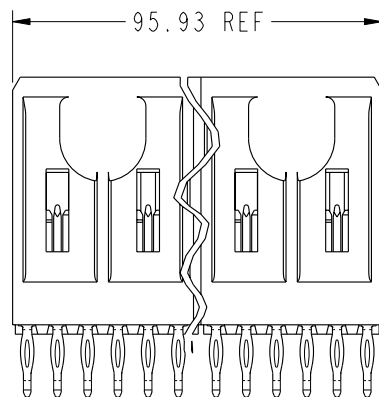
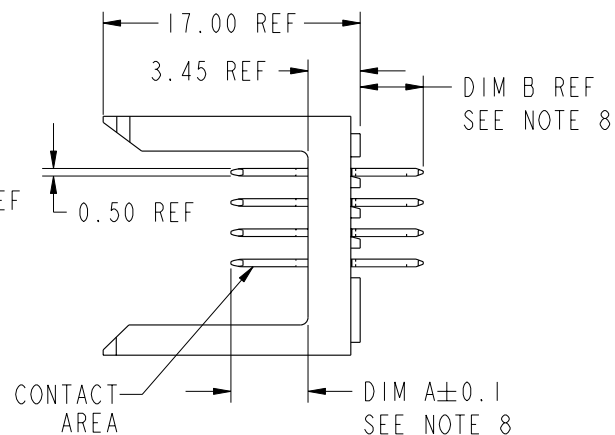
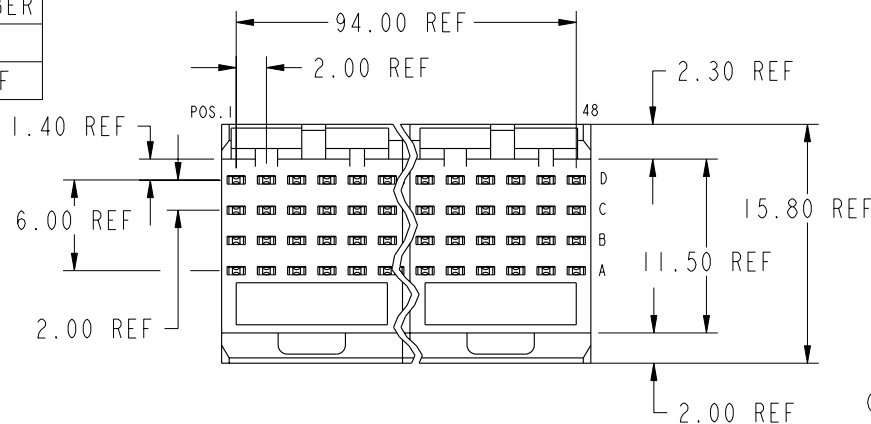




PRODUCT NUMBER
85840-XYX
85840-XYXLF



PLATING IN CONTACT AREA		
DASH NUMBER	PERFORMANCE LEVEL	NOTES
-Ayy	TELCORDIA CO	SEE NOTE 9
-N1yy	TELCORDIA CO (NXT)	-
-N5yy	TELCORDIA UE (NXT)	-
-1yy	TELCORDIA CO	-
-2yy	TELECOM CLASS	-
-3yy	IEC CLASS I	-
-5yy	TELCORDIA UE	-
-9yy	TELCORDIA CO	-
-AyyLF	TELCORDIA CO	SEE NOTE 10
-N1yyLF	TELCORDIA CO (NXT) IEC CLASS I	SEE NOTE 10
-N5yyLF	TELCORDIA UE (NXT)	SEE NOTE 10
-1yyLF	TELCORDIA CO IEC CLASS I	SEE NOTE 10
-2yyLF	TELECOM CLASS	SEE NOTE 10
-5yyLF	TELCORDIA UE	SEE NOTE 10

BW	BW	BW	BW
19	20	21	22

mat'l code				SEE NOTES		tolerances unless otherwise specified		CUSTOMER		FCI	
ltr	ecr no.	dr	date	linear		0.X ±0.3		COPY		www.fciconnect.com	
BW	V06-0569	DCH	2006-06-13			0.XX ±0.13		projection		title	METRAL SIGNAL HEADER
-	-	-	-			.XXX ±.051				8 MOD, 4 ROW PRESS-FIT	
BR	V03-1320	TAB	12/16/03	angles		0° ±2°				product family	METRAL
BS	V04-0786	DAI	08/23/04	dr	T.BRUNGARD	11/19/99		MM		size	213
BT	V04-1217	HTB	12/29/04	enrg	M.STRAWER	11/19/99				dwg no	1 of 23
BU	V05-0367	DAI	04/25/05	chr	M.STRAWER	11/19/99		scale	2:1	85840	
BV	V05-1030	LP	11/21/05	appd	M.STRAWER	02/29/00					
sheet index	revision sheet	BW	BW	BW	BW	BW	BW	BW	BW	BW	BW
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Pro/E

