

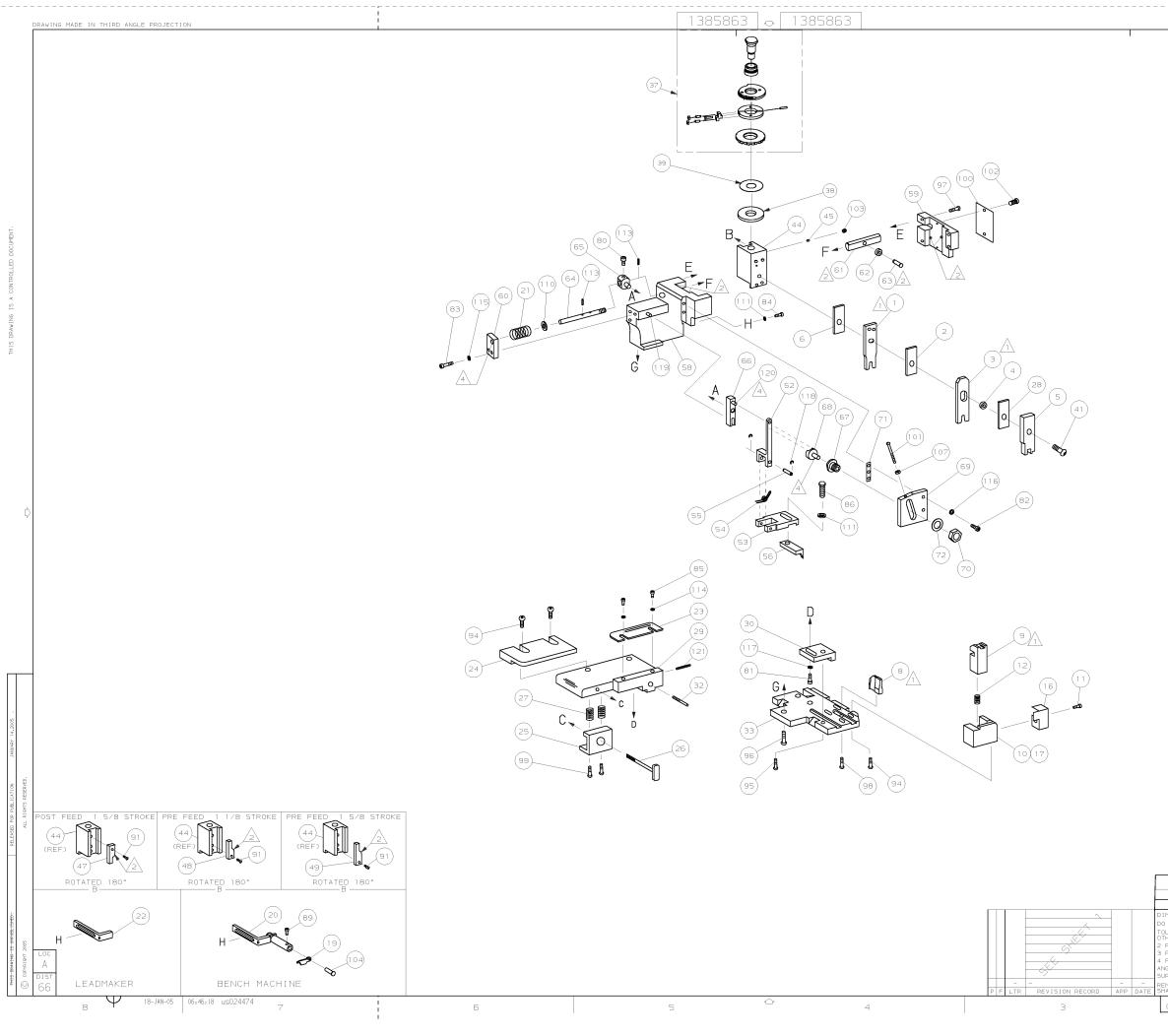
1	DRAWING MADE IN THIRD ANG	GLE PROJECTION				1385	5863	- 🖓 1385863	3				
	PART DE	V FIRST	TERMINATOR	FEED TYPE	DESCRIPTION	TERMINAL NAME: AMF							
	NUMBER	UGED	- BENCH	MECH PRE FEED 40mm	CUTS CARRIER	TYCO TERM PN 969047-3			ERMINAL AMP CRIMP SPE				
	9-1385863-3 A		- BENCH	MECH PRE FEED 30mm	CUTS CARRIER			SETTING IN CIVI	MP HEIGHT WIRE S	BIZE	-	-	- REF REF
	9-1385863-5 A 9-1385863-6 A		– LEADMAKER – LEADMAKER	MECH POST FEED MECH POST FEED	CUTS CARRIER Continuous carrier				2 [0.74 ±0.05mm] 24 2 [0.69 ±0.05mm] 26				- REF REF
	7-1385863-2 A			-	SPARE PARTS KIT				2 [0.64 ±0.05mm] 28		-		- REF REF
	7-1385863-5 A 7-1385863-6 A			-	SPARE PARTS & SHEAR HOLDER (CUT) SPARE PARTS & SHEAR HOLDER (NO-CUT)			-	NOT USED				- REF REF
	7-1000000-0 A				SPARE PARTS & SHEAR HOLDER (NO-COT)			CRIMP SIZE	TYPE RANGE		-		- REF REF
								WIRE .042 [1.07	7mm] F 28-24		_	-	- REF REF
						WIRE STRIP LENGTH TERM		INSUL .055 [1.40)mm] F Ø.039 M L INSTRUCTION SET UP GAGE		_		- REF REF
							4-181		8040 & 408-8490 458637-1	L3065	-	-	- REF REF
										129	_	-	- REF REF
										128	_	-	- REF REF
										127	-	-	- 1 1
										125	_		- REF REF
							- A		GENERAL INSTRUCTION PACKA APPL INST 408-8040	GE 124 123	_		- REF REF
									APPL INST 408-8490	122	-		- REF REF
							- A		PIN, SLT SPR(Ø.093×.75) ST GDE				
						REF REF REF REF	- A - A		PIN, DOWEL (Ø. 187×.50) LEVER PIN, DOWEL (Ø. 187×1.25) HOUSIN		_	-	
