

4

3

2

1

THIS DRAWING IS UNPUBLISHED.

RELEASED FOR PUBLICATION

© COPYRIGHT

ALL RIGHTS RESERVED.

LOC

DIST


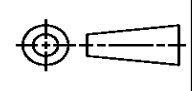
REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	B2	ECR-16-009822	15JUL2016	GK	SD

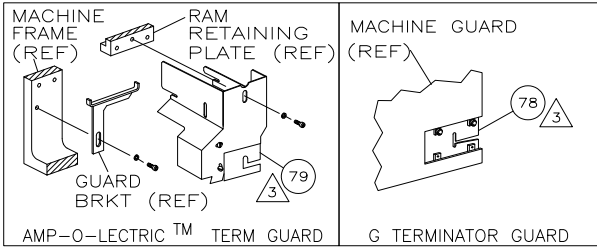
REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2836044-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1385040
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1385040

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	GOPALAKRISHNA HV		 TE Connectivity					
		CHK	GOPALAKRISHNA HV							
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD	NAME					
		0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±		STOUGH DALE		SIDE FEED HDM APPLICATOR				
				PRODUCT SPEC						
				APPLICATION SPEC						
MATERIAL		FINISH		WEIGHT	SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO		
					A3		©- 1385040			
CUSTOMER DRAWING				SCALE	SHEET	1	OF	2	REV	B2

PART NUMBER	REV	FIRST USED
1385040-1	B	122500-1
1385040-2	B	565435-5
1385040-3	B	354500-1



TERMINAL NAME: TERMINAL		CRIMP DATA (NON-AMP TERMINAL-AMP SPEC)			
AMP P/N	MFG P/N	PAD LTR	CRIMP HEIGHT	WIRE SIZE	
286861-1	SYM-001T-P0.6		A .037 ±.002 [0.94 ±0.05mm]	22	
286861-2	SYF-001T-P0.6		B .035 ±.002 [0.89 ±0.05mm]	24	
			C .033 ±.002 [0.84 ±0.05mm]	26	
			D .032 ±.002 [0.81 ±0.05mm]	28	
		CRIMP	SIZE	TYPE	RANGE
		WIRE	.055 [1.40mm]	F	28-22
		INSUL	.070 [1.78mm]	F	7
WIRE STRIP LENGTH		TERM APPL SPEC	FEED	APPL INSTRUCTION	SET UP GAGE
.099-.125		NONE	.299	408-8040	458637-1
					L2350

LOC		DIST		REV		DATE		BY		APPRO	
A		66		B1		3-2008		MY		GB	

-1	LEADMAKER	MECH POST FEED
-2	BENCH MODEL K	MECH PRE FEED
-3	BENCH MODEL G	MECH PRE FEED

REF	REF	REF	-	22594-8	NUT, HEX (1/2-20)	70
REF	REF	REF	-	240628-1	PLATE, ADJUSTMENT	69
REF	REF	REF	-	240626-1	SHAFT, PIVOT	68
REF	REF	REF	-	240633-1	BUSHING	67
REF	REF	REF	-	455680-1	LEVER, INTERMEDIATE	66
REF	REF	REF	-	240629-1	BLOCK, PIVOT	65
REF	REF	REF	-	240632-2	SCREW, ADJ FEED ROD	64
REF	REF	REF	-	240659-3	PIN, CAM ROLLER	63
REF	REF	REF	-	240658-1	ROLLER, CAM	62
REF	REF	REF	-	454398-2	ROD, FEED	61
REF	REF	REF	-	454178-1	GUIDE, FEED ROD	60
REF	REF	REF	-	454220-1	CAP, RAM	59
REF	REF	REF	-	454485-1	HOUSING	58

