.044±.002]	B1
0.4mm ²	1.07±.05 [.042±.002]	B5
0.3mm ²	1.02±.05 [.040±.002]	B9
0.2mm ²	.97±.05 [.038±.002]	C3



* WARNING
ON INSTALLATION, SET WIRE
DISC TO LARGEST WIRE SIZE
SETTING. USE OF SETTINGS
BELOW MIN. REQUIRED CRIMP
HEIGHT SETTING WILL CAUSE
DAMAGE TO CRIMP TOOLING.



	2	2	2	2	18026-2	WASHER, SPRG LOCK, REG M4	181
REF	REF	REF	REF	REF	SEE TABLE	MEMORY CHIP, PROGRAMMED	135
-	I	I	I	I	1633565-1	DOCUMENTATION PACKAGE S1II	71
-	I	I	I	I	1976552-1	TAG, IDENTIFICATION	67
-	2	2	2	2	21017-1	SCREW, DRIVE	66
-	I	I	I	I	3-18031-0	SCR, SET, CUP POINT M6 X 6.0	63
-	2	2	2	2	1655785-1	SCR, BTN SKT HD CAP (M4 X 8)	60
-	2	2	2	2	1655783-3	SCR, CAP, SOC HD, LOW HEAD, M4 X 12	54
-	2	2	2	2	1-1655316-7	SCR, SKT HD CAP, M4 X 5.0	53
-	I	I	I	I	1752300-1	SF SYSTEM III APPLICATOR	46
-	I	I	I	I	690191-1	PLUG, NYLON	45
-	I	I	I	I	1901069-1	RAM ASSEMBLY, SYSTEM III RETROFIT	44
-	I	I	I	I	2-1655785-3	SCR, BTN SKT HD CAP (M8 X 25)	41
-	I	I	I	I	690125-1	SHIM SUB-ASSY	39
-	I	I	I	I	1-469367-2	SHIM	38
-	I	I	I	I	879103-4	FINE ADJUST HEAD ASSEMBLY	37
-	2	2	2	2	1655785-3	SCR, BTN SKT HD CAP (M4 X 16)	33
-	I	I	I	I	18028-3	WASHER, FLAT, REG M5	32
-	I	I	I	I	5-1655316-3	SCR, SKT HD CAP, M5 X 10.0	31
-	I	I	I	I	1320908-4	SPACER, STRIP GUIDE	30
-	I	I	I	I	1901087-1	ASSEMBLY, STRIP GUIDE	29
-	I	I	I	I	1320928-1	PLATE, STRIP GUIDE	24
-	I	I	I	I	1976045-1	STRIPPER	22
-	I	I	I	I	18028-2	WASHER, FLAT, REG M4	20
REF	REF	REF	REF	REF	1752311-1	STRIPPER	19
-	I	I	I	I	1-690518-1	HOLD DOWN, TERMINAL	18
-	I	-	I	-	1338684-1	SHEAR HOLDER, FRONT	13
-	I	I	I	I	3-22280-3	SPRING, COMPRESSION	12
-	I	I	I	I	356885-4	STOP, SHEAR	11
-	-	I	-	I	1320921-1	SHEAR HOLDER, FRONT, CUT	10
-	I	I	I	I	462006-1	FLOATING SHEAR, FRONT	9
⚠	I	2	2	I	7-1633139-4	ANVIL, COMBINATION	8
⚠	-	I	I	I	2-455889-0	DEPRESSOR, SHEAR	5
⚠	-	I	I	I	1-455888-0	SPACER, CRIMPER	2
⚠	I	2	2	I	3-456404-2	CRIMPER, WIRE PREMIUM	1
-77	-76	-71	-6	-I	PART NO	DESCRIPTION	ITEM NO

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DIMENSIONS: INCHES(mm)		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME		
 0 PLC 1 PLC 2 PLC 3 PLC 4 PLC ANGLES		± ± ± ± ± ±		SIDE FEED SYSTEM III APPLICATOR WITH FINE ADJUST		
		APPLICATION SPEC SEE TABLE				
MATERIAL	FINISH	WEIGHT	SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
-	-	-	A 1	00779	C-2034074	-
CUSTOMER DRAWING			SCALE	3:5	SHEET	OF
			REV			A

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