

4

3

2

1

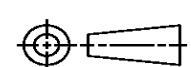
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<input checked="" type="checkbox"/> COPYRIGHT	ALL RIGHTS RESERVED.			P	LTR	DESCRIPTION
				B2		ECR-16-009822
						15JUL2016 GK SD

REPLACED BY OCEAN STYLE APPLICATOR PART

NUMBER 2836044-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1385040
 REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
 WILL REMAIN AVAILABLE.

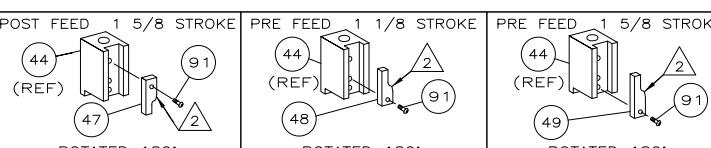
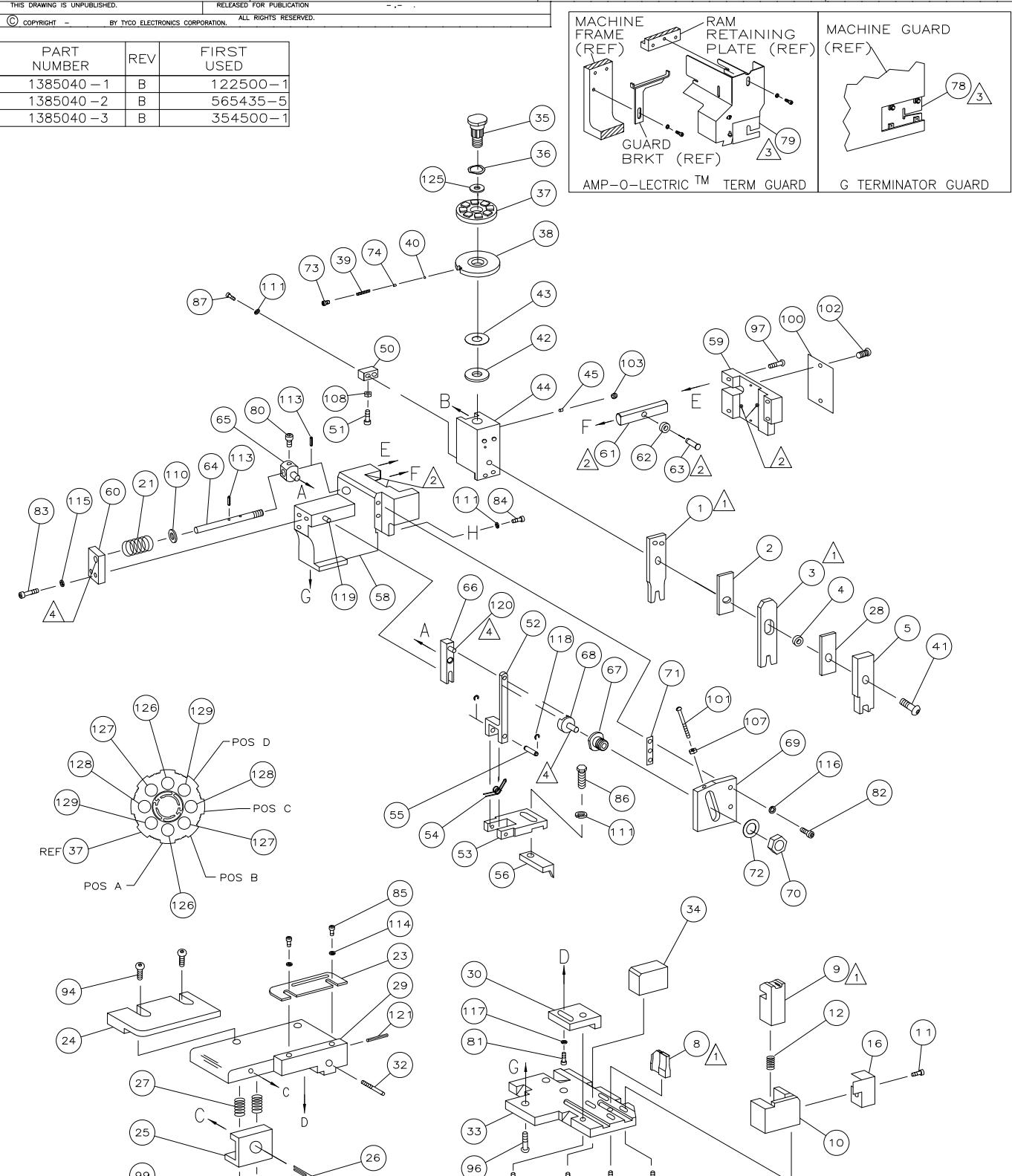
THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
 SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
 1385040

