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						B1		ECR-14-003325			11MAR2014		
											GK HMR		

# REPLACED BY OCEAN STYLE APPLICATOR PART

## NUMBER 2151220-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1385891  
 REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)  
 WILL REMAIN AVAILABLE.

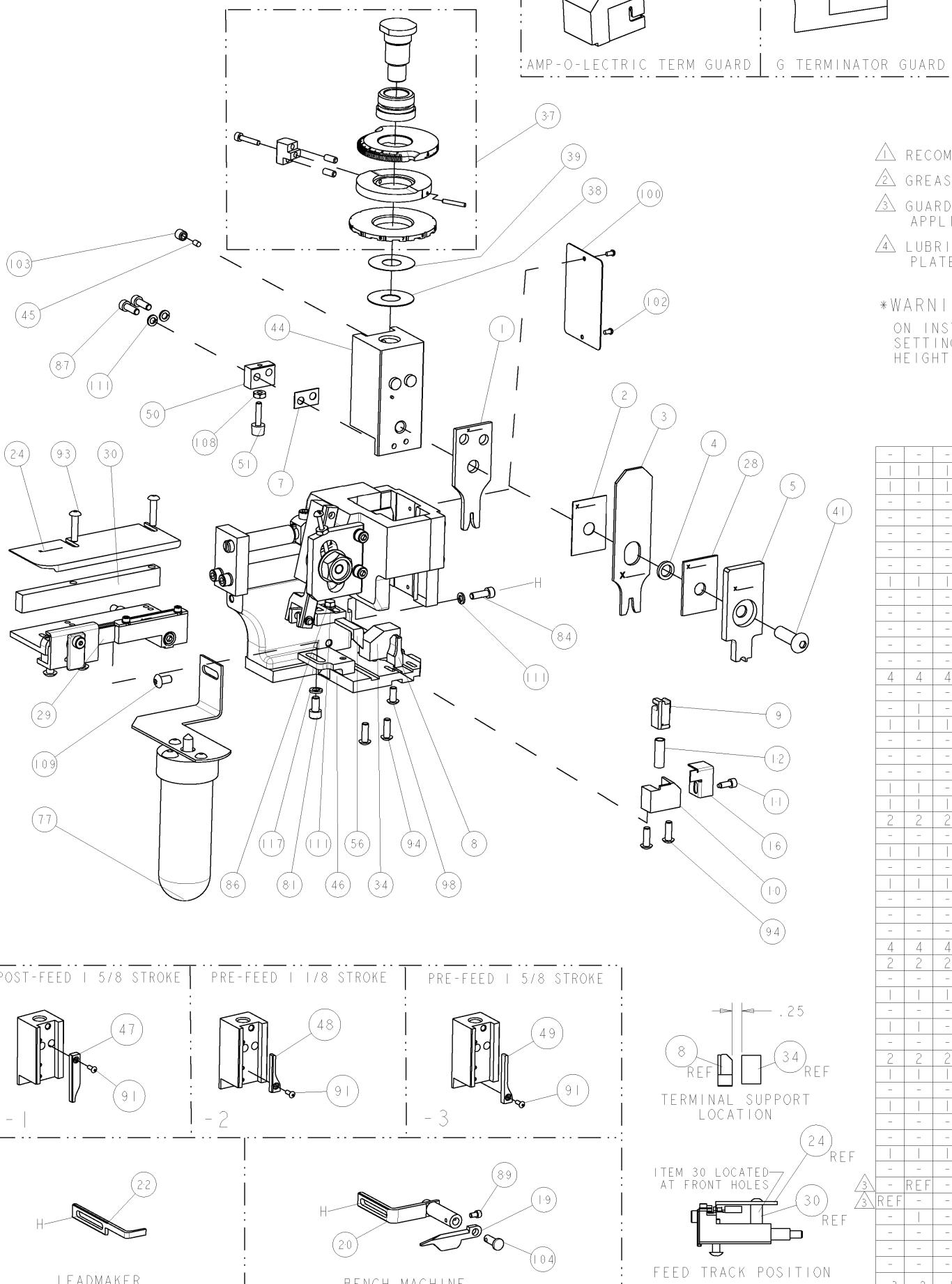
THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE  
 SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR  
 1385891

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN GOPALAKRISHNA HV		TE Connectivity	
DIMENSIONS:		CHK RAGHAVENDRA			
		APVD RAGHAVENDRA			
TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC			
0 PLC ±		APPLICATION SPEC			
1 PLC ±					
2 PLC ±					
3 PLC ±					
4 PLC ±					
ANGLES ±		WEIGHT		RESTRICTED TO	
MATERIAL		CUSTOMER DRAWING		A3	
FINISH		DRAWING NO		C- 1385891	
		SCALE		SHEET 1 OF 2	
		REV B1			

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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE
1385891-1	A	122500-1	LEADMAKER	POST FEED
1385891-2	B	565435-5	BENCH MODEL K	PRE FEED
1385891-3	A	354500-1	BENCH MODEL G	PRF FFED



