

4805 (1/08)

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SH OVER CALIZED ON THE OST. MIN GO MIN TIN MIN NIC	R PALI PLAT TAIL, OLD PL N OR CKEL U 65.02	_ADIU E AF 1.27 ATE TIN — L JNDE	REA, μm ON EA RPI	-NIC , 2.3 1[.00 TH D P LATE	KEL 54µn 0050 E LC LATE - ON - 71 - 2.8	PLAT n[.00 D] M DCALI ON THE .12 300	DO100] MIN IIN NICKEL ZED PLATE THE TAIL, E ENTIRE F 60.96 [2.400]	N ^T IN OR UNDERP E AREA,	PLATE	9160-3
SH OVER CALIZED ON THE OST. MIN GO MIN TIN MIN NIC 1.12 .800][6.52 .800][R PALI PLAT TAIL, OLD PL I OR CKEL U 65.02 2.56 90.42 3.56	ADIL E AF 1.27 ATE INL JN DE 2 7 2 7 2 7 2 10 2 10 2 10	REA, μm ON EA RPI 75. 2.9 00. 3.9	-NIC , 2.3 [.00 TH D P LATE 18 60 .58 60	KEL 54µn 0050 E LC LATE C ON 71 [2.8 96 [3.8	PLAT n[.00 D] M DCALI ON THE .12 .52 .52	00100] MIN IIN NICKEL ZED PLATE THE TAIL, E ENTIRE F 60.96 [2.400] 86.36 [3.400]	N TIN OR UNDERP E AREA, POST.	1-499	9160-3 9160-2
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SH OVER CALIZED ON THE OST. MIN GO MIN TIN MIN NIC 1.12 .800[6.52 .800[1.44 .800[8.74 .100][R PALI PLAT TAIL, LD PL N OR CKEL U 65.02 2.56 3.56 3.56	ADIL E AR 1.27 ATE IN -L JN DE 2 7 2 10 2 10 2 10 2 10 2 10 2 10 2 10 2 10	$REA, \mu m$ 0N EA RPI 75. 2.9 00. 3.9 3.7	-NIC , 2.3 [.00 TH D P LATE 18 60 50 60 80 60	KEL 54µn 0050 E LC LATE 0N [2.8 96 [3.8 91 [3.6 78 [3.6]	PLAT [.00 D] M CALI ON THE .12 .52 .52 .44 .500	00100] MIN IIN NICKEL ZED PLATE THE TAIL, E ENTIRE F [2.400] 86.36 [3.400] 81.28 [3.200]	TIN OR UNDERP E AREA, POST. 44 64 60 50	1-499 1-499 1-499	9160-2 9160-1 9160-0
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SH OVEF CALIZED N THE DST. MIN GO MIN TIN MIN NIC 1.12 .800 .800 [.900 [R PALI PLAT TAIL, LD PL I OR CKEL U 65.02 2.56 3.56 3.56 3.56 2.56 2.56 2.56 2.56 2.56 2.56 2.56 2	ADIL E AR 1.27 ATE IN - L JN DE 2 7 2 10 2 10 2 10 2 10 2 10 2 10 2 10 2 10	$\begin{array}{c} \text{REA}, \\ \mu \text{m} \\ \text{ON} \\ \text{EA}, \\ \text{ON} \\ \text{EA}, \\ \text{CON} \\ \text{CON}$	-NIC , 2.3 [.00 TH D P LATE 18 60 50 60 50 60 10 60 10 60 48 60 40 60 32 60	KEL 54µn 0050 E LC LATE 96 [3.6 [3.6 [3.6 [3.6 [3.6 [3.6 [3.6 [3.	PLAT [.00 D] M CALI ON THE .12 .52 .52 .44 .52 .52 .44 .52 .44 .52 .44 .52 .44 .52 .44 .52 .44 .52 .44 .00 .44 .00 .44 .00 .44 .00 .44 .00 .44 .00 .44 .00 .44 .00 .44 .00 .44 .00 .00	00100] MIN IIN NICKEL ZED PLATE THE TAIL, ENTIRE F 60.96 [2.400] 86.36 [2.400] 86.36 [3.400] 81.28 [3.200] 68.58 [2.700] 68.58 [2.700] 68.58 [2.700] 48.26 [1.900] 43.18 [1.700]	N TIN OR UNDERP E AREA, POST. 44 64 60 50 40 34 30 26	2 PLATE 1-499 1-499 1-499 499 499	9160-2 9160-2 9160-6 9160-8 9160-8 9160-7 9160-6
