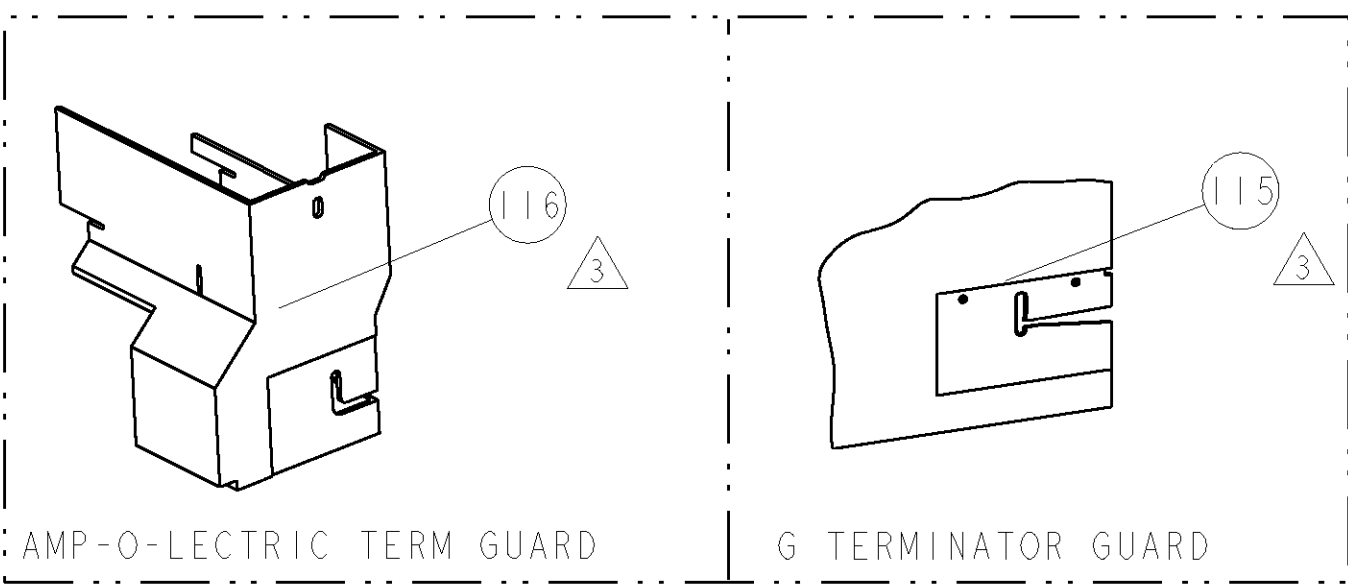
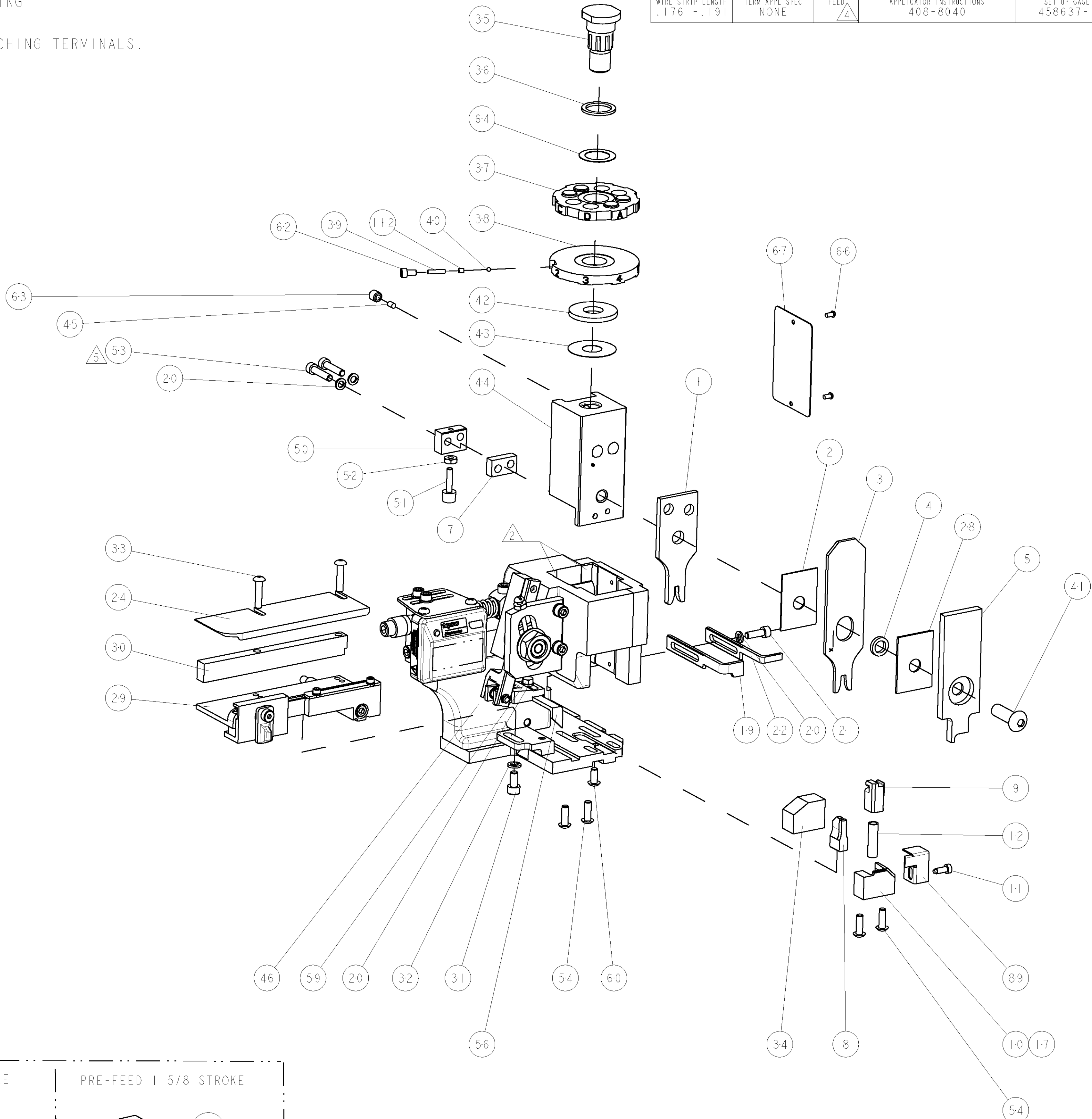
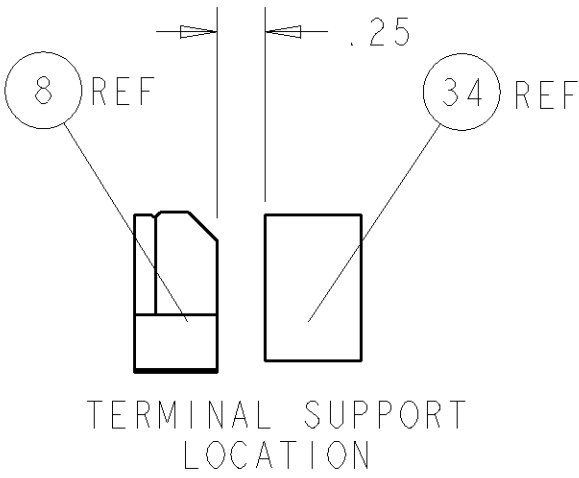
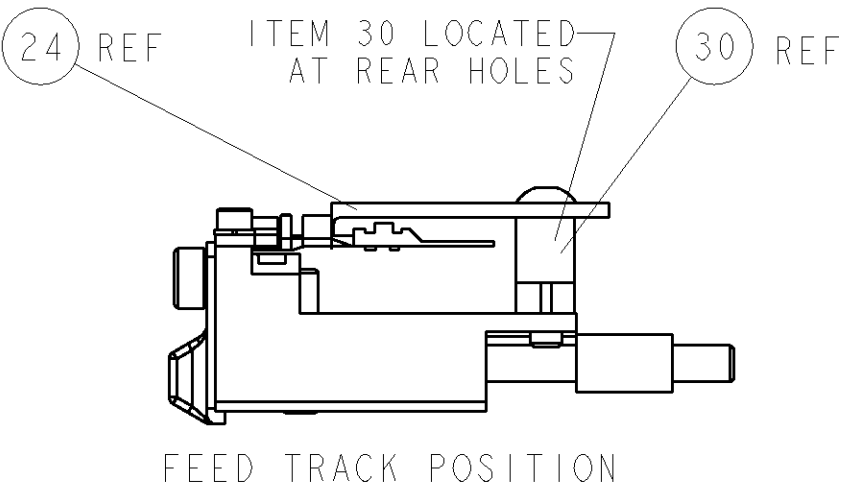
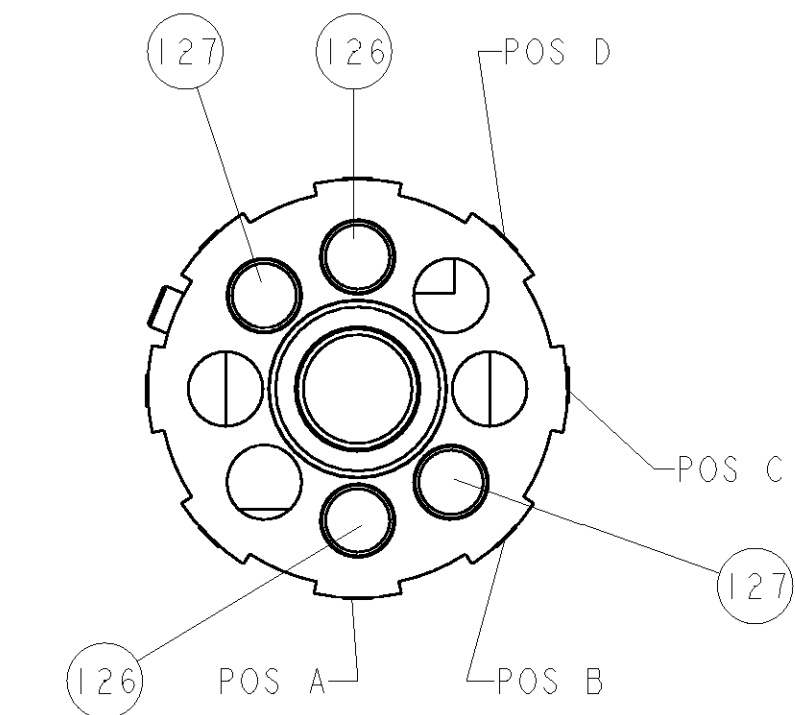


|                                                       |     |               |               |                          |           |                    |  |
|-------------------------------------------------------|-----|---------------|---------------|--------------------------|-----------|--------------------|--|
| 8                                                     |     |               |               | 7                        |           |                    |  |
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| PART<br>NUMBER                                        | REV | FIRST<br>USED | POWER UNIT    |                          | FEED TYPE | DESCRIPTION        |  |
| 1852360-1                                             | A   | 122500-1      | LEADMAKER     |                          | POST FEED | CUTS CARRIER       |  |
| 1852360-2                                             | A   | 565435-5      | BENCH MODEL K |                          | PRE FEED  | CUTS CARRIER       |  |
| 1852360-3                                             | A   | 354500-1      | BENCH MODEL G |                          | PRE FEED  | CUTS CARRIER       |  |