1	1	1	-	458537-2	PAWL, FEED	56
REF	REF	REF	-	240624-1	PIN, FEED FINGER	55
REF	REF	REF	-	691499-1	SPRING, FEED FINGER	54
REF	REF	REF	-	690541-1	HOLDER, FEED FINGER	53
REF	REF	REF	-	455679-1	LEVER, TERMINAL FEED ARM	52
1	1	1	-	811242-2	BUMPER, HOLDDOWN	51
1	1	1	-	690753-1	SPACER, TONKER	50
1	-	-	-	690602-6	CAM, PRE-FEED 1 5/8 ST	49
-	1	-	-	690602-5	CAM, PRE-FEED 1 1/8 ST	48
-	-	1	-	690501-4	CAM, POST-FEED 1 5/8 ST	47
1	1	1	-	459456-1	APPLICATOR, BASIC (SUBASSY)	46
1	1	1	-	690191-1	PLUG, NYLON	45
1	1	1	-	455673-3	RAM	44
1	1	1	-	690125-1	WASHER, LAMINATED	43
1	1	1	-	690124-1	WASHER, RAM	42
1	1	1	-	7-21002-9	BOLT, CRIMPER (5/16x1.00)	41
1	1	1	-	23241-6	BALL, STEEL	40
1	1	1	-	690170-1	SPRING, COMPRESSION	39
1	1	1	-	690142-1	DISC, INSULATION	38
1	1	1	-	354777-1	WIRE DISC, PLASTIC	37
1	1	1	-	22480-5	WASHER, SPRING	36
1	1	1	-	690212-1	POST, RAM	35
1	1	1	-	690786-1	SUPPORT, TERMINAL	34
REF	REF	REF	-	455675-1	PLATE, BASE	33
1	1	1	-	690432-3	SCREW, ADJUSTMENT	32
						31

REF	REF	REF	-	455689-1	BLOCK, STRIP GUIDE ADJ	30
1	1	1	-	455671-6	PLATE, STRIP GUIDE	29
1	1	1	-	455888-8	SPACER, FRONT SHEAR DEP	28
2	2	2	-	1-22284-0	SPRING, DRAG	27
1	1	1	-	690546-1	LEVER, DRAG RELEASE	26
1	1	1	-	240792-1	DRAG, TERMINAL	25
1	1	1	-	5-690504-9	GUIDE, STRIP (REAR)	24
1	1	1	-	690438-1	GUIDE, STRIP (FRONT)	23
-	-	1	-	690472-2	STRIPPER	22
REF	REF	REF	-	4-22284-9	SPRING, FEED RETURN	21
						20
1	1	-	-	691353-1	STRIPPER	19
						18
						17
1	1	1	-	318563-1	GUARD, CHIP, FRONT	16
						15
						14
						13
1	1	1	-	3-22280-3	SPRING, SHEAR	12
1	1	1	-	690461-1	STOP, SHEAR	11
1	1	1	-	690459-1	HOLDER, SHEAR (FRONT)	10
1	1	1	-	462006-1	SHEAR, FLOAT (FRONT)	9
1	1	1	-	2-805887-4	ANVIL	8
						7
						6
1	1	1	-	2-455889-0	DEPRESSOR, SHEAR (FRONT)	5
1	1	1	-	238011-6	SPACER, BLOCK CRIMPER	4
1	1	1	-	3-683453-3	CRIMPER, INSULATION	3
1	1	1	-	455888-2	SPACER, CRIMPER	2
1	1	1	-	2-456402-9	CRIMPER, WIRE	1

						7
1	1	1	—	2-455889-0	DEPRESSOR, SHEAR (FRONT)	5
1	1	1	—	238011-6	SPACER, BLOCK CRIMPER	4
1	1	1	—	3-683453-3	CRIMPER, INSULATION	3
1	1	1	—	455888-2	SPACER, CRIMPER	2
1	1	1	—	2-456402-9	CRIMPER, WIRE	1
-3	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO
				PARTS LIST		
QTY	REQD	PER ASSY				

Mouser Electronics

Authorized Distributor

Click to View Pricing, Inventory, Delivery & Lifecycle Information:

[TE Connectivity:](#)

[1385040-2](#)