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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION		
1852149-1	B	122500-1	LEADMAKER	POST FEED	CUTS CARRIER		
1852149-2	B	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER		
1852149-3	B	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER		
1852149-6	B	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER		
7-1852149-7	A	-	-	-	SPARE PARTS		

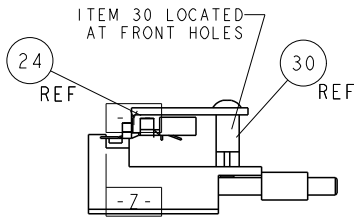
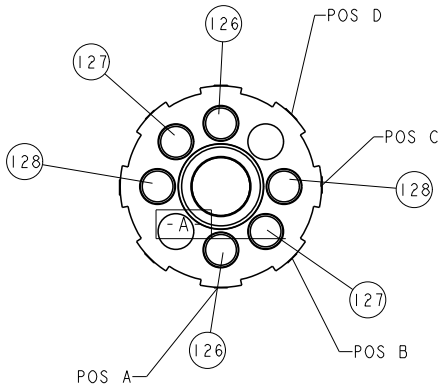
- 1

RECOMMENDED SPARE PARTS
- 2

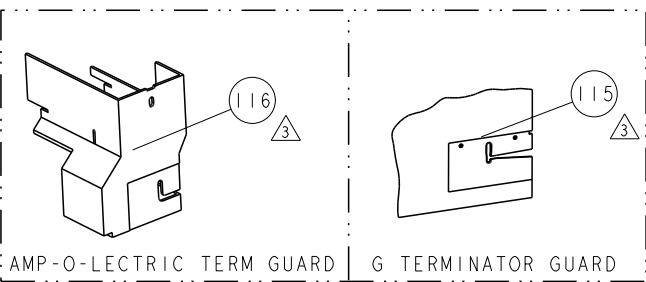
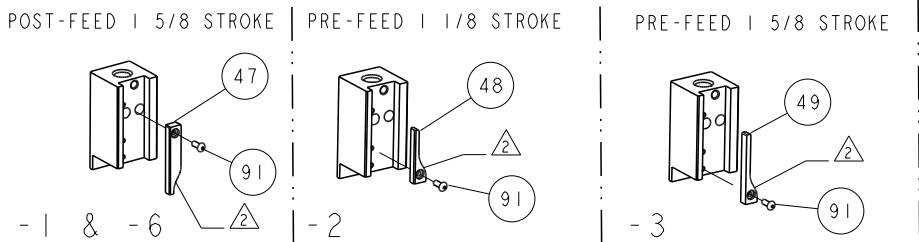
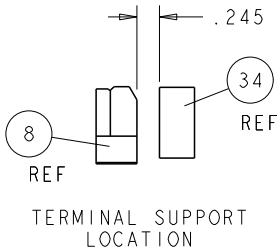
GREASE LIGHTLY
- 3

GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE
- 4

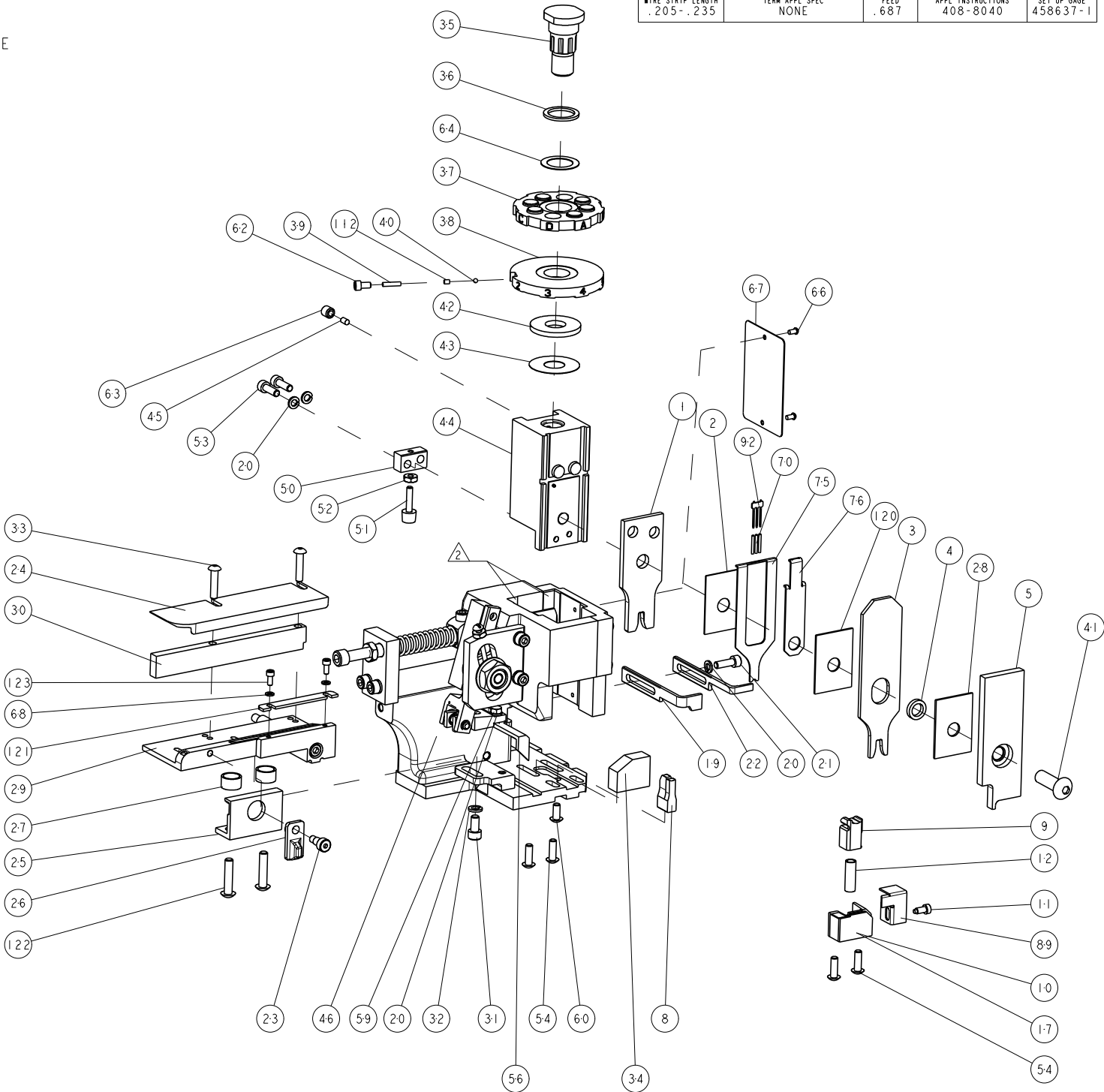
CRIMP HEIGHTS FOR 3mm AND 4mm SIZE WIRE DO NOT MEET PACKARD SPEC.



FEED TRACK POSITION



TERMINAL NAME: TERM F M/P 630 P2S				
TYCO PN	MANF PN	PACKARD TERMINAL - AMP CRIMP SPECS		
1572843	12176854			
-	-	PAD LTR	CRIMP HEIGHT	WIRE SIZE
-	-	A	.089±.002[2.25±0.05mm]	5.0mm2
-	-	B	.080±.002[2.03±0.05mm]	4.0mm2
-	-	C	.073±.002[1.85±0.05mm]	3.0mm2
-	-	D	-	-
-	-	CRIMP	SIZE	TYPE
-	-	WIRE	.140 [3.56mm]	F
-	-	INSUL	.172 [4.37mm]	F
WIRE STRIP LENGTH .205-.235	TERM APPL SPEC NONE	FEED .687	APPL INSTRUCTIONS 408-8040	SET UP GAGE 458637-1



-	2	2	2	2	-	9-354778-7	PIN, WIRE DISC, .2980	128
-	2	2	2	2	-	8-354778-1	PIN, WIRE DISC, .2900	127
-	2	2	2	2	-	6-354778-3	PIN, WIRE DISC, .2810	126
-77	-6	-3	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO

LOC		DIST		REVISIONS			
A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD
		B		ECR-12-018432	230C12012	XZ	TE

