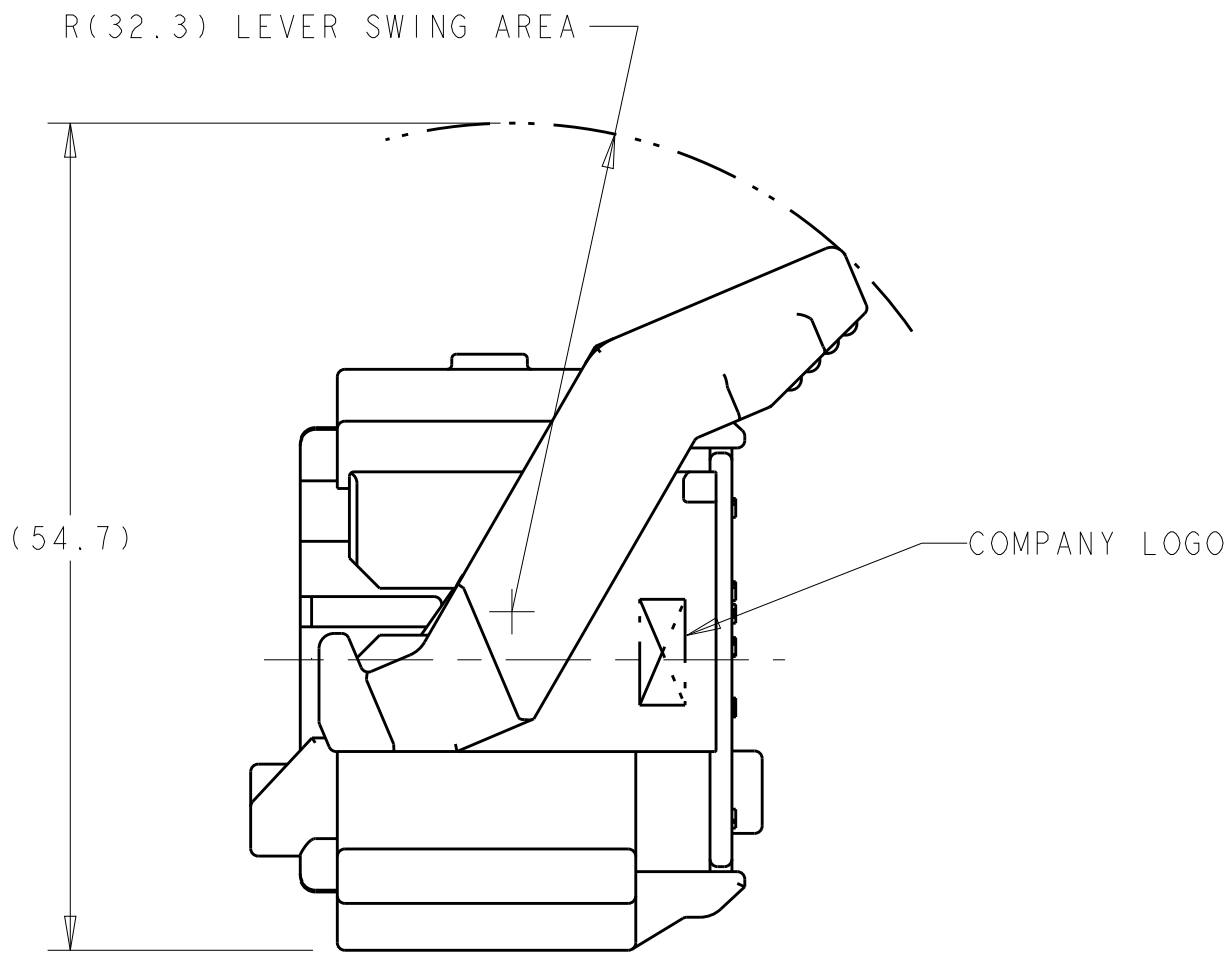


REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
A15		REVISED PER ECO-11-002569	25FEB2011	DLD	DCM
A16		REVISED PER ECO-14-011102	22JUL2014	DLD	DCM



