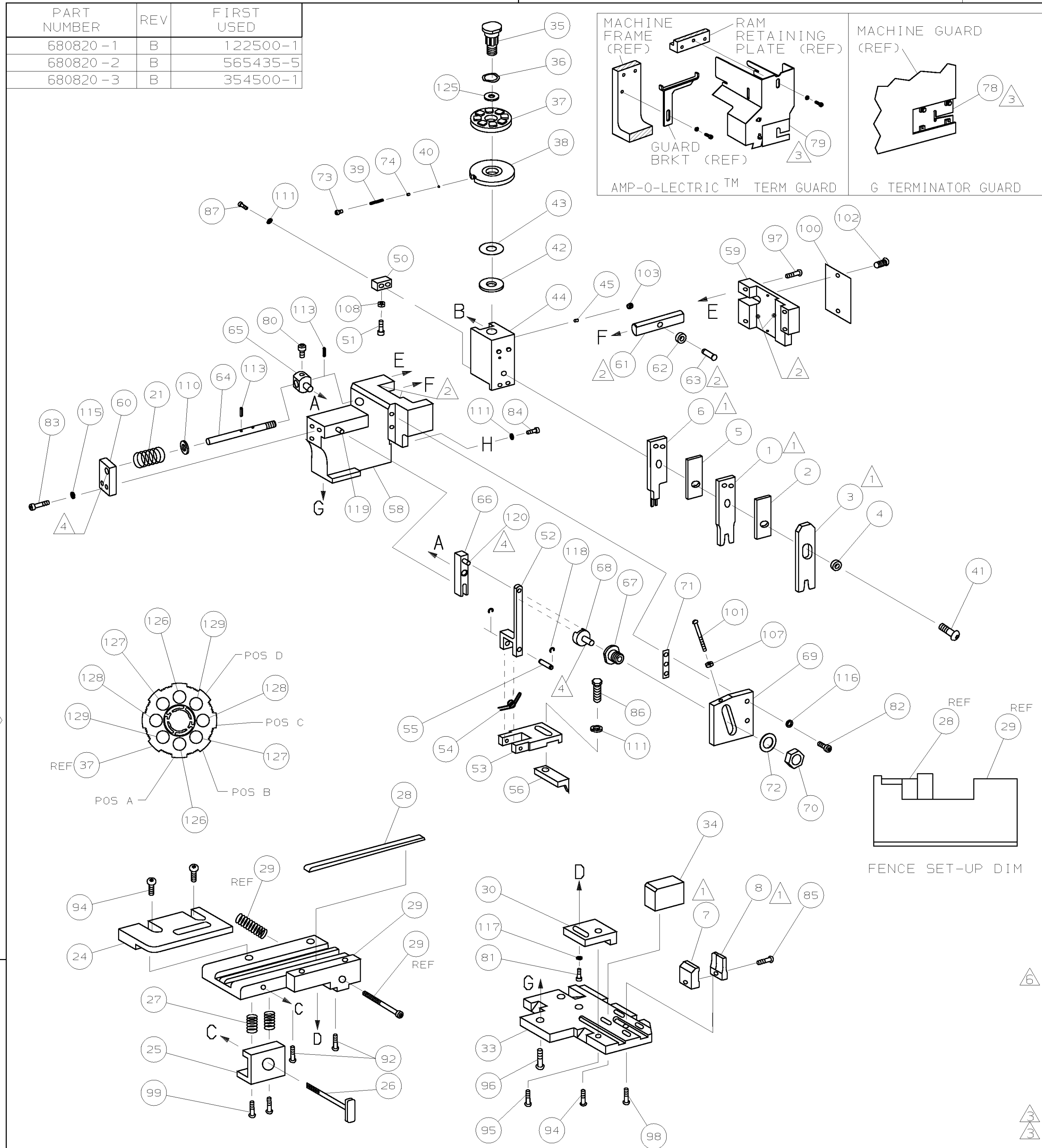


PART NUMBER	REV	FIRST USED
680820-1	B	122500-1
680820-2	B	565435-5
680820-3	B	354500-1



POST FEED 1 5/8 STROKE	PRE FEED 1 1/8 STROKE	PRE FEED 1 5/8 STROKE
LEADMAKER	K TERMINATOR	G TERMINATOR

- 1 RECOMMENDED SPARE PARTS.
2 GREASE LIGHTLY.
3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
4 LUBRICATE DAILY USING NO. 20 MACHINE OIL.
5. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEMS 78 AND 79) ARE USED ON ITEM 46.
6 CUT TO LENGTH AT ASSY

TERMINAL NAME: TERMINAL CONTACT FOR T-5 WEDGE BASE LAMPS									
286805									
CRIMP DATA (NON-AMP TERMINAL-CUST SPEC)									
PAD LTR		CRIMP HEIGHT				WIRE SIZE			
A		.062 ±.002 [1.57 ±0.05mm]				16			
B		NOT				USED			
C		NOT				USED			
D		NOT				USED			
CRIMP		SIZE		TYPE		RANGE			
WIRE		.080 [2.03mm]		F		16			
INSUL		.118 [3.00mm]		F		.062 MAX			
WIRE STRIP LENGTH		.156-.203		TERM APPL SPEC		FEED		APPL INSTRUCTION	
				NONE				408-8040	
								SET UP GAGE	
								458637-1	
								L2231	

