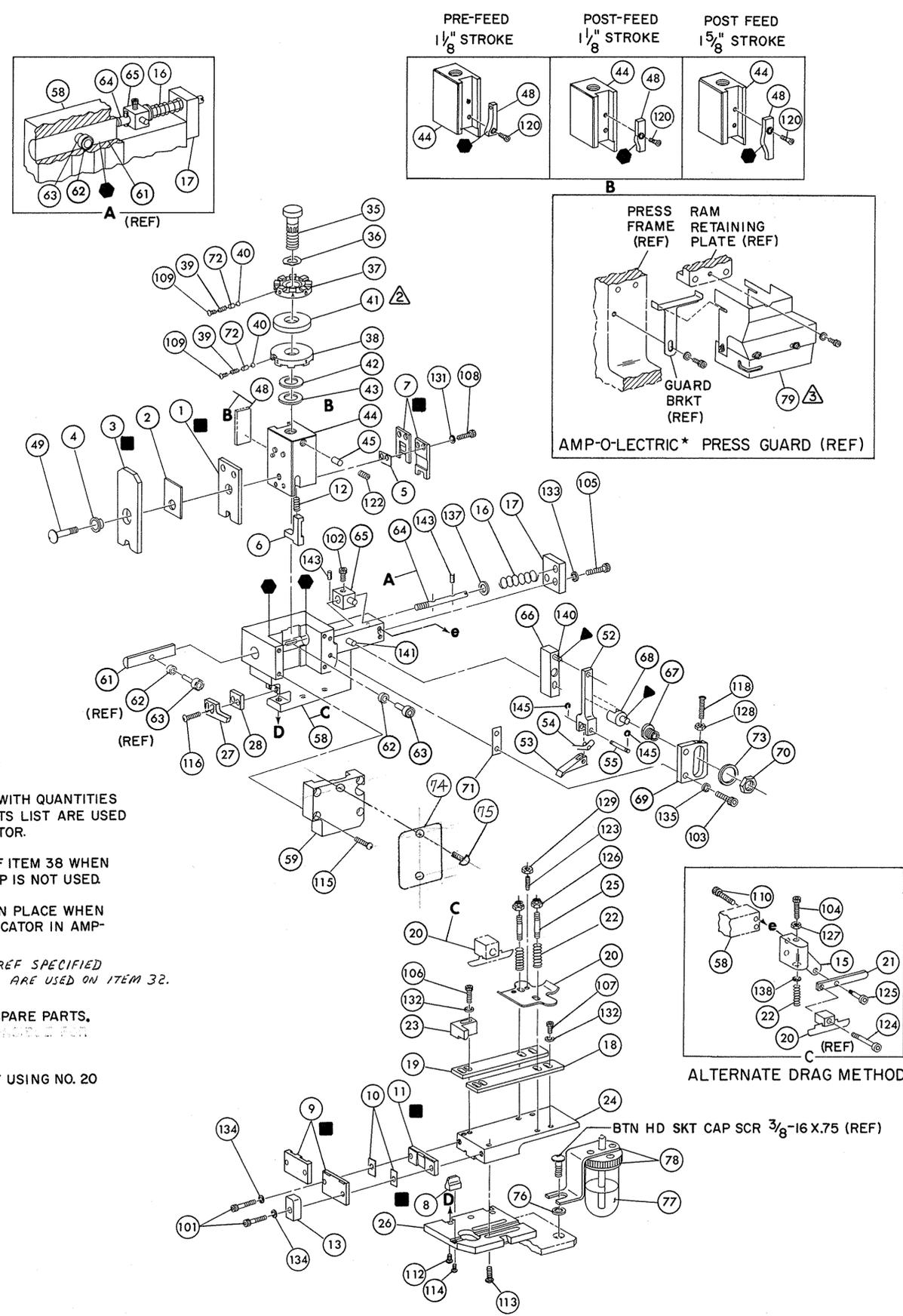
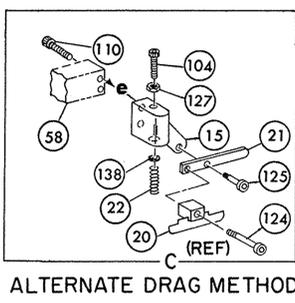


THIS IS A CONTROLLED DOCUMENT.