PART NUMBER:
1438691-1
SHOWN WITH SPACER
IN SEATED POSITION
SCALE 2:1

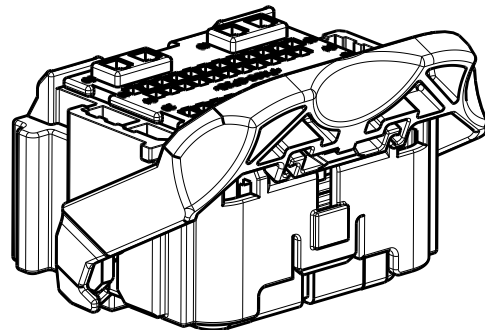
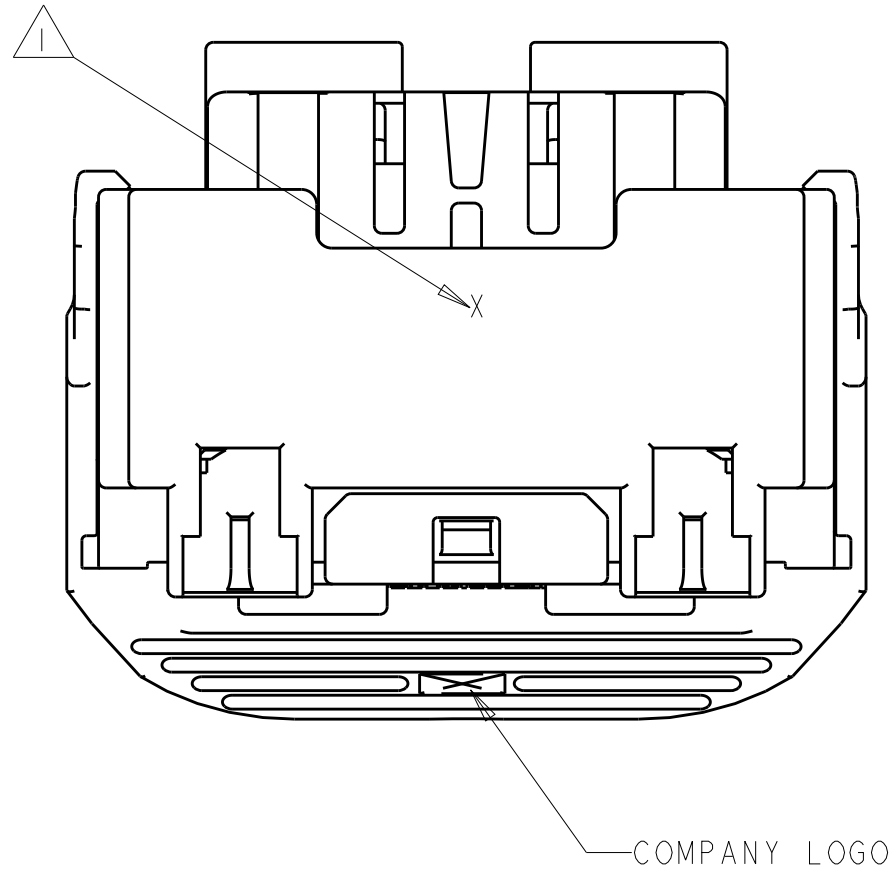


SHOWN WITH SPACER IN SEATED POSITION

- ⚠️ PRINT TE PART NUMBER AND TRACEABILITY (YY : 2 DIGIT YEAR, JJJ = JULIAN DATE, HH = 2 DIGIT MILITARY HOUR CODE) IN THE LOCATION AT ASSEMBLY.
- ⚠️ OPTIONAL WIRE SHIELD PART NUMBERS (SOLD SEPARATELY) 1438126, 1438180, 1488373, AND 1488572. CONTACT TE ENGINEERING FOR MINIMUM FEED THRU CONDITION.
3. APPLICABLE TERMINAL PART NUMBERS (SOLD SEPARATELY) FOR TIN APPLICATIONS: 1393367 AND 1393366. FOR GOLD APPLICATIONS: 1393365 AND 1393364 FOR TERMINATION AND REELING OPTIONS SEE DRAWINGS 1393367, 1393366, 1393365, AND 1393364.
4. APPLICABLE MOLEX (1.5) POWER TERMINAL PART NUMBERS: 33012-0002 TIN 0.50-1.50mm²
5. CAM LEVER AND SPACER ARE SHIPPED IN THEIR PRE-ASSEMBLED POSITIONS.
6. REFERENCE TE INSTRUCTION SHEET 408-8893.