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SH OVEF CALIZED N THE DST. MIN GO MIN TIN MIN NIC 1.12 .800 .800 [.800 [.800 [.800 [.800 [.800 [.800 [.800 [.300 [<td>R PALI PLAT TAIL, LD PL I OR CKEL I 65.02 2.56 90.42 3.56 3.56 2.56 2.56 2.56 2.56 2.56 2.56 47.24 1.86 47.24 1.86 1.66</td> <td>ADIL E AF 1.27 ATE IINL JNDE 2 7 2 10 2 10 2 10 2 10 2 10 2 10 2 10 2 10</td> <td>REA, μm PL</td> <td>-NIC , 2.3 [.00 TH D P LATE 18 60 50 60 50 60 50 60 48 60 40 60 48 60 40 60 78 60 78 60 70</td> <td>KEL 54µn 0050 E LC LATE 96 [3.6 [3.6 [3.6 [3.6 [3.6 [3.6 [3.6 [3.</td> <td>PLAT [.00 D ALI ON THE .12 .300 .44 .52 .300 .44 .52 .44 .00 .44 .00 .44 .00 .42 .00 .72 .72</td> <td>00100] MIN IIN NICKEL ZED PLATE THE TAIL, E ENTIRE F 60.96 [2.400] 86.36 [2.400] 86.36 [3.400] 81.28 [3.200] 68.58 [2.700] 68.58 [2.700] 68.58 [2.700] 68.58 [2.700] 68.58 [2.200] 48.26 [1.900] 43.18 [1.700] 35.56</td> <td>N TIN OR UNDERP E AREA, POST. 44 64 60 50 40 34 30 26</td> <td>2 PLATE 1-499 1-499 1-499 499 499 499 499</td> <td>9160-2 9160-2 9160-6 9160-8 9160-8 9160-7 9160-6</td>	R PALI PLAT TAIL, LD PL I OR CKEL I 65.02 2.56 90.42 3.56 3.56 2.56 2.56 2.56 2.56 2.56 2.56 47.24 1.86 47.24 1.86 1.66	ADIL E AF 1.27 ATE IINL JNDE 2 7 2 10 2 10 2 10 2 10 2 10 2 10 2 10 2 10	REA, μ m PL	-NIC , 2.3 [.00 TH D P LATE 18 60 50 60 50 60 50 60 48 60 40 60 48 60 40 60 78 60 78 60 70	KEL 54µn 0050 E LC LATE 96 [3.6 [3.6 [3.6 [3.6 [3.6 [3.6 [3.6 [3.	PLAT [.00 D ALI ON THE .12 .300 .44 .52 .300 .44 .52 .44 .00 .44 .00 .44 .00 .42 .00 .72 .72	00100] MIN IIN NICKEL ZED PLATE THE TAIL, E ENTIRE F 60.96 [2.400] 86.36 [2.400] 86.36 [3.400] 81.28 [3.200] 68.58 [2.700] 68.58 [2.700] 68.58 [2.700] 68.58 [2.700] 68.58 [2.200] 48.26 [1.900] 43.18 [1.700] 35.56	N TIN OR UNDERP E AREA, POST. 44 64 60 50 40 34 30 26	2 PLATE 1-499 1-499 1-499 499 499 499 499	9160-2 9160-2 9160-6 9160-8 9160-8 9160-7 9160-6
