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LOC

DIST

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD

D

C

B

A

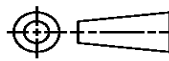
REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER

FOR REPLACEMENT PARTS FOR APPLICATOR REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED) WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:



TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC ±

1 PLC ±

2 PLC ±

3 PLC ±

4 PLC ±

ANGLES ±

FINISH

MATERIAL

DWN

CHK

APVD

PRODUCT SPEC

APPLICATION SPEC

WEIGHT

TE Connectivity

NAME

SIZEA3

CAGE CODE

DRAWING NOG-

RESTRICTED TO

SCALE

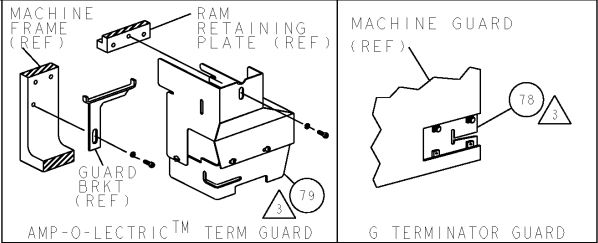
SHEET OF

REV

1470-19 (3/11)

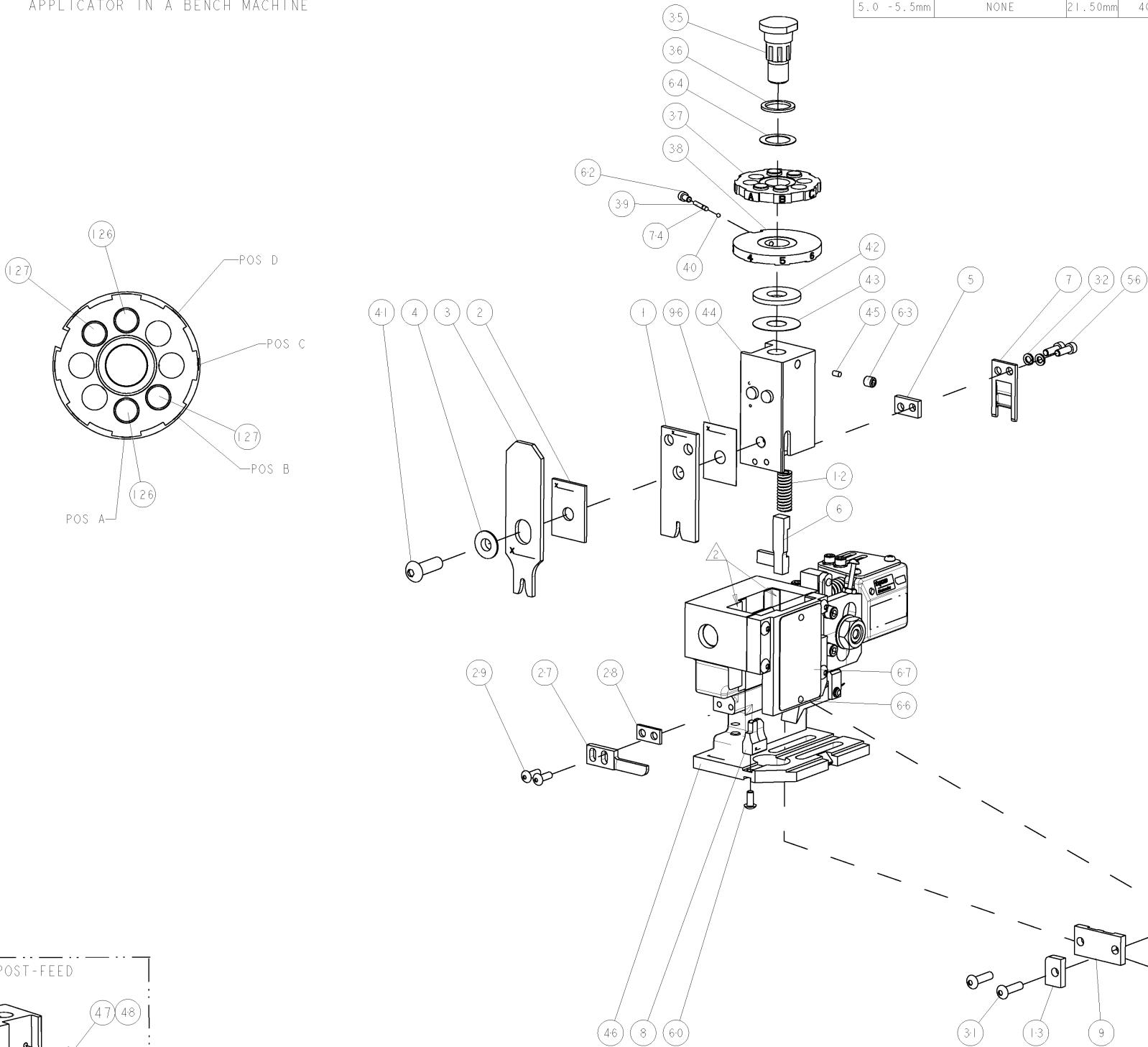
Pro/ENGINEER DRAWING

8				7							
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PART NUMBER		REV	FIRST USED	POWER UNIT				FEED TYPE			
1852619-1		A	122500-1	LEADMAKER & BENCH MODEL G				POST FEED			
1852619-2		A	565435-5	BENCH MODEL K				POST FEED			
7-1852619-7		A	-	SPARE PARTS				-			



