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LOC

DIST


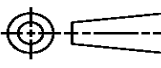
REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	A1	ECR-14-018880	26DEC2014	GK	HMR

REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2266503-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1385370
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1385370

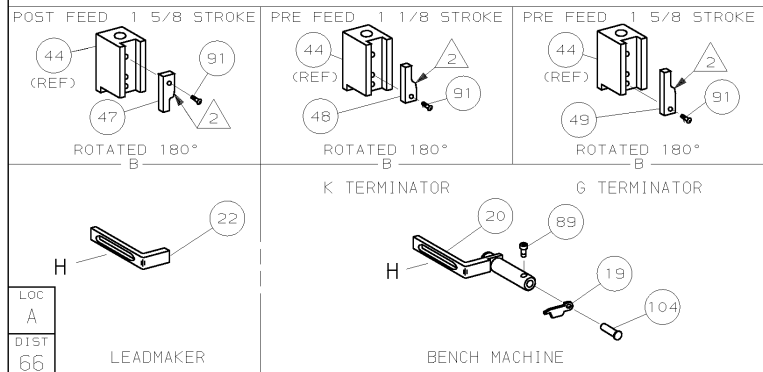
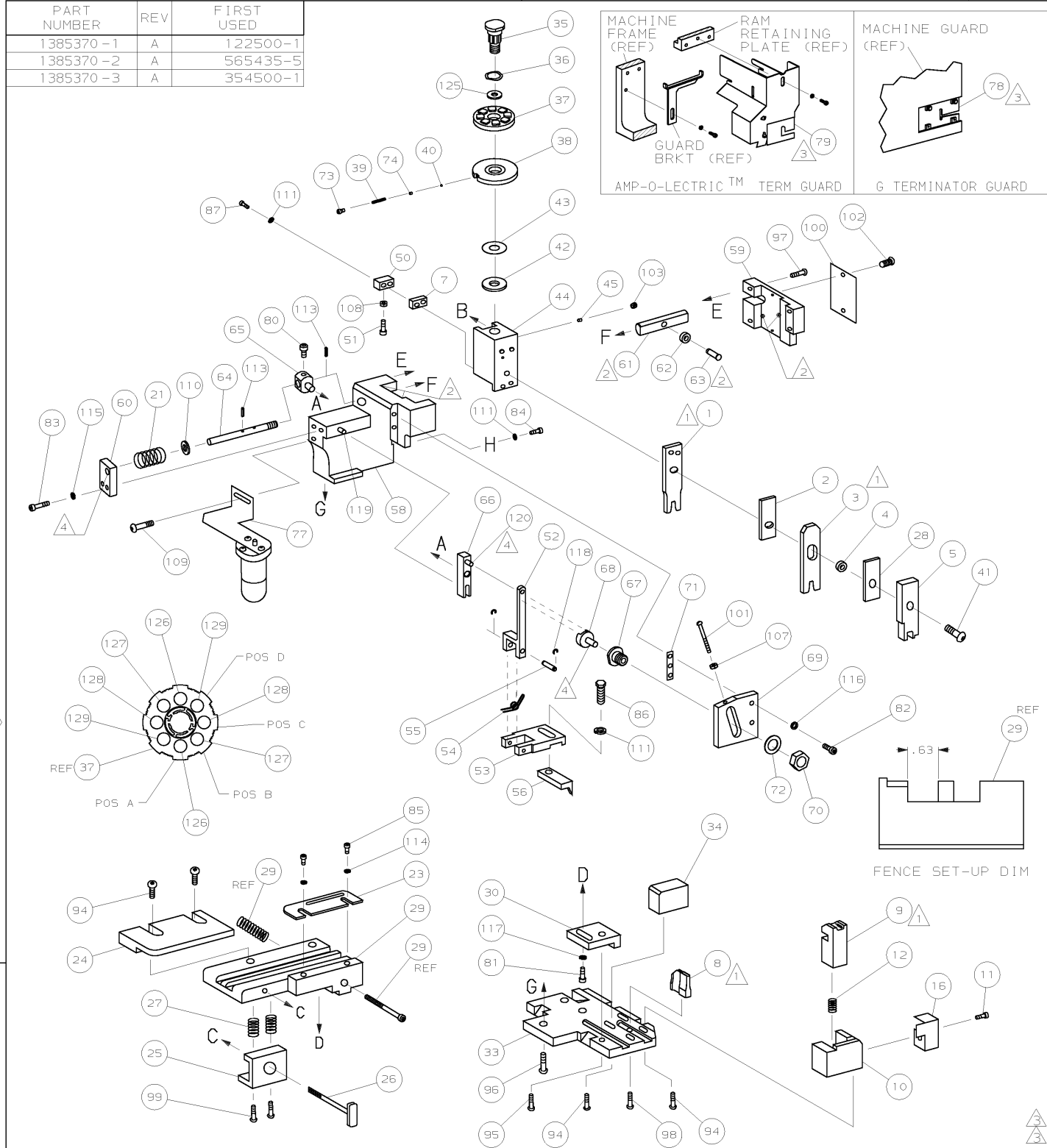
THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN GOPALAKRISHNA HV		 TE Connectivity			
DIMENSIONS:		CHK RAGHAVENDRA					
		APVD RAGHAVENDRA		NAME SIDE FEED HDM APPLICATOR			
		PRODUCT SPEC					
		APPLICATION SPEC					
MATERIAL		WEIGHT		SIZE A3	CAGE CODE	DRAWING NO C- 1385370	RESTRICTED TO
FINISH		CUSTOMER DRAWING		SCALE		SHEET 1 OF 2	REV A1