						REF REF REF REF	- A	21045-3	RING,RET "C"(Ø.187)FD FING I	PIN 118	-		
						1 1 1 1 REF REF REF REF	- A		WASHER, LOCK(#10)ADJ BLOC WASHER,LOCK(#10)ADJ PLATE		-		- 1 1
						REF REF REF REF	- A	21024-5	WASHER, LOCK (#10) FEED GDE RO		-		- 1 1
						2 2 2 2	- A		WASHER,LOCK (#4) FRONT STP GU		-	-	- 1 1
						REF REF REF	- A	5-21028-1	PIN,SLT SPR(Ø.125×.50)ADJ R	113		+	
							- A		WASHER,LOCK (#8) STRIPPE	R 111	-	-	- 1 1
						REF REF REF	- A	21899-4	WASHER,FLAT(Ø5/16)SCREW A	DJ 110 109			- 1 1
										103	-	-	- 2 2
						REF REF REF REF	- A	21068-5	NUT,HEX(6-32)FEED ADJ	107	-	-	- 1 1
										106			
						1 1	- A		PIN, CLEVIS	104			
Ā						1 1 1 1 2 2 2 2 2	- A - A		SCR, SKT SET(1/4-20×.25 LW)R SCR, DRIVE(#2×.19) ID PLA		_		- REF REF
4						REF REF REF REF	- A		SCR, PAN HD (6-32×1.50) FEED AI				
							- B		PLATE, IDENTIFICATION		-		- REF REF
						2 2 2 2 2 1 1 1 1 1	- A		SCR, BHC (10-32×.88) DRAG 5CR, BHC (8-32×.38 LW) ANV		_		- <u>1</u> <u>1</u> - <u>1</u> <u>1</u>
						REF REF REF	- A		SCR, BHC (10-32x.75) CAP	97	-		- 2 2
						REF REF REF REF	- A		SCR, BHC (1/4-20×.62) HOUSIN SCR, BHC (10-32×.50) SG ADJ BL		_		- 1 1
							- A		SCR, BHC (8-32×.50) TERM H DWN	94	-		- 1 1
						2 2 2 2	– A	2-21002-4	SCR,BHC(8-32×.75)RR STRP GD		_	-	- 1 1
							- A	1-21002-7	SCR, BHC (6-32x.38) CAM	92	-		- 1 1 - REF REF
								T LTOOL T		90			
						1 1	- A	7-21000-9	SCR, SHC (4-40×.19) STRIPP		-	-	
										88		-	- 1 -
