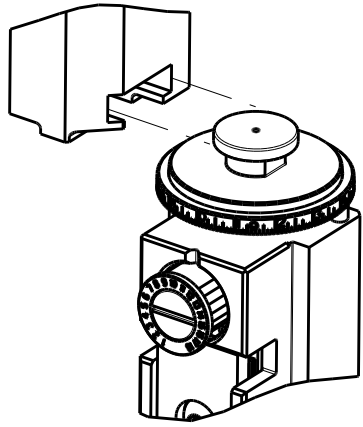


|                              |          |                                                       |            |
|------------------------------|----------|-------------------------------------------------------|------------|
| 8                            |          | 7                                                     |            |
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| PART NUMBER                  | REVISION | DESCRIPTION                                           | FEED TYPE  |
| 2151273-1                    | D        | FINE CRIMP HEIGHT ADJUST                              | MECHANICAL |
| 2151273-2                    | D        | FINE CRIMP HEIGHT ADJUST                              | PNEUMATIC  |
| 7-2151273-1                  | D        | MECHANICAL AND CRIMP TOOLING KIT                      | MECHANICAL |
| 7-2151273-2                  | D        | PNEUMATIC AND CRIMP TOOLING KIT                       | PNEUMATIC  |
| 7-2151273-7                  | A        | CRIMP TOOLING KIT                                     | -          |

ATLANTIC VERSION TERMINATOR  
INTERFACE ADAPTER



| APPLICATOR DATA                      |                |      |
|--------------------------------------|----------------|------|
| CRIMP                                | SIZE           | TYPE |
| WIRE                                 | 1.78 mm [.070] | F    |
| INSUL                                | 2.03 mm [.080] | SP   |
| APPLICATOR INSTRUCTIONS<br>408-35042 |                |      |

|                                                  |             |                                                                                   |                                                           |
|--------------------------------------------------|-------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------|
| TERMINAL DATA: TE TERMINAL                       |             | TE CRIMP SPECIFICATION                                                            |                                                           |
| TERMINAL NAME: .070 SERIES TAB CONTACT           |             |                                                                                   |                                                           |
| WIRE STRIP LENGTH<br>3.50-4.50 mm [.138-.177 IN] |             |  | INSULATION DIAMETER RANGE<br>Ø1.20-2.00 mm [.047-.079 IN] |
| TERMINAL APPLICATION SPECIFICATION               |             | 114-3120                                                                          |                                                           |
|                                                  |             | -                                                                                 | -                                                         |
|                                                  |             | -                                                                                 | -                                                         |
| TERMINALS APPLIED                                |             |                                                                                   |                                                           |
| TE TERMINAL                                      | TE TERMINAL | TE TERMINAL                                                                       | TE TERMINAL                                               |
| 345210-1                                         |             |                                                                                   |                                                           |

|           |                            |                                |
|-----------|----------------------------|--------------------------------|
| WIRE SIZE | CRIMP HEIGHT mm [INCH]     | CRIMP HEIGHT REFERENCE SETTING |
| 0.50mm2   | 1.14+/-0.05 [.045+/- .002] | 6.0                            |
| 0.35mm2   | 1.07+/-0.05 [.042+/- .002] | 6.8                            |



- 1 RECOMMENDED SPARE PARTS
- 2 REFER TO SUPPLIED INSTRUCTION SHEET FOR CLEANING, LUBRICATION AND STORAGE OF APPLICATOR.
- 3 APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
- 4 CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
5. UNLESS SPECIFIED OTHERWISE TORQUE VALUES SHALL BE USED PER DOCUMENT, 101-35000.

\*WARNING  
ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING, REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

ATLANTIC VERSION  
Shown on sheets 1 of 4 & 2 of 4  
(Pacific version shown on sheets 3 of 4 & 4 of 4)

|     |      |           |     |                       |           |     |      |
|-----|------|-----------|-----|-----------------------|-----------|-----|------|
| 2   |      | 1         |     |                       |           |     |      |
| LOC | DIST | REVISIONS |     |                       |           |     |      |
| A   | 66   | P         | LTR | DESCRIPTION           | DATE      | DWN | APVD |
|     |      | A         |     | RELEASED              | 12FEB2013 | BW  | GB   |
|     |      | B         |     | REVISED ECR-13-006894 | 24APR2013 | CC  | TE   |
|     |      | C         |     | ECR-17-017523         | 30NOV2017 | FZ  | KZ   |
|     |      | D         |     | ECR-19-003910         | 12MAR2019 | FZ  | YY   |

