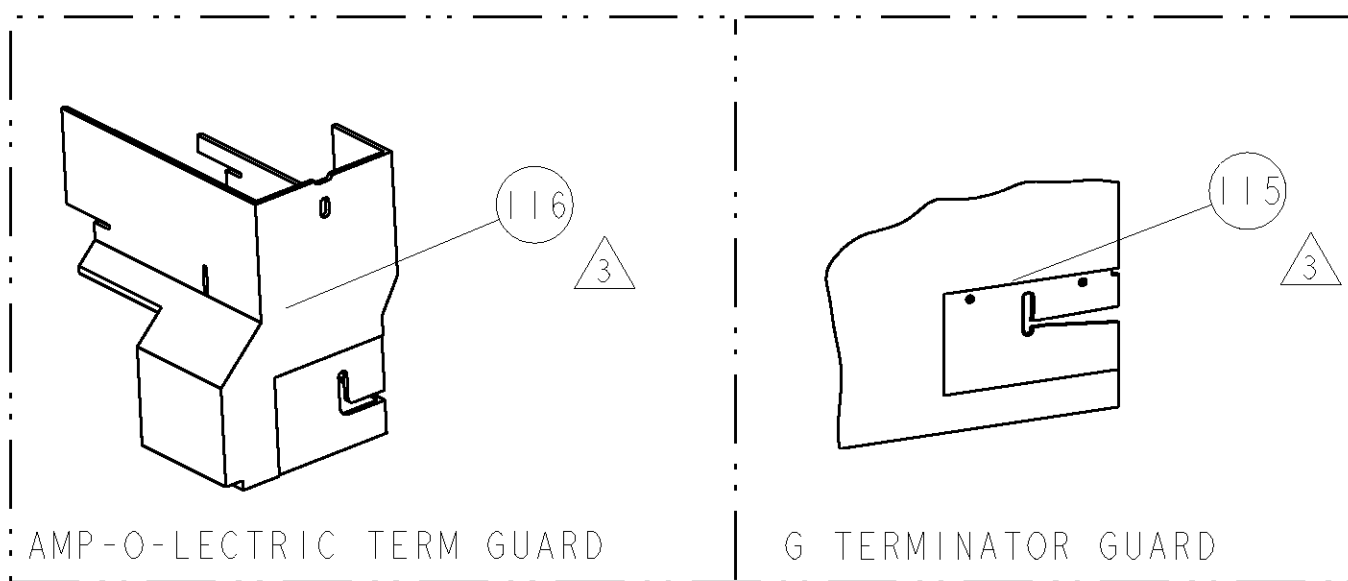
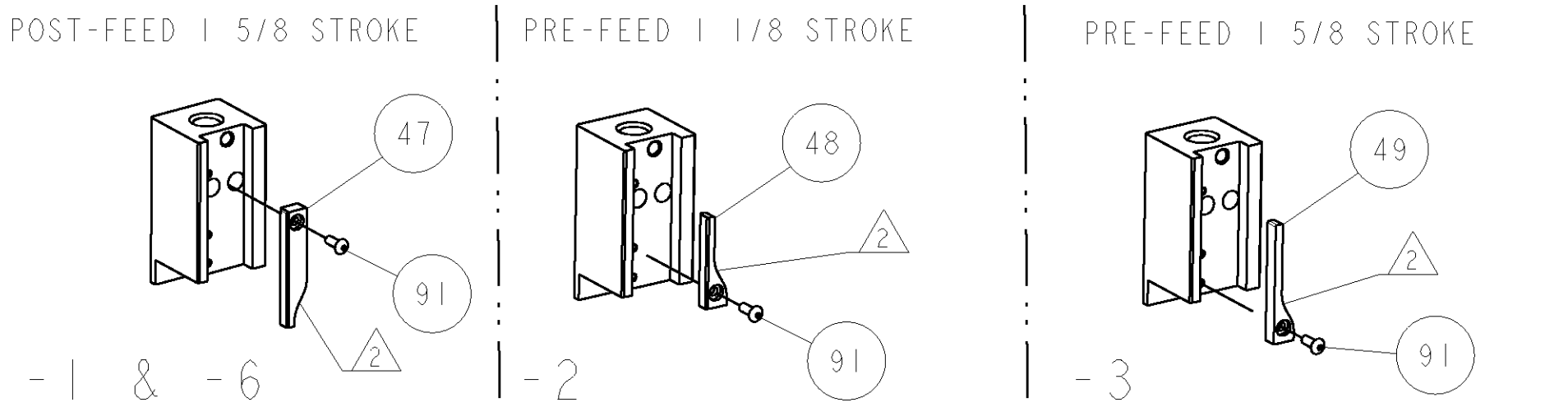
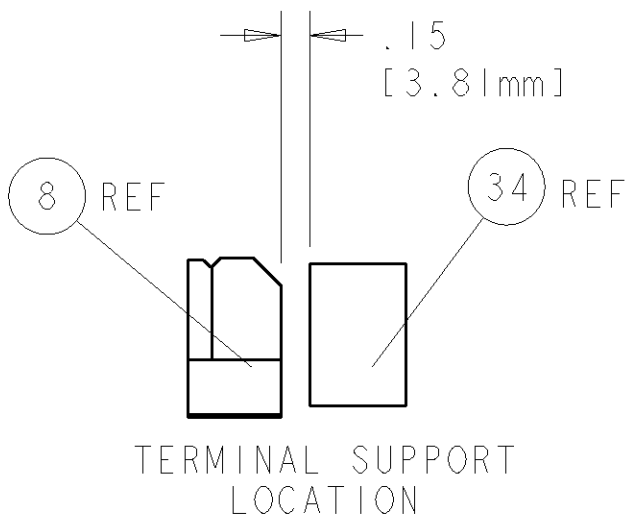
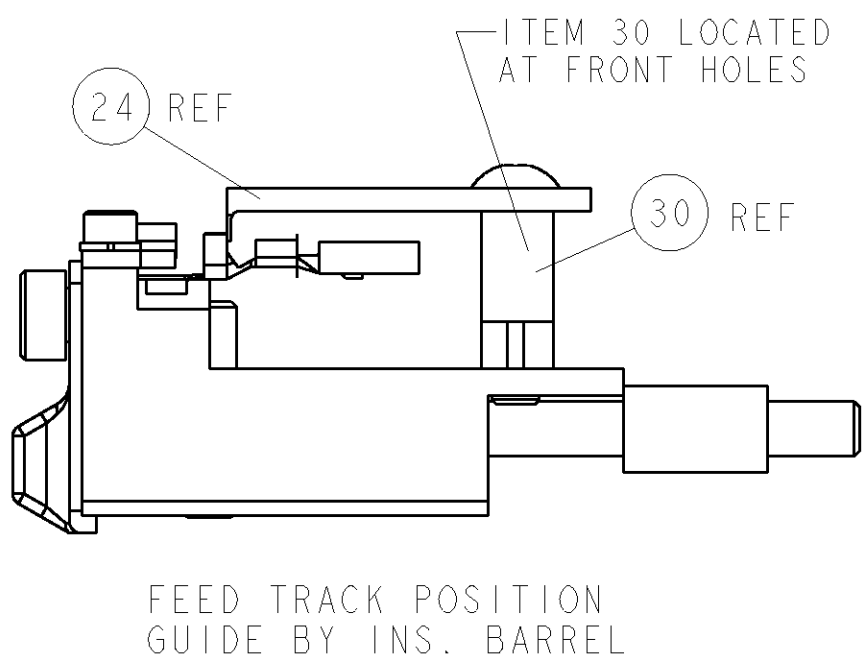