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN GOPALAKRISHNA HV		TE Connectivity	
DIMENSIONS:		CHK GOPALAKRISHNA HV			
		APVD STOUGH DALE		NAME	
0 PLC ±		PRODUCT SPEC		SIDE FEED HDM APPLICATOR	
1 PLC ±		APPLICATION SPEC			
2 PLC ±					
3 PLC ±					
4 PLC ±					
ANGLES ±		WEIGHT		SIZE	
MATERIAL		CUSTOMER DRAWING		CAGE CODE	
FINISH		DRAWING NO		A3	
		C- 1385040		SCALE	
				SHEET 1 OF 2	
				REV B2	

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PART NUMBER	REV	FIRST USED
1385040-1	B	122500-1
1385040-2	B	565435-5
1385040-3	B	354500-1



RECOMMENDED SPARE PARTS.
GREASE LIGHTLY.
GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
LUBRICATE DAILY USING NO. 20 MACHINE OIL.

5. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEMS 78 AND 79) ARE USED ON ITEM 46.

6. CUT TO LENGTH AT ASSY

7. TO BE DETERMINED AT ASSEMBLY.



TERMINAL NAME: TERMINAL		CRIMP DATA (NON-AMP TERMINAL-AMP SPEC)		
AMP P/N	MFG P/N	PAD LTR	CRIMP HEIGHT	WIRE SIZE
286861-1	SYM-001T-P0.6	A	.037 ±.002 [0.94 ±0.05mm]	22
286861-2	SYF-001T-P0.6	B	.035 ±.002 [0.89 ±0.05mm]	24
		C	.033 ±.002 [0.84 ±0.05mm]	26
		D	.032 ±.002 [0.81 ±0.05mm]	28
		CRIMP	SIZE	TYPE
		WIRES	.055 [1.40mm]	F
		INSUL	.070 [1.78mm]	F
		WIRE STRIP LENGTH	TERM APPL SPEC	FEED
.099 - .125	NONE	.299	APPL INSTRUCTION	SET UP GAGE
			408-8040	458637-1
				L2350

