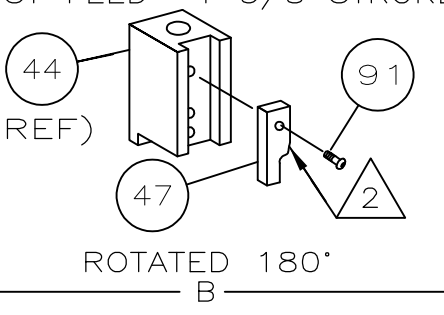


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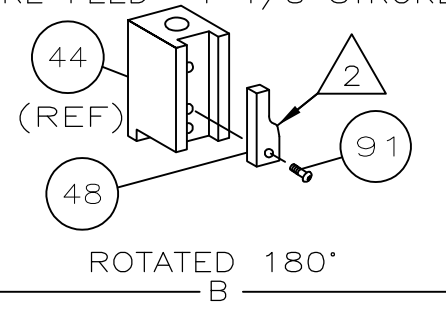
PART NUMBER	REV	FIRST USED
1385833-1	B	122500-1
1385833-2	B	565435-5
1385833-3	B	354500-1

POST FEED 1 5/8 STROKE



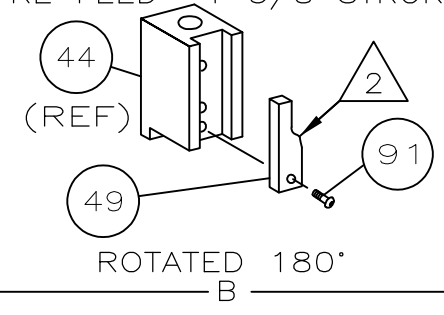
ROTATED 180°
B

PRE FEED 1 1/8 STROKE



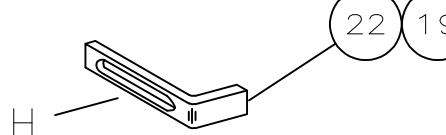
ROTATED 180°
B

PRE FEED 1 5/8 STROKE



ROTATED 180°
B

K TERMINATOR



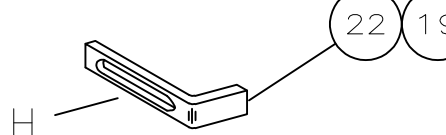
ROTATED 180°
B

G TERMINATOR

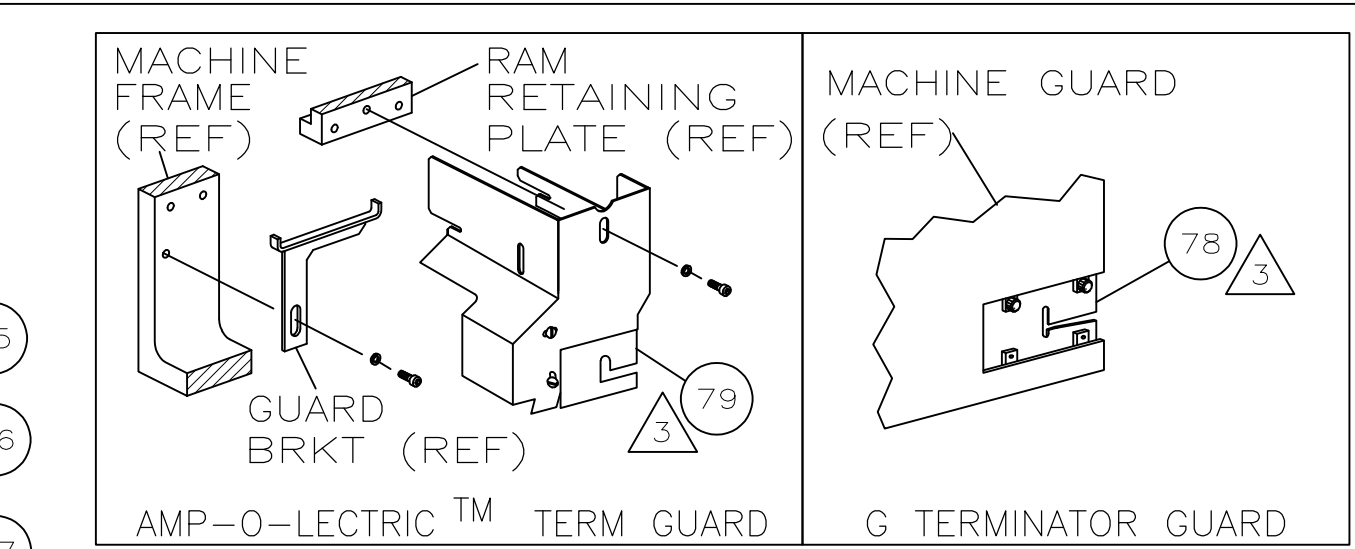


ROTATED 180°
B

LEADMAKER & BENCH MACHINE



ROTATED 180°
B



TERMINAL NAME: TERMINAL, SOCKET					
AMP TERM PN	MFR TERM PN	ITT CANNON TERMINAL		AMP CRIMP SPECS	
1572605-1	110238-1016	PAD LTR	CRIMP HEIGHT		WIRE SIZE
1572605-2	030-2480-007	A	.053 ±.002 [1.35 ±0.05mm]		16
		B	.046 ±.002 [1.17 ±0.05mm]		18
		C	.041 ±.002 [1.04 ±0.05mm]		20
		D	NOT		USED
		CRIMP	SIZE	TYPE	RANGE
		WIRE	.090 [2.29mm]	F	20-16
		INSUL	.120 [3.05mm]	F	.107 MAX
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPL INSTRUCTION	SET UP GAGE	LAYOUT
.215-.231	NONE	.400	408-8040	458637-1	L3050