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SH OVER CALIZED N THE OST. MIN GO MIN TIN MIN NIC 1.12 .800 6.52 .300 5.72 .800 .800 .800 .800 .8000 .8000 .8000 .8000 .8000 .80000 .80000 .800000000	R PALI PLAT TAIL, LD PL I OR CKEL U 65.02 2.56 90.42 3.56 2.56 2.56 2.56 2.56 2.56 2.56 2.56 2.56 2.62 1.66 3.56 1.66 3.56 1.66 2.62 1.66 2.56 1.66 2.56 1.66 2.56 1.66 2.56 1.66 2.56 1.66 2.56 1.66 2.56 1.66 2.56 1.66 2.56 1.66 2.56 1.66 2.56 1.66 2.56 1.66 1.66 2.56 1.66 1.66 1.66 1.66 2.56 1.66	ADIU E AF 1.27 ATE IINL JNDE 2 7 2 10 2 10 2 10 2 10 2 10 2 10 2 10 2 10	REA, μ m PLA PLA PLA PLA RPI 75. 900. 3.2 75. 900. 3.2 75. 900. 3.2 75. 2.7 3.2 75. 2.7 3.2 70. 2.7 3.2 70. 2.7 3.2 70. 2.7 3.2 3.2 70. 2.7 3.2	-NIC , 2.3 [.00 TH D P LATE 18 60 50 60 50 60 60 60 40 60 60 60 78 60 78 60 78 60 78 60 78 60 78 60 78 60 78 60 78 60 78 60 78 60 78 60 70 60 60 70 60 60 70 70 70 70 70 70 70 70 70 70 70 70 70	KEL 54µn 0050 E LC LATE 0N 71 2.8 96 53.6 73.6 53 53 53 53 53 53 53 53 53 53 53 53 53	PLAT [.00] M CALI ON THE .12 .300 .44 .52 .300 .44 .04 .52 .300 .42 .04 .04 .04 .04 .04 .04 .04 .04	D0100] MIN IN NICKEL ZED PLATE THE TAIL, ENTIRE F 60.96 [2.400] 86.36 [2.400] 86.36 [3.400] 81.28 [3.200] 68.58 [2.700] 68.58 [2.700] 68.58 [2.700] 68.58 [2.700] 68.58 [2.200] 48.26 [1.900] 43.18 [1.700] 35.56 [1.400] 35.56 [1.400] 35.56 [1.400] 35.56 [1.200] 25.40 [1.200] 22.86 [.900] 17.78	N TIN OR UNDERP E AREA, POST. 44 64 60 50 40 50 40 34 30 26 24 20 16 14 10 N0	PLATE 1-499 1-499 1-499 499 499 499 499 499 499 499	9160-2 9160-2 9160-3 9160-8 9160-8 9160-7 9160-6 9160-5 9160-4 9160-3 9160-2
SH OVER CALIZED N THE OST. MIN GO MIN TIN MIN NIC 1.12 .800 6.52 .300 5.72 .800 .800 .800 .800 .8000 .8000 .8000 .8000 .8000 .80000 .80000 .800000000	R PALI PLAT TAIL, LD PL I OR CKEL U 65.02 2.56 90.42 3.56 2.56 2.56 2.56 2.56 2.56 2.56 2.56 2.56 2.62 1.66 3.56 1.66 3.56 1.66 2.62 1.66 2.56 1.66 2.56 1.66 2.56 1.66 2.56 1.66 2.56 1.66 2.56 1.66 2.56 1.66 2.56 1.66 2.56 1.66 2.56 1.66 2.56 1.66 2.56 1.66 1.66 2.56 1.66 1.66 1.66 1.66 2.56 1.66	ADIU E AF 1.27 ATE IINL JNDE 2 7 2 10 2 10 2 10 2 10 2 10 2 10 2 10 2 10	REA, μ m PLA PLA PLA PLA RPI 75. 900. 3.2 75. 900. 3.2 75. 900. 3.2 75. 2.7 3.2 75. 2.7 3.2 70. 2.7 3.2 70. 2.7 3.2 70. 2.7 3.2 3.2 70. 