SECTION A-A
SPACER AND LEVER IN
PRE-SEATED POSITION
(DELIVERY CONDITION)



SCALE 1:1

GREEN	PERIMETER SEAL	6
GRAY	LEVER	5
BROWN	GROMMET SEAL	4
BLACK	COVER	3
RED	SPACER	2
BLACK	HARNESS, KEY "A"	1
PART COLOR	DESCRIPTION	ITEM NO.

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN B. CRISAMORE 21JUL2004	NAME	
DIMENSIONS:		CHK M. HITCHCOCK 21JUL2004	ASSEMBLY, 50-WAY, KEY A, PCM HARNESS	
mm		APVD C. MARTIN 21JUL2004		
TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC		
0 PLC ±.3		APPLICATION SPEC	SIZE CAGE CODE DRAWING NO	
1 PLC ±0.3		WEIGHT	A100779C=1438691	
2 PLC ±0.10		Customer Drawing	RESTRICTED TO	
3 PLC ±.1			SCALE 2:1 SHEET 1 OF 4 REV A16	
4 PLC ±.1				
ANGLES FINISH				



1. GENERAL TOLERANCE:
 ± 0.3 ALL ONE PLACE DIMENSIONS
 ± 0.10 ALL TWO PLACE DIMENSIONS
 $\pm 1^{\circ}00'$ ALL ANGULAR DIMENSIONS

2. DRAFT ANGLE PERMISSIBLE ONLY WITHIN DRAWING TOLERANCE.

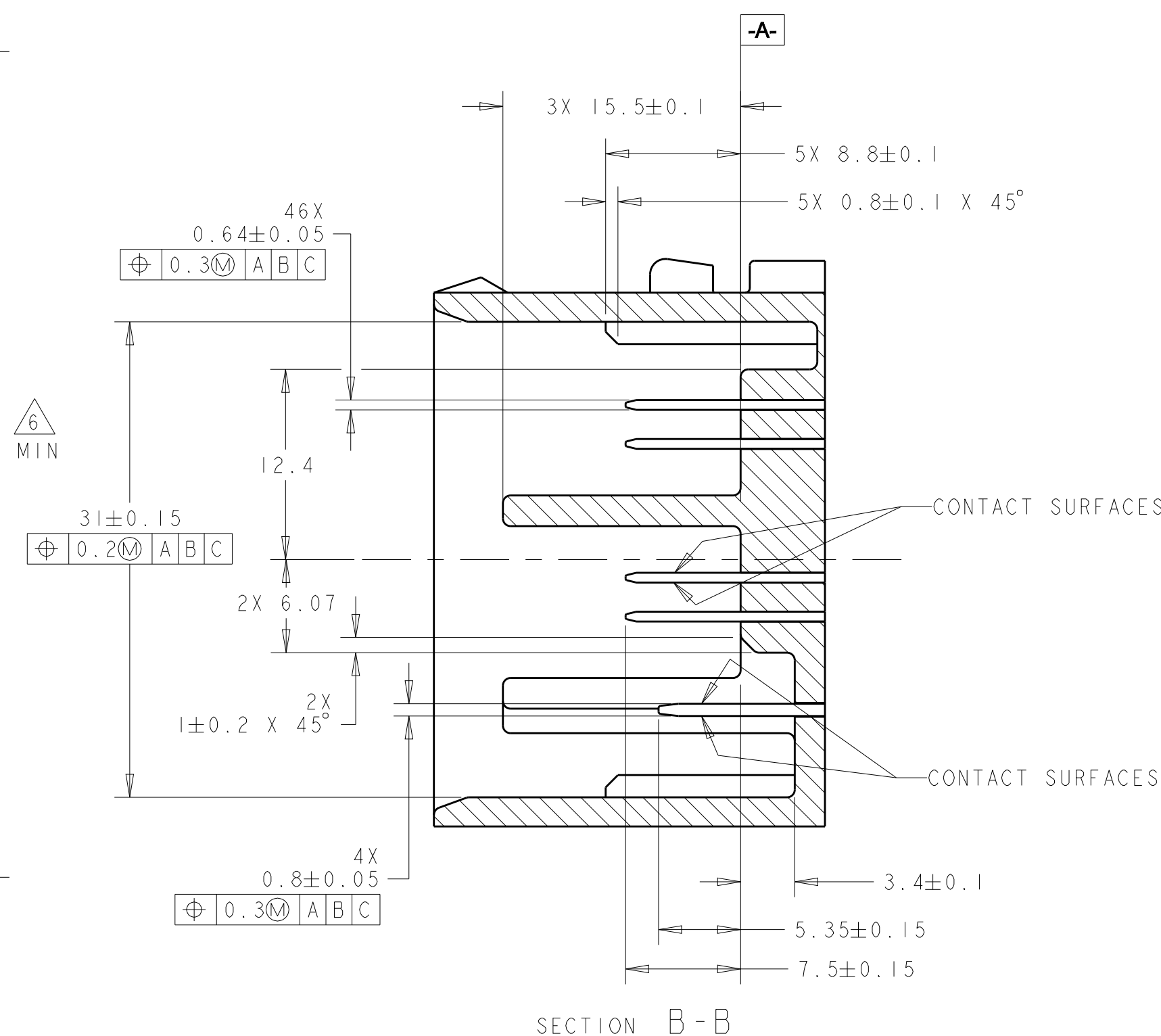
3 SEALING SURFACE. NO WITNESS LINES OR DAMAGE PERMITTED.

