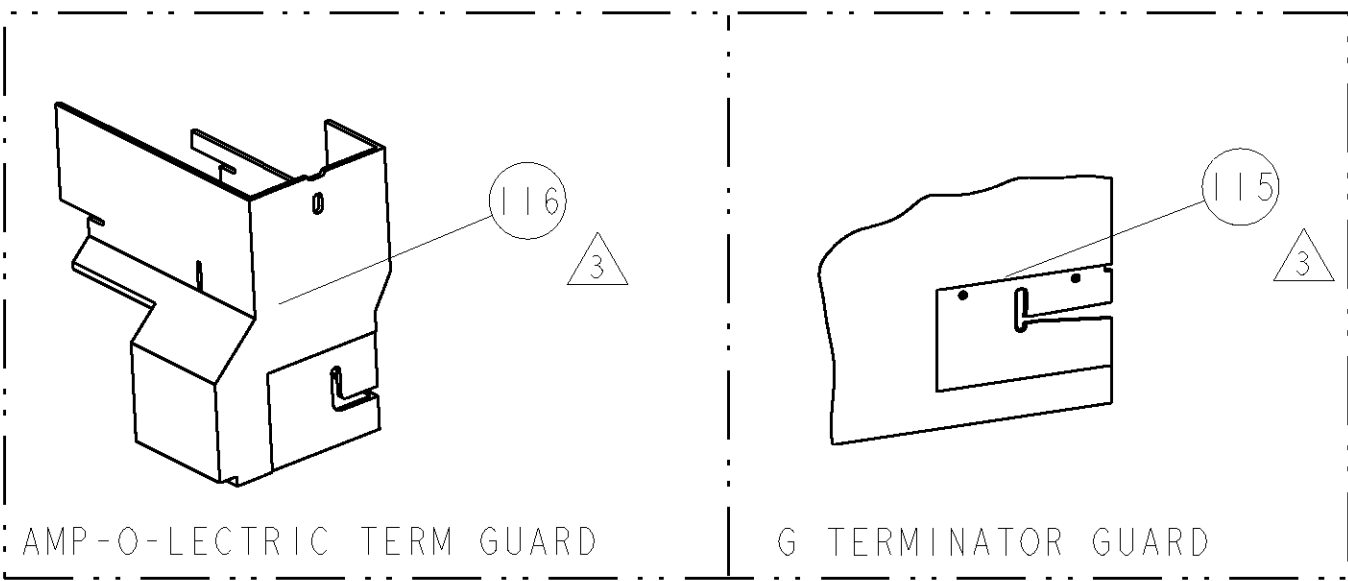


8				7			
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PART NUMBER		REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION	
1855275-1		A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER	
1855275-2		A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER	
1855275-3		A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER	
1855275-6		A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER	
7-1855275-7		A	-	-	-	SPARE PARTS	

