

13854	165 🗸 1385465							/home/amp14442/c	dm.tecmc	od
INING MACHINE GUARD	TERMINAL NAME: SOCKET	N GROTE & HARTMAN TERMINAL AMP CRIMP SPECS	-1	LEAC Bench	MAKER Modei		MECH POST FEED MECH PRE FEED	-		L L
INING (REF) (REF)	1572134 25703-123-17		-3	BENCH			MECH PRE FEED			546
		A .054 ±.002 [1.37 ±0.05mm] 18		REF REF		B	22594-8 240628-1	NUT,HEX(1/2-20) PLATE, ADJUSTMENT	70 69	
		B NOT USED C NOT USED	REF	REF REF	_	В	240626-1	SHAFT, PIVOT	68 67	
(79) <b>La</b>		D NOT USED	REF	REF REF	_	B A	240633-1 455680-1	BUSHING LEVER, INTERMEDIATE	66	テリ
79		CRIMP SIZE TYPE RANGE		REF REF		B A	240629-1 240632-2	BLOCK, PIVOT Screw, Adj feed rod	65 64	D
M GUARD G TERMINATOR GUARD		WIRE     .062 [1.57mm]     F     18       INSUL     .120 [3.05mm]     0     .100 MAX	REF	REF REF	_	B	240659-3	PIN, CAM ROLLER	63	
(100) $(102)$	WIRE STRIP LENGTH TERM APP	L SPEC FEED APPL INSTRUCTION SET UP GAGE LAYOUT	REF	REF REF	_	BB	240658-1 454398-2	ROLLER, CAM ROD, FEED	62 61	
	.156188 NON	IE .472 408-8040 458637-1 L2700		REF REF		A C	454178-1 454220-1	GUIDE, FEED ROD Cap, ram	60 59	
		128	REF	REF REF	_	D	454485-1	HOUSING	58 57	
	2 2 2 - C	1-354779-4 PIN, WIRE DISC (.3060)A 126	1	1 1		B	690542-2	PAWL, FEED	56	
	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	986950-1WASHER, FLAT PRECISION125217238-1GENERAL INSTRUCTION PACKAGE124		REF REF		B	240624-1 691499-1	PIN, FEED FINGER SPRING, FEED FINGER	55 54	 
$\sqrt{2}$	1 1 1	4088040 SF APPL INST 408-8040 123		REF REF		B	690541-1 455679-1	HOLDER, FEED FINGER LEVER, TERMINAL FEED ARM	53 52	
		4-21028-0 PIN, SLT SPR (Ø.093x.75) ST GDE PL 121	1			A	811242-2	BUMPER, HOLDDOWN	51	
	REFREFREFAREFREFREFA	1-21030-1PIN, DOWEL (Ø. 187×.50) LEVER1201-21030-6PIN, DOWEL (Ø. 187×1.25) HOUSING119	1		-	B	690753-1 690602-6	SPACER, TONKER CAM, PRE-FEED 1 5/8 ST	50 49	
	REF     REF     A       1     1     1     -     A	21045-3   RING, RET "C" (Ø.187) FD FING PIN   118     21024-5   WASHER, LOCK (#10) ADJ BLOCK   117		1 –		B	690602-5 690501-4	CAM, PRE-FEED 1 1/8 ST CAM, POST-FEED 1 5/8 ST	48 47	
$\begin{pmatrix} 2 \\ 3 \end{pmatrix}$	REF REF REF – A REF REF REF – A	21024-5 WASHER,LOCK(#10)ADJ PLATE 116	1	1 1	_	B	459456-1 690191-1	APPLICATOR, BASIC (SUBASSY)	46 45	
4	2 2 2 - A	21024-5WASHER,LOCK (#10) FEED GDE ROD11521024-2WASHER,LOCK (#4) FRONT STP GUIDE114	1	1 1	_	C	455673-1	PLUG, NYLON Ram	44	
	REF REF – A	5-21028-1 PIN, SLT 5PR (Ø.125×.50) ADJ ROD 113 112	1	1 1 1 1	-	A	690125-1 690124-1	WASHER, LAMINATED Washer, Ram	43 42	С
	4 4 4 - A REF REF REF - A	21024-4   WASHER, LOCK (#8) STRIPPER   111     21899-4   WASHER, FLAT (\$\$/16) SCREW ADJ   110	1	1 1	_	A	7-21002-9 23241-6	BOLT, CRIMPER(5/16×1.00) BALL, STEEL	41 40	
		109	1	1 1		A	690170-1	SPRING, COMPRESSION	39	
	REF REF REF - A	21018-5NUT, HEX (NO. 6) HOLDDOWN10821068-5NUT, HEX (6-32) FEED ADJ107	1	1 1	_		690142-1 354777-1	DISC, INSULATION WIRE DISC, PLASTIC	38 37	
69		106	1	1 1	_	A B	22480-5 690212-1	WASHER, SPRING Post, ram	36 35	
(116)	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	992031–1 PIN, CLEVIS 104	1		_	В	690786-3	SUPPORT, TERMINAL	34	
(82)	2 2 2 - A	21009-2SCR,SKT SET(1/4-20×.25 LW)RAM10321017-2SCR,DRIVE(#2×.19)IDPLATE102	REF 1	REF REF	-	D A	455675-1 690432-3	PLATE, BASE Screw, adjustment	33 32	$\langle \rangle$