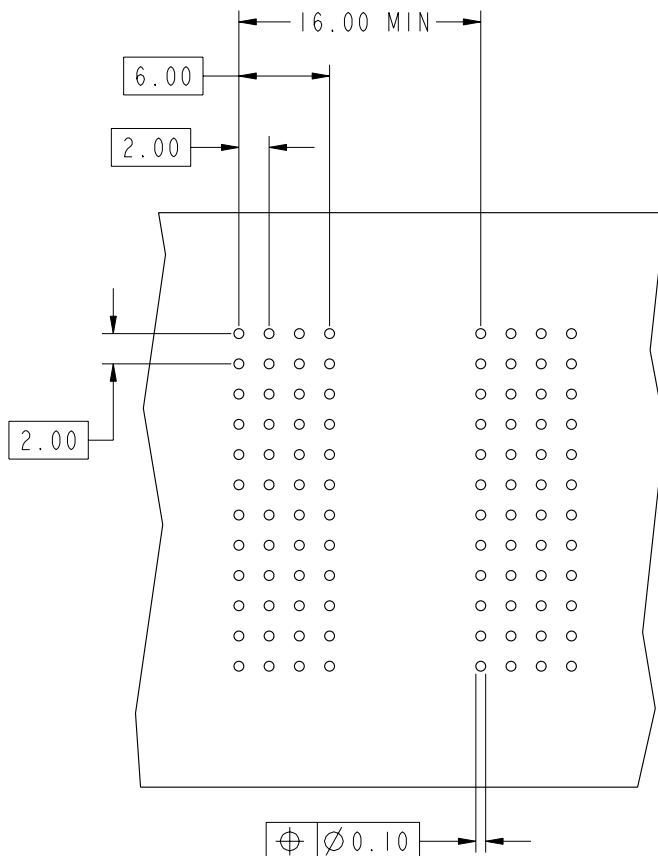
cage code 22526

PDM: Rev:BW

STATUS:Released

Printed: Jun 03, 2009

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REQUIRED PC BOARD LAYOUT  
COMPONENT SIDE

SEE PRINT 58351 FOR  
ADDITIONAL PCB INFORMATION

KEY		
CODE	DIMENSIONS	
	DIM "A" MATE	DIM "B" TAIL
1	5.00	4.30
2	5.75	4.30
3	6.50	4.30
4	7.25	4.30
5	5.00	13.60
6	5.75	13.60
7	6.50	13.60
8	7.25	13.60
9	5.00	17.00
11	6.50	17.00
19	8.00	4.30
20	8.00	13.60
21	8.00	17.00

mat'l code				tolerances unless otherwise specified		CUSTOMER		<div>FCi</div> <div>www.fciconnect.com</div>				
ltr	ecn no.	dr	date	linear	0. X ±0.3		COPY		<div>title</div> <div>METRAL SIGNAL HEADER 8 MOD, 4 ROW PRESS-FIT</div>			
BW					0. XX ±0.13		projection					
					.XXX ±.051		<div></div>					
				angles	0° ±2°		<div></div> <div>MM</div> <div>scale</div> <div>1 : 1</div>		product family		METRAL	code
				dr	T.BRUNGARD	11/19/99			size	dwg no	213	
				enrg	M.STRAWSE	11/19/99			A	85840		
				chr	M.STRAWSE	11/19/99						
				appd	M.STRAWSE	02/29/00					sheet	2
sheet index	revision sheet											

cage code 22526

Pro/E

PDM: Rev:BW

STATUS:Released

Printed: Jun 03, 2009




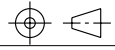
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85840-X01  SEE NOTE 11 LEAD FREE OPTION	D	3	2	2	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	2	2	3		
	C	3	2	2	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	2	2	3	
	B	3	2	2	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	2	2	3	
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METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8											
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85840-X02  SEE NOTE 11 LEAD FREE OPTION	D	7	6	6	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	6	6	7	
	C	7	6	6	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	6	6	7
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METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8											
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METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8											
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85840-X04  SEE NOTE 11 LEAD FREE OPTION	D	5	5	7	5	5	5	5	5	7	5	5	5	5	5	7	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5
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METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2						MOD. 3						MOD. 4						MOD. 5						MOD. 6						MOD. 7						MOD. 8					
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	C	6	6	6	6	6	6	6	6	6	6	6	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	1	1	1	2	2	2	2	2	2	2	2	2	1	2	2		
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mat'l code				--		tolerances unless otherwise specified		CUSTOMER		 www.fciconnect.com	
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sheet index		revision sheet								213	
										sheet 3	




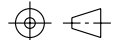

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8													
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METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8												
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85840-X07  SEE NOTE 11 LEAD FREE OPTION	D	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	4	2	2	2	2	4	2	4	2	2	2	2	2	2	2	2	2	2	4	2	2	2	2	2	2	2	2	2	2	2
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METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8												
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METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8												
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METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8													
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	
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mat'l code				--		tolerances unless otherwise specified		CUSTOMER		 www.fciconnect.com		
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BW					0.XX ±0.13		projection			METRAL SIGNAL HEADER		
					.XXX ±.051					8 MOD, 4 ROW PRESS-FIT		
					0° ±2°							
				angles						product family		
				dr	T.BRUNGARD	11/19/99	METRAL			code		
				engr	M.STRAWSER	11/19/99	size			213		
				chr	M.STRAWSER	11/19/99	dwg no			sheet		
				appd	M.STRAWSER	02/29/00	scale		A		85840	
sheet index		revision sheet										




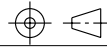
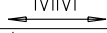
METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8													
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85840-X11  SEE NOTE 11 LEAD FREE OPTION	D	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	7	5	5	5	5	5	5	7	5	5	5	5	5	7	5	5	5	5	5	5	5	5	
	C	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	7	5	5	5	5	5	5	7	5	5	5	5	5	7	5	5	5	5	5	5	5	5	
	B	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	7	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5
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METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8										
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46
85840-X12  SEE NOTE 11 LEAD FREE OPTION	D	19	19	1	3	3	4	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	19	19		
	C	19	19	1	3	3	4	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	19	19	
	B	19	19	1	3	3	4	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	19	19	
	A	19	19	1	3	3	4	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	19	19	

METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2						MOD. 3						MOD. 4						MOD. 5						MOD. 6						MOD. 7						MOD. 8					
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85840-X13  SEE NOTE 11 LEAD FREE OPTION	D	19	19	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	19	19				
	C	19	19	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	19	19				
	B	19	19	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	19	19				
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METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8												
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85840-X14 SEE NOTE 11 LEAD FREE OPTION	D	6	6	6	6	6	6	6	6	6	6	6	2	2	2	2	2	2	4	4	2	2	2	2	4	2	4	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
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	B	6	6	6	6	6	6	6	6	6	6	6	2	2	2	2	2	2	4	4	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
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METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8											
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	A	6	6	6	6	6	6	6	6	6	6	6	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	1	1	1	1	2	2	2	2	2	2	2	1	2	2	

mat'l code				tolerances unless otherwise specified		CUSTOMER		 www.fciconnect.com						
lfr	ecn no.	dr	date	linear	0.X ±0.3	projection		title	METRAL SIGNAL HEADER 8 MOD, 4 ROW PRESS-FIT					
BW					0.XX ±0.13									
					.XXX ±.051									
				angles	0° ±2°		scale	product family	METRAL					
				dr	T.BRUNGARD					11/19/99	code	213		
				engr	M.STRAWSER					11/19/99			sheet	5
				chr	M.STRAWSER					11/19/99				
				appd	M.STRAWSER	02/29/00								
sheet index		revision sheet												




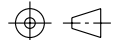
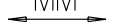
METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8													
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METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8												
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METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8													
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METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8													
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	
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METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8														
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	C	19	19	19	19	3	3	3	4	4	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	4	4	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	19	19	19	19	19	19
	B	19	19	19	19	3	3	3	4	4	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	4	4	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	19	19	19	19	19	19
	A	19	19	19	19	3	3	3	4	4	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	4	4	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	19	19	19	19	19	19

mat'l code				--		tolerances unless otherwise specified		CUSTOMER		 www.fciconnect.com		
ltr	ecr no.	dr	date	linear	0.X ±0.3		COPY			title		
BW					0.XX ±0.13		projection			METRAL SIGNAL HEADER		
					.XXX ±.051					8 MOD, 4 ROW PRESS-FIT		
					0° ±2°							
				angles						product family		
				dr	T.BRUNGARD	11/19/99	METRAL			code		
				enrg	M.STRAWSE	11/19/99	size			213		
				chr	M.STRAWSE	11/19/99	dwg no			sheet		
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sheet index		revision sheet										




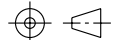
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85840-X21  SEE NOTE 11 LEAD FREE OPTION	D	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	3	2	4	2	2	2	2	3	2	4	2	2	3	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
	C	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
	B	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
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METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8													
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	
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METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8														
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85840-X23  SEE NOTE 11 LEAD FREE OPTION	D	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2		
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	B	1	4	1	4	1	4	1	4	1	4	1	4	1	4	1	4	1	4	1	4	1	4	1	4	1	4	1	4	1	4	1	4	1	4	1	4	1	4	1	4	1	4	1	4	1	4	1	4	1	4
	A	7	7	5	5	5	5	7	7	5	5	5	5	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	


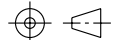

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8													
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85840-X24 SEE NOTE 11 LEAD FREE OPTION	D	6	6	6	6	6	6	6	6	6	6	6	2	6	6	6	6	6	6	6	6	6	6	6	6	2	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6
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METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8												
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85840-X25  SEE NOTE 11 LEAD FREE OPTION	D	6	6	6	6	6	6	6	6	6	6	6	2	6	6	6	6	6	6	6	6	6	6	6	2	2	2	2	2	2	2	1	1	1	1	1	1	2	2	2	2	2	2	4	2	2	2	2	
	C	6	6	6	6	6	6	6	6	6	6	6	2	6	6	6	6	6	6	6	6	6	6	6	2	2	2	2	2	2	2	2	1	1	1	1	1	1	2	2	2	2	2	2	4	2	2	2	2
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mat'l code				tolerances unless otherwise specified		CUSTOMER		 www.fciconnect.com	
ltr	ecn no.	dr	date	linear	0.X ±0.3		projection	COPY	
BW					0.XX ±0.13			title	
					.XXX ±.051			METRAL SIGNAL HEADER	
				angles	0° ±2°			8 MOD, 4 ROW PRESS-FIT	
					dr T.BRUNGARD 11/19/99			product family METRAL	
					engr M.STRAWSER 11/19/99			code 213	
				chr	M.STRAWSER 11/19/99		MM	size	
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					M.STRAWSER 02/29/00			85840	
sheet index		revision sheet				scale 1:1		A	
								cage code 22526	



METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8														
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METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8														
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METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8														
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	A	7	7	5	5	5	5	7	7	5	5	5	5	7	7	5	5	7	7	5	5	7	7	5	5	7	7	5	5	7	7	5	5	7	7	5	5	7	7	5	5	7	7	5	5	7	7	5	5	7	7
METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8														
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METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8														
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mat'l code				tolerances unless otherwise specified		CUSTOMER		 www.fciconnect.com	
lfr	ecn no.	dr	date	linear	0.X ±0.3	projection		COPY	
BW					0.XX ±0.13			title	
					.XXX ±.051			METRAL SIGNAL HEADER	
				angles	0° ±2°			8 MOD, 4 ROW PRESS-FIT	
				dr	T.BRUNGARD 11/19/99		MM	product family	
				engr	M.STRAWSER 11/19/99			METRAL	
				chr	M.STRAWSER 11/19/99			code	
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								A	85840
								sheet	
								8	






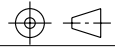
METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8													
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85840-X31  SEE NOTE 11 LEAD FREE OPTION	D	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	
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METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8													
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	C	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	B	1	1	1	1	1	19	1	1	1	1	1	19	1	1	1	1	1	19	1	1	1	1	1	19	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	A	1	1	1	1	1	19	1	1	1	1	1	19	1	1	1	1	1	19	1	1	1	1	1	19	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8													
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85840-X33  SEE NOTE 11 LEAD FREE OPTION	D	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
	C	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	B	1	1	1	1	1	19	1	1	1	1	1	19	1	1	1	1	1	19	1	1	1	1	1	1	19	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
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METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																													
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																	
85840-X34 SEE NOTE 11 LEAD FREE OPTION	D	3	3	1	2	2	2	1	1	2	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1

