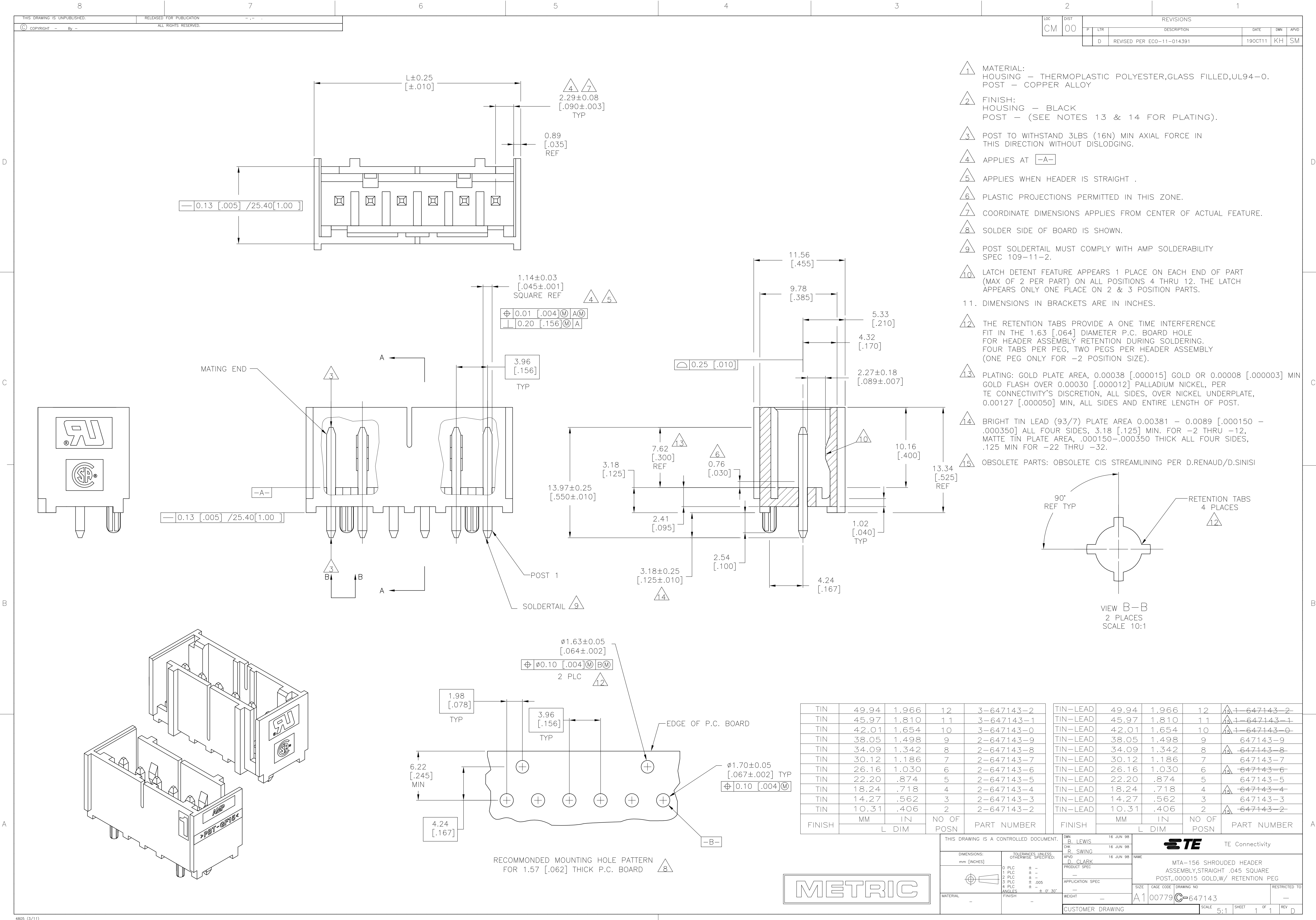
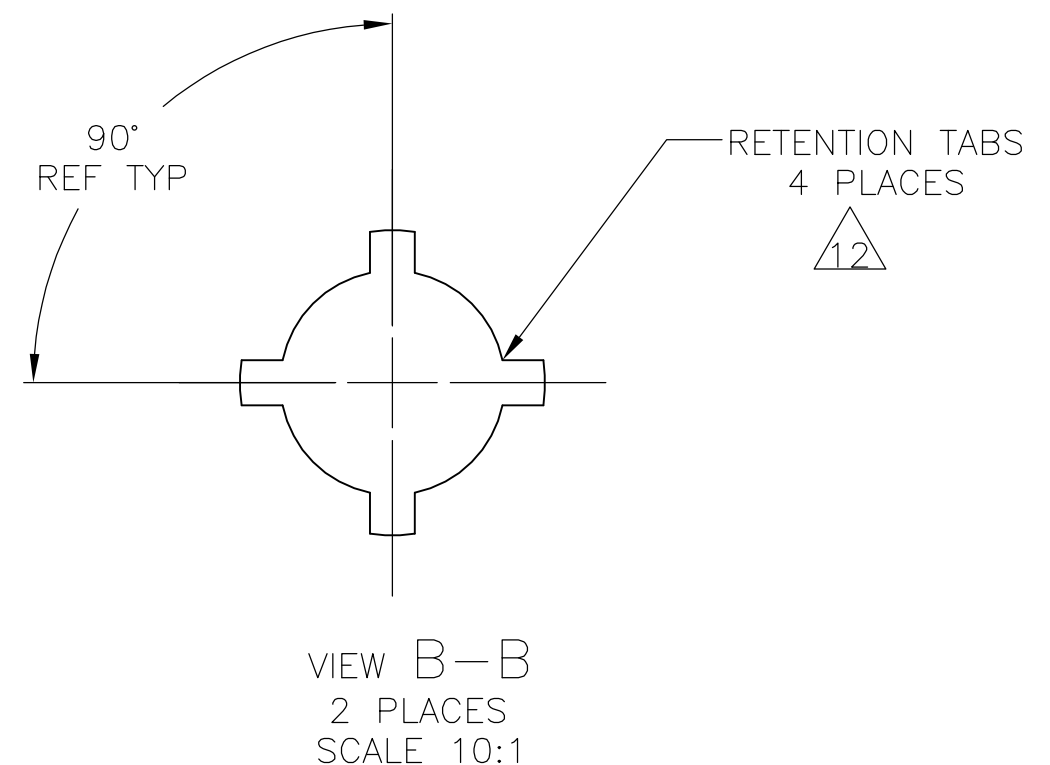




