

4

3

2

1

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LOC

DIST

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD

D

C

B

A

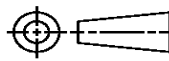
REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER

FOR REPLACEMENT PARTS FOR APPLICATOR REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED) WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:



TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC	±
1 PLC	±
2 PLC	±
3 PLC	±
4 PLC	±
ANGLES	±

MATERIAL

FINISH

DWN

CHK

APVD

PRODUCT SPEC

APPLICATION SPEC

WEIGHT

TE Connectivity

NAME

SIZE

CAGE CODE

DRAWING NO

RESTRICTED TO

A3

C-

SCALE

SHEET OF

REV

1470-19 (3/11)

Pro/ENGINEER DRAWING

DRAWING MADE IN THIRD ANGLE PROJECTION

1528123

1528123

/nd/mbaum/medout

PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1528123-1	C	-	LEADMAKER	MECH POST FEED	CUTS CARRIER
1528123-2	C	-	BENCH	MECH PRE FEED	CUTS CARRIER
1528123-6	C	-	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1528123-1	C	-	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1528123-2	C	-	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1528123-6	C	-	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1528123-7	A	-	-	-	SPARE PARTS KIT

CRIMP DATA AMP TERMINAL AMP CRIMP SPECS

TERMINAL NAME: TYPE A TAB / MICRO TIMER CONTACT

CRIMP	SIZE	TYPE	RANGE
WIRE	2.03 [.080 IN]	F	1.50mm ²
INSUL	2.54 [.100 IN]	0	2.20-2.40 [.087-.094 IN]

WIRE STRIP LENGTH

3.70-4.30 [.146-.169 IN]

APPL INSTRUCTION

408-8322 & 408-8490

TERMINAL 114-18081 (A)

APPL SPEC 114-18082 (B)

FEED

11.00 [.433 IN]

TERMINALS APPLIED

1241844 (A)	-	-	-	-
1241846 (B)	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-