METRAL P/N		CONTACT CODE MOD. 1						MOD. 2						MOD. 3						MOD. 4						MOD. 5						MOD. 6						MOD. 7						MOD. 8																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																					
		ROW	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																															
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mat'l code				--		tolerances unless otherwise specified		CUSTOMER		 www.fciconnect.com	
ltr	ecn no.	dr	date	linear	0.X ±0.3		COPY			title	
BW					0.XX ±0.13		projection			METRAL SIGNAL HEADER	
					.XXX ±.051		MM			8 MOD, 4 ROW PRESS-FIT	
					0° ±2°		scale			1:1	
				dr	T.BRUNGARD	11/19/99			product family		METRAL
				engr	M.STRAWSER	11/19/99			size		dwg no
				chr	M.STRAWSER	11/19/99			A		85840
				appd	M.STRAWSER	02/29/00			sheet		9
sheet index		revision sheet									




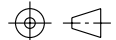
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85840-X36  SEE NOTE 11 LEAD FREE OPTION	D	4	3	3	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	3	3	
	C	4	3	3	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	3	3	
	B	4	3	3	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	3	3	
	A	4	3	3	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	3	3	

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8											
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85840-X37  SEE NOTE 11 LEAD FREE OPTION	D	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
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	B	3	3	3	3	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
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METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8												
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85840-X38  SEE NOTE 11 LEAD FREE OPTION	D	3	1	3	3	3	3	1	2	2	2	2	1	1	1	1	1	2	1	1	1	1	1	1	1	1	1	1	2	1	1	1	1	1	1	1	1	1	1	1	1	1	1	2	1	1	1	3	
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	B	3	1	3	3	3	3	1	2	2	2	2	1	1	1	1	1	2	1	1	1	1	1	1	1	1	1	1	2	1	1	1	1	1	1	1	1	1	1	1	1	1	1	2	1	1	1	3	
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METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8											
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85840-X39  SEE NOTE 11 LEAD FREE OPTION	D	3	1	3	3	3	3	1	2	2	2	2	1	1	1	1	1	2	1	1	1	1	1	1	1	1	1	1	2	1	1	1	1	1	1	1	1	1	1	1	1	1	1	2	1	1	1	3
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METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																													
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																	
85840-X40  SEE NOTE 11 LEAD FREE OPTION	D	3	1	3	3	3	3	1	2	2	2	2	1	1	1	1	1	2	1	1	1	1	1	1	1	1	1	2	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	2	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1

mat'l code				--		tolerances unless otherwise specified		CUSTOMER		 www.fciconnect.com	
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					.XXX ±.051		MM			8 MOD, 4 ROW PRESS-FIT	
					0° ±2°		scale			1:1	
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				enr	M.STRAWSE	11/19/99			size		dwg no
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sheet index		revision sheet									




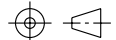

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8													
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85840-X41 SEE NOTE 11 LEAD FREE OPTION	D	6	6	6	6	6	6	6	6	6	6	6	2	2	2	2	2	2	3	4	2	2	2	2	2	3	2	4	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
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METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8													
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	A	4	3	3	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	3	3	4	4

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8														
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METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8													
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85840-X44 SEE NOTE 11 LEAD FREE OPTION	D	3	3	3	3	3	4	4	4	4	4	4	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	5	5	5	5	5	5	5	5	5	5	5	5	5
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METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8														
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mat'l code				--		tolerances unless otherwise specified		CUSTOMER		 www.fciconnect.com		
ltr	ecn no.	dr	date	linear	0.X ±0.3		COPY			title		
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					.XXX ±.051					8 MOD, 4 ROW PRESS-FIT		
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				chr	M.STRAWSER 11/19/99		dwg no			sheet		
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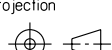

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METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8													
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METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																													
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																	
85840-X48  SEE NOTE 11 LEAD FREE OPTION	D	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8													
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	
85840-X49  SEE NOTE 11 LEAD FREE OPTION	D	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	7	7	7	7	7	7	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
	C	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	B	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	A	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8											
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85840-X50  SEE NOTE 11 LEAD FREE OPTION	D	1	1	1	1	1	1	1	3	3	3	1	2	2	2	5	2	2	2	1	2	2	1	3	1	1	1	1	1	1	1	3	1	1	1	1	1	1	1	1	1	1	1	1	3	3	3	3
	C	1	1	1	1	1	1	1	3	3	3	1	2	2	2	5	2	2	2	1	2	2	1	3	1	1	1	1	1	1	1	3	1	1	1	1	1	1	1	1	1	1	1	1	1	3	1	3
	B	1	1	1	1	1	1	1	3	3	3	1	2	2	2	5	2	2	2	1	2	2	1	3	1	1	1	1	1	1	1	3	1	1	1	1	1	1	1	1	1	1	1	1	1	3	1	3
	A	1	1	1	1	1	1	1	3	3	3	1	2	2	2	5	2	2	2	1	2	1	3	1	1	1	1	1	1	1	1	3	1	1	1	1	1	1	1	1	1	1	1	1	1	3	1	3

mat'l code				--		tolerances unless otherwise specified		CUSTOMER		 www.fciconnect.com	
ltr	ecr no.	dr	date	linear	0.X ±0.3		COPY			title	
BW					0.XX ±0.13		projection			METRAL SIGNAL HEADER	
					.XXX ±.051		MM			8 MOD, 4 ROW PRESS-FIT	
				angles	0° ±2°					product family	
				dr	T.BRUNGARD	11/19/99	METRAL			code	
				engr	M.STRAWSER	11/19/99	size			213	
				chr	M.STRAWSER	11/19/99	scale		sheet		
				appd	M.STRAWSER	02/29/00	1:1		12		
sheet index		revision sheet									




