

4

3

2

1

THIS DRAWING IS UNPUBLISHED.

RELEASED FOR PUBLICATION

© COPYRIGHT

ALL RIGHTS RESERVED.

LOC

DIST


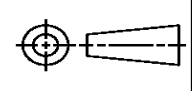
REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	D1	ECR-14-001600	03FEB2014	GK	HMR

REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2266040-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1528336
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1528336

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	GOPALAKRISHNA HV		 TE Connectivity	
DIMENSIONS:		CHK	RAGHAVENDRA			
		APVD	RAGHAVENDRA		NAME FINE ADJ SIDE FD HD-I APPL	
		PRODUCT SPEC				
		APPLICATION SPEC				
MATERIAL		WEIGHT	SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
FINISH			A3		©- 1528336	
CUSTOMER DRAWING				SCALE	SHEET 1 OF 2	REV D1

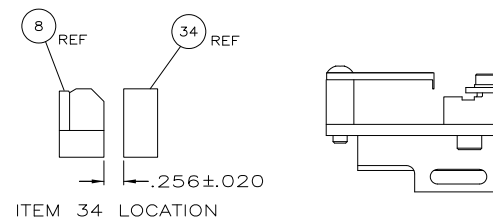
	—	1	1	1	1	1	1	1528336	PRINT, APPLICATOR LOG SHEET	72
	—	1	1	1	1	1	1	1338705—3	DOCUMENTATION PACKAGE	71
										70
										69
										68
	—	1	1	1	1	1	1	461264—5	PLATE, IDENTIFICATION	67
	—	2	2	2	2	2	2	21017—2	SCR,DRIVE(#2x.19)ID PLATE	66
										65
										64
	—	1	1	1	1	1	1	3—18031—0	SCR,SKT SET(M6X6)RAM	63
										62
	—	2	2	2	2	2	2	2—18032—5	SCR,EST(M5X20)DRAG	61
	—	1	1	1	1	1	1	18024—7	SCR,BHC(M4X10)ANVIL	60
	—	1	1	1	1	1	1	5—18022—2	SCR,HEX(M4X8)FEED FINGER	59
										58
										57
	—	1	1	1	1	1	1	1338685—1	PAWL, FEED	56
										55
4	—	4	4	4	4	4	4	18024—8	SCR,BHC(M4x12)SHEAR HOLDER	54
	—	2	2	2	2	2	2	1—18023—4	SCR,SHC(M4x20)TERM HLD DWN	53
	—	1	1	1	1	1	1	18030—1	NUT,HEX(M3)HOLD_DOWN	52
	—	1	1	1	1	1	1	811242—5	BUMPER, HOLDDOWN	51
	—	1	1	1	1	1	1	690753—2	SPACER, TONKER	50
	—	1	1	1	1	1	1	18024—3	SCR,BHC(M3X10)CAM	49
	—	1	1	—	—	1	—	1338675—1	CAM, PRE FEED 30 & 40 mm ST	48
	—	1	—	1	1	—	1	1338676—1	CAM, POST FEED 30 & 40 mm ST	47
	—	1	1	1	1	1	1	1320999—3	APPLICATOR BASIC SUBASSY	46
	—	1	1	1	1	1	1	690191—1	PLUG, NYLON	45
	—	1	1	1	1	1	1	1338660—1	RAM	44
										43
										42
	—	1	1	1	1	1	1	2—18024—6	SCR,BHC(M8X25)RAM	41
										40
	—	1	1	1	1	1	1	690125—1	SHIM SUBASSY	39
	—	1	1	1	1	1	1	469367—9	SPACER, FINE ADJUST	38
	—	1	1	1	1	1	1	879103—3	FINE ADJUST HEAD SUBASSY	37
										36
										35
	—	1	1	1	1	1	1	1320934—2	SUPPORT, TERMINAL	34
	—	2	2	2	2	2	2	1—18024—0	SCR,BHC(M4X20)STRIP GUIDE	33
	—	1	1	1	1	1	1	18027—2	WASHER, FLAT(M4)	32
	—	1	1	1	1	1	1	1—18023—2	SCR,SKT CAP(M4X12)MOUNT BLOCK	31
	—	1	1	1	1	1	1	1320908—8	SPACER, STRIP GUIDE	30
	—	1	1	1	1	1	1	1—1633073—3	STRIP GUIDE PLATE ASSY	29
	—	1	1	1	1	1	1	1—455888—9	SPACER, FRONT SHEAR DEP	28
	—	2	2	2	2	2	2	1—22284—0	SPRING, DRAG	27
	—	1	1	1	1	1	1	356835—1	LEVER, DRAG RELEASE	26
	—	1	1	1	1	1	1	240792—1	DRAG, TERMINAL	25
	—	1	1	1	1	1	1	1320928—1	PLATE, STRIP GUIDE	24
	—	1	1	1	1	1	1	980371—4	SCR,SHC SHLD	23
	—	1	—	1	1	—	1	690472—2	STRIPPER	22
	—	1	1	1	1	1	1	1—18023—1	SCR,SHC(M4X10)STRIPPER	21
	—	4	4	4	4	4	4	18025—2	WASHER,LOCK(M4)STRIPPER	20
	—	—	1	—	—	1	—	690472—1	STRIPPER	19
1	—	1	—	—	1	—	—	1338684—1	HOLDER, SHEAR, FRONT (NO—CUT)	18
										17
										16
										15
										14
										13
	—	1	1	1	1	1	1	3—22280—3	SPRING, SHEAR	12
	—	1	1	1	1	1	1	356885—4	STOP, SHEAR	11
}	—	—	1	1	—	1	1	1320921—1	HOLDER, SHEAR, FRONT (CUT)	10
	—	1	1	1	1	1	1	454276—2	SHEAR, FLOAT (FRONT)	9
	1	2	2	2	1	1	1	2—1333205—3	ANVIL	8
	—	1	1	1	1	1	1	6—240641—5	SPACER, DEPRESSOR (REAR)	7
										6
	—	1	1	1	1	1	1	1—455889—4	DEPRESSOR, SHEAR (FRONT)	5
	—	1	1	1	1	1	1	238011—4	SPACER, BLOCK CRIMPER	4
1	1	2	2	2	1	1	1	1—854830—8	CRIMPER, INSULATION	3
	—	1	1	1	1	1	1	455888—9	SPACER, CRIMPER	2
1	1	2	2	2	1	1	1	1—456406—5	CRIMPER, WIRE	1

[illegible]

1 AND SPARE PARTS
2 AND SPARE PARTS
6 AND SPARE PARTS
SPARE PARTS KIT

Exploded view diagram of the SPARE PARTS KIT. The diagram shows various components numbered 1 through 63, including a main assembly unit (46), a base unit (44), and various connectors and pins. A dashed box at the top center shows a sub-assembly of components 37, 39, 38, 44, 45, and 63.

- * WARNING:
ON INSTALLATION, SET WIRE
DISC TO LARGEST WIRE SIZE
SETTING. USE OF SETTINGS
BELOW MIN REQUIRED CRIMP
HEIGHT SETTING WILL CAUSE
DAMAGE TO CRIMP TOOLING.



VIEW B ROTATED 180°

POST FEED 40 mm STROKE	POST FEED 30 mm STROKE	PRE FEED 30 mm STROKE	PRE FEED 40 mm STROKE

Mouser Electronics

Authorized Distributor

Click to View Pricing, Inventory, Delivery & Lifecycle Information:

[TE Connectivity:](#)

[1528336-1](#)