-	2	2	2	2	-	1-21000-3	SCR, SKT HD CAP 4-40 X .250	123
-	2	2	2	2	-	3-21002-0	SCR, BTN SKT HD CAP 10-32 X .875	122
-	1	1	1	1	-	693855-1	FRONT STRIP GUIDE	121
-	1	1	1	1	-	455888-8	SPACER, CRIMPER	120
-	-	-	REF	-	-	455749-1	GUARD WINDOW	116
-	-	REF	-	-	-	679532-1	INSERT, GUARD	115
-	1	1	1	1	-	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR	112
-	1	1	1	1	-	1424350-1	HOLDER, PIN, WIRED	92
-	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
-	1	1	1	1	-	1490524-2	DEPRESSOR, SPACER	76
-	1	1	1	1	-	1490525-2	DEPRESSOR, WIRE	75
-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	3	3	3	3	-	2-23147-2	SPRING, COMPRESSION	70
-	2	2	2	2	-	21024-2	WASHER, SPRG LOCK, REG NO 4	68
-	1	1	1	1	-	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	1	1	-	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	-	23030-1	SCR, SKT HD CAP 6-32 x .25	62
-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	1	-	2-694433-1	FEED PAWL	56
-	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	2	2	2	2	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	53
-	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32	52
-	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN	51
-	1	1	1	1	-	690753-1	SPACER, TONKER	50
-	-	-	-	-	-	690602-6	CAM, PRE FEED, 1 5/8	49
-	-	-	-	-	-	690602-5	CAM, PRE FEED, 1 1/8	48
-	1	1	1	1	-	690501-4	CAM, POST-FEED 1 5/8	47
-	1	1	1	1	-	459456-2	APPL. BASIC SUB ASSY (SIDE WISE MQCA)	46
-	1	1	1	1	-	690191-1	PLUG, NYLON	45
-	1	1	1	1	-	1-819307-3	RAM, SIDE FEED	44
-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	43
-	1	1	1	1	-	690124-1	WASHER, RAM (.115)	42
-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	-	23241-6	BALL, STEEL	40
-	1	1	1	1	-	690170-1	SPRING, COMPRESSION	39
-	1	1	1	1	-	690142-1	DISC, INSULATION	38
-	1	1	1	1	-	354777-1	WIRE DISC, ASSEMBLY	37
-	1	1	1	1	-	22480-5	SPRING, COMPRESSION	36
-	1	1	1	1	-	690212-1	POST, RAM	35
-	1	1	1	1	-	690786-1	TERMINAL SUPPORT	34
-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
-	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	-	1320908-3	SPACER, STRIP GUIDE	30
-	1	1	1	1	-	1633091-6	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	-	1-455888-0	SPACER, CRIMPER	28
-	2	2	2	2	-	1-22284-0	SPRING, COMPRESSION	27
-	1	1	1	1	-	356835-1	LEVER, DRAG RELEASE	26
-	1	1	1	1	-	240792-1	DRAG, TERMINAL	25
-	1	1	1	1	-	1320928-2	STRIP GUIDE	24
-	1	1	1	1	-	21989-8	SCR, SKT HD SHLDR 3/16 DIA X .250	23
-	1	-	-	-	-	690472-2	STRIPPER	22
-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	-	-	-	-	-	691353-1	STRIPPER	19
-	1	-	-	-	-	679625-2	SHEAR HOLDER, FRONT (NO CUT)	17
-	1	1	1	1	-	5-22280-0	SPRING, COMPRESSION	12
-	1	1	1	1	-	690461-2	STOP, SHEAR	11
-	-	-	-	-	-	1-690459-0	SHEAR HOLDER, FRONT	10
-	1	1	1	1	-	318707-2	FLOATING SHEAR, FRONT	9
1	1	1	1	1	-	1633115-2	ANVIL, COMBINATION .140	8
-	1	1	1	1	-	1-455889-8	DEPRESSOR, SHEAR	5
-	1	1	1	1	-	238011-4	BLOCK, CRIMPER SPACER	4
1	1	1	1	1	-	7-1424909-6	CRIMPER, INSULATION F	3
-	1	1	1	1	-	455888-4	SPACER, CRIMPER	2
1	1	1	1	1	-	2-456411-2	CRIMPER, WIRE PREMIUM	1

-77	-6	-3	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO
DIMENSIONS: INCHES						TOLERANCES UNLESS OTHERWISE SPECIFIED:	DRAWING NO	
MATERIAL						FINISH	SCALE	
CUSTOMER DRAWING						SCALE	SHEET	
CUSTOMER VIEWABLE ASSEMBLY						SCALE	SHEET	

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