2	2	2	-	5-354779-8	PIN, WIRE DISC (.3280)D	129
2	2	2	-	5-354779-6	PIN, WIRE DISC (.3270)C	128
2	2	2	-	5-354779-2	PIN, WIRE DISC (.3250)B	127
2	2	2	-	4-354779-8	PIN, WIRE DISC (.3230)A	126
1	1	1	-	986950-1	WASHER, FLAT PRECISION	125
1	1	1	-	217238-1	GENERAL INSTRUCTION PACKAGE	124
1	1	1	-	4088040	SF APPL INST 408-8040	123
						122
1	1	1	-	4-21028-0	PIN,SLT SPR(Φ.093x.75)ST GDE PL	121
REF	REF	REF	-	1-21030-1	PIN,DOWEL(Φ.187x.50)LEVER	120
REF	REF	REF	-	1-21030-6	PIN,DOWEL(Φ.187x.125)HOUSING	119
REF	REF	REF	-	21045-3	RING,RET "C"(Φ.187)FD FING PIN	118
1	1	1	-	21024-5	WASHER,LOCK(#10)ADJ BLOCK	117
REF	REF	REF	-	21024-5	WASHER,LOCK(#10)FEED GDE ROD	115
2	2	2	-	21024-2	WASHER,LOCK(#4)FRONT STP GUIDE	114
REF	REF	REF	-	5-21028-1	PIN,SLT SPR(Φ.125x.50)ADJ ROD	113
						112
4	4	4	-	21024-4	WASHER,LOCK(#8)STRIPPER	111
REF	REF	REF	-	21899-4	WASHER,FLAT(Φ.05/16)SCREW ADJ	110
						109
1	1	1	-	21018-5	NUT,HEX(No.6)HOLDDOWN	108
REF	REF	REF	-	21068-5	NUT,HEX(6-32)FEED ADJ	107
						106
						105
1	1	1	-	21009-2	SCR,SKT SET(1/4-20x.25 LW)RAM	103
2	2	2	-	21017-2	SCR,DRIVE(#2x.19)ID PLATE	102
REF	REF	REF	-	6-23715-5	SCR,PAN HD(6-32x1.50)FEED ADJ	101
1	1	1	-	461264-1	PLATE, IDENTIFICATION	100
2	2	2	-	5-21006-6	SCR,SET(10-32x.75)DRAG	99
1	1	1	-	22733-8	SCR,BHC(8-32x.38 LW)ANVIL	98
REF	REF	REF	-	2-21002-9	SCR,BHC(10-32x.75)CAP	97
REF	REF	REF	-	2-22733-8	SCR,BHC(1/4-20x.62)HOUSING	96
6	6	6	-	2-21002-7	SCR,BHC(10-32x.50)SG ADJ BLOCK	95
					SCR,BHC(8-32x.50)TERM H DWN	94
						93
1	1	1	-	1-21002-7	SCR,BHC(6-32x.38)CAM	91
						90
						89
						88
2	2	2	-	2-21000-7	SCR,SHC(8-32x.48)DEP-HOLD	87
1	1	1	-	2-22603-0	SCR,HEX HD(8-32x.31)FEED FINGER	86
2	2	2	-	1-21000-3	SCR,SHC(4-40x.25)F. ST GUIDE	85
1	1	1	-	2-21000-7	SCR,SHC(8-32x.50)STRIPPER	84
REF	REF	REF	-	3-21000-7	SCR,SHC(10-32x.75)FEED ROD GD	83
REF	REF	REF	-	3-21000-6	SCR,SHC(10-32x.62)FD ADJ BLK	82
1	1	1	-	3-21000-4	SCR,SHC(10-32x.38)SG ADJ BL	81
REF	REF	REF	-	3-21000-4	SCR,SHC(10-32x.38)PIVOT BLK	80
-	REF	-	-	455749-1	GUARD, WINDOW	79
REF	-	-	-	679532-1	INSERT, GUARD	78
						77
						76
						75
1	1	1	-	690603-1	SPRING, ASSIST	74
1	1	1	-	23030-1	SCR,SHC(6-32x.25 SL)INS DISC	73
REF	REF	REF	-	458109-1	WASHER, SPECIAL	72
REF	REF	REF	-	690517-1	SPACER	71
-3	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO
					PARTS LIST	
				QTY REQD PER ASSY		

PARTS LIST

QTY REQD PER ASSY

REVISIONS						
LOC	DIST	P	LTR	DESCRIPTION	DATE	DRN
A	66	B1		ECR-08-006960	3-2008	MY GB
-1				LEADMAKER		
-2				BENCH MODEL K		
-3				BENCH MODEL G		
REF	REF	REF	-	22594-8	NUT,HEX(1/2-20)	70
REF	REF	REF	-	240628-1	PLATE, ADJUSTMENT	69
REF	REF	REF	-	240626-1	SHAFT, PIVOT	68
REF	REF	REF	-	240633-1	BUSHING	67
REF	REF	REF	-	455680-1	LEVER, INTERMEDIATE	66
REF	REF	REF	-	240629-1	BLOCK, PIVOT	65
REF	REF	REF	-	240632-2	SCREW, ADJ FEED ROD	64
REF	REF	REF	-	240659-3	PIN, CAM ROLLER	63
REF	REF	REF	-	240658-1	ROLLER, CAM	62
REF	REF	REF	-	454388-2	ROD, FEED	61
REF	REF	REF	-	454178-1	GUIDE, FEED ROD	60
REF	REF	REF	-	454220-1	CAP, RAM	59
REF	REF	REF	-	454485-1	HOUSING	58
1	1	1	-	458537-2	PAWL, FEED	57
REF	REF	REF	-	240624-1	PIN, FEED FINGER	55
REF	REF	REF	-	691499-1	SPRING, FEED FINGER	54
REF	REF					

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