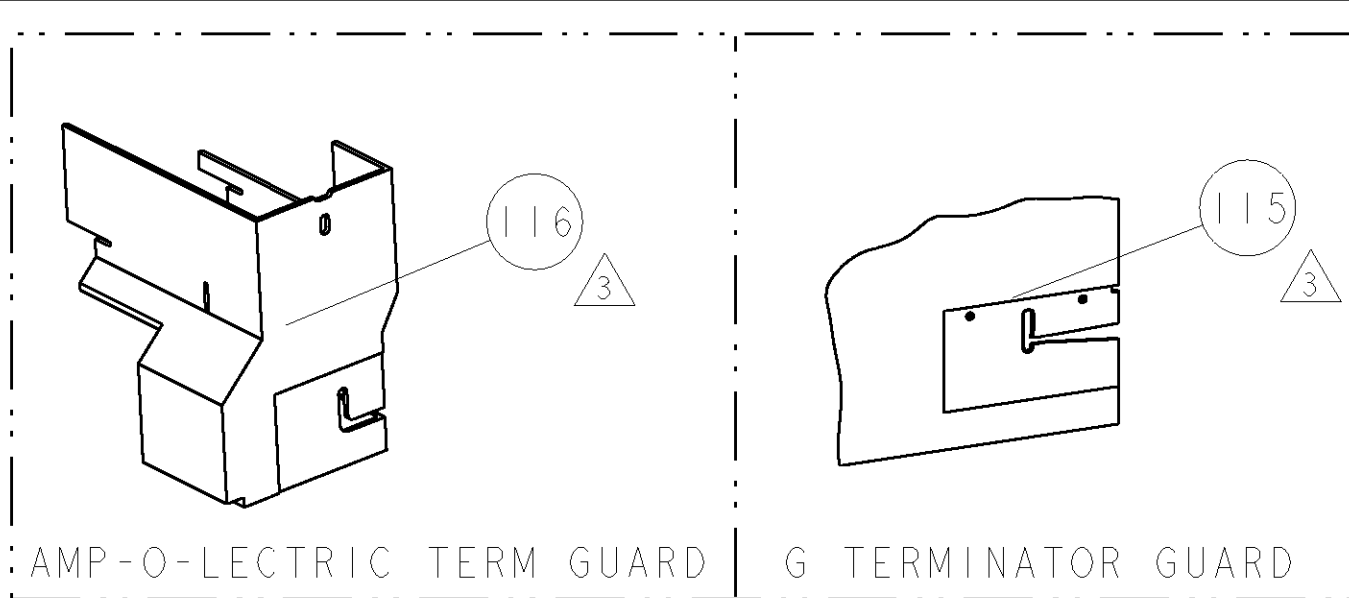


8				7			
THIS DRAWING IS UNPUBLISHED.				RELEASED FOR PUBLICATION			
COPYRIGHT 20				20			
BY TYCO ELECTRONICS CORPORATION. ALL RIGHTS RESERVED.							
PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION		
1852268-1	A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER		
1852268-2	A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER		
1852268-3	A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER		
1852268-6	A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER		
7-1852268-7	A	-	-	-	SPARE PARTS		

- △ RECOMMENDED SPARE PARTS
△ GREASE LIGHTLY
△ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE



TERMINAL NAME: TERMINAL					
AMP PN	JST PN	JST TERMINAL - AMP CRIMP SPECS			
1949051	SHCM-A03T-P025				
-	-	PAD LTR	CRIMP HEIGHT		WIRE SIZE
-	-	A	.042±.002[1.07±0.05mm]		20 AWG
-	-	B	.038±.002[.97±0.05mm]		22 AWG
-	-	C	-		-
-	-	D	-		-
-	-	CRIMP	SIZE	TYPE	RANGE
-	-	WIRE	.062 [1.57mm]	F	22-20 AWG
-	-	INSUL	.070 [1.78mm]	F	Ø.068 MAX
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPL INSTRUCTIONS	SET UP GAGE	
.118 - .133	NONE	.375	408-8040	458637-1	

LOC		DIST		REVISIONS			
A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD
		A		RELEASED	17MAY2006	RK	TE