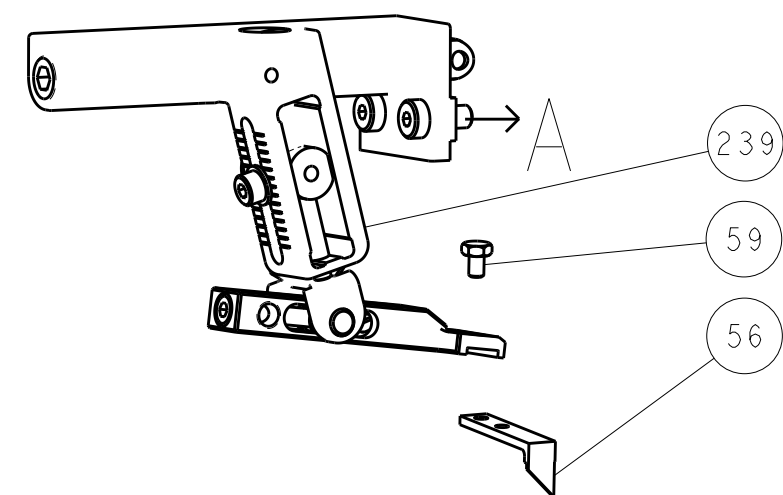
|           |     |     |     |     |             |                                     |         |
|-----------|-----|-----|-----|-----|-------------|-------------------------------------|---------|
| -         | 1   | -   | 1   | -   | 2119640-1   | PUSH ROD, AIR FEED                  | 250     |
| -         | 1   | -   | 1   | -   | 1803259-1   | BUSHING, FLANGED                    | 249     |
| -         | 1   | -   | 1   | -   | 2119641-1   | FEED CAM, AIR FEED                  | 248     |
| -         | 1   | 1   | 1   | 1   | 2119082-7   | CAM, SNAIL, INSULATION ADJUSTMENT   | 244     |
| -         | 1   | 1   | 1   | 1   | 2079764-1   | WASHER, WAVE SPRING, CREST-TO-CREST | 243     |
| -         | 1   | 1   | 1   | 1   | 2119083-1   | RETAINER, INSULATION DIAL           | 242     |
| -         | 1   | 1   | 1   | 1   | 7-18023-7   | SCR, SKT HD CAP M3 X 4.0            | 241     |
| -         | -   | 1   | -   | 1   | 2119580-1   | MECHANICAL FEED ASSEMBLY            | 239     |
| -         | 1   | -   | 1   | -   | 2063440-1   | AIR FEED MODULE                     | 238     |
| -         | 2   | -   | 2   | -   | 21045-3     | RING, RETAIN, EXTERN, 3/16 CRESCENT | 172     |
| -         | REF | REF | REF | REF | 994970-2    | COUNTER, MAGNETIC                   | 164     |
| -         | 1   | -   | 1   | -   | 240638-1    | SPRING, FEED FINGER                 | 163     |
| -         | 1   | -   | 1   | -   | 3-23627-7   | PIN, RETAIN, GRVD, 3/16 X .854      | 137     |
| -         | 1   | -   | 1   | -   | 2119799-1   | HOLDER,FEED FINGER, AF              | 136     |
| -         | 1   | 1   | 1   | 1   | 1-18028-2   | WASHER, FLAT, REG M4                | 119     |
| -         | 1   | 1   | 1   | 1   | 2844908-1   | SCREW, LOCKING                      | 99      |
| -         | 1   | 1   | 1   | 1   | 2844907-1   | POST, LOCKING                       | 98      |
| -         | 1   | 1   | 1   | 1   | 455888-6    | SPACER, CRIMPER                     | 82      |
| -         | 1   | 1   | 1   | 1   | 5-547505-2  | SPRING, COMPRESSION                 | 77      |
| -         | 1   | 1   | 1   | 1   | 854769-4    | HOLDER, INS                         | 74      |
| -         | 1   | 1   | 1   | 1   | 1803607-1   | DOCUMENTATION PACKAGE               | 71      |
| -         | 1   | 1   | 1   | 1   | 2119740-1   | TAG,IDENTIFICATION                  | 67      |
| -         | 2   | 2   | 2   | 2   | 2168078-1   | SCREW, DRIVE, RH, RoHS, 2 x .188    | 66      |
| -         | 1   | 1   | 1   | 1   | 2168083-2   | SCR, SKT HD CAP, RoHS, M4 X 8.0     | 60      |
| -         | 1   | 1   | 1   | 1   | 5-18022-5   | SCR, HEX HD CAP, M4 X 6.0           | 59      |
| -         | 1   | 1   | 1   | 1   | 21028-2     | PIN, SLOTTED SPRING .062 X .250     | 58      |
| -         | 1   | 1   | 1   | 1   | 1338685-1   | PAWL, FEED                          | 56      |
| -         | 4   | 4   | 4   | 4   | 2168083-3   | SCR, SKT HD CAP, RoHS, M4 X 12.0    | 54      |
| -         | 2   | 2   | 2   | 2   | 1-2168083-0 | SCR, SKT HD CAP, RoHS, M4 X 10      | 53      |
| -         | 1   | 1   | 1   | 1   | 1803382-6   | HOLD DOWN, SPRING LOADED            | 50      |
| -         | 1   | 2   | 1   | 2   | 18023-9     | SCR, SKT HD CAP M4 X 6.0            | 49      |
| -         | -   | 1   | -   | 1   | 2119652-1   | FEED CAM, PRE FEED                  | 48      |
| -         | -   | 1   | -   | 1   | 2119653-1   | FEED CAM, POST FEED                 | 47      |
| -         | 1   | 1   | 1   | 1   | 1803583-9   | APPLICATOR BASIC ASSEMBLY, SF       | 46      |
| -         | 1   | 1   | 1   | 1   | 1803515-1   | RAM ASSEMBLY, SF ATLANTIC           | 44      |
| -         | 1   | 1   | 1   | 1   | 1803602-1   | SCR, BHSC, RoHS (M8 X 25)           | 41      |
| -         | 1   | 1   | 1   | 1   | 1752356-3   | SUPPORT, TERMINAL                   | 34      |
| -         | 2   | 2   | 2   | 2   | 2079383-5   | SCR, BHSC, RoHS (M4 X 20)           | 33      |
| -         | 2   | 2   | 2   | 2   | 2-2844962-8 | SPACER, CYLINDRICAL, STRIP GUIDE    | 30      |
| -         | 1   | 1   | 1   | 1   | 2844992-1   | ASSEMBLY, STRIP GUIDE               | 29      |
| -         | 1   | 1   | 1   | 1   | 455888-3    | SPACER, CRIMPER                     | 28      |
| -         | 1   | 1   | 1   | 1   | 1320928-2   | STRIP GUIDE                         | 24      |
| -         | 1   | 1   | 1   | 1   | 2168083-2   | SCR, SKT HD CAP, RoHS, M4 X 8.0     | 21      |
| -         | 1   | 1   | 1   | 1   | 1-18028-2   | WASHER, FLAT, REG M4                | 20      |
| -         | 1   | 1   | 1   | 1   | 2119533-1   | STRIPPER, SIDE FEED                 | 19      |
| -         | 1   | 1   | 1   | 1   | 2119806-1   | INSERT, SHEAR                       | 13      |
| -         | 1   | 1   | 1   | 1   | 3-22280-3   | SPRING, COMPRESSION                 | 12      |
| -         | 1   | 1   | 1   | 1   | 1-356885-4  | STOP, SHEAR                         | 11      |
| -         | 1   | 1   | 1   | 1   | 2119805-1   | SHEAR HOLDER, FRONT                 | 10      |
| -         | 1   | 1   | 1   | 1   | 1803095-1   | FLOATING SHEAR, FRONT               | 9       |
| -         | 1   | 2   | 1   | 1   | 1333203-9   | ANVIL, COMBINATION                  | 8       |
| -         | 1   | 1   | 1   | 1   | 2119780-9   | DEPRESSOR, SHEAR                    | 5       |
| -         | 1   | 1   | 1   | 1   | 238011-4    | BLOCK, CRIMPER SPACER               | 4       |
| -         | 1   | 2   | 1   | 1   | 1633988-2   | CRIMPER, INSULATION BOX PREMIUM     | 3       |
| -         | 1   | 1   | 1   | 1   | 455888-4    | SPACER, CRIMPER                     | 2       |
| -         | 1   | 2   | 1   | 1   | 3-456404-2  | CRIMPER, WIRE PREMIUM               | 1       |
| -77-72-71 | -2  | -1  |     |     | PART NO     | DESCRIPTION                         | ITEM NO |

|                                                                                                                                                                            |  |  |  |                                                                                                                       |                                              |  |  |  |  |  |  |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|--|--|-----------------------------------------------------------------------------------------------------------------------|----------------------------------------------|--|--|--|--|--|--|
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| CHK<br>G. BAILEY<br>03DEC2012                                                                                                                                              |  |  |  | APVD<br>S. XI<br>03DEC2012                                                                                            | NAME<br>Ocean Side Feed<br>Applicator        |  |  |  |  |  |  |
| DIMENSIONS:<br>mm                                                                                                                                                          |  |  |  | TOLERANCES UNLESS OTHERWISE SPECIFIED:<br>0 PLC ±<br>1 PLC ±<br>2 PLC ±<br>3 PLC ±<br>4 PLC ±<br>ANGLES ±<br>FINISH ± |                                              |  |  |  |  |  |  |
|                                                                                       |  |  |  | PRODUCT SPEC<br>APPLICATION SPEC<br>WEIGHT                                                                            |                                              |  |  |  |  |  |  |
| MATERIAL                                                                                                                                                                   |  |  |  | SIZE CAGE CODE DRAWING NO RESTRICTED TO                                                                               |                                              |  |  |  |  |  |  |
| -                                                                                                                                                                          |  |  |  | A1 00779 C=2151273 -                                                                                                  |                                              |  |  |  |  |  |  |
| Customer Accessible Production Drawing                                                                                                                                     |  |  |  | SCALE 1:2 SHEET 1 OF 4 REV D                                                                                          |                                              |  |  |  |  |  |  |