- NOTES:**
- ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.
 - USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.
 - GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-LECTRIC PRESS.
 - ITEMS WITH QTY REF SPECIFIED (EXCEPT ITEM 79) ARE USED ON ITEM 32.
- KEY:**
- RECOMMENDED SPARE PARTS.
 - LUBRICATE DAILY USING NO. 20 MACHINE OIL.
 - GREASE LIGHTLY.



REF	QTY	PART NO	DESCRIPTION	ITEM NO
REF	145	21045-3	RING, RETAINING 'C' (.187 DIA) FEED PIN	145
REF	144	5-21028-1	PIN, SLOT SPG (.12 DIA X .50) FD ADJ ROD	144
REF	142	1-21030-7	PIN, DOWEL (.187 DIA X 1.50) HOUSING	142
REF	141	1-21030-1	PIN, DOWEL (.187 DIA X .50) LEVER	141
REF	140	21899-1	WASHER, FLAT (NO 6) DRAG SPRING	140
REF	139	21899-4	WASHER, FLAT (5/16 DIA) SCR ADJ	139
REF	138	21024-5	WASHER, LOCK (NO 10) FEED ADJ PLATE	138
REF	137	21024-5	WASHER, LOCK (NO 10) SHEAR PLATES	137
REF	136	21024-5	WASHER, LOCK (NO 10) FEED ROD GUIDE	136
REF	135	21024-4	WASHER, LOCK (NO 8) STRIP GUIDE	135
REF	134	21024-4	WASHER, LOCK (NO 8) SHEAR BLADE	134
REF	133	21018-4	NUT, HEX MACH (4-40) DRAG	133
REF	132	21018-5	NUT, HEX MACH (6-32) FD ADJ PLATE	132
REF	131	21018-7	NUT, HEX MACH (10-32) DRAG SPRING	131
REF	130	21022-2	NUT, HEX SELF-LKG (8-32) DRAG STUD	130
REF	129	5-21004-7	SCR, SKT HD SHLD (250 DIA X .75) DRAG ARM	129
REF	128	21004-5	SCR, SKT HD SHLD (250 DIA X 1.00) DRAG	128
REF	127	4-21078-8	SCR, SKT SET OVAL POINT (4-40 X .75) DRAG	127
REF	126	21009-2	SCR, SKT SET (1/4-20 X 25) (LOC-WEL) RAM	126
REF	125	1-21002-7	SCR, BTN HD SKT CAP (6-32 X .38) CAM	125
REF	124	6-23715-5	SCR, PAN HD MACH (6-32 X 1.50) FEED ADJ	124
REF	123	22733-8	SCR, BTN HD SKT CAP (8-32 X .38) STRIPPER	123
REF	122	2-21002-9	SCR, BTN HD SKT CAP (10-32 X .75) HSG CAP	122
REF	121	22733-8	SCR, BTN HD SKT CAP (8-32 X .38) (LOC-WEL) ANVIL	121
REF	120	3-21002-3	SCR, BTN HD SKT CAP (1/4-20 X .50) STR GDE PL	120
REF	119	17177-1	SCR, BTN HD SKT CAP (1/4-20 X .62) BASE PL	119
REF	118	2-21000-4	SCR, SKT HD CAP (6-32 X 1.00) DRAG ADAPTOR	118
REF	117	23030-1	SCR, SKT HD CAP (6-32 X .25) (LOC-WEL) CP DISC	117
REF	116	2-21000-8	SCR, SKT HD CAP (8-32 X .62) SHEAR BLADE	116
REF	115	2-21000-6	SCR, SKT HD CAP (8-32 X .38) STRIP GUIDE	115
REF	114	2-21000-6	SCR, SKT HD CAP (8-32 X .38) STRIP GUIDE	114
REF	113	3-21000-7	SCR, SKT HD CAP (10-32 X .75) FD ROD GUIDE	113