DRAWING MADE IN THIRD ANGLE PROJECTION

1385370 1385370

/home/amp18246

PART NUMBER	REV	FIRST USED
1385370-1	A	122500-1
1385370-2	A	565435-5
1385370-3	A	354500-1



LOC A DIST 66 LEADMAKER BENCH MACHINE

AMP 1756 REV 3-92 04-FEB-02 07:52:28 amp18246

TERMINAL NAME: DIA 1.5MM CONTACT-SOCKET											
929987				AMP TERMINAL AMP CRIMP SPECS							
				PAD LTR	CRIMP HEIGHT			WIRE SIZE			
				A	.077 ±.002 [1.97 ±0.05mm]			2.5mm ²			
				B	.072 ±.002 [1.82 ±0.05mm]			2mm ²			
				C	.066 ±.002 [1.67 ±0.05mm]			1.5mm ²			
				D	.063 ±.002 [1.60 ±0.05mm]			1.25mm ²			
				CRIMP		SIZE	TYPE	RANGE			
				WIRE		.100 [2.54mm]	F	1.25mm-2.5mm			
				INSUL		.130 [3.30mm]	Q	1.9mm-3.0mm			
WIRE STRIP LENGTH				TERM APPL SPEC	FEED	APPL INSTRUCTION		SET UP GAGE	LAYOUT		
.201-.218				114-18040	.492	408-8040		458637-1	L2620		
2	2	2	-	C	1-354779-4		PIN, WIRE DISC (.3060)D		129		
2	2	2	-	C	354779-8		PIN, WIRE DISC (.3030)C		128		
2	2	2	-	C	9-354778-3		PIN, WIRE DISC (.2965)B		127		
2	2	2	-	C	8-354778-2		PIN, WIRE DISC (.2905)A		126		
1	1	1	-	A	986950-1		WASHER, FLAT PRECISION		125		
1	1	1	-	A	217238-1		GENERAL INSTRUCTION PACKAGE		124		
1	1	1	-	-	4088040		SF APPL INST 408-8040		123		
									122		
									121		
REF	REF	REF	-	A	1-21030-1		PIN, DOWEL (ø.187x.50) LEVER		120		
REF	REF	REF	-	A	1-21030-6		PIN, DOWEL (ø.187x1.25) HOUSING		119		
REF	REF	REF	-	A	21045-3		RING, RET "C" (ø.187) FD FING PIN		118		
1	1	1	-	A	21024-5		WASHER, LOCK (#10) ADJ BLOCK		117		
REF	REF	REF	-	A	21024-5		WASHER, LOCK (#10) ADJ PLATE		116		
REF	REF	REF	-	A	21024-5		WASHER, LOCK (#10) FEED GDE ROD		115		
2	2	2	-	A	21024-2		WASHER, LOCK (#4) FRONT STP GUIDE		114		
REF	REF	REF	-	A	5-21028-1		PIN, SLT SPR (ø.125x.50) ADJ ROD		113		
									112		
4	4	4	-	A	21024-4		WASHER, LOCK (#8) STRIPPER		111		
REF	REF	REF	-	A	21899-4		WASHER, FLAT (ø5/16) SCREW ADJ		110		
-	1	-	-	A	2-21002-6		SCR, BHC (10-32x.38) LUBE ASSY		109		
