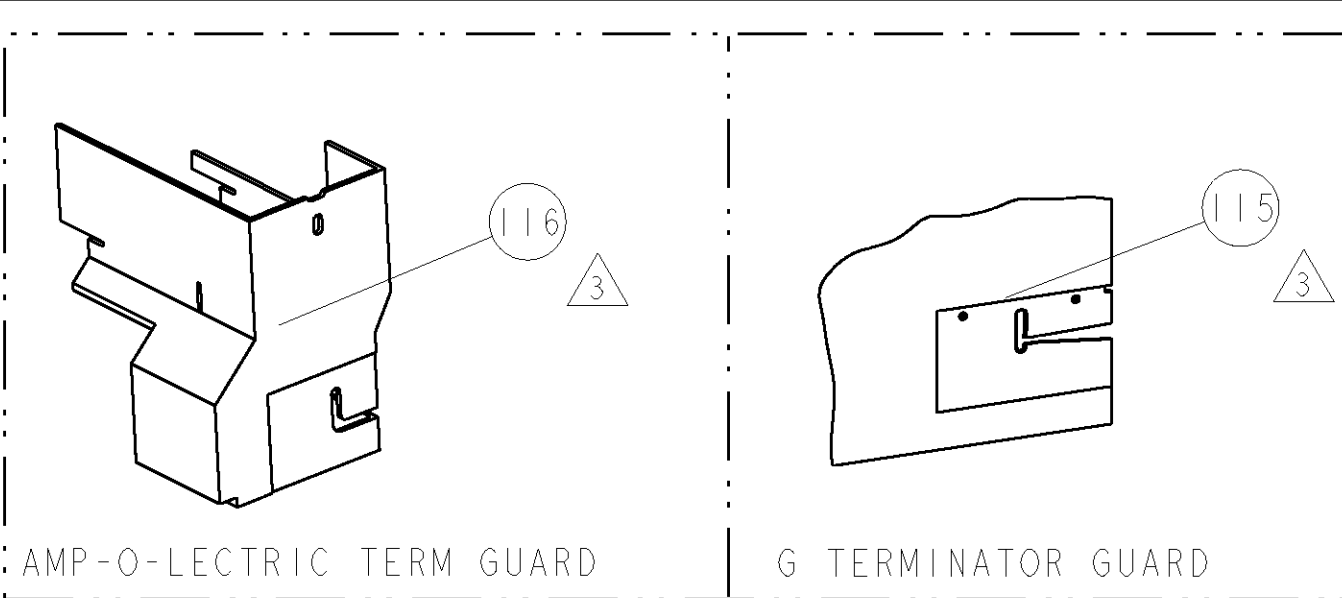


|                              |  |     |                                                       |               |           |                    |  |  |
|------------------------------|--|-----|-------------------------------------------------------|---------------|-----------|--------------------|--|--|
| 8                            |  |     | 7                                                     |               |           |                    |  |  |
| THIS DRAWING IS UNPUBLISHED. |  |     | RELEASED FOR PUBLICATION                              |               |           | 20                 |  |  |
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| PART NUMBER                  |  | REV | FIRST USED                                            | POWER UNIT    | FEED TYPE | DESCRIPTION        |  |  |
| 1852303-1                    |  | B   | 122500-1                                              | LEADMAKER     | AIR FEED  | CUTS CARRIER       |  |  |
| 1852303-2                    |  | B   | 565435-5                                              | BENCH MODEL K | AIR FEED  | CUTS CARRIER       |  |  |
| 1852303-3                    |  | B   | 354500-1                                              | BENCH MODEL G | AIR FEED  | CUTS CARRIER       |  |  |
| 1852303-6                    |  | B   | 122500-1                                              | LEADMAKER     | AIR FEED  | CONTINUOUS CARRIER |  |  |
| 7-1852303-7                  |  | B   | -                                                     | -             | -         | SPARE PARTS        |  |  |

RECOMMENDED SPARE PARTS

GREASE LIGHTLY

GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE



|                                  |                             |                                |                               |                         |           |
|----------------------------------|-----------------------------|--------------------------------|-------------------------------|-------------------------|-----------|
| TERMINAL NAME: W2 POWER CONTACT  |                             |                                |                               |                         |           |
| TYCO PN                          | -                           | AMP TERMINAL - AMP CRIMP SPECS |                               |                         |           |
| 1732094-1                        | -                           | REF                            |                               |                         |           |
| -                                | -                           | PAD LTR                        | CRIMP HEIGHT                  |                         | WIRE SIZE |
| -                                | -                           | A                              | 1.30±0.05mm[.054±.002]        |                         | 18 AWG    |
| -                                | -                           | B                              | 1.20±0.05mm[.048±.002]        |                         | 20 AWG    |
| -                                | -                           | C                              | -                             |                         | -         |
| -                                | -                           | D                              | -                             |                         | -         |
| -                                | -                           | CRIMP                          | SIZE                          | TYPE                    | RANGE     |
| -                                | -                           | WIRE                           | 2.08mm [.070]                 | F                       | 20-18 AWG |
| -                                | -                           | INSUL                          | -                             | O                       | -         |
| WIRE STRIP LENGTH<br>3.0mm-.38mm | TERM APPL SPEC<br>114-13013 | FEED<br>24.99mm                | APPL INSTRUCTIONS<br>408-8040 | SET UP GAGE<br>458637-1 |           |