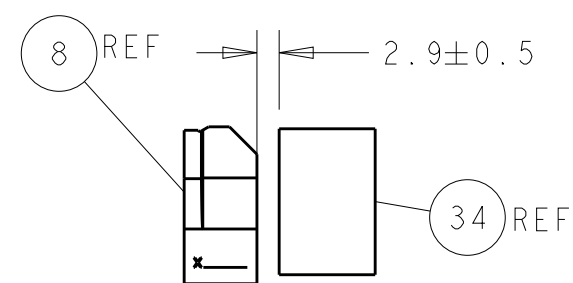
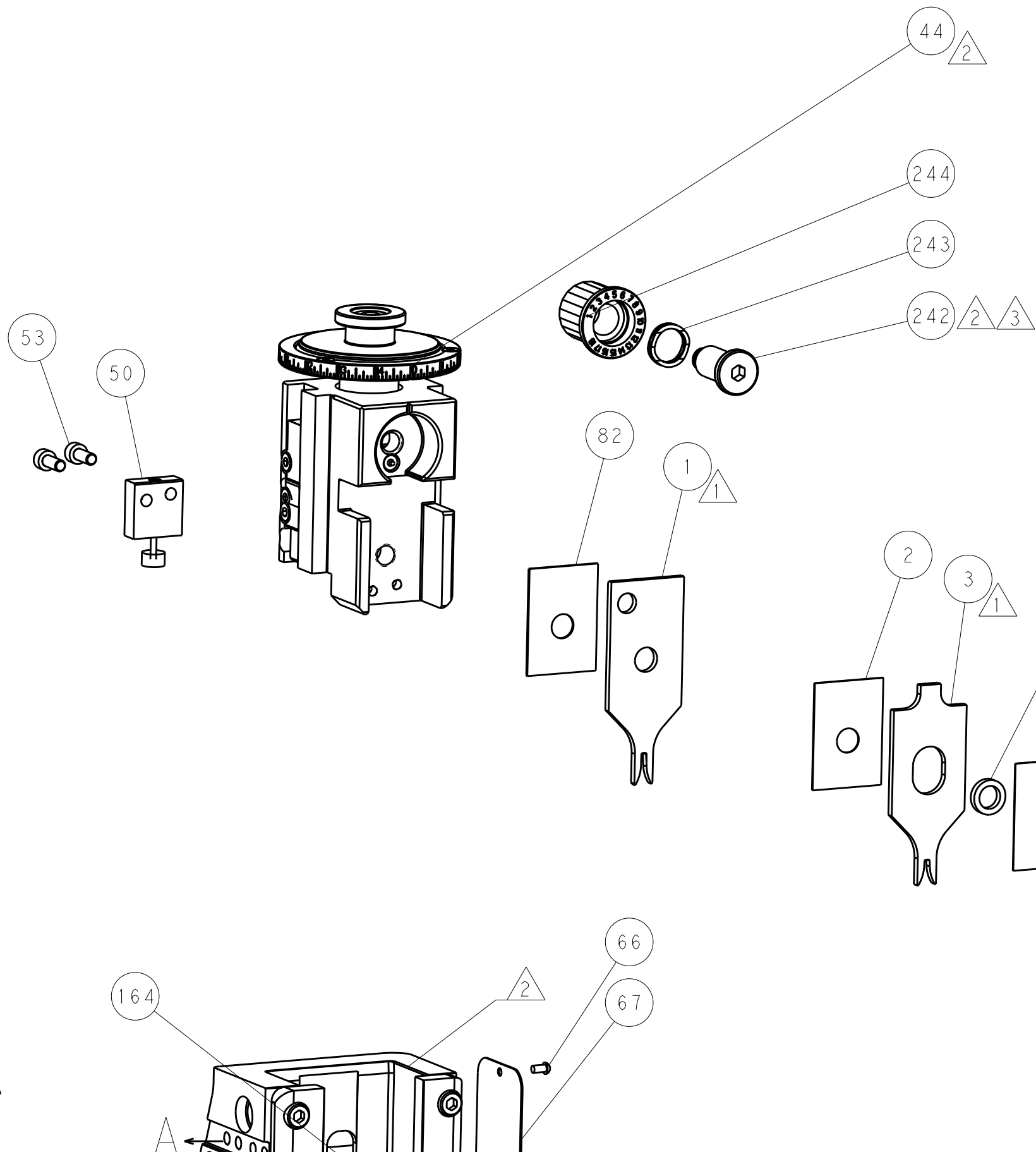
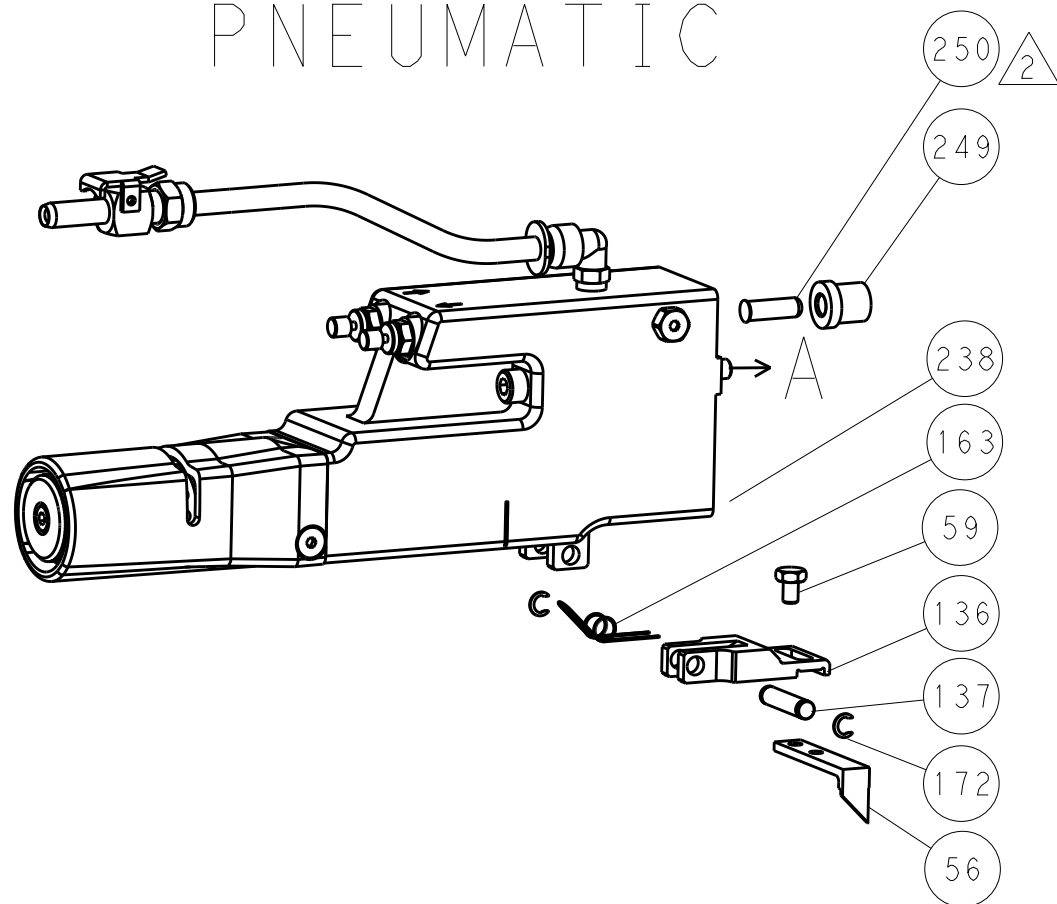