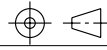
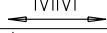
METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8										
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85840-X51  SEE NOTE 11 LEAD FREE OPTION	D	5	5	7	1	1	1	1	7	7	7	5	6	6	5	6	6	6	5	6	6	5	7	5	1	1	1	1	1	1	1	3	1	1	1	1	1	1	1	1	1	1	1	1	3	3	3
	C	5	5	7	1	1	1	1	7	7	7	5	6	6	5	6	6	6	5	6	6	5	7	5	1	1	1	1	1	1	1	3	1	1	1	1	1	1	1	1	1	1	1	1	3	3	3
	B	5	5	7	1	1	1	1	7	7	7	5	6	6	5	6	6	6	5	6	6	5	7	5	1	1	1	1	1	1	1	3	1	1	1	1	1	1	1	1	1	1	1	1	3	3	3
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METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8											
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85840-X52 SEE NOTE 11 LEAD FREE OPTION	D	5	5	7	5	5	5	5	5	7	5	5	5	5	5	7	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	7	7	5	5	5	
	C	5	5	7	5	5	5	5	5	7	5	5	5	5	5	7	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	7	7	5	5	5
	B	5	5	5	5	5	7	5	5	5	5	5	7	5	5	5	5	5	7	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	7	7	5	5	5
	A	5	5	5	5	5	7	5	5	5	5	5	7	5	5	5	5	5	7	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	7	7	5	5	5

METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2						MOD. 3						MOD. 4						MOD. 5						MOD. 6						MOD. 7						MOD. 8						
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	
85840-X53  SEE NOTE 11 LEAD FREE OPTION	D	1	1	1	1	1	1	1	1	1	1	19	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
	C	1	1	1	1	1	1	1	1	1	1	19	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	B	1	1	1	1	1	1	1	1	1	1	19	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	A	1	1	4	1	1	1	1	1	1	1	19	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	19	1	1	1	1	3	1	1	1	1

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																												
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																
85840-X54  SEE NOTE 11 LEAD FREE OPTION	D	I	I	I	I	I	I	I	I	I	I	I	19	I	I	I	I	I	I	I	20	I	21	22	23	24	25	26	27	28	29	30	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8													
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	
85840-X55  SEE NOTE 11 LEAD FREE OPTION	D	1	1	1	1	1	1	1	1	1	1	1	19	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
	C	1	1	1	1	1	1	1	1	1	1	1	19	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	B	1	1	1	1	1	1	1	1	1	1	1	19	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	A	1	1	4	1	1	1	1	1	1	1	1	19	1	1	1	1	1	1	3	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1

mat'l code				tolerances unless otherwise specified		CUSTOMER		 www.fciconnect.com						
ltr	ecn no.	dr	date	linear	0.X ±0.3	projection		title	METRAL SIGNAL HEADER 8 MOD, 4 ROW PRESS-FIT					
BW					0.XX ±0.13									
					.XXX ±.051									
				angles	0° ±2°		scale	product family	METRAL					
				dr	T.BRUNGARD					11/19/99	code	213		
				engr	M.STRAWSER					11/19/99			sheet	13
				chr	M.STRAWSER					11/19/99				
				appd	M.STRAWSER	02/29/00								
sheet index		revision sheet												





METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8											
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47
85840-X56  SEE NOTE 11 LEAD FREE OPTION	D	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	3	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
	C	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	B	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	A	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8													
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	
85840-X57  SEE NOTE 11 LEAD FREE OPTION	D	1	1	1	1	1	1	1	1	1	1	1	19	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
	C	1	1	1	1	1	1	1	1	1	1	1	19	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	B	1	1	1	1	1	1	1	1	1	1	1	19	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	A	1	1	1	4	1	1	1	1	1	1	1	19	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1

METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2						MOD. 3						MOD. 4						MOD. 5						MOD. 6						MOD. 7						MOD. 8					
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48
85840-X58  SEE NOTE 11 LEAD FREE OPTION	D	1	1	1	1	1	1	1	1	1	1	1	19	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
	C	1	1	1	1	1	1	1	1	1	1	1	19	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	B	1	1	1	1	1	1	1	1	1	1	1	19	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	A	1	1	4	1	1	1	1	1	1	1	1	19	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8												
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48
85840-X59  SEE NOTE 11 LEAD FREE OPTION	D	1	1	1	1	1	1	1	1	1	1	1	19	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
	C	1	1	1	1	1	1	1	1	1	1	1	19	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	B	1	1	1	1	1	1	1	1	1	1	1	19	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	A	1	1	4	1	1	1	1	1	1	1	1	19	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8													
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	
85840-X60  SEE NOTE 11 LEAD FREE OPTION	D	1	1	1	1	1	1	1	1	1	1	1	19	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
	C	1	1	1	1	1	1	1	1	1	1	1	19	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	B	1	1	1	1	1	1	1	1	1	1	1	19	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	A	1	1	4	1	1	1	1	1	1	1	1	19	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1

mat'l code				--		tolerances unless otherwise specified		CUSTOMER		 www.fciconnect.com					
ltr	ecn no.	dr	date	linear	0.X ±0.3		COPY		projection	title					
BW					0.XX ±0.13					METRAL SIGNAL HEADER					
					.XXX ±.051					8 MOD, 4 ROW PRESS-FIT					
					0° ±2°										
				angles						product family					
				dr	T.BRUNGARD	11/19/99	METRAL			code					
				engr	M.STRAWSER	11/19/99	size			213					
				chr	M.STRAWSER	11/19/99	dwg no			sheet					
				appd	M.STRAWSER	02/29/00	scale		A		85840		14		
sheet		revision													
index		sheet													











METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8													
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	
85840-X71  SEE NOTE 11 LEAD FREE OPTION	D	9	9	9	9	9	9	9	9	9	1	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	1	9	9	9	9	9	9	9	9	1	9	9	9	9	9	9	9	9	
	C	9	9	9	9	9	9	9	9	9	1	9	9	9	9	9	9	9	9	1	9	9	9	9	9	9	9	9	9	9	9	1	9	9	9	9	9	9	9	1	1	9	9	9	9	9	9	9	9	
	B	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9
	A	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8												
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48
85840-X72  SEE NOTE 11 LEAD FREE OPTION	D	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	7	5	5	5	5	5	7	5	5	5	5	5	7	5	5	5	5	7	7	5	5	5	5
	C	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	7	5	5	5	5	5	7	5	5	5	5	5	7	5	5	5	5	7	7	5	5	5	5
	B	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	7	5	5	5	5	5	7	5	5	5	5	5	7	5	5	5	5	7	7	5	5	5	5
	A	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	7	5	5	5	5	5	7	5	5	5	5	5	7	5	5	5	5	7	7	5	5	5	5

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8												
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48
85840-X73  SEE NOTE 11 LEAD FREE OPTION	D	6	6	6	6	6	6	6	6	6	6	6	2	2	2	2	2	2	3	4	2	2	2	2	2	3	2	4	2	2	3	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
	C	6	6	6	6	6	6	6	6	6	6	6	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	1	4	4	2	2	2	2	2	2	2	2	2	2	2	2	2	
	B	6	6	6	6	6	6	6	6	6	6	6	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
	A	6	6	6	6	6	6	6	6	6	6	6	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8												
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85840-X74  SEE NOTE 11 LEAD FREE OPTION	D	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	
	C	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3
	B	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3
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METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8													
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	
85840-X75  SEE NOTE 11 LEAD FREE OPTION	D	1	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	
	C	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
	B	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
	A	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2

mat'l code				--		tolerances unless otherwise specified		CUSTOMER		 www.fciconnect.com		
lfr	ecn no.	dr	date	linear	0.X ±0.3		COPY		projection	title		
BW					0.XX ±0.13					METRAL SIGNAL HEADER		
					.XXX ±.051					8 MOD, 4 ROW PRESS-FIT		
				angles	0° ±2°					product family		
				dr	T.BRUNGARD	11/19/99	METRAL			code		
				engr	M.STRAWSER	11/19/99	size			213		
				chr	M.STRAWSER	11/19/99	scale		A		sheet	
				appd	M.STRAWSER	02/29/00	1:1		85840		17	
sheet index		revision sheet								cage code		
										22526		




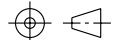
METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8												
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85840-X76  SEE NOTE 11 LEAD FREE OPTION	D	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	
	C	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
	B	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
	A	2	2	2	2	2	1	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8										
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46
85840-X77 SEE NOTE 11 LEAD FREE OPTION	D	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	3	3	3	3	3	3	1	1	1	1	4	4
	C	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	3	3	3	3	3	3	1	1	1	1	4	4	
	B	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	3	3	3	3	3	3	1	1	1	1	4	4	
	A	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	3	3	3	3	3	3	1	1	1	1	4	4

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8												
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85840-X78 SEE NOTE 11 LEAD FREE OPTION	D	2	2	2	1	1	1	1	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	
	C	2	2	2	1	1	1	1	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
	B	2	2	2	1	1	1	1	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
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METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8														
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48		
85840-X79 SEE NOTE 11 LEAD FREE OPTION	D	2	2	2	2	2	2	1	2	2	2	2	2	2	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	2	1	1	1	2	2	2	2	2	2	2	2	2	2	2	2	1	3	1	2	2
	C	3	3	4	3	4	3	1	2	2	2	2	2	2	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	4	1	1	1	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
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	A	2	2	2	2	2	2	1	2	2	2	2	2	2	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	2	1	1	1	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8											
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85840-X80 SEE NOTE 11 LEAD FREE OPTION	D	4	4	2	3	3	3	2	2	3	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	1	4	4	19	
	C	4	4	2	3	3	3	2	2	3	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	4	4	19
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	A	4	4	2	3	3	3	2	2	3	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	4	4	19	

mat'l code				--		tolerances unless otherwise specified		CUSTOMER		 www.fciconnect.com	
ltr	ecr no.	dr	date	linear	0.X ±0.3		COPY			title	
BW					0.XX ±0.13		projection			METRAL SIGNAL HEADER	
					.XXX ±.051		MM			8 MOD, 4 ROW PRESS-FIT	
					0° ±2°		scale			1:1	
				dr	T.BRUNGARD	11/19/99			product family		METRAL
				enr	M.STRAWSE	11/19/99			size		dwg no
				chr	M.STRAWSE	11/19/99			A		85840
				appd	M.STRAWSE	02/29/00			sheet		18
sheet index		revision sheet									




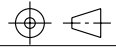
METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8												
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85840-X81  SEE NOTE 11 LEAD FREE OPTION	D	2	2	2	2	2	4	2	4	2	4	2	4	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
	C	2	2	2	2	2	4	4	4	4	4	4	2	4	2	2	2	2	2	2	2	2	2	2	2	2	2	2	4	2	2	2	2	2	2	2	2	4	2	2	2	4	2	2	2	2	2	2	
	B	2	2	2	2	2	4	4	4	4	4	4	2	4	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	4	2	2	2	2	2	2
	A	2	2	2	2	2	2	2	2	2	2	2	2	4	2	2	2	2	2	2	2	2	2	2	4	2	2	2	4	4	2	2	2	2	2	4	2	2	2	2	2	4	2	2	2	2	2	2	2

