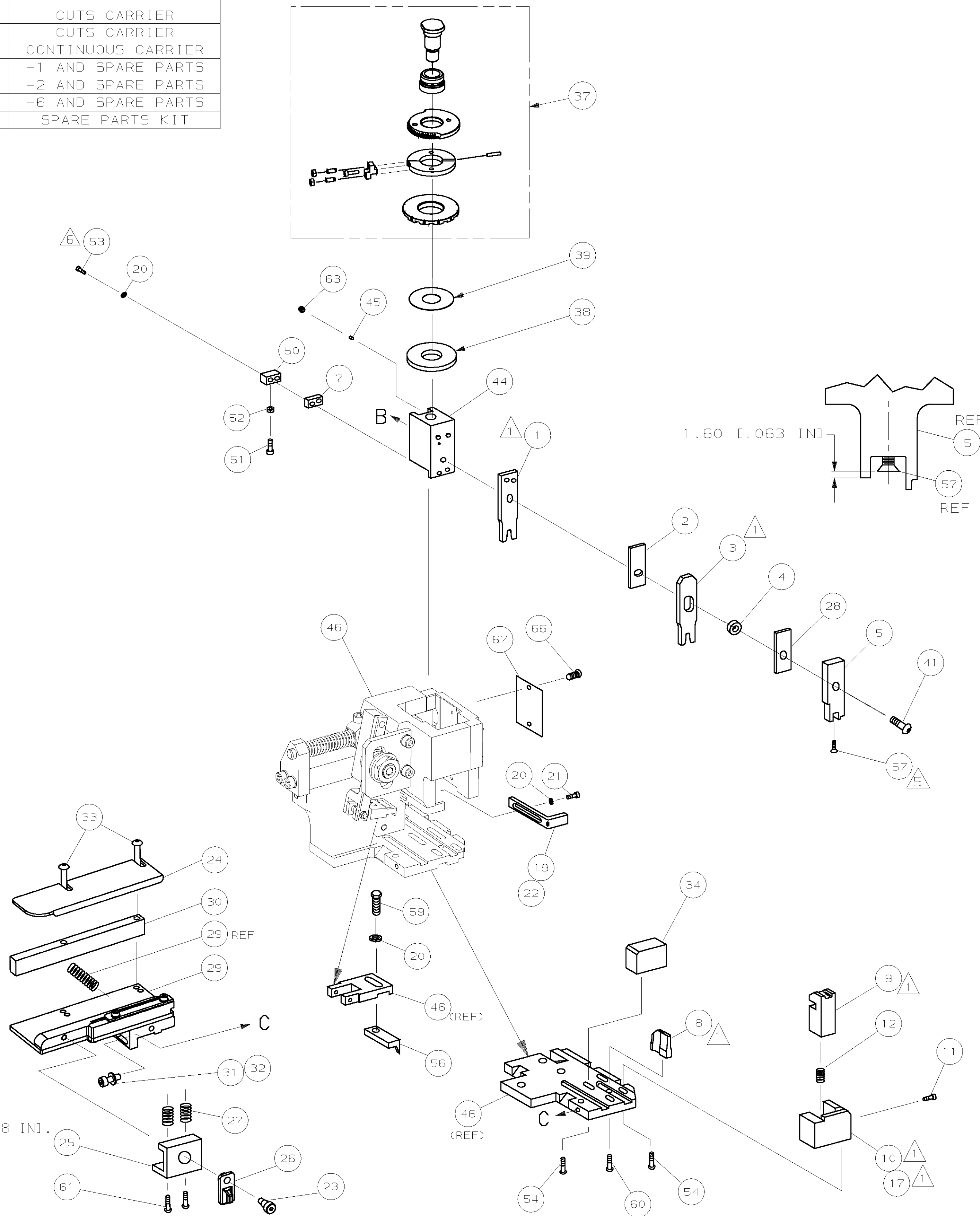


1. RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
4. THIS APPLICATOR APPLIES TERMINAL WITH A SEAL.
INSULATION DIA QUOTED IS OUTSIDE DIAMETER OF SEAL.
WIRE INSULATION DIA IS DEPENDENT ON SEAL BEING APPLIED.
INS. RANGE FOR SEAL P/N 1572466-1 IS 2.10-3.00 [.083-.118 IN].
5. APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY #1-23419-5 LOC-TITE TO THREADS.
6. CUT TO LENGTH AT ASSY.



* WARNING :

ON INSTALLATION, SET WIRE
DISC TO LARGEST WIRE SIZE
SETTING. USE OF SETTINGS
BELOW MIN REQUIRED CRIMP
HEIGHT SETTING WILL CAUSE
DAMAGE TO CRIMP TOOLING.

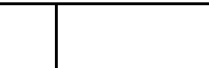


Diagram illustrating the Long Position Guide of Wire Barrel. The diagram shows a cross-section of a wire barrel assembly with a central guide structure.

		A	SEE ECN 015A-0510-04
P	F	LTR	REVISION RECORD

		DIMENSIONS: mm [INCHES]		MATL		HT TR		FIN	
		DO NOT SCALE PRINT.							
		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DR		APP		Tpo Electronics	
		1 PLC DEC ±		30APR04		30APR04		Harrisburg, Pa 17105-3608	
		2 PLC DEC ±		L.OFTHOUSE		F.BACKHURST			
		3 PLC DEC ±		CHK		REL 26-06-04			
		4 ANGLES ±				M.CLIFFORD			
		SURF TEXTURE: ✓		NAME		FINE ADJ SIDE FD HD-I APPL			
MC	JUN04			SCALE		MACHINE REF			
APP	DATE	REMOVE BURRS, BREAK SHARP EDGES RO.38 MAX		D		HD-I APPL			
				DWG NO		1528395			
						SHEET 1 of 1			
						REV A			

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