TERMINAL NAME: .250 SERIES RECEPTACLE NO LATCH WITH SEAL					
TERMINAL P/N	-	TE TERMINAL - TE CRIMP SPECS			
368078	-				
-	-	PAD LTR	CRIMP HEIGHT		WIRE SIZE
-	-	A	1.52±0.05mm(.060±.002)		1.25mm2
-	-	B	1.37±0.05mm(.054±.002)		0.85mm2
-	-	C	-		-
-	-	D	-		-
-	-	CRIMP	SIZE	TYPE	RANGE
SEAL PN	-	WIRE	2.29mm [.090]	F	0.85-1.25mm2
347707	-	INSUL	3.70mm [.146]	O	Ø1.81-2.20mm
368811	-	TERM APPL SPEC	FEED	APPL INSTRUCTIONS	SET UP GAGE
WIRE STRIP LENGTH	5.0 - 5.5mm	NONE	21.50mm	408-8039	458638-1

- 1 RECOMMENDED SPARE PARTS
2 GREASE LIGHTLY
3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE



-	2	2	-	1-354779-7	PIN, WIRE DISC, .3075	127
-	2	2	-	354779-5	PIN, WIRE DISC, .3015	126
-	1	1	-	455888-1	SPACER, CRIMPER	96
-	REF	-	-	455745-1	GUARD WINDOW	79
-	-	REF	-	679532-1	INSERT, GUARD	78
-	1	1	-	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR	74
-	1	1	-	217238-1	GENERAL INSTRUCTION PKG	72
-	1	1	-	4088039	EF APPL INST 408-8039	71
-	1	1	-	461264-1	PLATE, IDENTIFICATION	67
-	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	-	986950-1	WASHER, FLAT PRECISION	64
-	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	-	23030-1	SCR, SKT HD CAP 6-32 X .25	62
-	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	2	2	-	2-21000-8	SCR, SKT HD CAP 8-32 X .625	58
-	3	3	-	2-21000-6	SCR, SKT HD CAP 8-32 X .375	57
-	2	2	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	56
-	2	2	-	21018-4	NUT, HEX, REG 4-40	54
-	2	2	-	21022-2	NUT, LOCK, HEX, TORQUE, 8-32	53
-	2	2	-	2-21006-6	SCR, SET, CUP POINT 4-40 X .625	52
-	1	1	-	1-21002-7	SCR, BTN SKT CAP 6-32 X .375	49
-	1	-	-	690501-3	CAM, POST FEED, 1 1/8	48
-	-	1	-	690501-4	CAM, POST FEED, 1 5/8	47
-	1	1	-	458980-1	SUB ASSY, APPLICATOR FRAME	46
-	1	1	-	690191-1	PLUG, NYLON	45
-	1	1	-	455674-1	RAM	44
-	1	1	-	690125-1	SHIM SUB-ASSY	43
-	1	1	-	690124-1	WASHER, RAM (.115)	42
-	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	-	23241-6	BALL, STEEL	40
-	1	1	-	690170-1	SPRING, COMPRESSION	39
-	1	1	-	1-690142-1	DISC, INSULATION	38
-	1	1	-	354777-1	WIRE DISC, ASSEMBLY	37
-	1	1	-	22480-5	SPRING, COMPRESSION	36
-	1	1	-	690212-1	POST, RAM	35
-	7	7	-	21024-4	WASHER, SPRG LOCK, REG NO 8	32
-	2	2	-	2-21002-9	SCR, BTN SKT HD CAP 10-32 X .750	31
-	2	2	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	29
-	1	1	-	3-690451-7	SPACER, STRIPPER	28
-	1	1	-	240639-1	STRIPPER (MACHINING)	27
-	2	2	-	22354-8	STUD, THREADED	25
-	1	1	-	455678-1	PLATE, STRIP GUIDE	24
-	1	1	-	240825-9	PLATE, STRIP HOLD DOWN	23
-	2	2	-	4-22281-1	SPRING, DRAG	22
-	1	1	-	454177-1	DRAG	20
-	2	2	-	454204-3	GUIDE, LOWER STRIP	18
-	4	4	-	3-21002-3	SCR, BTN SKT HD CAP 1/4-20 X .500	17
-	1	1	-	690481-2	SPACER, HOLD DOWN	13
-	1	1	-	23846-1	SPRING, DIE	12
-	1	1	-	240644-1	PLATE, REAR SHEAR	11
-	-	-	-	-	-	10
-	1	1	-	690482-5	PLATE, FRONT SHEAR	9
-	1	1	-	806441-4	ANVIL, COMBINATION	8
-	1	1	-	690474-5	BLADE, SLUG	7
-	1	1	-	1-455892-0	HOLD DOWN, TERMINAL	6
-	1	1	-	4-240641-6	SPACER	5
-	1	1	-	238009-1	BLOCK, FL CRIMPER SPACER	4
-	1	1	-	1633589-3	CRIMPER, INSUL O	3
-	1	1	-	1-455888-9	SPACER, CRIMPER	2
-	1	1	-	456420-3	CRIMPER, WIRE	1

-77		-2	-1	U/M	PART NO	DESCRIPTION		ITEM NO
FOR SPARE PARTS - THIS IS A STANDARD DOCUMENT FOR THE IDENTIFICATION OF THE PARTS OF THE EQUIPMENT. IT IS NOT TO BE USED FOR THE IDENTIFICATION OF THE PARTS OF THE EQUIPMENT. IT IS NOT TO BE USED FOR THE IDENTIFICATION OF THE PARTS OF THE EQUIPMENT.						OWN		
						18DEC2007		
KNEPPER						09JAN2008		
E. ELBIN						09JAN2008		
APPROVED						N. DEWING	09JAN2008	
NAME						END FEED HDM APPLICATOR		
PRODUCT SPEC						-		
APPLICATION SPEC						-		
SIZE						CAGE CODE	DRAWING NO	RESTRICTED TO
A1						00779	C-1852619	-
CUSTOMER DRAWING						SCALE	3:5	SHEET 1 OF 1 REV A

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[1852619-2](#)