1	1	1	-	A	21018-5		NUT, HEX (NO. 6) HOLDDOWN		108		
REF	REF	REF	-	A	21068-5		NUT, HEX (6-32) FEED ADJ		107		
									106		
									105		
1	1	-	-	A	992031-1		PIN, CLEVIS		104		
1	1	1	-	A	21009-2		SCR, SKT SET (1/4-20x.25) LW RAM		103		
2	2	2	-	A	21017-2		SCR, DRIVE (#2x.19) ID PLATE		102		
REF	REF	REF	-	A	6-23715-5		SCR, PAN HD (6-32x1.50) FEED ADJ		101		
1	1	1	-	B	461264-1		PLATE, IDENTIFICATION		100		
2	2	2	-	A	3-21002-0		SCR, BHC (10-32x.88) DRAG		99		
1	1	1	-	A	22733-8		SCR, BHC (8-32x.38) LW ANVIL		98		
REF	REF	REF	-	A	2-21002-9		SCR, BHC (10-32x.75) CAP		97		
REF	REF	REF	-	A	2-22733-8		SCR, BHC (1/4-20x.62) HOUSING		96		
REF	REF	REF	-	A	2-21002-7		SCR, BHC (10-32x.50) 56 ADJ BLOCK		95		
6	6	6	-	A	2-21002-2		SCR, BHC (8-32x.50) TERM H DWN		94		
									93		
									92		
1	1	1	-	A	1-21002-7		SCR, BHC (6-32x.38) CAM		91		
									90		
1	1	-	-	A	7-21000-9		SCR, SHC (4-40x.19) STRIPPER		89		
									88		
2	2	2	-	A	2-21000-8		SCR, SHC (8-32x.62) DEP-HOLD		87		
1	1	1	-	A	2-22603-0		SCR, HEX HD (8-32x.31) FEED FINGER		86		
2	2	2	-	A	1-21000-3		SCR, SHC (4-40x.25) FR ST GUIDE		85		
1	1	1	-	A	2-21000-7		SCR, SHC (8-32x.50) STRIPPER		84		
REF	REF	REF	-	A	3-21000-7		SCR, SHC (10-32x.75) FEED ROD GD		83		
REF	REF	REF	-	A	3-21000-6		SCR, SHC (10-32x.62) FD ADJ BLK		82		
1	1	1	-	A	7-21000-6		SCR, SHC (10-32x.31) 56 ADJ BL		81		
REF	REF	REF	-	A	3-21000-4		SCR, SHC (10-32x.38) PIVOT BLK		80		
-	REF	-	-	B	455749-1		GUARD, WINDOW		79		
REF	-	-	-	B	679532-1		INSERT, GUARD		78		
-	1	-	-	C	1-465184-0		LUBRICATOR ASSY		77		
									76		
									75		
1	1	1	-	A	690603-1		SPRING, ASSIST		74		
1	1	1	-	A	23030-1		SCR, SHC (6-32x.25 SL) INS DISC		73		
REF	REF	REF	-	A	458109-1		WASHER, SPECIAL		72		
REF	REF	REF	-	A	690517-1		SPACER		71		
-3	-2	-1	U/M	DWG SIZE	PART NO		DESCRIPTION		ITEM NO		
QTY RECD PER ASSY				PARTS LIST							