| LOC | DIST | REVISIONS |     |             |      |     |      |
|-----|------|-----------|-----|-------------|------|-----|------|
|     |      | P         | LTR | DESCRIPTION | DATE | DWN | APVD |
| A   | 66   | -         | -   | SEE SHEET 1 | -    | -   | -    |
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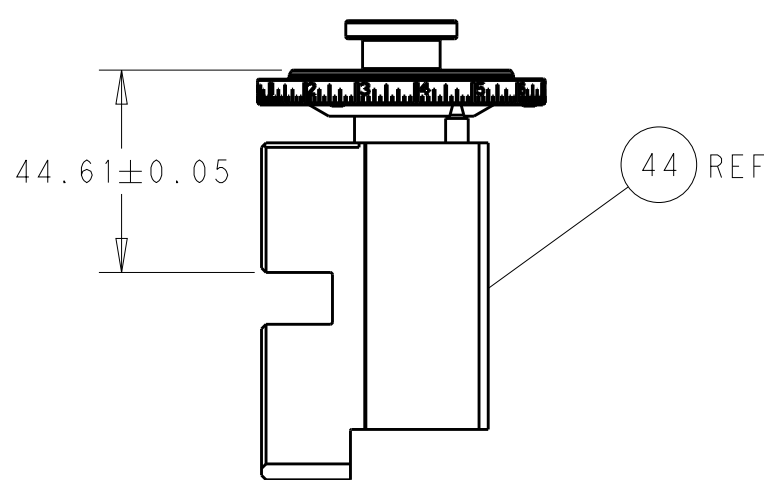
FEED TYPE  
MECHANICAL