| LOC |  | DIST |  | REV |  | DATE          |  | BY          |  | APPD |  |
|-----|--|------|--|-----|--|---------------|--|-------------|--|------|--|
| A   |  | 66   |  | P   |  | LTR           |  | DESCRIPTION |  | DATE |  |
|     |  |      |  | A   |  | RELEASED      |  | 17OCT2006   |  | BH   |  |
|     |  |      |  | B   |  | ECR-07-008203 |  | 23APR2007   |  | MY   |  |
|     |  |      |  |     |  |               |  |             |  |      |  |

|   |   |     |     |   |    |             |                                      |     |
|---|---|-----|-----|---|----|-------------|--------------------------------------|-----|
| - | 2 | 2   | 2   | 2 | -  | 2-354779-9  | PIN, WIRE DISC, .3135                | 127 |
| - | 2 | 2   | 2   | 2 | -  | 2-354779-1  | PIN, WIRE DISC, .3095                | 126 |
| - | - | -   | REF | - | -  | 692655-6    | AIR FEED VALVE ASSEMBLY              | 118 |
| - | 1 | 1   | 1   | 1 | -  | 461062-1    | FEED FINGER ASSEMBLY                 | 117 |
| - | - | -   | REF | - | .. | 455749-1    | GUARD WINDOW                         | 116 |
| - | - | REF | -   | - | .. | 679532-1    | INSERT, GUARD                        | 115 |
| - | 1 | 1   | 1   | 1 | -  | 3-21001-5   | SCR, SKT HD CAP 3/8-16 X 1.000       | 111 |
| - | 1 | 1   | 1   | 1 | -  | 459610-3    | MOUNT, FEED BRACKET                  | 110 |
| - | 1 | 1   | 1   | 1 | -  | 21024-8     | WASHER, SPRG LOCK, REG 3/8           | 109 |
| - | 1 | 1   | -   | 1 | -  | 692655-7    | AIR FEED VALVE ASSEMBLY              | 108 |
| - | 1 | 1   | 1   | 1 | -  | 461690-1    | SPACER, AIR FEED                     | 107 |
| - | - | -   | REF | - | -  | 24024-2     | VALVE, SHUT OFF                      | 106 |
| - | - | -   | 1   | - | -  | 692655-5    | AIR FEED VALVE ASSEMBLY              | 105 |
| - | 1 | 1   | 1   | 1 | -  | 461065-2    | ASSEMBLY, AIR FEED                   | 104 |
| - | 2 | 2   | 2   | 2 | -  | 4-21000-3   | SCR, SKT HD CAP 10-32 X 2.000        | 103 |
| - | 1 | 1   | 1   | 1 | -  | 318563-1    | GUARD, FRONT CHIP                    | 89  |
| - | 1 | 1   | 1   | 1 | -  | 4088040     | SF APPL INST 408-8040                | 72  |
| - | 1 | 1   | 1   | 1 | -  | 217238-1    | GENERAL INSTRUCTION PKG              | 71  |
| - | 1 | 1   | 1   | 1 | -  | 461264-1    | PLATE, IDENTIFICATION                | 67  |
| - | 2 | 2   | 2   | 2 | -  | 21017-2     | SCREW, DRIVE                         | 66  |
| - | 1 | 1   | 1   | 1 | -  | 986950-1    | WASHER, FLAT PRECISION               | 64  |
| - | 1 | 1   | 1   | 1 | -  | 21009-2     | SCR, SET, SELF LOCKING 1/4-20 X .250 | 63  |
| - | 1 | 1   | 1   | 1 | -  | 22733-8     | SCR, BHSC, SELF-LOCKING, 8-32 X .375 | 60  |
| - | 1 | 1   | 1   | 1 | -  | 2-22603-0   | SCR, HEX HD CAP 8-32 X .312          | 59  |
| - | 1 | 1   | 1   | 1 | -  | 458537-2    | PAWL, FEED                           | 56  |
| - | 4 | 4   | 4   | 4 | -  | 2-21002-2   | SCR, BTN SKT HD CAP 8-32 X .500      | 54  |
| - | 2 | 2   | 2   | 2 | -  | 2-21000-8   | SCR, SKT HD CAP 8-32 X .625          | 53  |
| - | 1 | 1   | 1   | 1 | -  | 21018-5     | NUT, HEX, REG 6-32                   | 52  |
| - | 1 | 1   | 1   | 1 | -  | 811242-2    | BUMPER, HOLD DOWN                    | 51  |
| - | 1 | 1   | 1   | 1 | -  | 690753-1    | SPACER, TONKER                       | 50  |