WIRE SIZE

mm² AWG

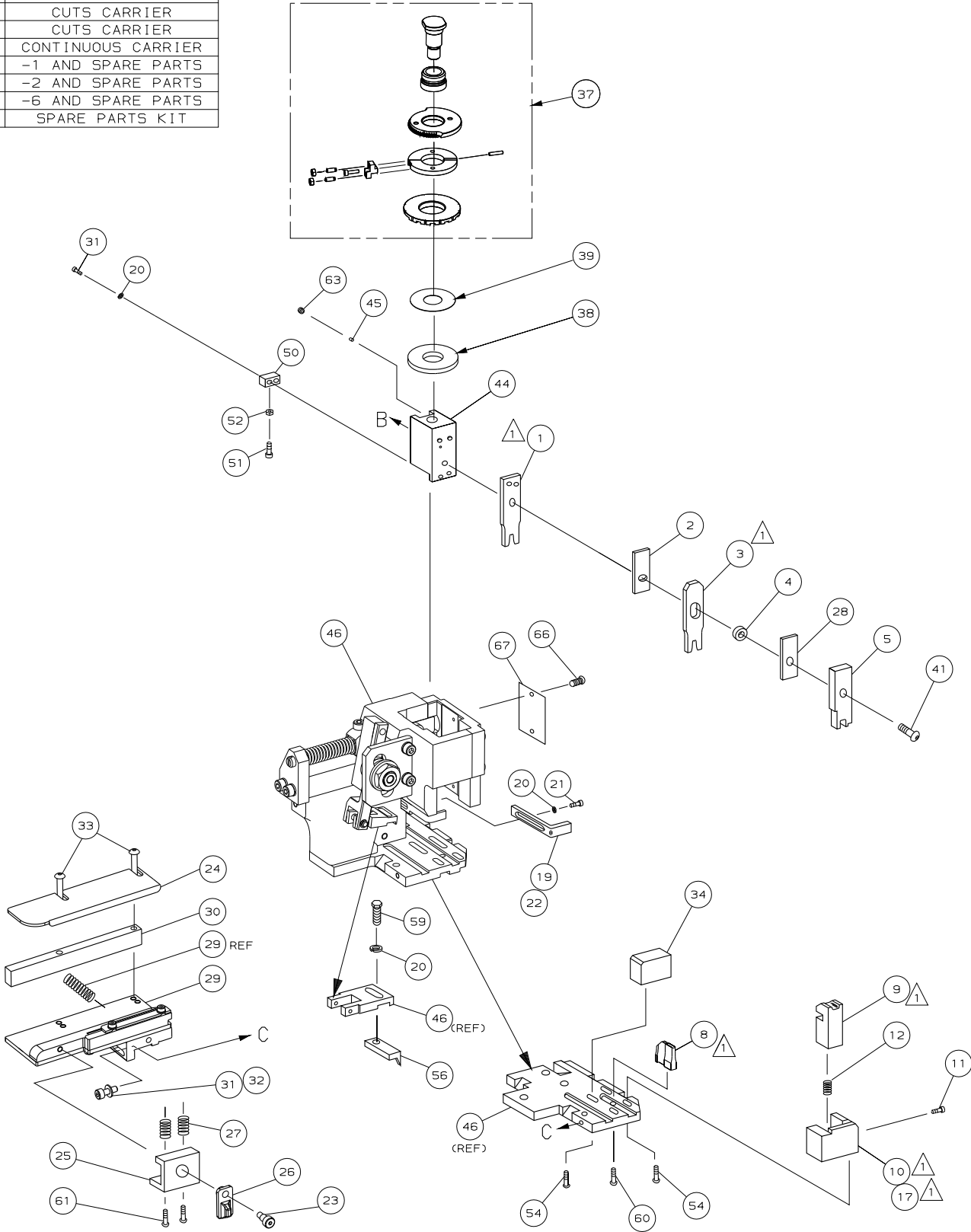
1.50mm²

CRIMP HEIGHT

1.66 ±0.05 [.065 ±.002 IN]

REF SETTING

B8

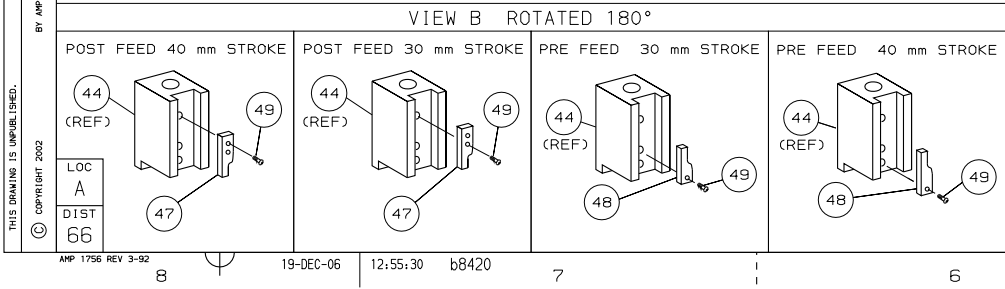


- 1

RECOMMENDED SPARE PARTS.
- 2

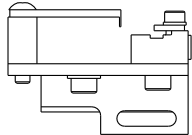
GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
- 3

LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.



*** WARNING:**

ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



QTY REQD PER ASSY	PARTS LIST
DO NOT SCALE PRINT. TOLERANCES UNLESS OTHERWISE SPECIFIED: 1 PLC DEC ±- 2 PLC DEC ±- 3 PLC DEC ±- ANGLES ±- SURF TEXTURE, REMOVE BURRS, BREAK SHARP EDGES RO.38 MAX	MATL - HT TR - FIN - DR L.LOFTHOUSE 11JUL02 APP F.BACKHURST 11JUL02 CHK - REL 14-08-02 M.CLIFFORD AMP AMP Incorporated Harrisburg, PA 17105-3608 NAME FINE ADJ SIDE FD HD-1 APPL HD-1 APPL SCALE - DWG NO 1528123 SHEET 1 of 1 REV C CUSTOMER AND ASSEMBLY DRAWING

Mouser Electronics

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