						1 1 1 1	- A		SCR,HEX HD(8-32×.38)FEED FING			-	1
						2 2 2 2	- A		SCR, SHC (4-40×.25) FR ST GUI SCR, SHC (8-32×.50) STRIPPER		_	-	- 1 1
						REF REF REF REF	- A		SCR, SHC (10-32x.75) FEED ROD (5D 83			
						REF REF REF REF	- A - A		SCR, SHC (10-32×.62) FD ADJ BLI SCR, SHC (10-32×.38) SG ADJ B		_	-	- 1 1
	~					REF REF REF	- A		SCR, SHC (10-32×.38) B ADJ B		_	1	1
VED.	<u>/1</u> Re	ECOMMENDED SP	PARE PARTS.			REF REF	- B		GUARD, WINDOW	79	<u> </u>		- 1 1
RESER	<u>/2</u> GF	REASE LIGHTL`	Υ.			– – REF REF	- B	679532-1	INSERT, GUARD	78		1	1 1 1
RIGHTS			IN PLACE WHEN C							76	-	-	- 1 1
VIL	A		A BENCH MACHINE				_ Δ	600602 1	SDDING ACCIET	75	-		- 1 1
			_Y USING NO. 20				- A - A		SPRING, ASSIST SCR,SHC(6-32×.25 SL)INS DI				1 1 1
			' OF REF SPECIFII '9) are used on			REF REF REF REF	- A		WASHER, SPECIAL	72	-		- 1 1
	1	LIG TO AND 7	U VOLD ON			REF REF REF REF 2 -96 -95 -93 -92 U	- A U/M DWG SIZE		SPACER DESCRIPTION	71 ITEM NO		-	1 1 1 -72 -96 -95
			MOTHING TO CONTRACT				SIZE	E INST NO	DEDONTHION	NO	-70		
	* W/	UIS	INSTALLATION, SET WIRE C TO LARGEST WIRE SIZE		OTY REQ	D PER ASSY QTY REQD PER ASS	5Y		PARTS LIST]			QT DIMEI
			TING. USE OF SETTINGS OW MIN REQUIRED CRIMP										DO N
500			GHT SETTING WILL CAUSE AGE TO CRIMP TOOLING.										TOLEF OTHER 2 PLC
116HT 2	A	_////											3 PL0 4 PL0
COPYE	DIST												ANGLE SURF
\odot	66										A RELEASED TR REVISION RE		RK JANO5 REMO APP DATE SHARP
		18-JAN-05 06:46:35	Up074474					\diamond					CAG

