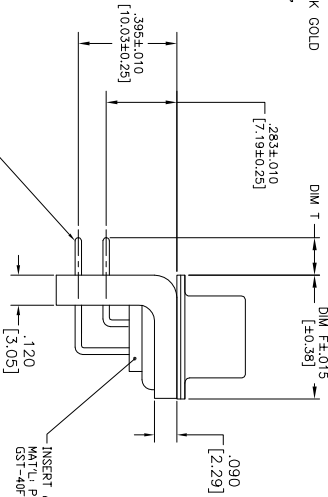


SHELL
MAT'L: BRASS PER ASTM B36
FINISH: .000050 [0.00127] MIN THK GOLD
PER ASTM B488, TYPE I, GRADE C,
OVER COPPER PER MIL-C-14550



—INSERT ASSEMBLY
MAT'L: POLYPHENYLENE SULFIDE (PPS)
GST-40F PER MIL-M-24519

SIZE 5 CONTACT CONFIGURATION

SIZE 1, 2, 4 CONTACT CONFIGURATION

NUMBER	PART NO.	POSITION	SIZE	PART NO.

3. EPOXY IS APPLIED BETWEEN SHELLS AND INSERT AND ALL AROUND CONTACTS TO SEAL THE BACKSIDE OF THE ASSEMBLY FROM CONFORMAL COATING.

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