LEADMAKER					MECH POST FEED		
-2		BENCH MODEL K			MECH PRE FEED		
-3		BENCH MODEL G			MECH PRE FEED		
REF	REF	REF	-	B	22594-8	NUT, HEX (1/2-20)	70
REF	REF	REF	-	B	240628-1	PLATE, ADJUSTMENT	69
REF	REF	REF	-	B	240626-1	SHAFT, PIVOT	68
REF	REF	REF	-	B	240633-1	BUSHING	67
REF	REF	REF	-	A	455680-1	LEVER, INTERMEDIATE	66
REF	REF	REF	-	B	240629-1	BLOCK, PIVOT	65
REF	REF	REF	-	A	240632-2	SCREW, ADJ FEED ROD	64
REF	REF	REF	-	B	240659-3	PIN, CAM ROLLER	63
REF	REF	REF	-	B	240658-1	ROLLER, CAM	62
REF	REF	REF	-	B	454398-2	ROD, FEED	61
REF	REF	REF	-	A	454178-1	GUIDE, FEED ROD	60
REF	REF	REF	-	C	454220-1	CAP, RAM	59
REF	REF	REF	-	D	454485-1	HOUSING	58
							57
1	1	1	-	B	690542-2	PAWL, FEED	56
REF	REF	REF	-	B	240624-1	PIN, FEED FINGER	55
REF	REF	REF	-	B	691499-1	SPRING, FEED FINGER	54
REF	REF	REF	-	B	690541-1	HOLDER, FEED FINGER	53
REF	REF	REF	-	A	455679-1	LEVER, TERMINAL FEED ARM	52
1	1	1	-	A	811242-2	BUMPER, HOLDDOWN	51
1	1	1	-	A	690753-1	SPACER, TONKER	50
1	-	-	-	B	690602-6	CAM, PRE-FEED 1 5/8 ST	49
-	1	-	-	B	690602-5	CAM, PRE-FEED 1 1/8 ST	48
-	-	1	-	B	690501-4	CAM, POST-FEED 1 5/8 ST	47
1	1	1	-	B	459456-1	APPLICATOR, BASIC (SUBASSY)	46
1	1	1	-	A	690191-1	PLUG, NYLON	45
1	1	1	-	C	455673-1	RAM	44
1	1	1	-	A	690125-1	WASHER, LAMINATED	43
1	1	1	-	A	690124-1	WASHER, RAM	42
1	1	1	-	A	7-21002-9	BOLT, CRIMPER (5/16x1.00)	41
1	1	1	-	A	23241-6	BALL, STEEL	40
1	1	1	-	A	690170-1	SPRING, COMPRESSION	39
1	1	1	-	C	690142-1	DISC, INSULATION	38
1	1	1	-	D	354777-1	WIRE DISC, PLASTIC	37
1	1	1	-	A	22480-5	WASHER, SPRING	36
1	1	1	-	B	690212-1	POST, RAM	35
1	1	1	-	B	690786-6	SUPPORT, TERMINAL	34
REF	REF	REF	-	D	455675-1	PLATE, BASE	33
							32
							31
REF	REF	REF	-	B	455689-1	BLOCK, STRIP GUIDE ADJ	30
1	1	1	-	C	318042-1	STRIP GUIDE PLATE ASSY	29
1	1	1	-	C	1-455888-0	SPACER, FRONT SHEAR DEP	28
2	2	2	-	A	1-22284-0	SPRING, DRAG	27
1	1	1	-	B	690546-1	LEVER, DRAG RELEASE	26
1	1	1	-	B	240792-1	DRAG, TERMINAL	25
1	1	1	-	D	7-690504-6	GUIDE, STRIP (REAR)	24
1	1	1	-	A	690438-1	GUIDE, STRIP (FRONT)	23
-	-	1	-	B	690472-2	STRIPPER	22
REF	REF	REF	-	A	4-22284-9	SPRING, FEED RETURN	21
1	1	-	-	A	679218-1	STRIPPER WIRE STOP ASSY	20
1	1	-	-	B	458949-1	STRIPPER	19
							18
							17
1	1	1	-	B	318563-1	GUARD, CHIP, FRONT	16
							15
							14
							13
1	1	1	-	A	5-22280-0	SPRING, SHEAR	12
1	1	1	-	B	690461-1	STOP, SHEAR	11
1	1	1	-	C	690459-1	HOLDER, SHEAR (FRONT)	10
1	1	1	-	C	454276-1	SHEAR, FLOAT (FRONT)	9
1	1	1	-	C	2-662188-8	ANVIL	8
1	1	1	-	C	3-240641-9	SPACER, DEPRESSOR (REAR)	7
							6
1	1	1	-	C	2-455889-7	DEPRESSOR, SHEAR (FRONT)	5
1	1	1	-	B	238011-2	SPACER, BLOCK CRIMPER	4
1	1	1	-	C	1-456135-6	CRIMPER, INSULATION	3
1	1	1	-	C	455888-8	SPACER, CRIMPER	2
1	1	1	-	C	2-456407-0	CRIMPER, WIRE	1
-3	-2	-1	U/M	DWG SIZE	PART NO DESCRIPTION		ITEM NO
← REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)							
QTY REQD PER ASSY				PARTS LIST			
DIMENSIONS IN INCHES. DO NOT SCALE PRINT. TOLERANCES UNLESS OTHERWISE SPECIFIED: 2 PLC DEC ±.02 3 PLC DEC ±. 4 PLC DEC ±. ANGLES ±. SURF TEXTURE, ✓ REMOVE BURRS, BREAK SHARP EDGES R.015 MAX				MATL - HT TR - FIN -		AMP AMP Incorporated Harrisburg, PA 17105-3608	
DR B.HIGMAN		18JAN02		APP T.ELBIN		18JAN02	
CHK -				REL -			
NAME SIDE FEED HDM APPLICATOR				MACHINE REF MINI APPL			
SCALE -		D		DWG NO 1385370		SHEET 1 OF 1 REV A	
CASE CODE 00779				CUSTOMER AND ASSEMBLY DRAWING			
				RESTRICTED TO -			

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