DRAWING NUMBER - 1385863 SHEET 2 OF 3 REV. A1

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1	1	1	-	С	3-45	56401-	6	CRI	MPER,	WIF	E			1	
95 - 9	93	-92	U/M	DWG SIZE	P	ART NO			D	ESCR	IPTION			ITEM NO	1
				-	REVIS	ION OF I	EACH AS	SY NC	WHEN	BLAN	K, USE	DW	G REVIS	SION)	1
QTY R	EQD	PER A	SSY				1	PARTS	LIST						
MENSIO	0N5 - 3	IN INC	HES.	MATL	-		HT TR		-		FIN		-		
NOT S					-				_				_		
PLC DEC ±- PLC DEC ±-			CHK 1 T	DR 09DEC04 APP 09DEC04 R.KNEPPER T.ELBIN CHK 14JANO5 REL 14JANO5 T.ELBIN R.KNEPPER AMD Horrisburg, PA 17105						5-3608					
PLC DEC ±- GLES ± - RF TEXTURE:				NAME (NAME SIDE FEED HDM APPLICATOR ACHINE REI							EF			
MOVE BURRS, BREAK ARP EDGES R.015 MAX				SCALE	. D) DWG NO	1385863 SHEET				EET F	A			
CAGE CODE		CUS	5T01	MER	AND	ASSE	EMBL	ΥE	DRAW	' I N	G		RESTRICT	ED TO	

QT) MEN	REQD SIONS	IN INC	HES.	MATL	_ REVISION OF EACH A	SSY NO (WHEN BLANK, USE DWG REVIS Parts list - Fin -	ION)	
95	,	PER AS	3SY	-	- REVISION OF EACH A		ION)	A
95	-33					SSY ND (WHEN HEANK LISE DUG DEVIS	LOND	A
٥r		-92	07M	SIZE			NO	
1			– U/M	DWG	3-456401-6 PART NO	DESCRIPTION	ITEM	1
1	1	1	-	C C	455888-3 3-456401-6	SPACER, CRIMPER CRIMPER, WIRE	2	-
1	1	1	-	C	4-1424909-3	CRIMPER, INSULATION	3	-
1	1	1	-	B	2-238011-0	SPACER, BLOCK CRIMPER	4	-
1	1	1	-	C	2-455889-0	DEPRESSOR, SHEAR (FRONT)	5	-
1	1	1	-	C	455888-9	SPACER	6	-
							7	-
1	1	1	-	С	3-904717-2	ANVIL	8	1
1	1	1	-	C	462006-1	SHEAR, FLOAT (FRONT)	9]
1	1	1	-	C	690459-1	HOLDER, SHEAR, FRONT (CUT)	10	1
1	1	1	-	B	690461-1	STOP, SHEAR	11	
1	1	1	-	A	5-22280-0	SPRING, SHEAR	13	-
1	1	1	-	C	1-1320908-0	SPACER, STRIP GUIDE	14	1
1	4	4			1 1220000 0		15	-
1	1	1	-	В	318563-1	GUARD, CHIP, FRONT	16	-
-	-	-	-	D	679625-1	HOLDER, SHEAR, FRONT (NO-CUT)	17	-
							18	-
-	1	1	-	В	458949-1	STRIPPER	19	1
-	1	1	-	A	679218-1	STRIPPER WIRE STOP ASSY	20	1
EF	REF	REF	-	A	4-22284-9	SPRING, FEED RETURN	21	В
1	-	-	-	В	690472-2	STRIPPER	22	1
1	1	1	-	A	690438-1	GUIDE, STRIP (FRONT)	23	1
1	1	1	_	D	6-690504-4	GUIDE, STRIP (REAR)	25	1
1	1	1	-	B	<u>690546-1</u> 240792-1	LEVER, DRAG RELEASE DRAG, TERMINAL	26 25	1
2	2	2	-	A	1-22284-0	SPRING, DRAG LEVER DRAG RELEASE	27	-
1	1	1	-	C	1-455888-0	SPACER, FRONT SHEAR DEP	28	
1	1	1	-	C	455671-1	PLATE, STRIP GUIDE	29	-
EF	REF	REF	-	В	455689-1	BLOCK, STRIP GUIDE ADJ	30	-
