

4

3

2

1

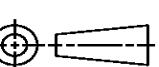
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				P LTR DESCRIPTION DATE DWN APVD			
				B1	ECR-13-015814	10OCT13	RS LZ

REPLACED BY OCEAN STYLE APPLICATOR PART

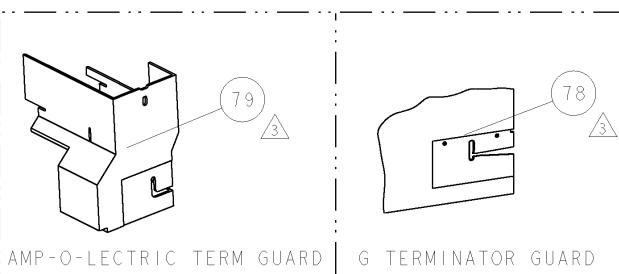
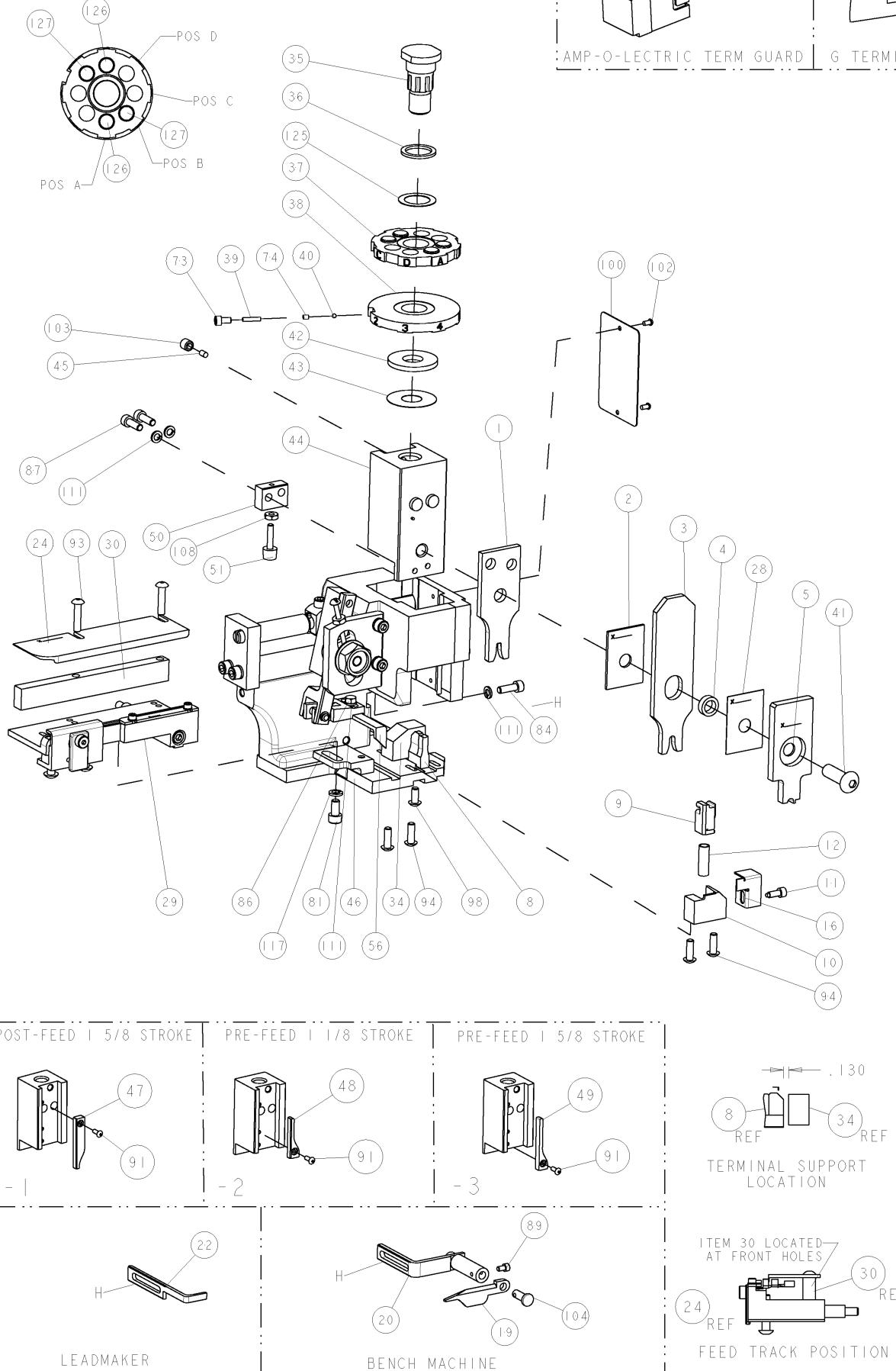
NUMBER 2151051-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1852013
 REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
 WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
 SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
 1852013

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R.SHEN		TE Connectivity	
DIMENSIONS:		CHK L.J.ZHANG			
		APVD U.GUO			
		PRODUCT SPEC			
		APPLICATION SPEC			
		NAME SIDE FEED HDM APPLICATOR			
MATERIAL	FINISH	SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
		A 3		C- 1852013	
CUSTOMER ACCESSIBLE PRODUCTION DRAWING				SCALE	SHEET 1 OF 2 REV B1