PNEUMATIC

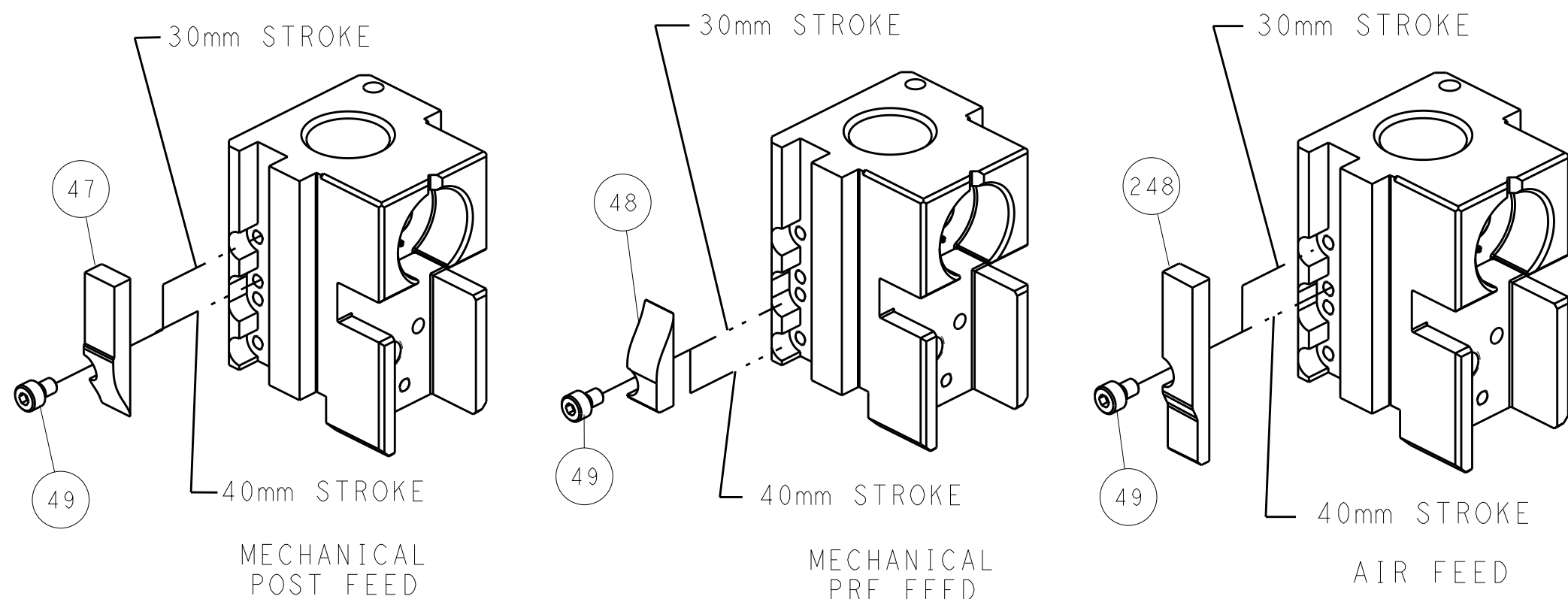


TERMINAL SUPPORT LOCATION



RAM SET-UP

CAM POSITIONS

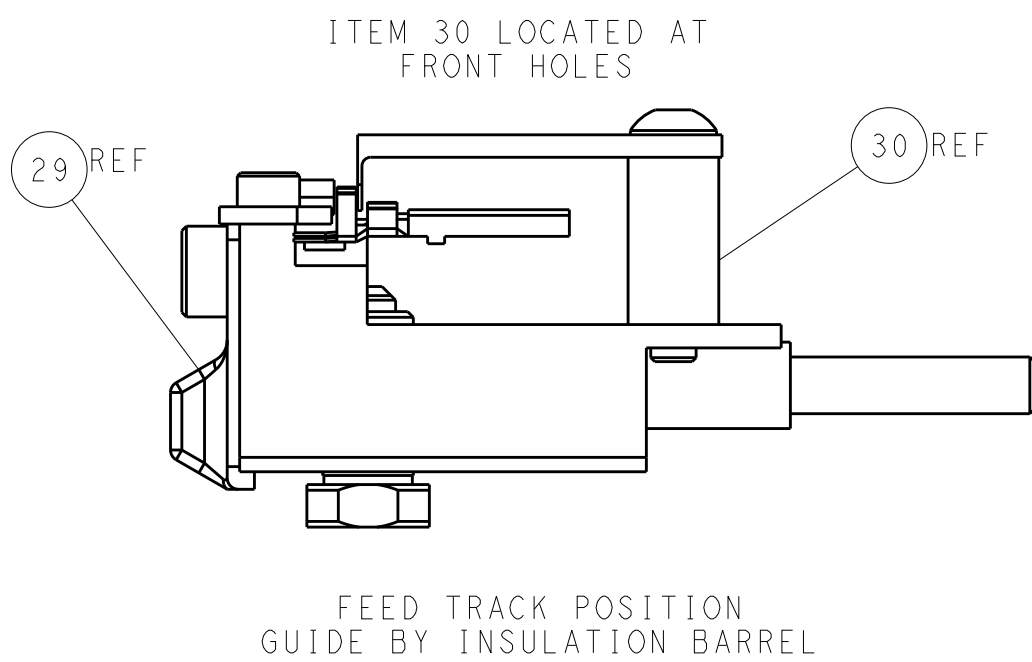


MECHANICAL  
POST FEED

MECHANICAL  
PRE FEED

AIR FEED

ATLANTIC VERSION  
Shown on sheets 1 of 4 & 2 of 4  
(Pacific version shown on sheets 3 of 4 & 4 of 4)



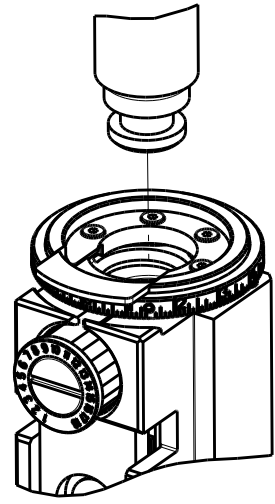
FEED TRACK POSITION  
GUIDE BY INSULATION BARREL

|                                                                                                                                              |  |  |  |                                        |  |  |  |                                        |  |  |  |
|----------------------------------------------------------------------------------------------------------------------------------------------|--|--|--|----------------------------------------|--|--|--|----------------------------------------|--|--|--|
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| CHK G. BAILEY 03DEC2012                                                                                                                      |  |  |  | APVD S. XI 03DEC2012                   |  |  |  | Harrisburg, PA 17105-3608              |  |  |  |
| DIMENSIONS:                                                                                                                                  |  |  |  | TOLERANCES UNLESS OTHERWISE SPECIFIED: |  |  |  | NAME                                   |  |  |  |
| mm                                                                                                                                           |  |  |  | 0 PLC ±.1                              |  |  |  | PRODUCT SPEC                           |  |  |  |
|                                                                                                                                              |  |  |  | 1 PLC ±.1                              |  |  |  | APPLICATION SPEC                       |  |  |  |
|                                                                                                                                              |  |  |  | 2 PLC ±.1                              |  |  |  | SIZE                                   |  |  |  |
|                                                                                                                                              |  |  |  | 3 PLC ±.1                              |  |  |  | CAGE CODE                              |  |  |  |
|                                                                                                                                              |  |  |  | 4 PLC ±.1                              |  |  |  | DRAWING NO                             |  |  |  |
|                                                                                                                                              |  |  |  | ANGLES                                 |  |  |  | RESTRICTED TO                          |  |  |  |
|                                                                                                                                              |  |  |  | FINISH                                 |  |  |  | A1 00779 ©=2151273                     |  |  |  |
| MATERIAL                                                                                                                                     |  |  |  | WEIGHT                                 |  |  |  | Customer Accessible Production Drawing |  |  |  |
|                                                                                                                                              |  |  |  | SCALE                                  |  |  |  | 1:2 SHEET 2 OF 4 REV D                 |  |  |  |



|                                                                      |  |          |  |                          |  |            |  |
|----------------------------------------------------------------------|--|----------|--|--------------------------|--|------------|--|
| 8                                                                    |  |          |  | 7                        |  |            |  |
| THIS DRAWING IS UNPUBLISHED.                                         |  |          |  | RELEASED FOR PUBLICATION |  |            |  |
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| PART NUMBER                                                          |  | REVISION |  | DESCRIPTION              |  | FEED TYPE  |  |
| 2-2151273-1                                                          |  | D        |  | FINE CRIMP HEIGHT ADJUST |  | MECHANICAL |  |
| 2-2151273-2                                                          |  | D        |  | FINE CRIMP HEIGHT ADJUST |  | PNEUMATIC  |  |
| 7-2151273-7                                                          |  | A        |  | CRIMP TOOLING KIT        |  | -          |  |

PACIFIC VERSION TERMINATOR  
INTERFACE ADAPTER



| APPLICATOR DATA                      |                |      |
|--------------------------------------|----------------|------|
| CRIMP                                | SIZE           | TYPE |
| WIRE                                 | 1.78 mm [.070] | F    |
| INSUL                                | 2.03 mm [.080] | SP   |
| APPLICATOR INSTRUCTIONS<br>408-35042 |                |      |

|                                                                                   |             |                                                                                   |                              |
|-----------------------------------------------------------------------------------|-------------|-----------------------------------------------------------------------------------|------------------------------|
| TERMINAL DATA: TE TERMINAL                                                        |             | TE CRIMP SPECIFICATION                                                            |                              |
| TERMINAL NAME: .070 SERIES TAB CONTACT                                            |             |                                                                                   |                              |
| WIRE STRIP LENGTH                                                                 |             |  | INSULATION DIAMETER RANGE    |
| 3.50-4.50 mm [.138-.177 IN]                                                       |             |                                                                                   | Ø1.20-2.00 mm [.047-.079 IN] |
| TERMINAL APPLICATION SPECIFICATION                                                |             | 114-3120                                                                          | -                            |
|  |             | -                                                                                 | -                            |
| TERMINALS APPLIED                                                                 |             |                                                                                   |                              |
| TE TERMINAL                                                                       | TE TERMINAL | TE TERMINAL                                                                       | TE TERMINAL                  |
| 345210-1                                                                          |             |                                                                                   |                              |

|           |  |                            |  |                                |  |
|-----------|--|----------------------------|--|--------------------------------|--|
| WIRE SIZE |  | CRIMP HEIGHT mm [INCH]     |  | CRIMP HEIGHT REFERENCE SETTING |  |
| 0.50mm2   |  | 1.14+/-0.05 [.045+/-0.002] |  | 6.0                            |  |
| 0.35mm2   |  | 1.07+/-0.05 [.042+/-0.002] |  | 6.8                            |  |



- △ RECOMMENDED SPARE PARTS
- △ REFER TO SUPPLIED INSTRUCTION SHEET FOR CLEANING, LUBRICATION AND STORAGE OF APPLICATOR.
- △ APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
- △ CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
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\*WARNING  
ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING, REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

PACIFIC VERSION  
Shown on sheets 3 of 4 & 4 of 4  
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

| LOC | DIST | REVISIONS |     |             |      |     |
|-----|------|-----------|-----|-------------|------|-----|
|     |      | P         | LTR | DESCRIPTION | DATE | OWN |
| A   | 66   | -         | -   | SEE SHEET 1 | -    | -   |
|     |      |           |     |             |      |     |
|     |      |           |     |             |      |     |

