	4		3	
	THIS DRAWING IS UNPUBLISHED.	RELEASED FOR PUBLICATION , 19 .		
D	SERRATIO 3.45 [.136] —		FOF	68 ±0.08 DIA 45 ±.003 J * #6 STUD 6.35 ±0.20 [.250 ±.008 J
С	MAX DIA			
B	1.65 [.065] MIN DIA	10.95 [.431] MAX 6.3 [.25 MIN MIN 14.20 [.559 MAX		0.79±0.05 [.031±.002]
А		RPORATED VICE SYSTEMS PRODUCT INFORMATION CENTER 1-800-522-6752 TOOLING ASSISTANCE CENTER 1-800-722-1111 1-800-526-5142	RECOMMENDED OPERATING TEMPERATURE: 170°C MAX VOLTAGE RATING: NOT APPLICABLE WIRE CROSS SECTIONAL AREA RANGE: 0.26-1.65mm ² [509-3,260] CIR MILS STRANDED	

AMP 1471-9 REV 23FE895

\sim	
2	

				1			
LOC	DIST			REVISIONS			
G	14	P	LTR	DESCRIPTION	DATE	DWN	APVD
			0	-	08MAY97	DKS	MJS

AMP	E13288			
WIRE RANGE	Listed			
22-16 AWG	22-16 AWG			
STRANDED	STRANDED			
LR7189	MILITARY P/N			
Certified	AND CLASS			
NOT	NOT			
CERTIFIED	APPLICABLE			

1 STAMP AMP ____ APPROX AS SHOWN 22-16 TERMINALS ARE STAMPED 22-18 IN ACCORDANCE WITH MILITARY SPEC MIL-T-7928 COMMERCIAL WIRE RANGE IS 22-16 SEE TABLE BELOW FOR STAMPING DESIGNATION

- TIN PL 0.00254[.000100] MIN THK PER MIL-T-10727
- (3) TIN-LEAD PL 0.00254[.000100] MIN THK PER MIL-T-10727
- GOLD PL 0.00127[.000050] MIN THK PER MIL-G-45204 OVER NICKEL PL 0.00076[.000030] MIN THK PER QQ-N-290
- A NICKEL PL 0.00762[.000300] MIN THK PER QQ-N-290

22-18*	<u>A</u> -	2-51873-1		
18*	<u>A</u> -	1-51873-9		
20*		1-51873-8		
22-18*	<u>A</u> -	51873-9		
22-18*	<u>A</u> -	51873-8		
18*	<u>A</u> -	51873-4		
20*	<u>A</u> -	51873-3		
22*	<u>A</u> -	51873-2		
22-18*	<u>A</u> -	51873-1		
STAMPING	FINISH	AMP PART NUMBER		

THIS DRAWING IS A CONTROLLED DOCUMENT.			DWN DK SCHRUM	08MA Y97			AMP Incorport	
			снк MJ SPICER	Vama 197			Harrisburg, I	PA 17105-3608
DIMENSIONS:	TOLER OTHERW	ANCES UNLESS	APVD	08MA Y97				
mm []NCHES]			JL MECKLEY		I TI	FRMINAL	_, RING T	ANGLIE
	O PLC	±-	PRODUCT SPEC				ו 🗸 אובאו ק	
φ	1 PLC	±-	_				BUDGET	
(⊕) t+	2 PLC 3 PLC	±0.20[.008] ±-	APPLICATION SPEC					
	4 PLC	- ±- ±-	_		SIZE	CAGE CODE	DRAWING NO	
MATERIAL	FINISH	1-	WEIGHT		110	00779	C- 51873	
COPPER			_		AZ	00773		
PER ASTM B-152 ANNEALED	שב	E TABLE	CUSTOMER DRAW	VING			SCALE 10:1 SHEET	7 ^{of} 1 ^{rev} 0

D

С

51873

В

Mouser Electronics

Authorized Distributor

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TE Connectivity: 51873-1