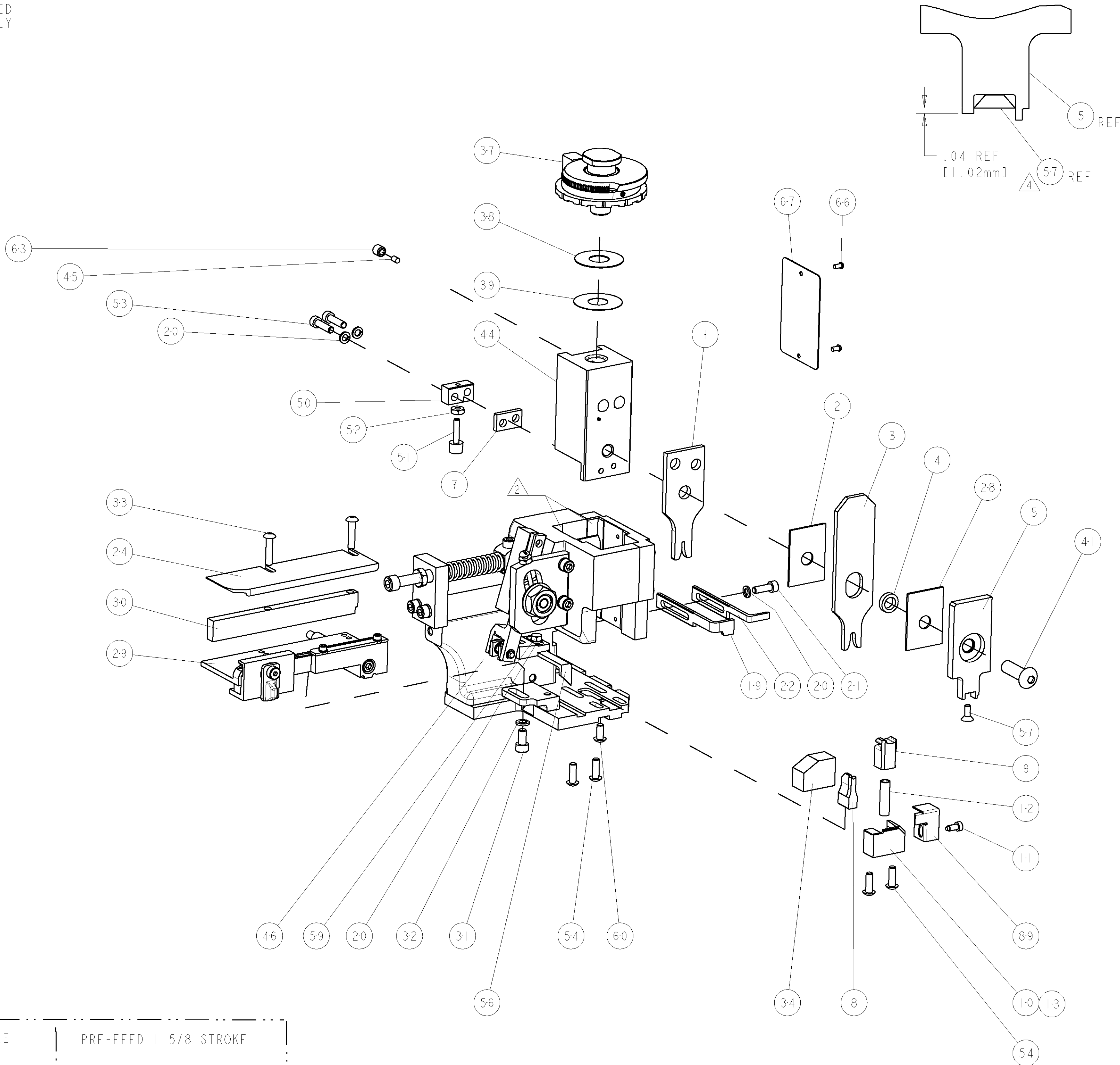
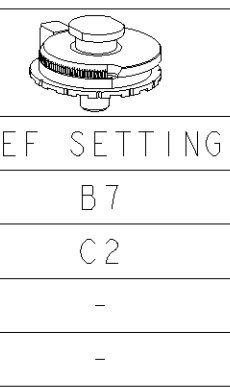
8				7			
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PART NUMBER		REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION	
1855502-1		A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER	
1855502-2		A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER	
1855502-3		A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER	
1855502-6		A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER	
7-1855502-7		A	-	-	-	SPARE PARTS	

