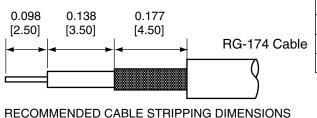
Description	Material	Finish
Body	Brass	Nickel
Socket	Brass	Gold
Insulation	PTFE	N/A
O-Ring	Si Rubber	Rubber
Crimp ring	Brass	Nickel
Washer	Brass	Nickel
Nut	Brass	Nickel
Heat Shrink	Polyolefin	Black



O-RING

REVISIONS			
REV	DESCRIPTION	DATE	APPV
В	Updated dimensions; Added new title block	10-JUL-12	SAH
С	Updated socket look and dim.; Updated crimp ring dim.	29-OCT-12	SAH

1/4-36UNS-2A FLAT 0.228 PIN CHUCK 0.787 Ø0.020 **THREADS** 0.2x2x2mm GROOVE [5.80] H0.433 [20.00] [0.50] [11.00] 0 **HEAT SHRINK** Ø0.236 Ø0.024 Ø0.049 0.310 [6.00] Ø0.102 [0.60][1.24] [7.87][2.60] Ø0.154 SOCKET [3.90] 0.197 0.355 (5.00)[9.02] Ø0.358 Ø0.402 [9.10] **CRIMP RING** 0.417 0.083 0.248 [10.20] Ø0.236 [10.60] [2.10] [6.30](6.00)0.234 H_{0.315} 1/4-36UNS-2B [6.00][8.00] 0.748 **THREADS** [19.00] SIDE VIEW Ø0.256 0.020 [6.50][0.50]0.055 0.065 [1.40] [1.65]

NOTES: (UNLESS OTHERWISE SPECIFIED)

- Strip the cable to recommended dimensions.
- 2. Slip heat shrink and crimp ring onto stripped cable.
- 3. Insert o-ring into groove in the nut on body.
- 4. Solder the socket to the center conductor.

CONSMA014 ASSEMBLY INSTRUCTIONS

- 5. Insert the socket, center conductor, and insulation into the body.
- Wrap the braid around the tail of the body and crimp the ring with 0.128" hex crimp tool (or one labeled for use with RG-174 cable).
- 7. Use heat shrink to cover crimp.
- 8. Use the nut and washer to secure the connector to a case. (2.50mm maximum wall thickness)

1. ALL DIMENSIONS ARE IN INCHES [mm]. 3. MANUFACTURE TO BE COMPLIANT WITH EU ROHS DIRECTIVE.

WASHER

2. DIMENSIONS APPLY AFTER FINISHING. 4. SAFETY BREAK ALL SHARP CORNERS AND EDGES .02 MAXIMUM.

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NUT

DESIGNATED AGENTS.

MATERIAL:

TOLERANCES:
.020 [0.50]-200 [5.00]= ±.008 [0.20]
.200 [5.00]-1.200 [30.00]=±.016 [0.40]
1.20 [30.0]-4.75 [120.0]=±.024 [0.60]
4.75 [120.0]-12.40 [315.0]=±.040 [1.0]

PROJECTION:

END CRIMP

SIZE

DWG. NO.

FINISH:

DRAWN: B.MURPHY DT: 10-JUL-12

ENGR: S.HOGAN

Linx

159 ORT LANE MERLIN, OR 97532

RECOMMENDED

MOUNTING HOLE

SMA FEMALE BULKHEAD MOUNT CABLE END CRIMP WITH O-RING FOR RG174 CABLE

Ø0.197

[5.00]

Mouser Electronics

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