2.7 3.2	-NIC , 2.3 [.00 TH D P LATE 18 60 50 60 50 60 60 60 40 60 60 60 78 60 78 60 78 60 78 60 78 60 78 60 78 60 78 60 78 60 78 60 78 60 78 60 70 60 60 70 60 60 70 70 70 70 70 70 70 70 70 70 70 70 70	KEL 54µn 0050 E LC LATE 0N 71 2.8 96 53.6 73.6 53 53 53 53 53 53 53 53 53 53 53 53 53	PLAT [.00] M CALI ON THE .12 .300 .44 .52 .300 .44 .04 .52 .300 .42 .04 .04 .04 .04 .04 .04 .04 .04	D0100] MIN IN NICKEL ZED PLATE THE TAIL, ENTIRE F 60.96 [2.400] 86.36 [2.400] 86.36 [3.400] 81.28 [3.200] 68.58 [2.700] 68.58 [2.700] 68.58 [2.700] 68.58 [2.700] 68.58 [2.200] 48.26 [1.900] 43.18 [1.700] 35.56 [1.400] 35.56 [1.400] 35.56 [1.400] 35.56 [1.200] 25.40 [1.200] 22.86 [.900] 17.78	N TIN OR UNDERP E AREA, POST. 44 64 60 50 40 50 40 34 30 26 24 20 16 14 10	PLATE 1-499 1-499 1-499 499 499 499 499 499 499 499	9160-2 9160-2 9160-6 9160-8 9160-8 9160-7 9160-6 9160-5 9160-4 9160-3 9160-2 9160-2 9160-2
SH OVER CALIZED ON THE OST. MIN GO MIN TIN MIN NIC 1.12 .800 6.52 .800 6.52 .800 6.52 .800 6.52 .800 6.52 .800 6.52 .800 6.74 .100 6.04 .600 6.04 .600 6.74 .100 6.04 .600 6.52 .800 6.52 .300 .556 .400 .556 .400 .556 .400 .556 .400 .556 .400 .556 .400 .556 .400 .556 .400 .556 .400 .556 .400 .556 .400 .556 .400 .556 .556 .400 .556 .556 .556 .556 .556 .556 .556 .5	R PALI PLAT TAIL, LD PL I OR CKEL U 65.02 2.56 90.42 3.56 2.56	ADIU E AF 1.27 ATE IN - L JN DE 2 7 2 10 2 10 2 10 2 10 2 10 2 10 2 10 2 10	$\begin{array}{c} \text{RPI} \\ \text{ON} \\ \text{RPI} \\ \text{ON} \\ \text{RPI} \\ \text{ON} \\ \text{RPI} \\ \text{ON} \\ \text{SOUTHOUSS } \\ \ \ \text{SOUTHOUSS } \\ \ \ \ \text{SOUTHOUSS } \\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \$	-NIC , 2.3 [.00 TH D P LATE 18 60 50 60 50 60 60 60 40 60 60 60 78 60 78 60 78 60 78 60 78 60 78 60 78 60 78 60 78 60 78 60 78 60 78 60 70 60 60 70 60 60 70 70 70 70 70 70 70 70 70 70 70 70 70	KEL 54µn 0050 E LC LATE 0N 71 2.8 96 53.6 73.6 53 53 53 53 53 53 53 53 53 53 53 53 53	PLAT [.00] M CALI ON THE .12 .00 .44 .00 .44 .00 .44 .00 .44 .00 .42 .00 .40 .00 .40 .00 .00 .00 .00	DO100] MIN IIN NICKEL ZED PLATE THE TAIL, ENTIRE F 60.96 [2.400] 86.36 [2.400] 86.36 [3.400] 81.28 [3.200] 68.58 [2.700] 68.58 [2.700] 68.58 [2.700] 68.58 [2.700] 68.58 [2.200] 48.26 [1.900] 43.18 [1.900] 43.18 [1.700] 35.56 [1.400] 35.56 [1.400] 35.56 [1.400] 30.48 [1.200] 25.40 [1.200] 25.40 [1.200] 22.86 [.900] 17.78 [.700]	N TIN OR UNDERP E AREA, POST. 44 64 60 50 40 50 40 34 30 26 24 20 16 14 10 N0 0F	2 PLATE 1-499 1-499 1-499 499 499 499 499 499 499 499 499 499	9160-2 9160-2 9160-2 9160-2 9160-5 9160-5 9160-5 9160-5 9160-5 9160-2 9160-2 9160-2 9160-2 9160-2 9160-2
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