1	1	1	-	A	354779-8	PIN, WIRE DISC (.3030)A	129
1	1	1	-	A	986950-1	WASHER, FLAT PRECISION	126
1	1	1	-	A	217238-1	GENERAL INSTRUCTION PACKAGE	125
1	1	1	-	-	4088040	SF APPL INST 408-8040	124
1	1	1	-	-			123
1	1	1	-	A	4-21028-0	PIN,SLT SPR(Ø.093x.75)ST GDE PL	122
1	1	1	-	A	1-21030-1	PIN,DOWEL(Ø.187x.50)LEVER	121
1	1	1	-	A	1-21030-6	PIN,DOWEL(Ø.187x1.25)HOUSING	120
1	1	1	-	A	21045-3	RING,RET "C"(Ø.187)FD FING PIN	119
1	1	1	-	A	21024-5	WASHER, LOCK (#10)ADJ BLOCK	118
1	1	1	-	A	21024-5	WASHER,LOCK(#10)ADJ PLATE	117
1	1	1	-	A	21024-5	WASHER,LOCK(#10)FEED GDE ROD	116
1	1	1	-	A	5-21028-1	PIN,SLT SPR(Ø.125x.50)ADJ ROD	115
1	1	1	-	A	21024-4	WASHER,LOCK(#8)STRIPPER	114
1	1	1	-	A	21899-4	WASHER,FLAT(Ø5/16)SCREW ADJ	113
1	1	1	-	A	21018-5	NUT,HEX(NØ.6)HOLDDOWN	112
1	1	1	-	A	21068-5	NUT,HEX(6-32)FEED ADJ	111
1	1	1	-	A	992031-1	PIN, CLEVIS	110
1	1	1	-	A	21009-2	SCR,SKT 5ET(1/4-20x.25 LW)RAM	109
2	2	2	-	A	21017-2	SCR,DRIVE(#2x.19)ID PLATE	108
1	1	1	-	A	6-23715-5	SCR,PAN HD(6-32x1.50)FEED ADJ	107
1	1	1	-	B	461264-1	PLATE, IDENTIFICATION	106
2	2	2	-	A	3-21002-0	SCR,BHC(10-32x.88)DRAG	105
1	1	1	-	A	22733-8	SCR,BHC(8-32x.38 LW)ANVIL	104
1	1	1	-	A	2-21002-9	SCR,BHC(10-32x.75)CAP	103
1	1	1	-	A	2-22733-8	SCR,BHC(1/4-20x.62)HOUSING	102
1	1	1	-	A	2-21002-7	SCR,BHC(10-32x.50)SG ADJ BLOCK	101
4	4	4	-	A	2-21002-2	SCR,BHC(8-32x.50)TERM H DWN	100
2	2	2	-	A	1-21002-4	SCR,BHC(4-40x.38)FENCE	99
1	1	1	-	A	1-21002-7	SCR,BHC(6-32x.38)CAM	98
1	1	1	-	A	7-21000-9	SCR,SHC(4-40x.19)STRIPPER	97
2	2	2	-	A	2-21000-7	SCR,SHC(8-32x.48)DEP-HOLD	96
1	1	1	-	A	2-22603-0	SCR,HEX HD(8-32x.31)FEED FINGER	95
1	1	1	-	A	2-21000-8	SCR,SHC(8-32x.62)SHEAR	94
1	1	1	-	A	2-21000-7	SCR,SHC(8-32x.50)STRIPPER	93
1	1	1	-	A	3-21000-7	SCR,SHC(10-32x.75)FEED ROD GD	92
1	1	1	-	A	3-21000-6	SCR,SHC(10-32x.62)FD ADJ BLK	91
1	1	1	-	A	3-21000-4	SCR,SHC(10-32x.38)SG ADJ BL	90
1	1	1	-	A	3-21000-4	SCR,SHC(10-32x.38)PIVOT BLK	89
-	1	-	-	B	455749-1	GUARD, WINDOW	88
REF	-	-	-	B	679532-1	INSERT, GUARD	87
1	1	1	-	A	690603-1	SPRING, ASSIST	86
1	1	1	-	A	23030-1	SCR,SHC(6-32x.25 SL)INS DISC	85
1	1	1	-	A	458109-1	WASHER, SPECIAL	84
1	1	1	-	A	690517-1	SPACER	83
-3	-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
QTY REOD PER ASSY				PARTS LIST			