- △ RECOMMENDED SPARE PARTS
- △ GREASE LIGHTLY
- △ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE
- △ APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY PN 1-23419-5 LOC-TITE TO THREADS.
- △ THE INSULATION RANGE LISTED IS FOR THE TERMINAL. THE INSULATION RANGE FOR THE SEAL IS $\varnothing$ 1.2mm-1.9mm.

*** WARNING**
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



TERMINAL NAME: TAXI TERMINAL F GT 150					
TE PN	DELPHI	DELPHI TERMINAL - DELPHI CRIMP SPECS			
1949949	15326426				
-	-	CRIMP HEIGHT		WIRE SIZE	
-	-	1.15mm+.05/- .05[.045+.002/- .002]		20AWG or 0.5mm2	
-	-	1.10mm+.05/- .05[.043+.002/- .002]		22AWG or 0.35mm2	
-	-				
-	-				
-	-				
SEAL PN	-	CRIMP	SIZE	TYPE	RANGE
286970	15366021	WIRE	1.75mm [.069]	F	22-20 AWG
-	-	INSUL	3.56mm [.140]	O	$\varnothing$ 3.00 MAX
WIRE STRIP LENGTH 4.94-5.32	TERM-APPL SPEC DELPHI	FEED 10.96	APPLICATOR INSTRUCTIONS 408-8040		SET UP GAGE 458637-1