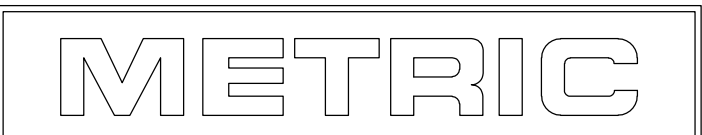
- 1 MATERIAL:
HOUSING — THERMOPLASTIC POLYESTER, GLASS FILLED, UL94-0.
POST — COPPER ALLOY
- 2 FINISH:
HOUSING — BLACK
POST — (SEE NOTES 13 & 14 FOR PLATING).
- 3 POST TO WITHSTAND 3LBS (16N) MIN AXIAL FORCE IN THIS DIRECTION WITHOUT DISLODGING.
- 4 APPLIES AT -A-
- 5 APPLIES WHEN HEADER IS STRAIGHT .
- 6 PLASTIC PROJECTIONS PERMITTED IN THIS ZONE.
- 7 COORDINATE DIMENSIONS APPLIES FROM CENTER OF ACTUAL FEATURE.
- 8 SOLDER SIDE OF BOARD IS SHOWN.
- 9 POST SOLDER TAIL MUST COMPLY WITH AMP SOLDERABILITY SPEC 109-11-2.
- 10 LATCH DETENT FEATURE APPEARS 1 PLACE ON EACH END OF PART (MAX OF 2 PER PART) ON ALL POSITIONS 4 THRU 12. THE LATCH APPEARS ONLY ONE PLACE ON 2 & 3 POSITION PARTS.
11. DIMENSIONS IN BRACKETS ARE IN INCHES.
- 12 THE RETENTION TABS PROVIDE A ONE TIME INTERFERENCE FIT IN THE 1.63 [.064] DIAMETER P.C. BOARD HOLE FOR HEADER ASSEMBLY RETENTION DURING SOLDERING. FOUR TABS PER PEG, TWO PEGS PER HEADER ASSEMBLY (ONE PEG ONLY FOR -2 POSITION SIZE).
- 13 PLATING: GOLD PLATE AREA, 0.00038 [.000015] GOLD OR 0.00008 [.000003] MIN GOLD FLASH OVER 0.00030 [.000012] PALLADIUM NICKEL, PER TE CONNECTIVITY'S DISCRETION, ALL SIDES, OVER NICKEL UNDERPLATE, 0.00127 [.000050] MIN, ALL SIDES AND ENTIRE LENGTH OF POST.
- 14 BRIGHT TIN LEAD (93/7) PLATE AREA 0.00381 — 0.0089 [.000150 — .000350] ALL FOUR SIDES, 3.18 [.125] MIN. FOR -2 THRU -12, MATTE TIN PLATE AREA, .000150-.000350 THICK ALL FOUR SIDES, .125 MIN FOR -22 THRU -32.
- 15 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI



TIN	49.94	1.966	12	3-647143-2
TIN	45.97	1.810	11	3-647143-1
TIN	42.01	1.654	10	3-647143-0
TIN	38.05	1.498	9	2-647143-9
TIN	34.09	1.342	8	2-647143-8
TIN	30.12	1.186	7	2-647143-7
TIN	26.16	1.030	6	2-647143-6
TIN	22.20	.874	5	2-647143-5
TIN	18.24	.718	4	2-647143-4
TIN	14.27	.562	3	2-647143-3
TIN	10.31	.406	2	2-647143-2
FINISH	MM	IN	NO OF POSN	PART NUMBER

TIN-LEAD	49.94	1.966	12	1-647143-2
TIN-LEAD	45.97	1.810	11	1-647143-1
TIN-LEAD	42.01	1.654	10	1-647143-0
TIN-LEAD	38.05	1.498	9	647143-9
TIN-LEAD	34.09	1.342	8	647143-8
TIN-LEAD	30.12	1.186	7	647143-7
TIN-LEAD	26.16	1.030	6	647143-6
TIN-LEAD	22.20	.874	5	647143-5
TIN-LEAD	18.24	.718	4	647143-4
TIN-LEAD	14.27	.562	3	647143-3
TIN-LEAD	10.31	.406	2	647143-2
FINISH	MM	IN	NO OF POSN	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN B. LEWIS 16 JUN 98	TE Connectivity
DIMENSIONS: mm [INCHES]		CHK R. SWING 16 JUN 98	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD D. CLARK 16 JUN 98	NAME
0 PLC ± -		PRODUCT SPEC	
1 PLC ± -		APPLICATION SPEC	
2 PLC ± .005			
3 PLC ± -			
4 PLC ± -			
ANGLES ± 0° 30'			
FINISH			
MATERIAL			
		SIZE CAGE CODE DRAWING NO	RESTRICTED TO
		WEIGHT	
		A1 00779	647143
		CUSTOMER DRAWING	SCALE 5:1 SHEET 1 OF 1 REV D



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[TE Connectivity:](#)

[2-647143-6](#)