- ▲ RECOMMENDED SPARE PARTS
- ▲ GREASE LIGHTLY
- ▲ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE
- ▲ LUBRICATOR REQUIRED WITH GOLD OR SILVER PLATED TERMINALS

\*WARNING

ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE  
SETTING. USE OF SETTING BELOW MIN REQUIRED CRIMP  
HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DNW	APVB
-	-	A	RELEASED		28JAN2005	LG	TE
-	-	A1	EC 0150-0136-05		14FEB2005	LG	TE
-	-	B	ECR 05-006080		01JUL2005	LG	TE
-	-	-	-	-	-	-	-
-	-	-	-	-	-	-	73
-	-	-	-	-	-	-	72
-	-	-	-	-	-	-	71
-	-	-	-	-	-	-	70
-	-	-	-	-	-	-	69
-	-	-	-	-	-	-	68
-	-	-	-	-	-	-	67
-	-	-	-	-	-	-	66
-	-	-	-	-	-	-	65
-	-	-	-	-	-	-	64
-	-	-	-	-	-	-	63
-	-	-	-	-	-	-	62
-	-	-	-	-	-	-	61
-	-	-	-	-	-	-	60
-	-	-	-	-	-	-	59
-	-	-	-	-	-	-	58
-	-	-	-	-	-	-	57
			-	458537-2	PAWL, FEED	-	56
-	-	-	-	-	-	-	55
-	-	-	-	-	-	-	54
-	-	-	-	-	-	-	53
-	-	-	-	-	-	-	52
			-	811242-2	BUMPER, HOLD DOWN	-	51
			-	690753-1	SPACER, TONKER	-	50
	-	-	-	690602-6	CAM, PRE FEED, 1 5/8	-	49
-		-	-	690602-5	CAM, PRE FEED, 1 1/8	-	48
-	-		-	690501-4	CAM, POST FEED, 1 5/8	-	47
			-	459456-1	APPL. BASIC SUB ASSEMBLY	-	46
			-	690191-1	PLUG, NYLON	-	45
			-	455673-1	RAM	-	44
-	-	-	-	-	-	-	43
-	-	-	-	-	-	-	42
			-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	-	41
-	-	-	-	-	-	-	40
			-	690125-1	SHIM SUB-ASSY	-	39
			-	469367-9	SHIM	-	38
			-	879103-2	FINE ADJUST HEAD SUBASSY	-	37
-	-	-	-	-	-	-	36
-	-	-	-	-	-	-	35
			-	690786-6	TERMINAL SUPPORT	-	34
-	-	-	-	-	-	-	33
-	-	-	-	-	-	-	32
-	-	-	-	-	-	-	31
			-	1320908-1	SPACER, STRIP GUIDE	-	30
			-	1633091-1	SUB-ASSEMBLY, FEEDTRACK	-	29
			-	1-455888-5	SPACER, CRIMPER	-	28
-	-	-	-	-	-	-	27
-	-	-	-	-	-	-	26
-	-	-	-	-	-	-	25
			-	1320928-3	PLATE, STRIP GUIDE	-	24
-	-	-	-	-	-	-	23
-	-		-	690472-2	STRIPPER	-	22
-	-	-	-	-	-	-	21
		-	-	679218-1	STRIPPER/ WIRE STOP ASSY	-	20
		-	-	458949-1	STRIPPER, SIDE	-	19
-	-	-	-	-	-	-	18
-	-	-	-	-	-	-	17
			-	318563-1	GUARD, FRONT CHIP	-	16
-	-	-	-	-	-	-	15
-	-	-	-	-	-	-	14
-	-	-	-	-	-	-	13
			-	5-22280-0	SPRING, COMPRESSION	-	12
			-	690461-1	STOP, SHEAR	-	11
			-	690459-1	SHEAR HOLDER, FRONT	-	10
			-	1-454276-9	FLOATING SHEAR, FRONT	-	9
			-	9-803653-3	ANVIL, COMBINATION	-	8
			-	1-240641-7	SPACER	-	7
-	-	-	-	-	-	-	6
			-	1-455889-4	DEPRESSOR, SHEAR	-	5
			-	238011-7	BLOCK, CRIMPER SPACER	-	4
			-	456134-5	CRIMPER, INSULATION F PREMIUM	-	3
			-	455888-4	SPACER, CRIMPER	-	2
			-	1-456405-5	CRIMPER, WIRE PREMIUM	-	1
-3	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO	
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		R. KNEPPER		DNW	19JAN2005	Tyco Electronics Harrisburg, PA 17105-3608	
		APVB		NAME			
		PRODUCT SPEC					
		APPLICATION SPEC					
		SIZE		CAGE CODE		DRAWING NO	
		A		00779		C-1385891	
		RESTRICTED TO					
		FINISH		WEIGHT			
		0 PLC		-			
		1 PLC		-			
		2 PLC		-			
		3 PLC		+0.001			
		4 PLC		+0.0001			
		ANGLES		+			
		FINISH		WEIGHT			
		-		-			
		DIMENSIONING & TOLERANCING		CUSTOMER DRAWING		SCALE	
		INCHES		3:5		SHEET	
		MM		0		OF	
		REV		B			

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Authorized Distributor

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[1385891-1](#)