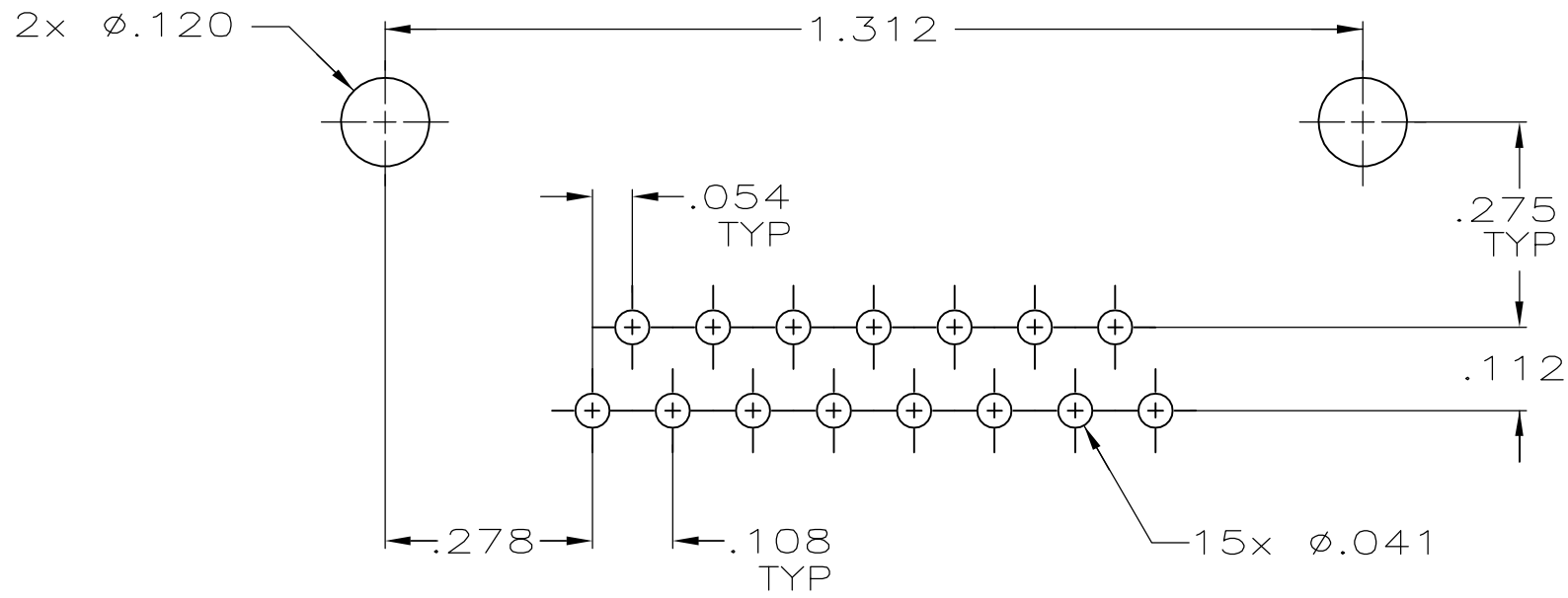
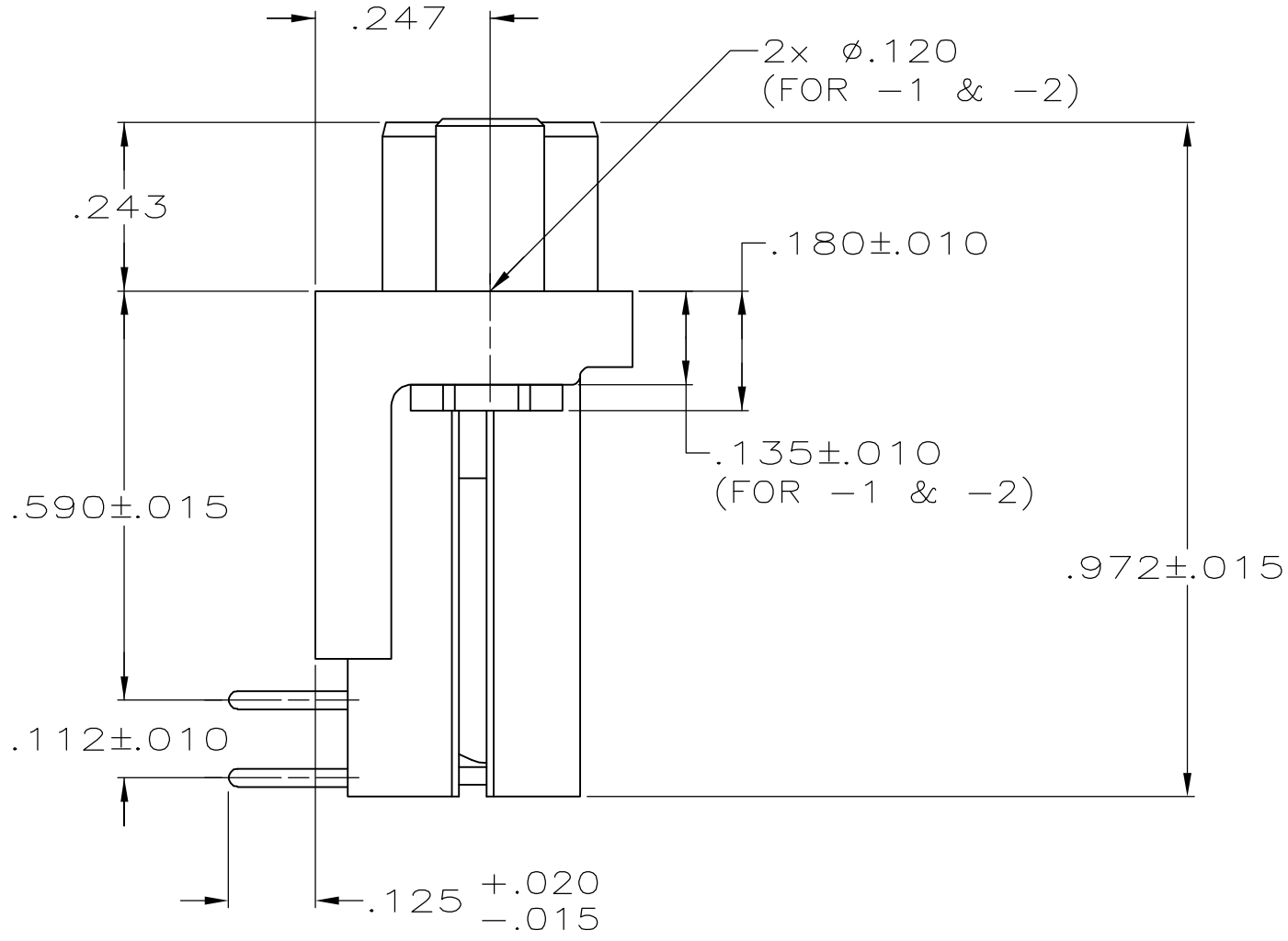
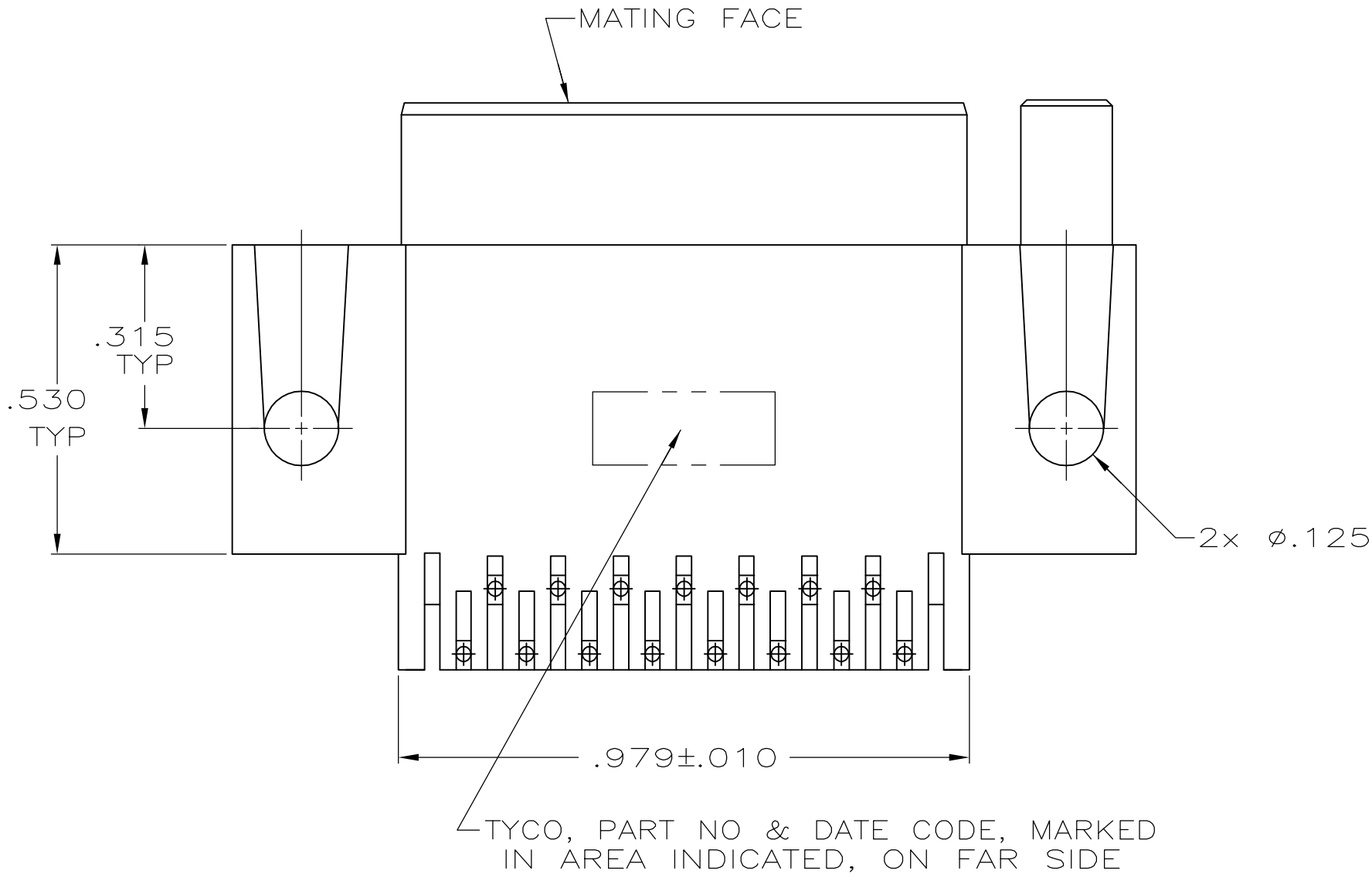
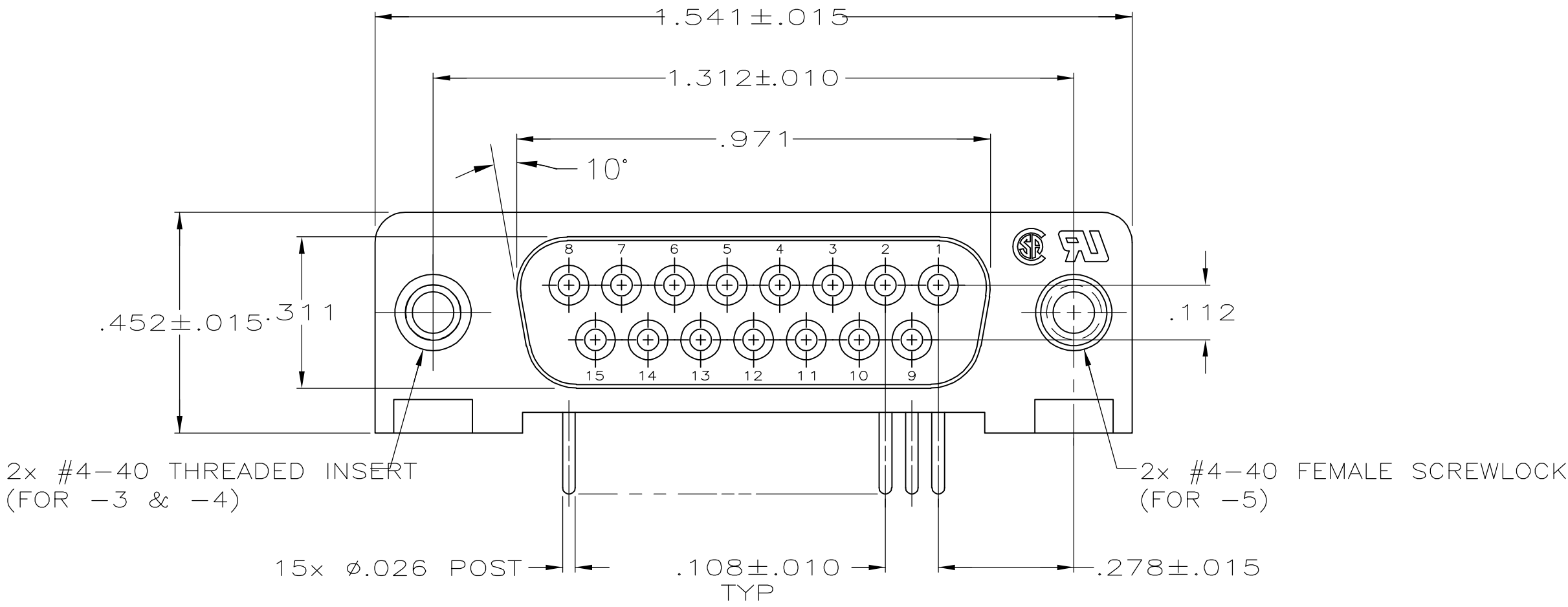


LOC		DIST		REVISIONS					
GP		00		P	LTR	DESCRIPTION	DATE	DWN	APVD
					B	REVISED PER ECO-06-019057	25AUG06	JRP	SB



P.C. BOARD MOUNTING DIMENSIONS $\triangle 2$

- $\triangle 1$ HOUSING: FLAME RETARDANT, 94V-0 RATED, GLASS FILLED, NYLON OR POLYESTER, COLOR: BLACK
CONTACTS: PHOS BRONZE.
