

DRAWING MADE IN THIRD ANGLE PROJECTION

PART NUMBER

REV

FIRST USED

567326-2

D

122500-1

PRE-FEED
1 1/8 STROKE

MACHINE FRAME (REF)

RAM RETAINING PLATE (REF)

GUARD BRKT (REF)

AMP-O-ELECTRIC* MACHINE GUARD (REF)

1

2

3

4

NOTES:

1

RECOMMENDED SPARE PARTS.

2

GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-ELECTRIC MACHINE.

3

LUBRICATE DAILY USING NO. 20 MACHINE OIL.

4

GREASE LIGHTLY.

ITEMS WITH QTY OF REF SPECIFIED

LOC
A

DIST
66

* Trademark of AMP Incorporated

AMP 1756 REV 3-92

29-OCT-04

08:32:01

us016926

7

567326-2

567326-2

REF

21045-3

RING,RETAINING`C` (.187 DIA)FEED PIN

124

REF

5-21028-1

PIN,SL0T SPG(.12 DIA))FD ADJ ROD

122

REF

1-21030-7

PIN,DOWEL (.187 DIAx1.50)HOUSING

120

REF

1-21030-1

PIN,DOWEL (.187 DIAx.50)LEVER

119

REF

21899-4

WASHER,FLAT (5/16 ϕ)SCR ADJ

116

REF

21024-5

WASHER,LOCK (NO.10)FEED ADJ PLATE

114

2

21024-5

WASHER,LOCK (NO.10)SHEAR PLATES

113

REF

21024-5

WASHER,LOCK (NO.10)FEED ROD GUIDE

112

7

21024-4

WASHER,LOCK (NO.8)SHEAR BLADE

110

2

21018-4

NUT,HEX MACH(4-40)DRAG

108

REF

21018-5

NUT,HEX MACH(6-32)FD ADJ PLATE

107

2

21022-2

NUT,HEX SELF-LOCK (8-32)DRAG STUD

105

2

2-21006-6

SCR,SKT SET OVAL PT (4-40x.75)DRAG

102

1

21009-2

SCR,SKT SET (1/4-20x.25 LOC-WEL)RAM

101

2

21017-2

SCR,DRIVE (#2x.19) IDENT PLATE

100

1

1-21002-7

SCR,BHC (6-32x.38)CAM

99

1

461264-1

PLATE, IDENTIFICATION

98

REF

6-23715-5

SCR,PAN HDMACH (6-32x1.50)FEED ADJ

97

2

2-21002-2

SCR,BHC (8-32x.50)STRIPPER

95

REF

2-21002-9

SCR,BHC (10-32x.75)HSG CAP

94

1

22733-8

SCR,BHC (8-32x.38 LOC-WEL)ANVIL

93

4

3-21002-3

SCR,BHC (1/4-20x.50)STR GDE PL

92

REF

2-22733-8

SCR,BHC (1/4-20x.62)BASE PL

91

2

2-21000-8

SCR,SKT CAP (8-32x.75)SHEAR BLADE

88

3

2-21000-6

SCR,SKT CAP (8-32x.375)STRIP GUIDE

87

2

2-21000-8

SCR,SKT CAP (8-32x.75)HOLD DOWN

86

REF

3-21000-7

SCR,SKT CAP (10-32x.75)FD ROD GUIDE

84

REF

3-21000-6

SCR,SKT CAP (10-32x.62)FD ADJ PLATE

82

REF

3-21000-4

SCR,SKT CAP (10-32x.38)PIVOT BLOCK

81

2

3-21000-9

SCR,SKT CAP (10-32x.1.00)SHEAR PL

80

REF

455745-1

GUARD, WINDOW

79

1

690603-1

SPRING, ASSIST

78

1

23030-1

SCR,SKT CAP (6-32x.25)CP DISC

74

REF

458109-1

WASHER, FLAT (SPECIAL)

72

REF

690517-1

SPACER

71

REF

22594-8

NUT, HEX

70

REF

240628-1

PLATE, ADJ

69

REF

240626-1

SHAFT, PIVOT

68

REF

240633-1

BUSHING

67

REF

455680-1

LEVER, INTERMEDIATE

66

REF

240629-1

BLOCK, PIVOT

65

REF

240632-2

SCREW, ADJ

64

REF

240659-3

PIN, CAM ROLLER

63

REF

240658-1

CAM, ROLLER

62

REF

454398-1

ROD, FEED

60

QTY

PART NO

DESCRIPTION

ITEM NO

QTY

PART NO

DESCRIPTION

ITEM NO

CRIMPING DATA

APPLICATOR WILL APPLY

PAD LTR

CRIMP HEIGHT

WIRE SIZE

WIRE STRIP LENGTH

.187 FASTIN

FASTON

63521

A

.060

16

B

.052

18

C

.047

20

D

NOT

USED

CRIMP

SIZE

TYPE

FEED

APPL INST

WIRE

.080

F

.810

A1 8039

INSUL

-

-

WIRE RANGE

20-16

INSULATION RANGE

-

MACHINE NO

565435-5

REMARKS

AMP-O-ELECTRIC
PRE-FEED

DWG SIZE

PART NO

DESCRIPTION

ITEM NO

QTY REQD PER ASSY

PARTS LIST

DIMENSIONS IN INCHES.
DO NOT SCALE PRINT.
TOLERANCES UNLESS OTHERWISE SPECIFIED:
2 PLC DEC $\pm$.005
3 PLC DEC $\pm$.002
4 PLC DEC $\pm$.001
ANGLES $\pm$.005
SURF TEXTURE: $\sqrt$
REMOVE BURRS, BREAK SHARP EDGES R.015 MAX

MATL

HT TR

FIN

DR C.ERISMAN 27AUG02

APP T.ELBIN 27AUG02

CHK 27AUG02 C.ERISMAN

REL -

AMP

AMP Incorporated
Harrisburg, PA 17105-3608

NAME

END FEED HDM APPLICATOR

MACHINE REF

MINI APPL

SCALE

DWG NO

567326-2

SHEET

1 OF 1

REV

D

CAGE CODE

00779

CUSTOMER AND ASSEMBLY DRAWING

RESTRICTED TO

D

C

B

A

Mouser Electronics

Authorized Distributor

Click to View Pricing, Inventory, Delivery & Lifecycle Information:

[TE Connectivity:](#)

[567326-2](#)