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8												
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85840-X82  SEE NOTE 11 LEAD FREE OPTION	D	2	2	2	2	2	4	2	4	2	4	2	4	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	4	4	4	4	3	3
	C	2	2	2	2	2	4	4	4	4	4	4	2	4	2	2	2	2	2	2	2	2	2	2	2	2	2	2	4	2	2	2	2	2	2	2	2	4	2	2	4	4	4	4	3	3			
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METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8														
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48		
85840-X83  SEE NOTE 11 LEAD FREE OPTION	D	7	7	7	8	7	7	7	7	8	7	7	7	7	7	8	7	7	7	7	7	8	7	7	7	7	7	7	8	7	7	7	7	7	8	7	7	7	7	8	7	7	7	7	7	7	7	7	7		
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METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8																
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85840-X84  SEE NOTE 11 LEAD FREE OPTION	D	4	4	19	3	19	4	1	19	2	2	2	2	2	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	2	2	2	2	2	2	2	2	2	2	1	19	1	2	2					
	C	4	4	19	3	19	4	1	19	2	2	2	2	2	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2				
	B	4	4	19	3	19	4	1	19	2	2	2	2	2	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2			
	A	4	4	19	3	19	4	1	19	2	2	2	2	2	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2			

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8												
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48
85840-X85  SEE NOTE 11 LEAD FREE OPTION	D	2	2	2	2	2	4	2	4	2	4	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	4	4	4	4	3	3
	C	2	2	2	2	2	4	4	4	4	4	4	2	4	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	4	4	4	4	4	3	3
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	A	2	2	2	2	2	2	2	2	2	2	2	2	4	2	2	2	2	2	2	2	2	2	4	2	2	2	2	4	4	2	2	2	2	2	2	4	2	2	2	2	2	4	4	4	4	4	3	3

mat'l code				tolerances unless otherwise specified		CUSTOMER		 www.fciconnect.com	
ltr	ecn no.	dr	date	linear	0.X ±0.3		projection	COPY	
BW					0.XX ±0.13			title	
					.XXX ±.051			METRAL SIGNAL HEADER	
				angles	0° ±2°			8 MOD, 4 ROW PRESS-FIT	
					dr T.BRUNGARD 11/19/99			product family	
					engr M.STRAWSER 11/19/99			METRAL	
				chr	M.STRAWSER 11/19/99		MM	code	
					M.STRAWSER 02/29/00			213	
								sheet	
sheet index		revision sheet				scale		A	
						1:1		size	
								dwg no	
								85840	
								9	
								cage code	
								22526	
								4	




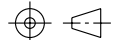

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8												
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85840-X86  SEE NOTE 11 LEAD FREE OPTION	D	8	8	20	20	6	6	6	6	6	6	6	6	6	6	6	6	6	2	2	2	2	2	2	2	19	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
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	B	8	8	20	20	6	6	6	6	6	6	6	6	6	6	6	6	6	2	2	2	2	2	2	2	19	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
	A	8	8	20	20	6	6	6	6	6	6	6	6	6	6	6	6	6	2	2	2	2	2	2	2	19	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8													
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	B	4	4	19	19	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	19	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
	A	4	4	19	19	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	19	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8											
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85840-X88  SEE NOTE 11 LEAD FREE OPTION	D	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	5
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	B	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6
	A	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8												
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85840-X89  SEE NOTE 11 LEAD FREE OPTION	D	4	4	19	3	19	4	1	19	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
	C	4	4	19	3	19	4	1	19	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
	B	4	4	19	3	19	4	1	19	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
	A	4	4	19	3	19	4	1	19	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8														
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85840-X90  SEE NOTE 11 LEAD FREE OPTION	D	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	20	6	6	6	6	6	6	6	6	6	6	6	6	2	2	19	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
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	B	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	20	6	6	6	6	6	6	6	6	6	6	6	6	2	2	19	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
	A	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	20	6	6	6	6	6	6	6	6	6	6	6	6	2	2	19	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2

mat'l code				--		tolerances unless otherwise specified		CUSTOMER		 www.fciconnect.com			
lfr	ecn no.	dr	date	linear	0.X ±0.3		projection	COPY		title			
BW					0.XX ±0.13					METRAL SIGNAL HEADER			
					.XXX ±.051					8 MOD, 4 ROW PRESS-FIT			
				angles	0° ±2°			scale	1:1	product family		METRAL	code
				dr	T.BRUNGARD	11/19/99				size		dwg no	213
				engr	M.STRAWSER	11/19/99				A		85840	sheet
				chr	M.STRAWSER	11/19/99						20	
				appd	M.STRAWSER	02/29/00							
sheet index		revision sheet											




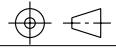
METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8													
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85840-X91  SEE NOTE 11 LEAD FREE OPTION	D	4	4	1	9	3	1	9	4	2	1	9	2	2	2	2	1	2	2	2	2	2	2	2	2	2	2	2	2	1	9	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
	C	4	4	1	9	3	1	9	4	2	1	9	2	2	2	2	1	9	2	2	2	2	2	2	2	2	2	2	2	1	9	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
	B	4	4	1	9	3	1	9	4	2	1	9	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	1	9	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
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METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8												
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85840-X92  SEE NOTE 11 LEAD FREE OPTION	D	4	4	1	9	3	1	9	4	1	1	9	2	2	2	2	2	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	2	2	2	2	2	2	2	2	2	2	2	1	2	1	2	2
	C	4	4	1	9	3	1	9	4	1	1	9	2	2	2	2	2	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
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METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8												
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85840-X93  SEE NOTE 11 LEAD FREE OPTION	D	4	2	4	4	4	4	2	3	3	3	3	2	2	2	2	2	2	3	2	2	2	2	2	2	2	2	2	3	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	3	2	2	2	4
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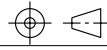

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8												
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85840-X94  SEE NOTE 11 LEAD FREE OPTION	D	20	20	20	20	20	20	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	8	8	8	8	8	8	8	8	8	8
	C	20	20	20	20	20	20	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	8	8	8	8	8	8	8	8	8	8
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	A	20	20	20	20	20	20	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	8	8	8	8	8	8	8	8	8	8

