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C COPYRIGHT		ALL RIGHTS RESERVED.				P	LTR	DESCRIPTION			DATE	DWN	APVD
						A1		ECR-14-002648			24FEB2014	GK	HMR

REPLACED BY OCEAN STYLE APPLICATOR PART

NUMBER 2150187-6

FOR REPLACEMENT PARTS FOR APPLICATOR 1911202
 REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
 WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
 SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
 1911202

THIS DRAWING IS A CONTROLLED DOCUMENT.		DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN GOPALAKRISHNA HV		CHK RAGHAVENDRA		APVD RAGHAVENDRA		NAME		TE Connectivity	
				0 PLC	±										
				1 PLC	±										
				2 PLC	±										
				3 PLC	±										
				4 PLC	±										
				ANGLES	±										
MATERIAL		FINISH		WEIGHT		SIZE		CAGE CODE		DRAWING NO		RESTRICTED TO			
						A 3		C- 1911202							

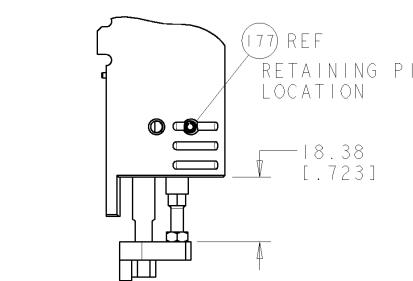
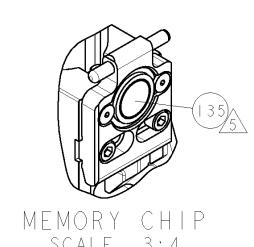
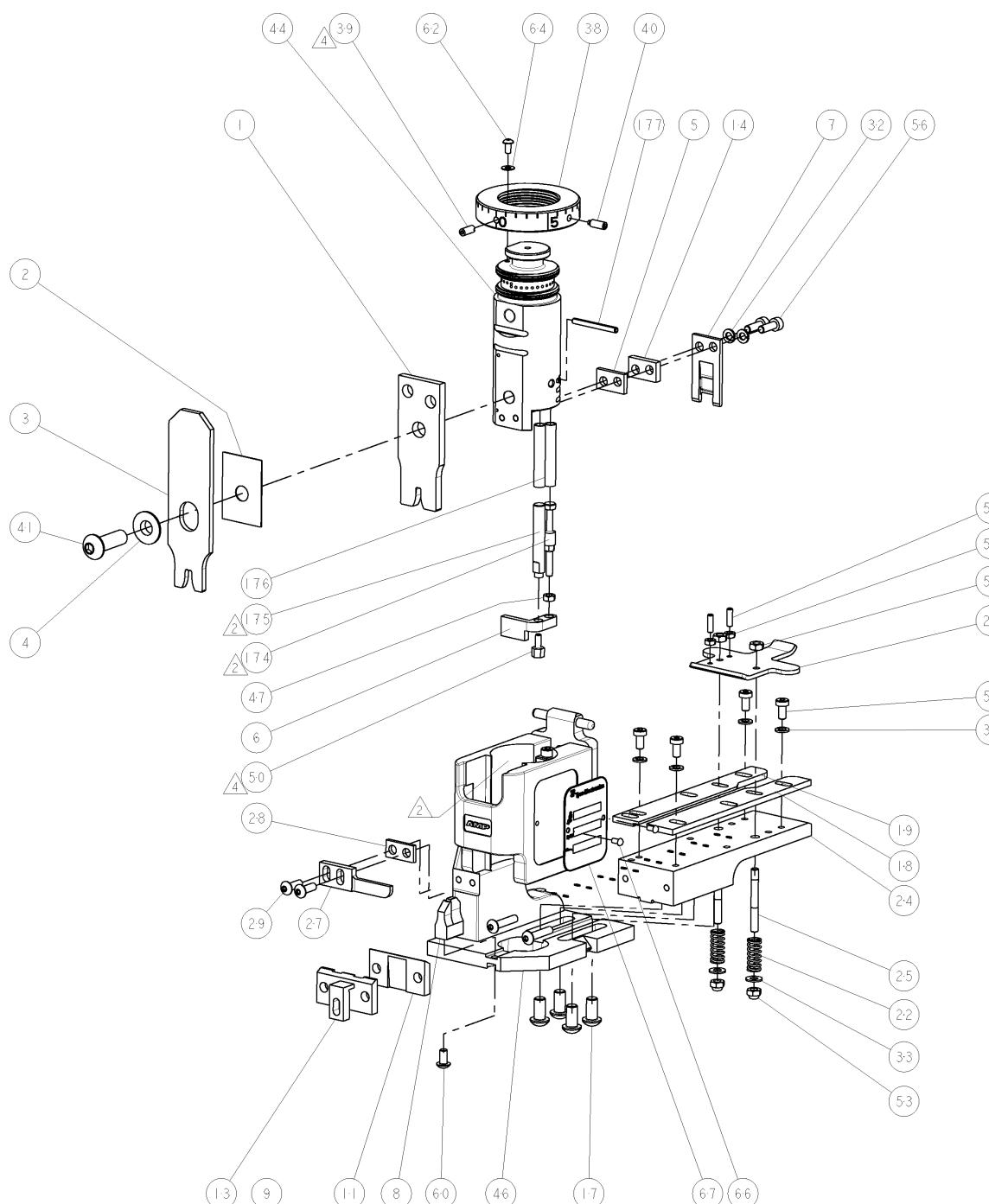
1470-19 (3/11)