4. ALL UNMARKED RADII TO BE 0.5 MAX., UNLESS OTHERWISE SPECIFIED.

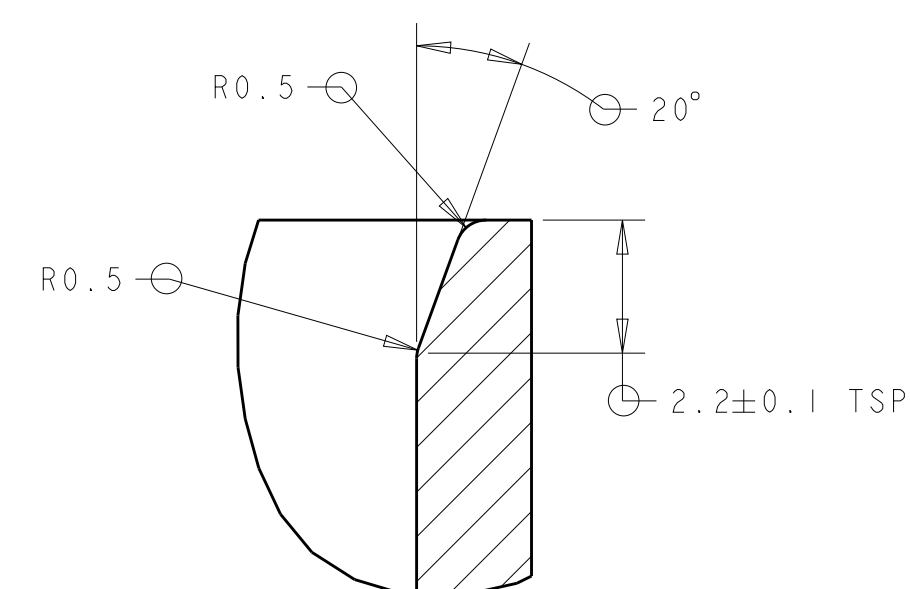
5 VENT HOLE SIZE AND LOCATION IS OPTIONAL.

6 THIS AREA TO REMAIN CLEAR FOR THE HARNESS ASSEMBLY.

 TERMINAL POSITION IDENTIFICATION.



SECTION B-B



DETAIL E
SCALE 8:1

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN B CRISAMORE	21JUL2004	
		CHK M HITCHCOCK	21JUL2004	
		APVD C MARTIN	21JUL2004	NAME
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		TE Connectivity ASSEMBLY, 50-WAY, KEY A, PCM HARNESS
mm		PRODUCT SPEC		
		APPLICATION SPEC		
0 PLC ±. 1 PLC ±0.3 2 PLC ±0.10 3 PLC ±. 4 PLC ±. ANGLES ±1°		SIZE CAGE CODE DRAWING NO		
MATERIAL	FINISH	A100779C=1438691		
-	-	RESTRICTED TO		
		WEIGHT	-	
		Customer Drawing		SCALE 2:1 SHEET 2 OF 4 REV. 1

8	7	6	5	4	3	2	1
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[TE Connectivity:](#)

[3-1438691-5](#)