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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	
1852013-1	B	122500-1	LEADMAKER	POST FEED	
1852013-2	B	565435-5	BENCH MODEL K	PRE FEED	
1852013-3	B	354500-1	BFNCH MODEL G	PRF FFFD	



TERMINAL NAME: MICRO POWER QUADLOCK TAB AND SOCKET						
SOCKET	PIN	AMP TERMINAL		AMP CRIMP SPECS		
1355950	-					
-	-	PAD LTR	CRIMP HEIGHT		WIRE SIZE	
-	-	A	.089±.002[.25±0.05mm]		4.0mm	
-	-	B	.077±.002[1.96±0.05mm]		3.0mm	
-	-	C	-.002[±0.05mm]		-	
-	-	D	-.002[±0.05mm]		-	
-	-	SEAL PN.	CRIMP	SIZE	TYPE	
-	-					
-	-					
-	-	WIRE	.120	[3.05mm]	F	3.0-4.0mm
-	-	INSUL	.155	[3.94mm]	O	2.69-3.70mm
IRE STRIP LENGTH	195-.210	TERM APPL SPEC	FEED	APPL INSTRUCTIONS	SET UP GAGE	
		114-18141-1	.492	408-8040	458637-1	

 RECOMMENDED SPARE PARTS

 2 GREASE LIGHTLY

 (3) GUARD MUST BE IN PLACE WHEN OPERATING
APPLICATOR IN A BENCH MACHINE

-	-	-	.	.	-	-	.	1
-	-	-	.	.	-	-	.	1
2	2	2	.	-	6-354778-7	PIN, WIRE DISC, .2830	.	1
2	2	2	.	-	5-354778-7	PIN, WIRE DISC, .2780	.	1
			-	-	986950-1	WASHER, FLAT PRECISION	.	1
			-	-	217238-1	GENERAL INSTRUCTION PKG	.	1
			-	-	4088040	SF APPL INST 408-8040	.	1
-	-	-	.	.	-	-	.	1
-	-	-	.	.	-	-	.	1
-	-	-	.	.	-	-	.	1
-	-	-	.	.	-	-	.	1
-	-	-	.	.	-	-	.	1
			-	-	21024-5	WASHER, SPRG LOCK, REG NO 10	.	1
-	-	-	.	.	-	-	.	1
-	-	-	.	.	-	-	.	1
-	-	-	.	.	-	-	.	1
-	-	-	.	.	-	-	.	1
-	-	-	.	.	-	-	.	1
4	4	4	.	-	21024-4	WASHER, SPRG LOCK, REG NO 8	.	1
-	-	-	.	.	-	-	.	1
-	-	-	.	.	-	-	.	1
			-	-	21018-5	NUT, HEX, REG 6-32	.	1
-	-	-	.	.	-	-	.	1
-	-	-	.	.	-	-	.	1
-	-	-	.	.	-	-	.	1
		-	.	.	992031-1	PIN, CLEVIS	.	1
			-	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	.	1
2	2	2	.	-	21017-2	SCREW, DRIVE	.	1
-	-	-	.	.	-	-	.	1
			-	-	461264-1	PLATE, IDENTIFICATION	.	1
-	-	-	.	.	-	-	.	1
			-	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	.	1
-	-	-	.	.	-	-	.	1
-	-	-	.	.	-	-	.	1
-	-	-	.	.	-	-	.	1
4	4	4	.	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	.	1
2	2	2	.	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	.	1
-	-	-	.	.	-	-	.	1
			-	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	.	1
-	-	-	.	.	-	-	.	1
		-	.	.	7-21000-9	SCR, SKT HD CAP 4-40 X .188	.	1
-	-	-	.	.	-	-	.	1
2	2	2	.	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	.	1
			-	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	.	1
-	-	-	.	.	-	-	.	1
			-	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	.	1
-	-	-	.	.	-	-	.	1
			-	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	.	1

-3 -2 -1		U/M	PART NO.	DESCRIPTION		ITEM NO.					
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DIMENSIONS: INCHES		TOLERANCES: UNLESS OTHERWISE SPECIFIED:		DRAWN BY: C. REICHELDREHER 28FEB2005 CHECKED BY: C. REICHELDREHER 28FEB2005 APPROVED BY: J. ELBIN 28FEB2005 DESIGNED BY: T. BENCHOFF							
		0 PLC $\pm .01$ 1 PLC $\pm .001$ 2 PLC $\pm .001$ 4 PLC $\pm .0001$ ANGLES $\pm .001$		PRODUCT SPEC							
MATERIAL:		FINISH:		APPLICATION SPEC			RESTRICTED TO				
:		-		-							
WEIGHT:		-		SIZE:	CAGE CODE:	DRAWING NO.					
:		-		A1	00779	C-1852013					
CUSTOMER DRAWING NO.						SCALE:	3:5	SHEET	1 OF	REV	B
CUSTOMER VIEWABLE ASSEMBLY											

Mouser Electronics

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[1852013-2](#)