	REF     REF     -     A       1     1     1     -     B	6-23715-5SCR, PAN HD (6-32×1.50) FEED ADJ101461264-1PLATE, IDENTIFICATION100	REF	REF REF		B	455689-1	BLOCK, STRIP GUIDE ADJ	31 30	
	2 2 2 - A	3-21002-0 SCR, BHC (10-32×.88) DRAG 99	1	1 1		C	455671-4	PLATE, STRIP GUIDE	29	
(70)	REF REF REF - A	22733-85CR,BHC(8-32×.38 LW)ANVIL982-21002-9SCR,BHC(10-32×.75)CAP97	2	2 2		A	1-455888-0 1-22284-0	SPACER, FRONT SHEAR DEP Spring, drag	28 27	
	REF REF REF – A	2-22733-8   SCR, BHC (1/4-20×.62) HOUSING   96     2-21002-7   SCR, BHC (10-32×.50) SG ADJ BLOCK   95	1	1 1		BB	690546-1 240792-1	LEVER, DRAG RELEASE DRAG, TERMINAL	26 25	
	6 6 6 - A	2-21002-2 SCR, BHC (8-32×.50) TERM H DWN 94	1	1 1	_	D	6-690504-8 690438-1	GUIDE, STRIP (REAR) GUIDE, STRIP (FRONT)	24 23	
		92	_	- 1		B	690472-2	STRIPPER	22	
	1 1 1 — A	1-21002-7 SCR,BHC(6-32×.38)CAM 91 90	REF 1	REF REF		A	4-22284-9 679218-1	SPRING, FEED RETURN STRIPPER WIRE STOP ASSY	21 20	В
	1 1 – – A	7-21000-9 SCR, SHC (4-40×.19) STRIPPER 89 88	1	1 –	_	В	458949-1	STRIPPER	19 18	
	2 2 2 - A	2-21000-8 SCR, SHC (8-32×.62) DEP-HOLD 87	1						17	
	2 2 2 - A	2-22603-0   SCR, HEX HD (8-32×.31) FEED FINGER   86     1-21000-3   SCR, SHC (4-40×.25) FR ST GUIDE   85			_	B	318563-1	GUARD, CHIP, FRONT	16 15	
	1 1 1 - A REF REF REF - A	2-21000-7     SCR, SHC (8-32×.50) STRIPPER     84       3-21000-7     SCR, SHC (10-32×.75) FEED ROD GD     83							14	
	REF REF REF - A	3-21000-6 SCR, SHC (10-32×.62) FD ADJ BLK 82   3-21000-4 SCR, SHC (10-32×.38) SG ADJ BL 81	1	1 1		A B	5-22280-0 690461-1	SPRING, SHEAR	12	
	REF REF REF - A	3-21000-4 SCR, SHC (10-32×.38) PIVOT BLK 80	1	1 1	_	C	690459-1	STOP, SHEAR HOLDER, SHEAR (FRONT)	10	 
	<u> </u>	455749-1 GUARD, WINDOW 79 1   679532-1 INSERT, GUARD 78 1	1	1 1 1 1	-	C C	454276-1 4-662184-0	SHEAR, FLOAT (FRONT) ANVIL	9 8	
		77	1	1 1	_	С	2-240641-9	SPACER, DEPRESSOR (REAR)	7	
PARTS.		75	1	1 1		С	1-455889-4	DEPRESSOR, SHEAR (FRONT)	5	
PLACE WHEN OPERATING	1 1 1 - A 1 1 1 - A	690603-1     SPRING, ASSIST     74       23030-1     SCR, SHC (6-32×.25 SL) INS DISC     73     1		1 1 1 1		B C	2-238011-2 7-683454-0	SPACER, BLOCK CRIMPER CRIMPER, INSULATION	4	
ENCH MACHINE.	REF REF REF – A REF REF REF – A	458109-1 WASHER, SPECIAL 72 690517-1 SPACER 71	1	1 1	_	C C	455888-3 1-456403-5	SPACER, CRIMPER CRIMPER, WIRE	2	1
SING NO. 20 MACHINE OIL.	$-3$ $-2$ $-1$ U/M $_{SIZE}^{DWG}$	PART NO DESCRIPTION ITEM NO		-2 -1		JIZL	PART NO	DESCRIPTION	I TEM NO	
REF SPECIFIED (EXCEPT ARE USED ON ITEM 46.	QTY REQD PER ASSY	PARTS LIST	QT	Y REQD PER	ASSY			BSY NO (WHEN BLANK, USE DWG REVIS	ION)	A
	(	8 REF 34 REF	DO NC	SIONS IN IN T SCALE PRI	NT.	MATL	_ HT TR _	_ FIN		
			OTHER 2 PLC	ANCES UNLES WISE SPECIF DEC ±-	s Ied:	DR C.ERISM/		AMP Incorporated	3500	
			4 PLC	DEC ±- DEC ±- S ± -	ŀ	CHK – – NAME –	Rel - - Ine een un	Harrisburg, PA 17105-	ΞF	
	-	TEM 34 LOCATION	SURF	TEXTURE: E BURRS, BF EDGES R.01	Eak	SCALE	IDE FEED HD D Dwg No	M APPLICAIUK MINI A 1385465 SHEET R 10F1	PPL ev	
5		TEM 34 LUCATION P F LTR REVISION RECORD APP   DAT   4 3	CAGE	CODE		1ER ,	AND ASSEMBL		ITO TO	
			•	. <u> </u>						1

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