| - | 1 | 1   | 1   | 1 | -  | 1633399-1   | APPL., BASIC AIR FEED SUB ASSY       | 46  |
| - | 1 | 1   | 1   | 1 | -  | 690191-1    | PLUG,NYLON                           | 45  |
| - | 1 | 1   | 1   | 1 | -  | 455673-1    | RAM, SIDE FEED                       | 44  |
| - | 1 | 1   | 1   | 1 | -  | 690125-1    | SHIM SUB-ASSY                        | 43  |
| - | 1 | 1   | 1   | 1 | -  | 690124-1    | WASHER, RAM (.115)                   | 42  |
| - | 1 | 1   | 1   | 1 | -  | 7-21002-9   | SCR, BTN SKT HD CAP 5/16-24 X 1.00   | 41  |
| - | 1 | 1   | 1   | 1 | -  | 690223-1    | SPACER, INS.                         | 38  |
| - | 1 | 1   | 1   | 1 | -  | 354777-1    | WIRE DISC, ASSEMBLY                  | 37  |
| - | 1 | 1   | 1   | 1 | -  | 22480-5     | SPRING, COMPRESSION                  | 36  |
| - | 1 | 1   | 1   | 1 | -  | 690212-1    | POST, RAM                            | 35  |
| - | 1 | 1   | 1   | 1 | -  | 690786-3    | TERMINAL SUPPORT                     | 34  |
| - | 2 | 2   | 2   | 2 | -  | 2-21002-4   | SCR, BTN SKT HD CAP 8-32 X .750      | 33  |
| - | 3 | 3   | 3   | 3 | -  | 21024-5     | WASHER, SPRG LOCK, REG NO 10         | 32  |
| - | 1 | 1   | 1   | 1 | -  | 3-21000-4   | SCR, SKT HD CAP 10-32 X .375         | 31  |
| - | 1 | 1   | 1   | 1 | -  | 1-1320908-5 | SPACER, STRIP GUIDE                  | 30  |
| - | 1 | 1   | 1   | 1 | -  | 1633091-1   | ASSEMBLY, STRIP GUIDE                | 29  |
| - | 1 | 1   | 1   | 1 | -  | 1320928-1   | PLATE, STRIP GUIDE                   | 24  |
| - | 1 | -   | -   | 1 | -  | 690472-2    | STRIPPER                             | 22  |
| - | 1 | 1   | 1   | 1 | -  | 2-21000-7   | SCR, SKT HD CAP 8-32 X .500          | 21  |
| - | 4 | 4   | 4   | 4 | -  | 21024-4     | WASHER, SPRG LOCK, REG NO 8          | 20  |
| - | - | 1   | 1   | - | -  | 691353-1    | STRIPPER                             | 19  |
| - | 1 | -   | -   | - | -  | 679625-1    | SHEAR HOLDER, FRONT (NO CUT)         | 17  |
| - | 1 | 1   | 1   | 1 | -  | 21028-2     | PIN, SLOTTED SPRING .062 X .250      | 15  |
| - | 1 | 1   | 1   | 1 | -  | 5-547505-2  | SPRING, COMPRESSION                  | 14  |
| - | 1 | 1   | 1   | 1 | -  | 854769-1    | HOLDER, INS                          | 13  |
| - | 1 | 1   | 1   | 1 | -  | 3-22280-3   | SPRING, COMPRESSION                  | 12  |
| - | 1 | 1   | 1   | 1 | -  | 690461-1    | STOP, SHEAR                          | 11  |
| - | - | 1   | 1   | 1 | -  | 690459-1    | SHEAR HOLDER, FRONT                  | 10  |
| - | 1 | 1   | 1   | 1 | -  | 1-454276-9  | FLOATING SHEAR, FRONT                | 9   |
| - | 1 | 1   | 1   | 1 | -  | 7-1633117-7 | ANVIL, COMBINATION                   | 8   |
| - | 1 | 1   | 1   | 1 | -  | 5-240641-2  | SPACER                               | 7   |
| - | 1 | 1   | 1   | 1 | -  | 854772-1    | DEPRESSOR, SHEAR                     | 5   |
| - | 1 | 1   | 1   | 1 | -  | 1-455888-0  | SPACER, CRIMPER                      | 2   |
| - | 1 | 1   | 1   | 1 | -  | 1-456404-8  | CRIMPER, WIRE PREMIUM                | 1   |

|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        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| -77 -6 -3 -2 -1 U/M                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    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