△	-	-	-	REF	-	..	455749-1	GUARD WINDOW	116
△	-	-	REF	-	-	..	679532-1	INSERT, GUARD	115
-	1	1	1	1	-	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	1	1	1	1	-	-	318563-1	GUARD, FRONT CHIP	89
-	1	1	1	1	-	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	-	-	217238-1	GENERAL INSTRUCTION PKG	71
-	1	1	1	1	-	-	461264-5	PLATE, IDENTIFICATION	67
-	2	2	2	2	-	-	21017-2	SCREW, DRIVE	66
-	1	1	1	1	-	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	-	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	-	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	1	-	-	1-21003-9	SCR, FLT SKT HD CAP 6-32 X .375	57
-	1	1	1	1	-	-	458537-2	PAWL, FEED	56
-	4	4	4	4	-	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	2	2	2	2	-	-	2-21000-8	SCR, SKT HD CAP 8-32 X .625	53
-	1	1	1	1	-	-	21018-5	NUT, HEX, REG 6-32	52
-	1	1	1	1	-	-	811242-2	BUMPER, HOLD DOWN	51
-	1	1	1	1	-	-	690753-1	SPACER, TONKER	50
-	-	-	-	-	..	..	690602-6	CAM, PRE FEED, 1 5/8	49
-	-	-	-	-	..	..	690602-5	CAM, PRE FEED, 1 1/8	48
-	1	-	-	-	-	-	690501-4	CAM, POST-FEED 1 5/8	47
-	1	1	1	1	-	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MOCA)	46
-	1	1	1	1	-	-	690191-1	PLUG,NYLON	45
-	1	1	1	1	-	-	455673-1	RAM, SIDE FEED	44
-	1	1	1	1	-	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	-	-	690125-1	SHIM SUB-ASSY	39
-	1	1	1	1	-	-	469367-9	SHIM	38
-	1	1	1	1	-	-	879103-3	FINE ADJUST HEAD ASSEMBLY	37
-	1	1	1	1	-	-	2-690786-3	TERMINAL SUPPORT	34
-	2	2	2	2	-	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
-	1	1	1	1	-	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	-	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	-	-	1320908-6	SPACER, STRIP GUIDE	30
-	1	1	1	1	-	-	1633091-1	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	-	-	1-455888-0	SPACER, CRIMPER	28
-	1	1	1	1	-	-	1320928-1	PLATE, STRIP GUIDE	24
-	1	-	-	-	-	-	690472-2	STRIPPER	22
-	1	1	1	1	-	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	4	4	4	4	-	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	-	-	-	-	-	-	691353-1	STRIPPER	19
△	-	-	-	-	-	-	679625-2	SHEAR HOLDER, FRONT (NO CUT)	13
△	-	1	1	1	-	-	3-22280-3	SPRING, COMPRESSION	12
△	-	1	1	1	-	-	690461-2	STOP, SHEAR	11
△	-	-	-	-	-	-	1-690459-0	SHEAR HOLDER, FRONT	10
△	-	1	1	1	-	-	318707-2	FLOATING SHEAR, FRONT	9
△	1	1	1	1	-	-	1633767-2	ANVIL, COMBINATION	8
-	1	1	1	1	-	-	240641-5	SPACER	7
-	-	-	-	-	..	..	-	-	6
-	1	1	1	1	-	-	318701-1	DEPRESSOR, SHEAR	5
-	1	1	1	1	-	-	238011-2	BLOCK, CRIMPER SPACER	4
△	1	1	1	1	-	-	456135-6	CRIMPER, INSULATION O PREMIUM	3
△	-	1	1	1	-	-	455888-9	SPACER, CRIMPER	2
△	1	1	1	1	-	-	5-1633305-7	CRIMPER, WIRE PREMIUM	1
-	77	-6	-3	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO

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ECHO T. ELBIN 13APR2009		NAME FINE ADJUST SIDE FEED HDM APPLICATOR		
APVD N. DEMING 13APR2009		PRODUCT SPEC APPLICATION SPEC		
DIMENSIONS: INCHES 9 PLC 1 PLC 5 PLC 4 PLC ANGLES		TOLERANCES UNLESS OTHERWISE SPECIFIED: ±.01 ±.01 ±.001 ±.0001 ±.0001		
MATERIAL -		FINISH -		
WEIGHT -		SIZE A1		
CUSTOMER DRAWING		SCALE 3:5		
SHEET 1		OF 1		
REV A		RESTRICTED TO -		

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