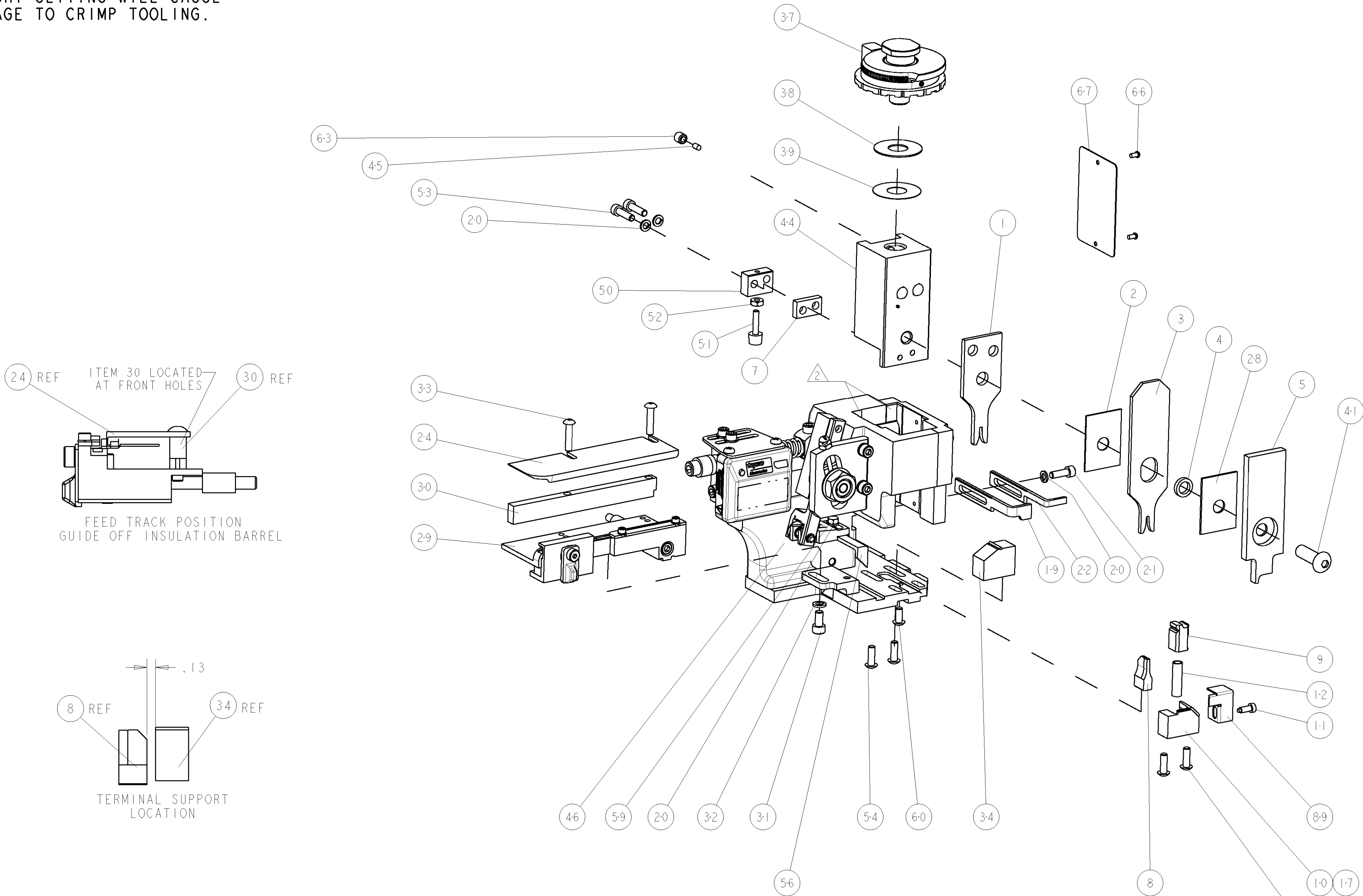
- △ RECOMMENDED SPARE PARTS
- △ GREASE LIGHTLY
- △ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE

*** WARNING**
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



TERMINAL NAME: SUPER SEAL CONNECTOR, RECEPT., CONTACT							
TYCO PN	-	AMP TERMINAL - AMP CRIMP SPECS					
3-1447221-3	-						REF SETTING
1437228-6	-	CRIMP HEIGHT			WIRE SIZE		
-	-	1.20±0.05mm [.047±.002]			1.25mm2	C1	
-	-	1.05±0.05mm [.041±.002]			0.85mm2	D2	
-	-	1.00±0.05mm [.039±.002]			0.75mm2	D6	
-	-	-			-	-	
-	-	CRIMP	SIZE	TYPE	RANGE		
-	-						
-	-	WIRE	1.78mm [.070]	F	0.75-1.25		
-	-	INSUL	2.16mm [.085]	O	Ø1.6-2.2mm		
WIRE STRIP LENGTH 3.5-4.5	TERM APPL SPEC 114-78011	FEED 8.00	APPLICATOR INSTRUCTIONS 408-8040		SET UP GAGE 458637-1		

LOC		DIST		REVISONS			
A		66		P	LTR	DESCRIPTION	DATE
				A		RELEASED	25APR2007
							BH
							BH



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