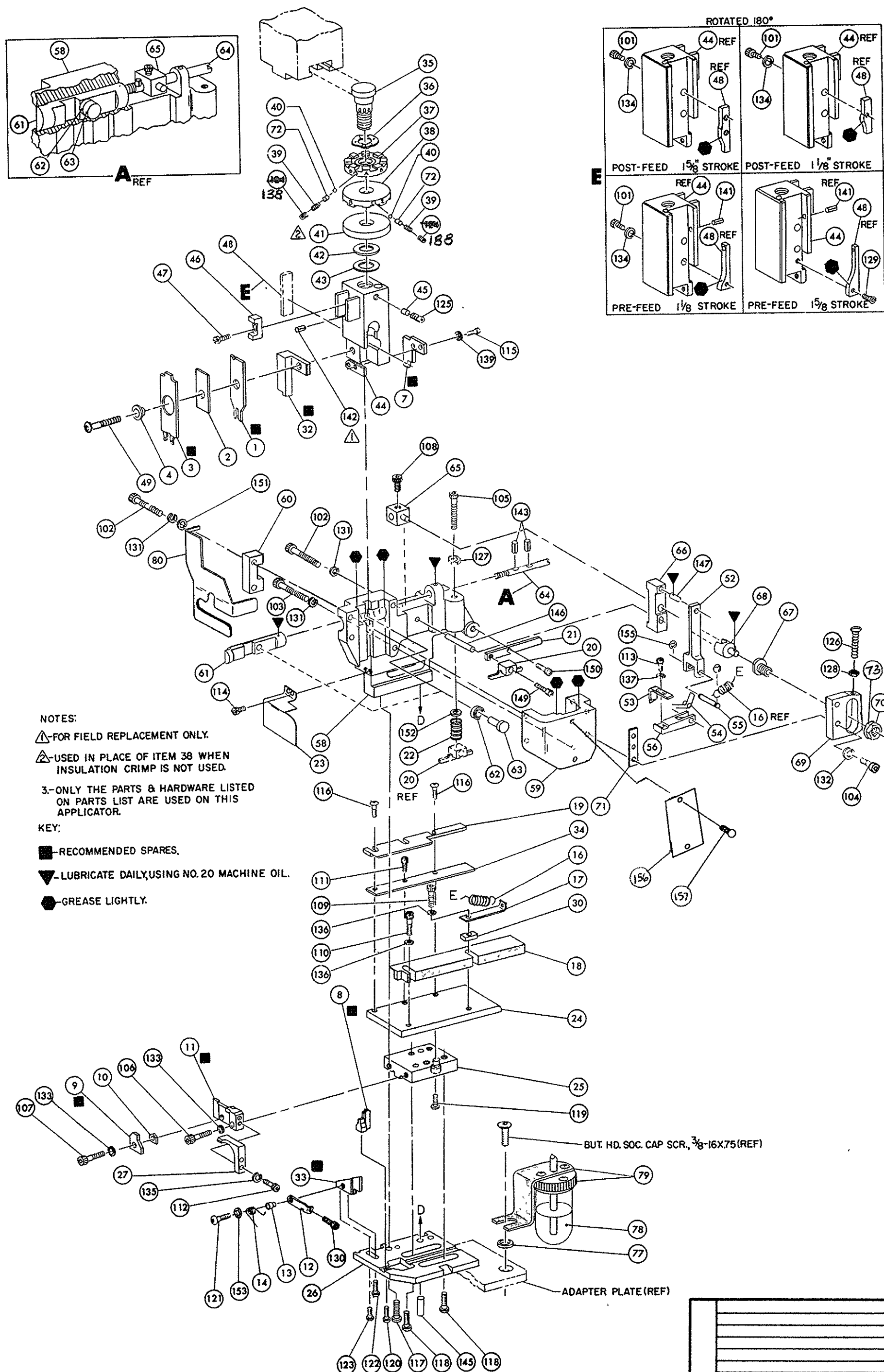




NOTES:

△-FOR FIELD REPLACEMENT ONLY.

△-USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.

3.-ONLY THE PARTS & HARDWARE LISTED
ON PARTS LIST ARE USED ON THIS
APPLICATOR.

KEY:

RECOMMENDED SPARES.

▼-LUBRICATE DAILY,USING NO.20 MACHINE OIL.

-GREASE LIGHTLY.

[illegible]

TERM APPL SPEC 114-2079

CRIMPING DATA

WIRE DATA			WIRE DATA	
PAD LETTER	CRIMP HEIGHT	WIRE SIZE	WIRE STRIP LENGTH	
A	.047	20		60736
B	.045	22		
C	.042	24		
D	NOT	USED		

THIS APPLICATOR
WILL APPLY

60736

CRIMP	SIZE	TYPE	FEED	PRESS REF	
WIRE	.070	F	.560	565435.5	
INSULATION	.110	F			
INSULATION RANGE		WIRE RANGE	APPLICATOR INSTRUCTION		
.048-.078		24-20	A18024		

REMARKS
PRE FEED
AMP-O-ELECTRIC

SET UP PAGE 679108-1		LAYOUT NO. 250		 AMP INCORPORATED HARRISBURG, PENNA.	
DRAWN H. G. G. 9/23/73		APPROVED H. G. G. 9/23/73		LOC A	
CHECKED H. G. G. 9/23/73		REL. H. G. G. 9/23/73		NO. 687009-5 B.	
SCALE NONE		NAME		REV.	
MINIATURE QUICK CHANGE APPLICATOR FLAG FASTON E.F. (.250 COMM. FLAG)					

NAME **MINIATURE QUICK CHANGE APPLICATOR**

FLAG FASTON E.F. (.250 COMM. FLAG)

PART CODE 0779	CUSTOMER AND ASSEMBLY DRAWING	RESTRICTED TO
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