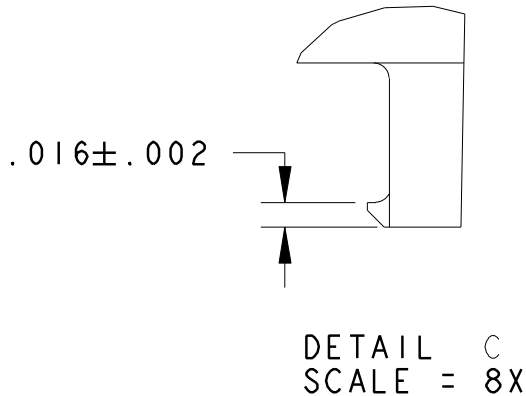
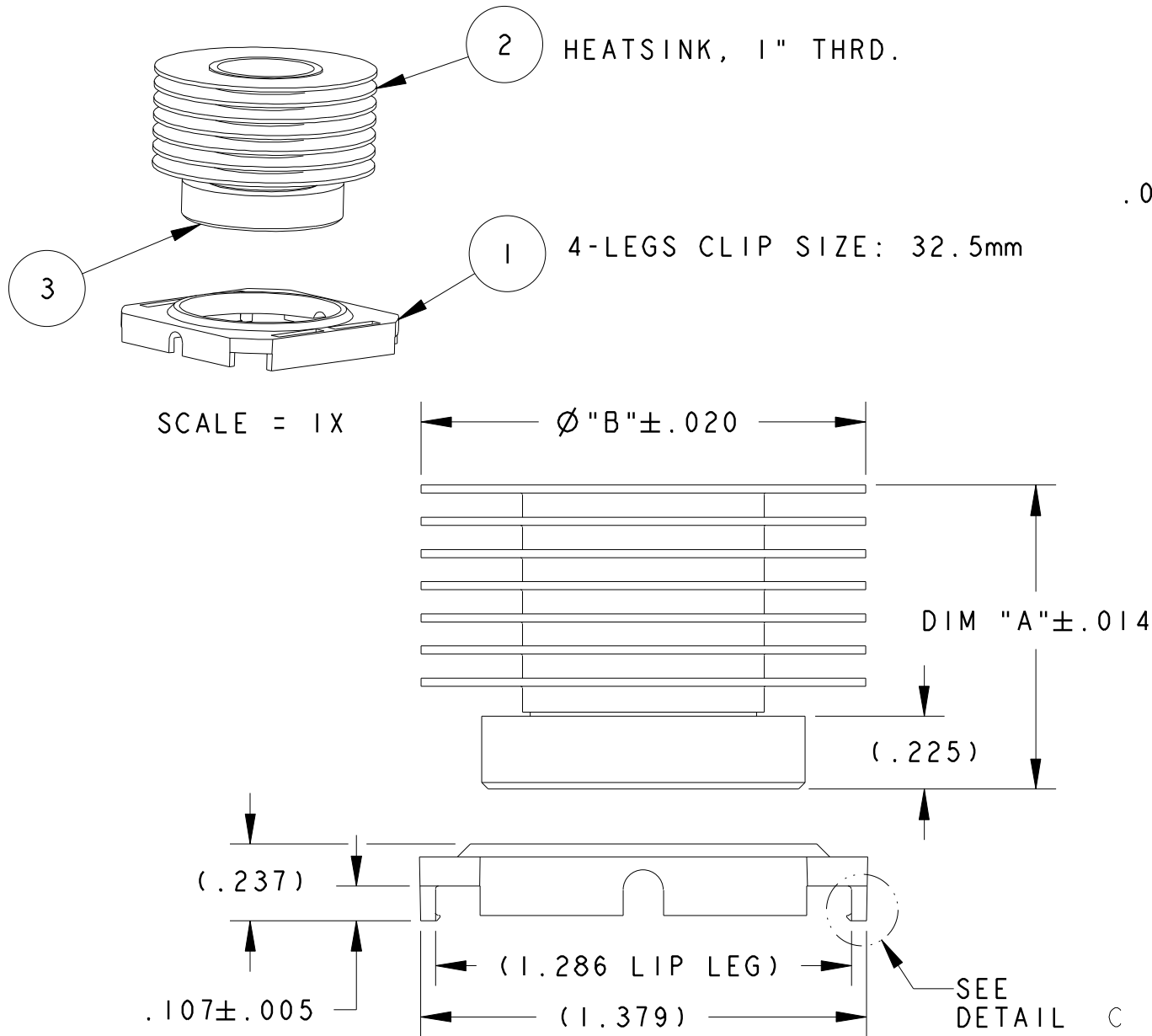


CUSTOMER DRAWING
SPECIFICATIONS ARE SUBJECT TO CHANGE WITHOUT NOTICE



- 1. MATERIAL:
HEAT SINK: ALUMINUM
CLIP: BLACK PEI (UL94-VO)
2. BEFORE THE HEATSINK APPLICATION, THE USER SHOULD IDENTIFY THE SPECIFICATION OF MAXIMUM LOAD ON THE BGA PACKAGE.
SCREW DRIVER SLOT (.070 WIDE X .100 DEEP) PROVIDED IN THE CENTER PORTION OF THE HEAT SINK. FOR ACCURATE TORQUE SETTING, SCREW DRIVER BIT MUST BE ALIGNED TO THE CENTER LINE OF THE HEAT SINK.
HEATSINK TORQUE SPECIFICATIONS CONVERTED TO FORCE. BARE DIE PACKAGE:
2.0 POUND-FORCE INCH TORQUE = 8.1 POUND-FORCE (0.23 NEWTON METER TORQUE = 36.03 NEWTON)
2.5 POUND-FORCE INCH TORQUE = 10.1 POUND-FORCE (0.28 NEWTON METER TORQUE = 44.93 NEWTON)
FULL SIZE LID PACKAGE:
2.0 POUND-FORCE INCH TORQUE = 6.9 POUND-FORCE (0.23 NEWTON METER TORQUE = 30.69 NEWTON)
2.5 POUND-FORCE INCH TORQUE = 8.7 POUND-FORCE (0.28 NEWTON METER TORQUE = 38.70 NEWTON)
3. REMOVE CLIP WITH REMOVAL TOOL P/N: 1542616-1
4. RoHS COMPLIANT AND CERTIFIED.

Table with 3 columns: ITEM NO., DESCRIPTION, QTY. Rows include Interface, Heatsink, and Mounting Clip.

Table with 7 columns: LFM, LFM, LFM, Assembly HS Part No., Description, Ø"B", DIM "A". Includes thermal performance data and assembly specifications.

Revision history table, Tyco Electronics header, and title block containing drawing information, dimensions, and part numbers.

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