INSERTS & SCREWLOCKS: ZINC.
- $\triangle 2$ REFER TO APPLICATION SPEC FOR RECOMMENDED P.C. BOARD MOUNTING DIMENSIONS FOR AUTOMATIC INSERTION.
- $\triangle 3$ CONTACTS: SEE TABLE
INSERTS & SCREWLOCKS: CLEAR CHROMATE COATING.
- $\triangle 4$ PLATED WITH GOLD FLASH FOR LENGTH OF .055 MIN FROM MATING END, .000100 MIN TIN ON SOLDER END, ALL OVER .000050 MIN NICKEL ON ENTIRE CONTACT.
- $\triangle 5$ PLATED WITH .000030 MIN GOLD FOR LENGTH OF .055 MIN FROM MATING END, .000100 MIN TIN SOLDER END, ALL OVER .000050 MIN NICKEL ON ENTIRE CONTACT.

WITH SCREWLOCKS	$\triangle 4$	5747460-5
WITH INSERTS	$\triangle 4$ $\triangle 5$	5747460-4
WITH .120 DIA HOLE	$\triangle 4$ $\triangle 5$	5747460-3
WITH .120 DIA HOLE	$\triangle 4$	5747460-2
WITH .120 DIA HOLE	$\triangle 4$	5747460-1
REMARKS	FINISH	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN G. PETERS CHK S. BOLASH APP'D M. WALMSLEY	16SEP05 16SEP05 16SEP05	Tyco Electronics Corporation Harrisburg, PA 17105-3608	
DIMENSIONS: INCHES		PRODUCT SPEC 108-40025		NAME RECEPTACLE ASSY, SIZE 2, 15 POSN, RIGHT ANGLE, .590 SERIES, .026 DIA POSTS, AMPLIMITE HD-20	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APPLICATION SPEC 114-40015		SIZE A1	
MATERIAL $\triangle 1$		WEIGHT -		CAGE CODE 00779	
FINISH $\triangle 3$		DRAWING NO 5747460		RESTRICTED TO -	
CUSTOMER DRAWING		SCALE 4:1		SHEET 1 OF 1	
				REV B	

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