-	2	2	2	2	-	5-354779-4	PIN, WIRE DISC, .3260	127
-	2	2	2	2	-	4-354779-6	PIN, WIRE DISC, .3220	126
-	-	-	REF	-	-	455749-1	GUARD WINDOW	116
-	-	REF	-	-	-	679532-1	INSERT, GUARD	115
-	-	-	1	-	-	2-21002-6	SCR, BTN SKT HD CAP 10-32 X .375	114
-	-	-	1	-	-	1-465184-0	LUBRICATOR ASSY	113
-	1	1	1	1	-	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR	112
-	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
-	1	1	1	1	-	455888-1	SPACER, CRIMPER	82
-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	1	1	1	1	-	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	1	1	-	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	-	23030-1	SCR, SKT HD CAP 6-32 x .25	62
-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	1	-	458537-2	PAWL, FEED	56
-	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	2	2	2	2	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	53
-	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32	52
-	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN	51
-	1	1	1	1	-	690753-1	SPACER, TONKER	50
-	-	1	-	-	-	690602-6	CAM, PRE FEED, 1 5/8	49
-	-	-	1	-	-	690602-5	CAM, PRE FEED, 1 1/8	48
-	1	-	-	1	-	690501-4	CAM, POST FEED, 1 5/8	47
-	1	1	1	1	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MOCA)	46
-	1	1	1	1	-	690191-1	PLUG, NYLON	45
-	1	1	1	1	-	455673-1	RAM, SIDE FEED	44
-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	43
-	1	1	1	1	-	690124-1	WASHER, RAM (.115)	42
-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	-	23241-6	BALL, STEEL	40
-	1	1	1	1	-	690170-1	SPRING, COMPRESSION	39
-	1	1	1	1	-	690142-1	DISC, INSULATION	38
-	1	1	1	1	-	354777-1	WIRE DISC, ASSEMBLY	37
-	1	1	1	1	-	22480-5	SPRING, COMPRESSION	36
-	1	1	1	1	-	690212-1	POST, RAM	35
-	1	1	1	1	-	690786-3	TERMINAL SUPPORT	34
-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
-	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	-	1320908-4	SPACER, STRIP GUIDE	30
-	1	1	1	1	-	1633091-2	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	-	1-455888-0	SPACER, CRIMPER	28
-	1	1	1	1	-	1320928-1	PLATE, STRIP GUIDE	24
-	1	-	-	1	-	690472-2	STRIPPER	22
-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	-	1	1	-	-	691353-1	STRIPPER	19
-	1	-	-	-	-	679625-1	SHEAR HOLDER, FRONT (NO CUT)	17
-	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	-	690461-1	STOP, SHEAR	11
-	-	1	1	1	-	690459-1	SHEAR HOLDER, FRONT	10
-	1	1	1	1	-	462006-1	FLOATING SHEAR, FRONT	9
1	1	1	1	1	-	2-1633107-1	ANVIL, COMBINATION .062	8
-	1	1	1	1	-	2-455889-0	DEPRESSOR, SHEAR	5
-	1	1	1	1	-	238011-6	BLOCK, CRIMPER SPACER	4
1	1	1	1	1	-	3-683453-3	CRIMPER, INSULATION PREMIUM	3
-	1	1	1	1	-	455888-4	SPACER, CRIMPER	2
1	1	1	1	1	-	1-456403-3	CRIMPER, WIRE PREMIUM	1

-77		-6	-3	-2	-1	U/M	PART NO	DESCRIPTION		ITEM NO
THIS IS AN UNPUBLISHED DRAWING. IT IS THE PROPERTY OF TYCO ELECTRONICS CORPORATION. IT IS TO BE USED ONLY FOR THE PURPOSES AND CONDITIONS SPECIFIED IN THE ORDER. IT IS NOT TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, WITHOUT PERMISSION IN WRITING FROM TYCO ELECTRONICS CORPORATION.							DWN DR. KNEPPER 17MAY2006	Tyco Electronics Harrisburg, PA 17105-3608		
DIMENSIONS: INCHES							APVD T. ELBIN 17MAY2006	NAME T. BENCHOFF		
TOLERANCES UNLESS OTHERWISE SPECIFIED: 9 PLC ±.01 2 PLC ±.01 3 PLC ±.01 4 PLC ±.0001 ANGLES ±.0001							PRODUCT SPEC	SIDE FEED HDM APPLICATOR		
MATERIAL							FINISH	SIZE CASE CODE DRAWING NO		RESTRICTED TO
								A1 00779 C=1852268		
CUSTOMER DRAWING							SCALE 3:5	SHEET 1 OF 1		REV A

POST-FEED 1 5/8 STROKE	PRE-FEED 1 1/8 STROKE	PRE-FEED 1 5/8 STROKE

Mouser Electronics

Authorized Distributor

Click to View Pricing, Inventory, Delivery & Lifecycle Information:

[TE Connectivity:](#)

[1852268-3](#)