| 1852360-6                                             | A   | 122500-1      | LEADMAKER     |                          | POST FEED | CONTINUOUS CARRIER |  |
| 7-1852360-7                                           | A   | -             | -             |                          | -         | SPARE PARTS        |  |

- △ RECOMMENDED SPARE PARTS
- △ GREASE LIGHTLY
- △ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE
- △ FEED ADJUSTMENT REQUIRED WHEN SWITCHING TERMINALS.  
PIN = .476  
SOCKET = .698
- △ CUT TO LENGTH AT ASSEMBLY.



|                         |                |                                     |                         |      |             |
|-------------------------|----------------|-------------------------------------|-------------------------|------|-------------|
| TERMINAL NAME: TERMINAL |                |                                     |                         |      |             |
| TYCO PN                 | SUMITOMO PN    | SUMITOMO TERMINAL - AMP CRIMP SPECS |                         |      |             |
| PIN                     | -              |                                     |                         |      |             |
| 1949192                 | 8100-4414      | PAD LTR                             | CRIMP HEIGHT            |      | WIRE SIZE   |
| -                       | -              | A                                   | .078±.002[1.98±0.05mm]  |      | 3.0mm2      |
| SOCKET                  | -              | B                                   | .066±.002[1.68±0.05mm]  |      | 2.0mm2      |
| 1949193                 | 8100-4445      | C                                   | -                       |      | -           |
| -                       | -              | D                                   | -                       |      | -           |
| -                       | -              | CRIMP                               | SIZE                    | TYPE | RANGE       |
| -                       | -              | WIRE                                | .110 [2.79mm]           | F    | 2.0-3.0mm2  |
| -                       | -              | INSUL                               | .150 [3.81mm]           | F    | Ø.130 MAX   |
| WIRE STRIP LENGTH       | TERM APPL SPEC | FEED                                | APPLICATOR INSTRUCTIONS |      | SET UP GAGE |
| .176 - .191             | NONE           | 4                                   | 408-8040                |      | 458637-1    |



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