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PART NUMBER	REV	DESCRIPTION	PROGRAMMED MEMORY CHIP
19111202-1	A	S3A APPLICATOR	8-19111202-1
7-19111202-1	A	-I AND SPARE PARTS	9-19111202-1
7-19111202-7	A	SPARE PARTS KIT	

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	3.05 [.120IN]	F
INSUL	4.57 [.180IN]	F
APPL INSTRUCTIONS		
408-10136		

TERMINAL DATA: TE TERMINAL		TYCO ELECTRONICS CRIMP SPEC	
TERMINAL NAME: RING			
WIRE STRIP LENGTH .209-.229 IN [5.30-5.80mm]		INSULATION DIAMETER RANGE .105-.145 IN [2.67-3.68mm]	
TERMINAL APPL SPEC 	114-2084 -	-	-
TERMINALS APPLIED			
63482-1	63482-2	63482-3	-

WIRE SIZE	CRIMP HEIGHT mm [INCH]
14AWG	2.31±.05 [-.091±.002]
16AWG	2.11±.05 [-.083±.002]
18AWG	1.98±.05 [-.078±.002]



-	I	I	I-993111-6	PIN, SLOTTED SPRING 3.0 X 30.0	177
-	2	2	3-22280-7	SPRING, COMPRESSION	176
-	I	I	I752353-I	GUIDE PIN, HOLDDOWN	175
-	I	I	1901680-I	GUIDE PIN, HOLDDOWN	174
REF	REF	REF	SEE TABLE	MEMORY CHIP, PROGRAMMED	135
-	I	I	1633565-2	DOCUMENTATION PACKAGE	71
-	I	I	1901048-I	TAG, IDENTIFICATION	67
-	2	2	21017-2	SCREW, DRIVE	66
-	I	I	18028-I	WASHER, FLAT, REG M3	64
-	I	I	1655785-9	SCR, BTN SKT HD CAP (M3 X 6)	62
-	I	I	1655785-I	SCR, BTN SKT HD CAP (M4 X 8)	60
-	4	4	1655783-2	SCR, CAP, SOC HD, LOW HEAD, M4 X 8	57
-	2	2	2-1655316-0	SCR, SKT HD CAP, M4 X 12.0	56
-	2	2	18030-2	NUT, HEX, REG M4	55
-	2	2	18030-I	NUT, HEX, REG M3	54
-	2	2	9886965-I	NUT, LOCK, HEX, TORQUE (M4)	53
-	2	2	2-18032-2	SCR, SET, FLT POINT M3 X 10.0	52
-	I	I	1752354-4	STANDOFF, HOLD-DOWN	50
-	I	I	I-18030-0	NUT, HEX, REG M3.5	47
-	I	I	1752320-I	EF SYSTEM I/I/I APPLICATOR	46
-	I	I	1752308-I	RAM	44
-	I	I	2-1655785-3	SCR, BTN SKT HD CAP (M8 X 25)	41
-	I	I	993002-4	SCREW, SET, SFT TIP	40
-	I	I	1962043-I	PLUNGER, BALL, METRIC	39
-	I	I	1752309-4	RING, INSULATION CRIMP	38
-	2	2	18028-2	WASHER, FLAT, REG M4	33
-	6	6	18026-2	WASHER, SPRG LOCK, REG M4	32
-	2	2	3-1655785-3	SCR, BTN SKT HD CAP (M4 X 20)	31
-	2	2	1655785-2	SCR, BTN SKT HD CAP (M4 X 12)	29
-	I	I	I-690451-I	SPACER, STRIPPER	28
-	I	I	240639-I	STRIPPER (MACHINING)	27
-	2	2	1320906-I	STUD, THREADED	25
-	I	I	1752371-5	PLATE, STRIP GUIDE	24
-	2	2	22281-7	SPRING, DRAG	22
-	I	I	1752373-I	DRAG	20
-	I	I	I-1901696-5	STRIP GUIDE, REAR	19
-	I	I	I-1901695-5	STRIP GUIDE, FRONT	18
-	4	4	1655785-5	SCR, BTN SKT HD CAP (M6 X 12)	17
-	I	I	2-240641-4	SPACER	14
-	I	I	1752360-I	SPACER, HOLD-DOWN	13
-	I	I	240833-7	PLATE, REAR SHEAR	11
-	I	I	I-690496-5	PLATE, FRONT SHEAR	9
I	2	I	I-1333220-7	ANVIL, COMBINATION	8
-	I	I	690474-8	BLADE, SLUG	7
-	I	I	1901681-5	HOLDDOWN, TERMINAL	6
-	I	I	I-240641-6	SPACER	5
-	I	I	238009-I	BLOCK, FL CRIMPER SPACER	4
I	2	I	4-456134-6	CRIMPER, INSULATION F PREMIUM	3
-	I	I	455888-4	SPACER, CRIMPER	2
I	2	I	I-456409-5	CRIMPER, WIRE .120 "F" PREMIUM	1

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DIMENSIONS: mm (INCHES)		1ST DRAWING	B-HIGMAN	18JAN2008	Harrisburg, PA 17105-3608			
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD	T-FERLIN	18JAN2008	NAME		END FEED SYSTEM III APPLICATOR	
 Ø PLC Ø 0.1 Ø 0.02 Ø 0.005 Ø 0.0005 ANGLES		PRODUCT SPEC					-	
MATERIAL: -		APPLICATION SPEC					-	
FINISH: -		WEIGHT: -					-	
CUSTOMER DRAWING		SCALE: 3:5		SHEET: 1 OF 1		REV: A		

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