-1	LEADMAKER				MECH POST FEED		
-2	BENCH MODEL K				MECH PRE FEED		
-3	BENCH MODEL G				MECH PRE FEED		
1	1	1	-	B	22594-8	NUT,HEX(1/2-20)	70
1	1	1	-	B	240628-1	PLATE, ADJUSTMENT	69
1	1	1	-	B	240626-1	SHAFT, PIVOT	68
1	1	1	-	B	240633-1	BUSHING	67
1	1	1	-	A	455680-1	LEVER, INTERMEDIATE	66
1	1	1	-	B	240629-1	BLOCK, PIVOT	65
1	1	1	-	A	240632-2	SCREW, ADJ FEED ROD	64
1	1	1	-	B	240659-3	PIN, CAM ROLLER	63
1	1	1	-	B	240658-1	ROLLER, CAM	62
1	1	1	-	B	454398-2	ROD, FEED	61
1	1	1	-	A	454178-1	GUIDE, FEED ROD	60
1	1	1	-	C	454220-1	CAP, RAM	59
1	1	1	-	D	454485-1	HOUSING	58
1	1	1	-	B	1-694433-7	PAWL, FEED	57
1	1	1	-	B	240624-1	PIN, FEED FINGER	56
1	1	1	-	B	691499-1	SPRING, FEED FINGER	55
1	1	1	-	B	690541-1	HOLDER, FEED FINGER	54
1	1	1	-	A	455679-2	LEVER, TERMINAL FEED ARM	53
1	1	1	-	A	811242-2	BUMPER, HOLDDOWN	52
1	1	1	-	A	690753-1	SPACER, TONKER	51
1	-	-	-	B	690602-6	CAM, PRE-FEED 1 5/8 ST	50
-	1	-	-	B	690602-5	CAM, PRE-FEED 1 1/8 ST	49
-	-	1	-	B	690501-4	CAM, POST-FEED 1 5/8 ST	48
1	1	1	-	A	690191-1	PLUG, NYLON	47
1	1	1	-	C	455673-8	RAM	46
1	1	1	-	A	690125-1	WASHER, LAMINATED	45
1	1	1	-	A	690124-1	WASHER, RAM	44
1	1	1	-	A	690686-3	BOLT, CRIMPER(5/16x1.00)	43
1	1	1	-	A	23241-6	BALL, STEEL	42
1	1	1	-	A	690170-1	SPRING, COMPRESSION	41
1	1	1	-	C	1-690142-0	DISC, INSULATION	40
1	1	1	-	D	354777-1	WIRE DISC, PLASTIC	39
1	1	1	-	A	22480-5	WASHER, SPRING	38
1	1	1	-	B	690212-1	POST, RAM	37
1	1	1	-	B	690786-8	SUPPORT, TERMINAL	36
1	1	1	-	D	455675-6	PLATE, BASE	35
1	1	1	-	A	690432-3	SCREW, ADJUSTMENT	34
1	1	1	-	B	455689-1	BLOCK, STRIP GUIDE ADJ	33
1	1	1	-	C	318756-6	PLATE, STRIP GUIDE	32
1	1	1	-	A	189807-4	FENCE	31
2	2	2	-	A	1-22284-0	SPRING, DRAG	30
1	1	1	-	B	690546-1	LEVER, DRAG RELEASE	29
1	1	1	-	B	2-690754-7	DRAG, TERMINAL	28
1	1	1	-	D	1320413-1	GUIDE, STRIP (REAR)	27
-	-	1	-	B	690472-2	STRIPPER	26
1	1	1	-	A	4-22284-9	SPRING, FEED RETURN	25
1	1	1	-	A	679218-1	STRIPPER WIRE STOP ASSY	24
1	1	1	-	B	458949-1	STRIPPER	23
1	1	1	-	B	853714-9	PLATE, REAR SHEAR	22
1	1	1	-	B	853720-8	BLADE, SLUG	21
1	1	1	-	B	455888-8	SPACER	20
1	1	1	-	B	238009-8	SPACER, BLOCK CRIMPER	19
1	1	1	-	C	9-683453-9	CRIMPER, INSULATION	18
1	1	1	-	C	455888-4	SPACER, CRIMPER	17
1	1	1	-	C	1-456405-4	CRIMPER, WIRE	16
-3	-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
QTY REOD PER ASSY				PARTS LIST			

DIMENSIONS IN INCHES. DO NOT SCALE PRINT.		MATL		HT TR		FIN	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		DR B.HIGMAN 18MAY99		APP 1.ELB1N 18MAY99		AMP Incorporated Harrisburg, PA 17105-3608	
2 PLC DEC ±		CHK 18MAY99		REL -			
3 PLC DEC ±		B.HIGMAN					
4 PLC DEC ±							
ANGLES ±							
SURF TEXTURE: ✓		NAME		SIDE FEED HDM APPLICATOR			
REMOVE BURRS, BREAK SHARP EDGES R.015 MAX		SCALE -		DWG NO D 680820		MACHINE REF MINI APPL	
CAGE CODE 00779		CUSTOMER AND ASSEMBLY DRAWING				SHEET 1 OF 1 REV B	
RESTRICTED TO -							

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