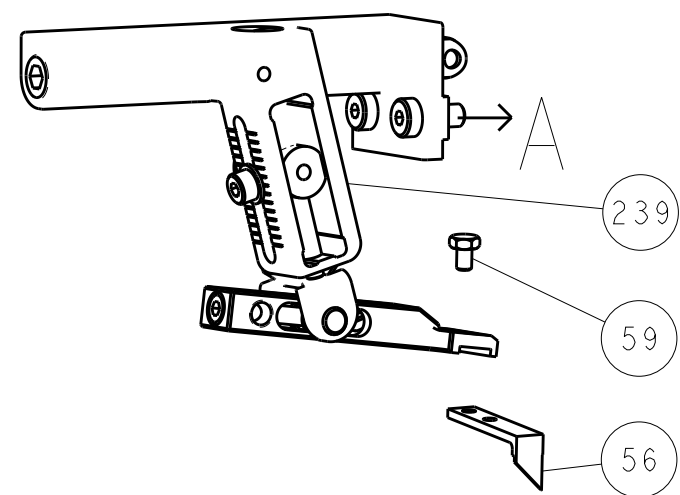
|   |     |     |     |             |                                     |         |
|---|-----|-----|-----|-------------|-------------------------------------|---------|
|   | -   | 1   | -   | 2119640-1   | PUSH ROD, AIR FEED                  | 250     |
|   | -   | 1   | -   | 1803259-1   | BUSHING, FLANGED                    | 249     |
|   | -   | 1   | 1   | 2119082-7   | CAM, SNAIL, INSULATION ADJUSTMENT   | 244     |
| 3 | -   | 1   | 1   | 2079764-1   | WASHER, WAVE SPRING, CREST-TO-CREST | 243     |
|   | -   | 1   | 1   | 2119083-1   | RETAINER, INSULATION DIAL           | 242     |
|   | -   | 1   | 1   | 7-18023-7   | SCR, SKT HD CAP M3 X 4.0            | 241     |
|   | -   | -   | 1   | 2119580-1   | MECHANICAL FEED ASSEMBLY            | 239     |
|   | -   | 1   | -   | 2063440-1   | AIR FEED MODULE                     | 238     |
|   | -   | 2   | -   | 21045-3     | RING, RETAIN, EXTERN, 3/16 CRESCENT | 172     |
|   | -   | REF | REF | 994970-2    | COUNTER, MAGNETIC                   | 164     |
|   | -   | 1   | -   | 240638-1    | SPRING, FEED FINGER                 | 163     |
|   | -   | 1   | -   | 2119641-2   | FEED CAM, AIR FEED                  | 151     |
|   | -   | 1   | 1   | 2168083-8   | SCR, SKT HD CAP, RoHS, M4 X 16      | 144     |
|   | -   | 4   | 4   | 2168083-9   | SCR, SKT HD CAP, RoHS, M4 X 20      | 143     |
|   | -   | -   | 1   | 2119653-2   | FEED CAM, POST FEED                 | 142     |
|   | -   | 1   | 1   | 1-1803583-0 | APPLICATOR BASIC ASSEMBLY, SF       | 141     |
|   | -   | 1   | 1   | 1803516-1   | RAM ASSEMBLY, SF PACIFIC            | 140     |
|   | -   | 1   | -   | 3-23627-7   | PIN, RETAIN, GRVD, 3/16 X .854      | 137     |
|   | -   | 1   | -   | 2119799-1   | HOLDER,FEED FINGER, AF              | 136     |
|   | -   | 1   | 1   | 1-18028-2   | WASHER, FLAT, REG M4                | 119     |
|   | -   | 1   | 1   | 2844908-1   | SCREW, LOCKING                      | 99      |
|   | -   | 1   | 1   | 2844907-1   | POST, LOCKING                       | 98      |
|   | -   | 1   | 1   | 455888-6    | SPACER, CRIMPER                     | 82      |
|   | -   | 1   | 1   | 5-547505-2  | SPRING, COMPRESSION                 | 77      |
|   | -   | 1   | 1   | 854769-4    | HOLDER, INS                         | 74      |
|   | -   | 1   | 1   | 1803607-1   | DOCUMENTATION PACKAGE               | 71      |
|   | -   | 1   | 1   | 2119740-1   | TAG, IDENTIFICATION                 | 67      |
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|   | -   | 1   | 1   | 238011-4    | BLOCK, CRIMPER SPACER               | 4       |
| 1 | 1   | 1   | 1   | 1633988-2   | CRIMPER, INSULATION BOX PREMIUM     | 3       |
|   | -   | 1   | 1   | 455888-4    | SPACER, CRIMPER                     | 2       |
| 1 | 1   | 1   | 1   | 3-456404-2  | CRIMPER, WIRE PREMIUM               | 1       |
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| THIS DRAWING IS UNPUBLISHED. IT IS SUBJECT TO CHANGE WITHOUT NOTICE. ANY CHANGES TO THIS DRAWING SHOULD BE CONTACTED FOR THE LATEST REVISION. |  |  |  | OWN                                    | Y. YIN    | 03DEC2012 |  TE Connectivity<br>Harrisburg, PA 17105-3608 |                               |  |  |  |
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| DIMENSIONS:                                                                                                                                   |  |  |  | TOLERANCES UNLESS OTHERWISE SPECIFIED: |           |           |                                                                                                                                    | Ocean Side Feed<br>Applicator |  |  |  |
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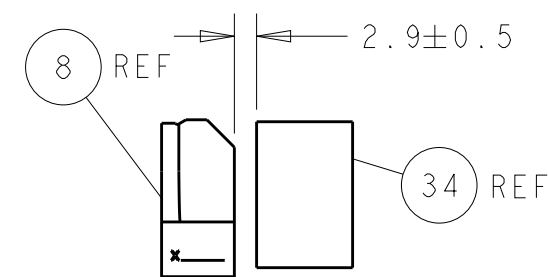
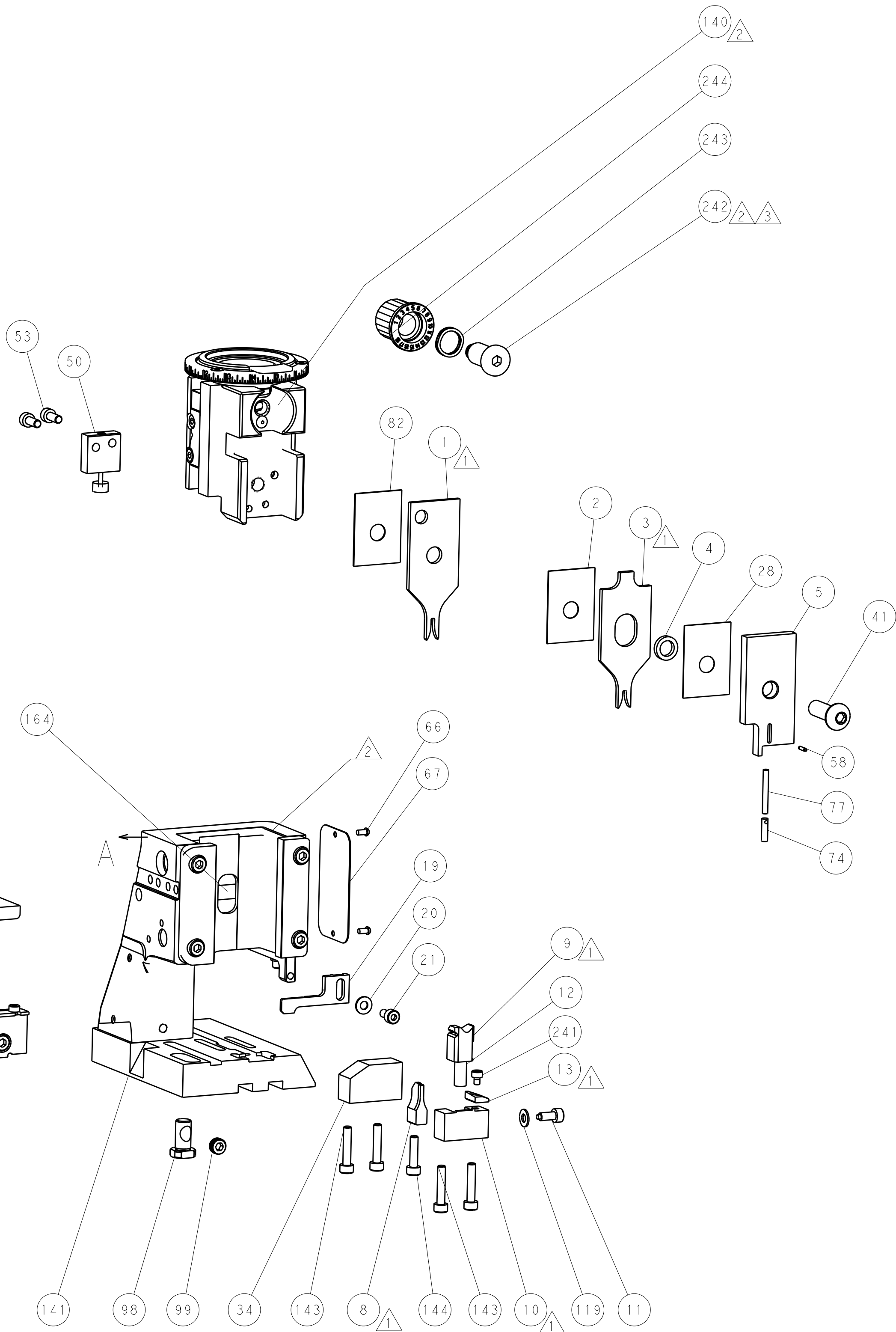
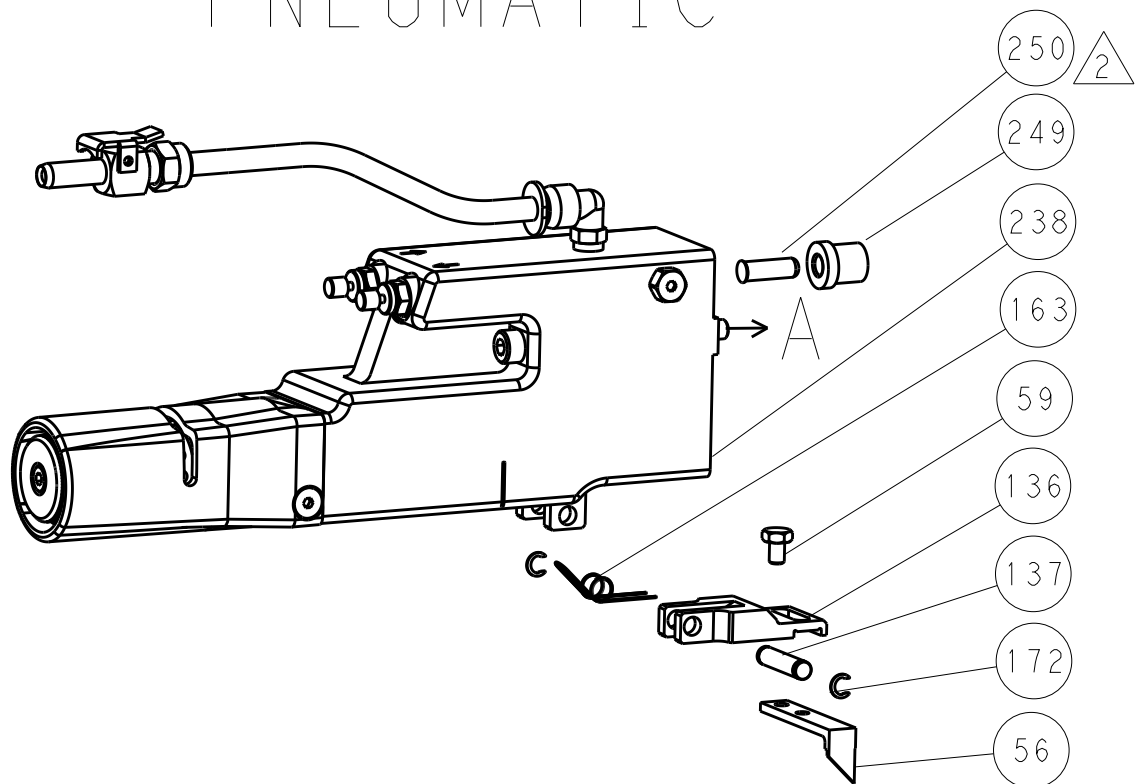


