5-350D/5-525D - SERIES

ASSEMBLY INSTRUCTIONS FOR
STEEL CHASSIS WITH PANEL

BUL10369
REV. A

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DETAIL A

DETAIL B
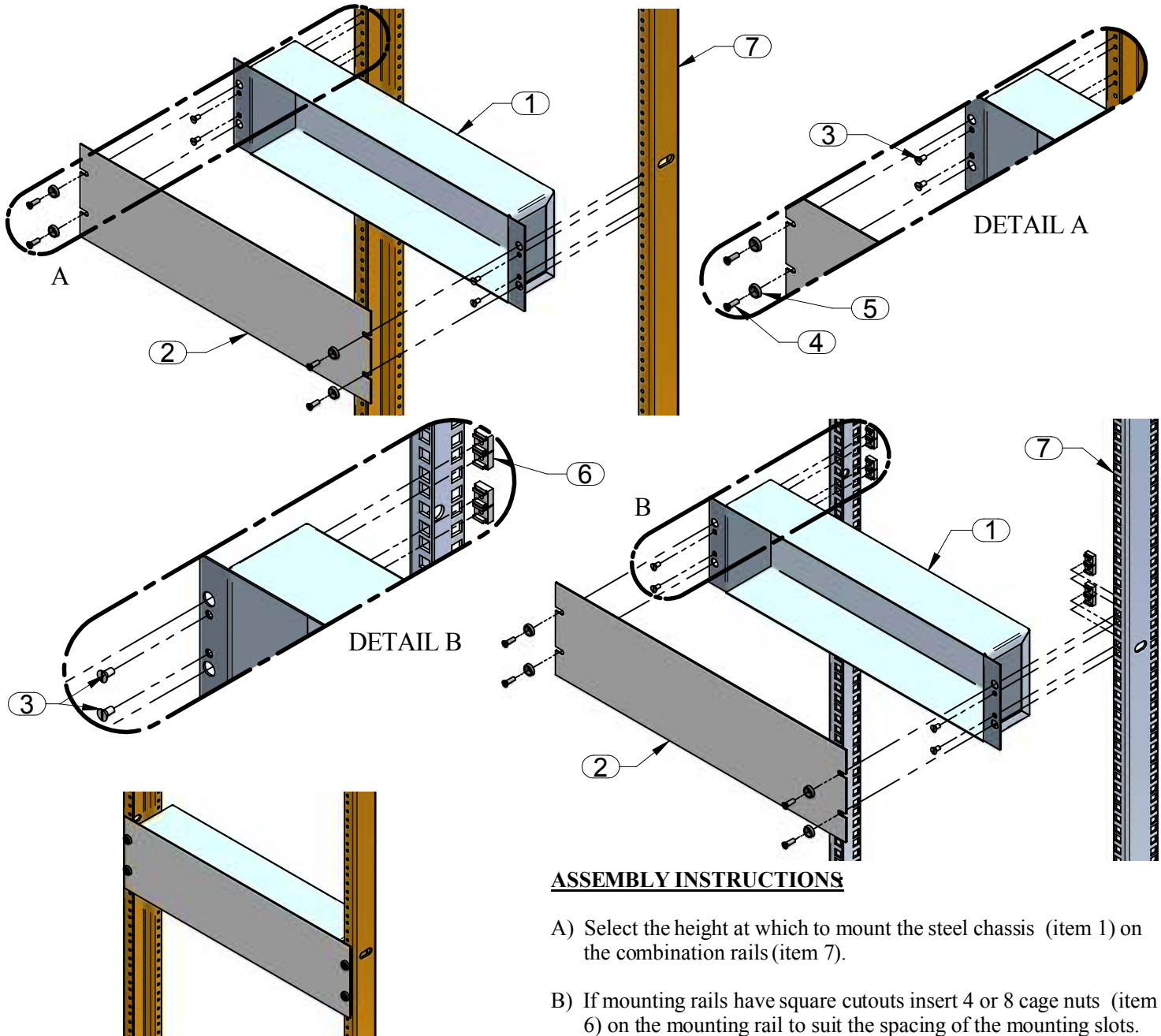
COMPLETE ASSEMBLY

ASSEMBLY INSTRUCTIONS:

A) Select the height at which to mount the steel chassis (item 1) on the combination rails (item 7).

B) If mounting rails have square cutouts insert 4 or 8 cage nuts (item 6) on the mounting rail to suit the spacing of the mounting slots. This can be done using a cage nut insertion tool. (Detail B)

C) Line up the mounting slots of the steel chassis (item 1) with the holes (or cage nuts just inserted) on the combination rail (item 7). Secure with 10-32 x 3/8 screws (items 3) provided with the chassis. (Detail A & B)

D) Once the chassis is secure line up the mounting slots on panel with the holes in the chassis. Secure the panel with screws and washers (items 4 & 5) purchased for the combination rails. (Detail A).

PARTS LIST		
ITEM No.	**DESCRIPTION**	**QTY**
1	STEEL CHASSIS	1
2	STEEL PANEL	1
3	10-32 X 3/8 SCREWS	2 OR 4
4	SCREWS (NOT INCLUDED)	2 OR 4
5	WASHERS (NOT INCLUDED)	2 OR 4
6	CAGE NUTS (NOT INCLUDED)	4 OR 8
7	COMBINATION RAILS (NOT INCLUDED)	2

TOOL BOX

#2 Phillips Head
Screw Driver

Flat Head Screw
Driver

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