



NOTES:

1. NUT IS TO ACCEPT A TORQUE OF 18 LB.-IN. WITHOUT CRACKING OR STRIPPING
2. THE STARTING POINT OF THE LEAD THREAD CANNOT EXCEED .030 FROM SURFACE [A].
3. "FLASH EXTENDING ABOVE SURFACE [A] CANNOT EXCEED .006 HIGH AND .004 THICK.

PACKAGING NOTES:

PLACE IN TOTE -580599 LINED WITH POLY BAG -890-750 LABEL TOTE WITH -914-796 PRINTED PER GENERAL LABEL SPEC. LS-000003.

1	057295	RYNITE 415 HP	DESCRIPTION	LB	2.25
NO	COMPONENT NO			QTY/M	U/M

BILL OF MATERIAL			
CDPIES TO	MATL SPEC	FINISH	
1	9 18	DRW	SCALE 4:1
2	10 19	KAM	DATE 1/23/97
3	12 20	CHK	SUPER DRW
4	13 21	APPD	RAW STK WT
5	14 23		LBS/M
6	15 33		TOLERANCE UNLESS OTHERWISE SPECIFIED
7	16 43		TWO PLACE DEC ±.01
8	17 53		THREE PLACE DEC ±.005
			ANGULAR ±1°
TITLE			
HEX NUT, MOLDED			

LTR	REVISION	CHK	APD
K	39068C-REVISE & REDRAWN IN NEW STRUCTURE 4/16/98 KAM		
L	39682C-CHG. 0.845 TO .7896 03/22/99 PJM		
M	80635C-CHG. .7896 TO 2.25 08/22/00 PJM		

UNLESS OTHERWISE SPECIFIED, DIMENSIONS DO NOT INCLUDE PLATING.
 DENOTES CRITICAL CHARACTERISTICS.
 DENOTES CPK DIMENSIONS - MINIMUM CPK VALUE
 DENOTES A CHARACTERISTIC THAT PROVIDES AN INDICATION OF THE STARTING POINT OF THE LEAD THREAD FOR MEASUREMENT AND TOLERANCE TO BE USED IN THE INSPECTION PROCEDURE FOR MEASUREMENT.
 DENOTES CP DIMENSIONS - MINIMUM CP VALUE
 DIMENSIONS WITHIN THE DIMENSIONAL LIMITATIONS SHOWN ARE FOR MAXIMUM TOOL LIFE.

UNCONTROLLED DOCUMENT

REVISION	DRWS. NO.
M	903-097
DES PLAINES, ILL INOIS 60016	

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