| LOC | DIST | REVISIONS |     |             |      |     |      |
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|     |      | P         | LTR | DESCRIPTION | DATE | DWN | APVD |
| A   | 66   | -         | -   | SEE SHEET 1 | -    | -   | -    |
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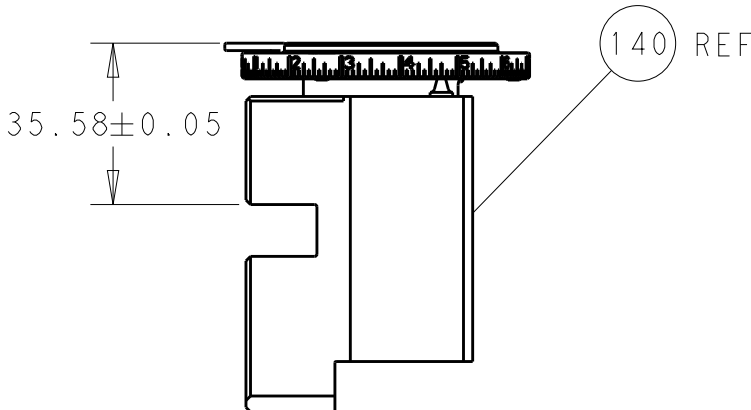
FEED TYPE  
MECHANICAL