							31	4
1	1	1	-	A	690432-3	SCREW, ADJUSTMENT	32	0
EF	REF	REF	-	D	455675-1	PLATE, BASE	33	1
							34	1
							35	1
1					0.0100-0	THE RECOTTERE SOUNDED	36	1
2	1	2	_	_	879103-3	FINE ADJUST HEAD SUBASSY	37	1
2	2	2	-	_	469367-8	SPACER, FINE ADJUST	38	
1	1	1		_	690125-1	SHIM SUBASSY	40 39	1
1		1	-	A	7-21002-9	BOLT, CRIMPER(5/16×1.00)	41	1
1	1	1	_	Δ.	7-21002-9	BOLT CRIMPER(5/16-1 00)	42	1
							43	С
1	1	1	-	C	455673-1	RAM	44	
1	1	1	-	A	690191-1	PLUG, NYLON	45	
1	1	1	-	В	459456-1	APPLICATOR, BASIC (SUBASSY)	46	1
1	-	-	-	В	690501-4	CAM, POST-FEED 1 5/8 ST	47	
-	1	-	-	B	690602-5	CAM, PRE-FEED 1 1/8 ST	48	1
-	-	1	-	В	690602-6	CAM, PRE-FEED 1 5/8 ST	49	1
							50	1
	NEF	NEF	_	A	4JJU/3TI	LLYLR, ILRHINAL FEED ARM	51	
EF EF	REF	REF REF	-	A	<u>690541-1</u> 455679-1	HOLDER, FEED FINGER LEVER, TERMINAL FEED ARM	53 52	1
EF FF	REF	REF	-	B	691499-1	SPRING, FEED FINGER	54	
EF	REF	REF	-	В	240624-1	PIN, FEED FINGER	55	1
1	1	1	-	В	458537-2	PAWL, FEED	56	
							57	
EF	REF	REF	-	D	454485-1	HOUSING	58	-
EF	REF	REF	_	C	454220-1	CAP, RAM	59	
EF	REF	REF	_	A	454178-1	GUIDE, FEED ROD	60	-
EF EF	REF REF	REF	_	B	240658-1 454398-2	ROLLER, CAM ROD, FEED	62 61	-
EF	REF	REF	-	B	240659-3	PIN, CAM ROLLER	63	-
EF	REF	REF	-	A	240632-2	SCREW, ADJ FEED ROD	64	-
EF	REF	REF	-	В	240629-1	BLOCK, PIVOT	65	D
EF	REF	REF	-	A	455680-1	LEVER, INTERMEDIATE	66	٢
EF	REF	REF	-	В	240633-1	BUSHING	67	\vdash
EF EF	REF	REF	-	B	240628-1 240626-1	PLATE, ADJUSTMENT SHAFT, PIVOT	68	-
EF	REF REF	REF	-	B	22594-8	NUT, HEX (1/2-20)	70 69	m
	DEE	DEE			22504.0		7.0	6
								00

/home/us024474/tecmod



CUSTOMER DRAWING

DRAWING NUMBER - 1385863 SHEET 3 OF 3 REV. A1

	DWG SIZE	PART NO	DESCR	IPTION	ITEM NO
	- R	EVISION OF EACH A	ASSY NO (WHEN BLAI	NK, USE DW	G REVISION)
QTY REQD PER ASSY			PARTS LIST		
MENSIONS IN INCHES. NOT SCALE PRINT. LERANCES UNLESS	MATL	_ HT TR		FIN	_
HERWISE SPECIFIED: PLC DEC ±- PLC DEC ±-	DR - CHK - -	- APP	amp	Tyco Elect Harrisburg	ronics , PA 17105-3608
SLES ± - RF TEXTURE: ↓	^{name} S I D	E FEED HC	M APPLICA	ATOR MAI	CHINE REF —
MOVE BURRS, BREAK ARP EDGES R.015 MAX	SCALE -		1385863		OF 2 A
00779 CUSTO	MER AN	ID ASSEMBL	_Y DRAWIN	IG	RESTRICTED TO

Mouser Electronics

Authorized Distributor

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TE Connectivity: 9-1385863-3