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8													
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85840-X95  SEE NOTE 11 LEAD FREE OPTION	D	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	1	2	2	2	2	2	2	2	2	2	2	2	2	2		
	C	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	1	2	2	2	2	2	2	2	2	2	2	2	2	2	
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mat'l code				--		tolerances unless otherwise specified		CUSTOMER		 www.fciconnect.com							
ltr	ecr no.	dr	date	linear	0.X ±0.3		projection	COPY		title							
BW					0.XX ±0.13					METRAL SIGNAL HEADER							
					.XXX ±.051					8 MOD, 4 ROW PRESS-FIT							
				angles	0° ±2°			MM		product family							
				dr	T.BRUNGARD 11/19/99			METRAL		code							
				enrg	M.STRAWSE 11/19/99			size		213							
				chr	M.STRAWSE 11/19/99			dwg no		sheet							
				appd	M.STRAWSE 02/29/00		scale		A		85840						
sheet index		revision sheet										cage code		22526		4	



METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8														
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	C	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2		
	B	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2		
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METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8														
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85840-X97  SEE NOTE 11 LEAD FREE OPTION	D	3	3	3	3	3	3	3	3	2	2	2	2	2	2	2	4	4	4	4	4	4	4	4	4	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3
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METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8														
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	C	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	3	3	3	3	4		
	B	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	3	3	3	3	4		
	A	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	3	3	3	3	4		
METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8														
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48		
85840-X99  SEE NOTE 11 LEAD FREE OPTION	D	6	6	6	6	6	6	6	6	6	6	6	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	
	C	6	6	6	6	6	6	6	6	6	6	6	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	
	B	6	6	6	6	6	6	6	6	6	6	6	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
	A	6	6	6	6	6	6	6	6	6	6	6	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2

mat'l code				tolerances unless otherwise specified		CUSTOMER		 www.fciconnect.com			
ltr	ecn no.	dr	date	linear	0.X ±0.3	projection		COPY			
BW					0.XX ±0.13			title			
					.XXX ±.051			METRAL SIGNAL HEADER			
					0° ±2°			8 MOD, 4 ROW PRESS-FIT			
				angles	0° ±2°		scale	product family			
				dr	T.BRUNGARD			11/19/99	METRAL		
				enrg	M.STRAWSER			11/19/99	code	213	
				chr	M.STRAWSER			11/19/99	size	dwg no	
				appd	M.STRAWSER	02/29/00		A	85840	sheet	22
sheet index		revision sheet									



PRODUCT NUMBER
85840-XYX
85840-XYXLF


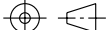

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NOTES:

- FOR DIM A AND B SEE SHEET 2 AND UP.
- BODY MATERIAL: LIQUID CRYSTAL  
POLYMER 30 % GLASS.  
FLAME RETARDANT ACC. UL 94-V0.
- PIN MATERIAL:  
PHOSPHOR BRONZE.
- PLATING ON PRESS-FIT TAIL:  
85840 -XYX IS SnPb  
85840-XYXLF IS SN (LEAD FREE)  
PLATING ON CONTACT AREA CONFORMS TO PERFORMANCE  
LEVEL SHOWN IN TABLE.
- PRODUCT MARKING:  
PART NUMBER DESIGNATION & BATCH I.D.
- ALL PRODUCTS WITH PART NUMBERS SHOWN IN  
SUBSEQUENT TABLES WILL BE PACKAGED IN TUBES.  
IF TRAY PACKAGING IS REQUIRED, A SUFFIX "P"  
WILL BE ADDED TO THE END OF THE PART NUMBER.  
EXAMPLE: XXXXX-XXXP OR XXXXX-XXXPLF
- PRODUCT SPECIFICATION GS-12-180  
APPLICATION SPECIFICATION BUS-20-073
- AFTER INSERTION INTO CIRCUIT BOARD WITH  
QUALIFIED TOOL.
- A PLATING HAS Au FLASH IN PRESS FIT  
AREA (LEAD FREE).
- THE PRODUCTS WHERE THE PART NUMBER ENDS IN LF MEET THE  
EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATIONS  
AS DESCRIBED IN GS-22-008.
- FOR LEAD FREE PART NUMBERS, ADD AN "LF" SUFFIX.  
EXAMPLE: 85840-X01LF
- ALL PRODUCTS EXCEPT THOSE WITH PART NUMBERS CONTAINING  
(DRAWING NO.)-N1--- OR (DRAWING NO.)-N5---WILL WITHSTAND EXPOSURE  
TO 260°C FOR 60 SECONDS IN A CONVECTION, INFRA-RED OR  
VAPOR PHASE REFLOW OVEN. PART NUMBERS (DRAWING NO.)-N1---  
AND (DRAWINGS NO.)-N5---WILL NOT WITHSTAND REFLOW AND Au CONTACT  
SURFACE OF THE CONTACTS SHALL BE EXPOSED TO A MAXIMUM 140°C FOR  
NO LONGER THAN 15 SECONDS IN A WAVE SOLDER APPLICATION.

mat'l code				--		tolerances unless otherwise specified		CUSTOMER				www.fciconnect.com	
ltr	ecn no.	dr	date	linear	0. X ±0.3		COPY			title METRAL SIGNAL HEADER 8 MOD, 4 ROW PRESS-FIT			
BW					0. XX ±0.13		projection						
					.XXX ±.051								
				angles	0° ±2°					product family		code	
				dr	T.BRUNGARD	11/19/99				METRAL		213	
				enrg	M.STRAWSER	11/19/99				size		dwg no	
				chr	M.STRAWSER	11/19/99	scale			A		85840	
				appd	M.STRAWSER	02/29/00	1:1				sheet		
											23		
sheet index		revision sheet											

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Pro/E

3 |

cage code 22526

4

# Mouser Electronics

Authorized Distributor

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