USED ON						
-1		LEADMAKER		MECH POST FEED		
-2		BENCH MODEL K		MECH PRE FEED		
-3		BENCH MODEL G		MECH PRE FEED		
REF	REF	REF	-	22594-8	NUT,HEX(1/2-20)	70
REF	REF	REF	-	240628-1	PLATE, ADJUSTMENT	69
REF	REF	REF	-	240626-1	SHAFT, PIVOT	68
REF	REF	REF	-	240633-1	BUSHING	67
REF	REF	REF	-	455680-1	LEVER, INTERMEDIATE	66
REF	REF	REF	-	240629-1	BLOCK, PIVOT	65
REF	REF	REF	-	240632-2	SCREW, ADJ FEED ROD	64
REF	REF	REF	-	240659-3	PIN, CAM ROLLER	63
REF	REF	REF	-	240658-1	ROLLER, CAM	62
REF	REF	REF	-	454398-2	ROD, FEED	61
REF	REF	REF	-	454178-1	GUIDE, FEED ROD	60
REF	REF	REF	-	454220-1	CAP, RAM	59
REF	REF	REF	-	454485-1	HOUSING	58
1	1	1	-	458537-2	PAWL, FEED	56
REF	REF	REF	-	240624-1	PIN, FEED FINGER	55
REF	REF	REF	-	691499-1	SPRING, FEED FINGER	54
REF	REF	REF	-	690541-1	HOLDER, FEED FINGER	53
REF	REF	REF	-	455679-1	LEVER, TERMINAL FEED ARM	52
1	1	1	-	811242-2	BUMPER, HOLDDOWN	51
1	1	1	-	690753-1	SPACER, TONKER	50
1	-	-	-	690602-6	CAM, PRE-FEED 1 5/8 ST	49
-	1	-	-	690602-5	CAM, PRE-FEED 1 1/8 ST	48
-	-	1	-	690501-4	CAM, POST-FEED 1 5/8 ST	47
1	1	1	-	459456-1	APPLICATOR, BASIC (SUBASSY)	46
1	1	1	-	690191-1	PLUG, NYLON	45
1	1	1	-	455673-6	RAM	44
1	1	1	-	690125-1	WASHER, LAMINATED	43
1	1	1	-	690124-1	WASHER, RAM	42
1	1	1	-	7-21002-9	BOLT, CRIMPER(5/16x1.00)	41
1	1	1	-	23241-6	BALL, STEEL	40
1	1	1	-	690170-1	SPRING, COMPRESSION	39
1	1	1	-	690142-1	DISC, INSULATION	38
1	1	1	-	354777-1	DISC, WIRE	37
1	1	1	-	22480-5	WASHER, SPRING	36
1	1	1	-	690212-1	POST, RAM	35
1	1	1	-	690786-3	SUPPORT, TERMINAL	34
REF	REF	REF	-	455675-1	PLATE, BASE	33
1	1	1	-	690432-3	SCREW, ADJUSTMENT	32
REF	REF	REF	-	455689-1	BLOCK, STRIP GUIDE ADJ	30
1	1	1	-	455671-1	PLATE, STRIP GUIDE	29
1	1	1	-	1-455888-0	SPACER, FRONT SHEAR DEP	28
2	2	2	-	1-22284-0	SPRING, DRAG	27
1	1	1	-	690546-1	LEVER, DRAG RELEASE	26
1	1	1	-	240792-1	DRAG, TERMINAL	25
1	1	1	-	9-690504-2	GUIDE, STRIP (REAR)	24
1	1	1	-	690438-1	GUIDE, STRIP (FRONT)	23
-	-	1	-	690472-2	STRIPPER	22
REF	REF	REF	-	4-22284-9	SPRING, FEED RETURN	21
1	1	-	-	691353-1	STRIPPER	19
1	1	1	-	318563-1	GUARD, CHIP, FRONT	16
1	1	1	-	3-22280-3	SPRING, SHEAR	12
1	1	1	-	690461-1	STOP, SHEAR	11
1	1	1	-	690459-1	HOLDER, SHEAR (FRONT)	10
1	1	1	-	454276-1	SHEAR, FLOAT (FRONT)	9
1	1	1	-	5-662187-7	ANVIL	8
1	1	1	-	1-455889-4	DEPRESSOR, SHEAR (FRONT)	5
1	1	1	-	238011-7	SPACER, BLOCK CRIMPER	4
1	1	1	-	1213077-2	CRIMPER, INSULATION	3
1	1	1	-	455888-3	SPACER, CRIMPER	2
1	1	1	-	6-456406-2	CRIMPER, WIRE	1
-3	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO
PARTS LIST						

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