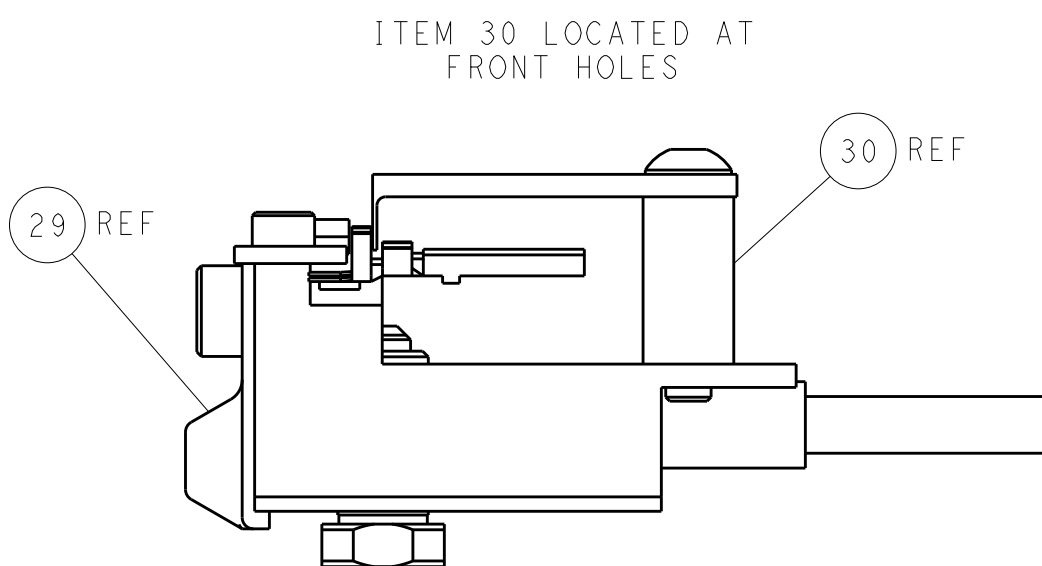
PNEUMATIC



TERMINAL SUPPORT LOCATION

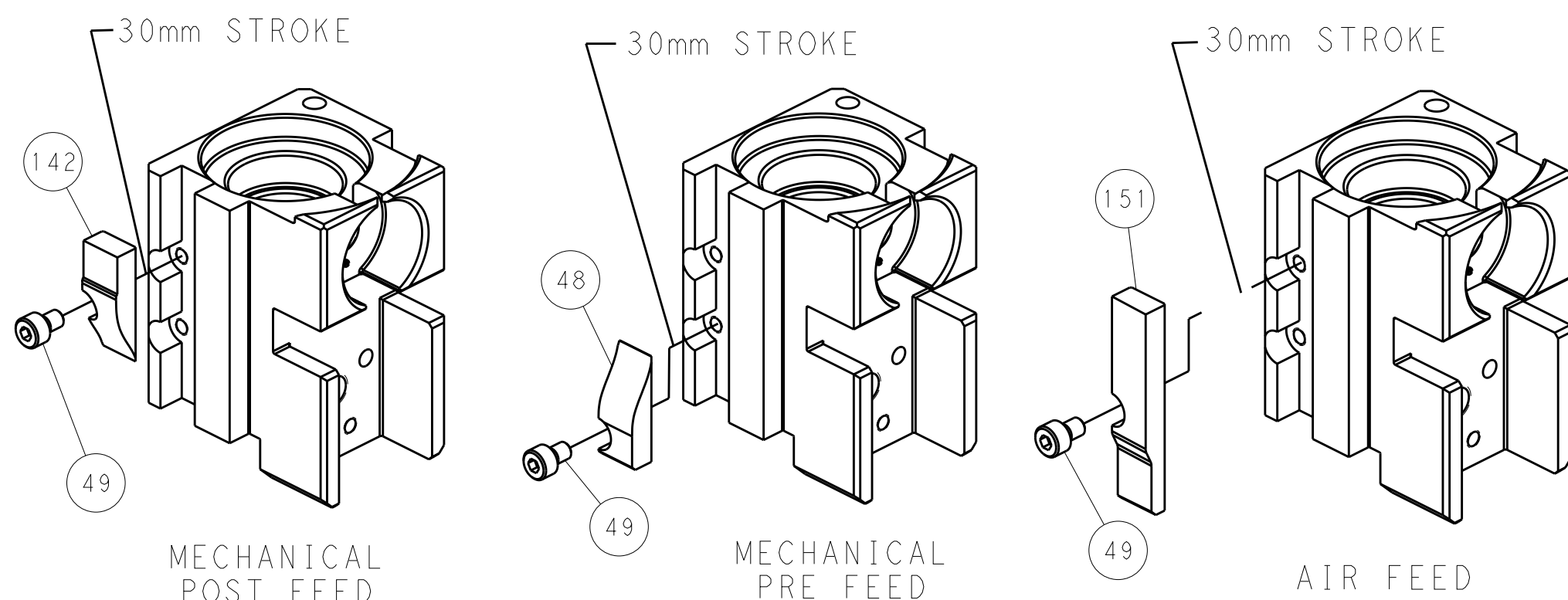


RAM SET-UP



FEED TRACK POSITION  
GUIDE BY INSULATION BARREL

CAM POSITIONS



MECHANICAL  
POST FEED

MECHANICAL  
PRE FEED

AIR FEED

PACIFIC VERSION  
Shown on sheets 3 of 4 & 4 of 4  
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

|                                                                                                                                               |  |                                           |           |                                              |  |
|-----------------------------------------------------------------------------------------------------------------------------------------------|--|-------------------------------------------|-----------|----------------------------------------------|--|
| THIS DRAWING IS UNPUBLISHED. IT IS SUBJECT TO CHANGE WITHOUT NOTICE. ANY CHANGES TO THIS DRAWING SHOULD BE CONTACTED FOR THE LATEST REVISION. |  | DWN<br>Y. YIN                             | 03DEC2012 | TE Connectivity<br>Harrisburg, PA 17105-3608 |  |
|                                                                                                                                               |  | CHK<br>G. BAILEY                          | 03DEC2012 |                                              |  |
|                                                                                                                                               |  | APVD<br>S. XI                             | 03DEC2012 | NAME<br>Ocean Side Feed<br>Applicator        |  |
| DIMENSIONS:<br>mm                                                                                                                             |  | TOLERANCES UNLESS<br>OTHERWISE SPECIFIED: |           | SIZE<br>A1                                   |  |
|                                                                                                                                               |  | 0 PLC ±.1                                 |           | CAGE CODE<br>00779                           |  |
|                                                                                                                                               |  | 1 PLC ±.1                                 |           | DRAWING NO<br>2151273                        |  |
|                                                                                                                                               |  | 2 PLC ±.1                                 |           | RESTRICTED TO                                |  |
|                                                                                                                                               |  | 3 PLC ±.1                                 |           |                                              |  |
|                                                                                                                                               |  | 4 PLC ±.1                                 |           |                                              |  |
|                                                                                                                                               |  | ANGLES<br>FINISH                          |           |                                              |  |
| MATERIAL                                                                                                                                      |  | WEIGHT                                    |           |                                              |  |
|                                                                                                                                               |  | Customer Accessible Production Drawing    |           |                                              |  |
|                                                                                                                                               |  | SCALE<br>1:2                              |           | SHEET<br>4                                   |  |
|                                                                                                                                               |  |                                           |           | REV<br>D                                     |  |