

This diagram illustrates the assembly of a mechanical component, likely a valve or actuator, using various parts and fasteners. The assembly is shown in an exploded view, with parts numbered 1 through 63. Key components include a main body (1), a handle (2), a lever (3), a pin (4), a bracket (5), a screw (6), a plate (7), a spring (8), a block (9), a pin (10), a bracket (11), a screw (12), a pin (13), a block (14), a spring (15), a pin (16), a bracket (17), a screw (18), a pin (19), a block (20), a spring (21), a pin (22), a bracket (23), a screw (24), a pin (25), a block (26), a spring (27), a pin (28), a bracket (29), a screw (30), a pin (31), a block (32), a spring (33), a pin (34), a bracket (35), a screw (36), a pin (37), a block (38), a spring (39), a pin (40), a bracket (41), a screw (42), a pin (43), a block (44), a spring (45), a pin (46), a bracket (47), a screw (48), a pin (49), a block (50), a spring (51), a pin (52), a bracket (53), a screw (54), a pin (55), a block (56), a spring (57), a pin (58), a bracket (59), a screw (60), a pin (61), a block (62), a spring (63), and a pin (64).

Assembly instructions are provided for several steps:

- Step 1: Insert the pin (1) into the handle (2).
- Step 2: Insert the pin (3) into the lever (4).
- Step 3: Insert the pin (5) into the bracket (6).
- Step 4: Insert the pin (7) into the plate (8).
- Step 5: Insert the pin (9) into the block (10).
- Step 6: Insert the pin (11) into the bracket (12).
- Step 7: Insert the pin (13) into the block (14).
- Step 8: Insert the pin (15) into the spring (16).
- Step 9: Insert the pin (17) into the bracket (18).
- Step 10: Insert the pin (19) into the block (20).
- Step 11: Insert the pin (21) into the spring (22).
- Step 12: Insert the pin (23) into the bracket (24).
- Step 13: Insert the pin (25) into the block (26).
- Step 14: Insert the pin (27) into the spring (28).
- Step 15: Insert the pin (29) into the bracket (30).
- Step 16: Insert the pin (31) into the block (32).
- Step 17: Insert the pin (33) into the spring (34).
- Step 18: Insert the pin (35) into the bracket (36).
- Step 19: Insert the pin (37) into the block (38).
- Step 20: Insert the pin (39) into the spring (40).
- Step 21: Insert the pin (41) into the bracket (42).
- Step 22: Insert the pin (43) into the block (44).
- Step 23: Insert the pin (45) into the spring (46).
- Step 24: Insert the pin (47) into the bracket (48).
- Step 25: Insert the pin (49) into the block (50).
- Step 26: Insert the pin (51) into the spring (52).
- Step 27: Insert the pin (53) into the bracket (54).
- Step 28: Insert the pin (55) into the block (56).
- Step 29: Insert the pin (57) into the spring (58).
- Step 30: Insert the pin (59) into the bracket (60).
- Step 31: Insert the pin (61) into the block (62).
- Step 32: Insert the pin (63) into the spring (64).

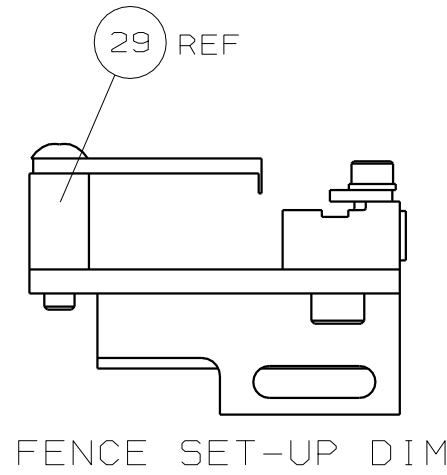
Dimensions and tolerances are specified for certain parts:

- Dimension 1: 2.90 [.114 IN]
- Dimension 2: 1.00 [.039 IN]
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- Dimension 61: 1.00 [.039 IN]
- Dimension 62: 1.00 [.039 IN]
- Dimension 63: 1.00 [.039 IN]
- Dimension 64: 1.00 [.039 IN]

A diagram showing the number 1 in a triangle, followed by three stacked triangles each containing the number 1, and then another triangle containing the number 1.

* WARNING:

ON INSTALLATION, SET WIRE
DISC TO LARGEST WIRE SIZE
SETTING. USE OF SETTINGS
BELOW MIN REQUIRED CRIMP
HEIGHT SETTING WILL CAUSE
DAMAGE TO CRIMP TOOLING.



	C	ECR-06-020045		TM	AUG06
	B	ECR-05-018576		RK	DEC05
	A	SEE ECN 015A-0500-03	LJL		AUG03
P	F	LTR	REVISION RECORD	APP	DATE

DIMENSIONS: mm [INCHES]		MATL		HT TR		FIN	
DO NOT SCALE PRINT.		-		-		-	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		DR		21AUG03		APP	
1 PLC DEC ± 0.5 [0.2 IN]		L.O.F.HOUSE		F.BACKHURST		AMP	
2 PLC DEC $\pm$		CHK		REL		21AUG03	
3 PLC DEC $\pm$		-		L.O.F.HOUSE		AMP Incorporated Harrisburg, PA 17105-3608	
ANGLES $\pm$		NAME		FINE ADJ SIDE FD HD-I		MACHINE REF	
SURF TEXTURE: $\checkmark$		SCALE		D		DWG NO	
REMOVE BURRS, BREAK SHARP EDGES, 0.38 MAX		-		1528291		SHEET 1 OF 1	
						REV C	

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