REF	112	3-21000-9	SCR, SKT HD CAP (10-32 X 1.00) DRAG SPRING	112
REF	111	3-21000-6	SCR, SKT HD CAP (10-32 X .62) FD ADJ PLATE	111
REF	110	3-21000-4	SCR, SKT HD CAP (10-32 X .38) PIVOT BLK	110
REF	109	3-21000-8	SCR, SKT HD CAP (10-32 X .88) SHEAR PLATE	109
REF	108	455745-1	GUARD, WINDOW	108
REF	107	465184-9	LUBRICATOR ASSY	107
REF	106	455985-1	OIL, LUBRICATING	106
REF	105	454406-1	SPACER, LUB BRACKET	105
REF	104	21017-2	SCR, DRIVE (#2 X .19)	104
REF	103	461264-1	PLATE, IDENTIFICATION	103
REF	102	458109-1	WASHER, FLAT (SPECIAL)	102
REF	101	690603-1	SPRING, ASSIST	101
REF	100	690517-1	SPACER	100
REF	99	22594-8	NUT, HEX	99
REF	98	240628-1	PLATE, ADJ	98
REF	97	240626-1	SHAFT, PIVOT	97
REF	96	240633-1	BUSHING	96
REF	95	455680-1	LEVER, INTERMEDIATE	95
REF	94	240629-1	BLOCK, PIVOT	94
REF	93	240632-2	SCREW, ADJ	93
REF	92	240659-3	PIN, CAM ROLLER	92
REF	91	240658-1	CAM, ROLLER	91
REF	90	454398-1	ROD, FEED	90
REF	89	454220-1	CAP, RAM	89
REF	88	453736-1	HOUSING	88
REF	87	240624-1	PIN, FEED FINGER	87
REF	86	691499-1	SPRING, FEED FINGER	86
REF	85	240635-1	FINGER, FEED	85
REF	84	240634-1	LEVER, TERMINAL	84
REF	83	690686-2	BOLT, CRIMPER	83
REF	82	690501-4	CAM, POST FEED 1 3/8 STROKE	82
REF	81	690191-1	PLUG, NYLON	81
REF	80	455674-1	RAM	80
REF	79	690125-1	WASHER, LAMINATED	79
REF	78	690124-4	WASHER, RAM	78
REF	77	23241-6	SPACER, DISC	77
REF	76	690170-1	BALL, STEEL	76
REF	75	690142-1	SPRING, COMPRESSION	75
REF	74	9-692155-6	DISC, INSULATION	74
REF	73	22480-5	DISC, WIRE	73
REF	72	690212-1	WASHER, SPRING	72
REF	71	690212-1	POST, RAM	71
REF	70	458980-1	APPLICATOR, BASIC (SUB ASSY)	70
REF	69	1-690451-1	SPACER, STRIPPER	69
REF	68	240639-1	STRIPPER	68
REF	67	455676-1	PLATE, BASE	67
REF	66	22354-8	DRAG, STUD	66
REF	65	455678-1	PLATE, STRIP GUIDE	65
REF	64	4-22281-1	PLATE, STRIP HOLD	64
REF	63	240636-1	SPRING, DRAG	63
REF	62	240636-1	LEVER, DRAG	62
REF	61	454177-1	DRAG, STOCK	61
REF	60	2-458030-8	GUIDE, STRIP (REAR)	60
REF	59	2-458031-8	GUIDE, STRIP (FRONT)	59
REF	58	454178-1	GUIDE, FEED ROD	58
REF	57	4-22284-9	SPRING, FEED RETURN	57
REF	56		ADAPTER, DRAG	56
REF	55		SPACER, HOLD DOWN	55
REF	54		SPRING, HOLD DOWN	54
REF	53		PLATE, REAR SHEAR	53
REF	52		SPACER, SHEAR PLATE	52
REF	51		PLATE, FRONT SHEAR	51
REF	50		ANVIL	50
REF	49		BLADE, SLUG	49
REF	48		HOLD DOWN, TERMINAL	48
REF	47		SPACER, SHEAR BLADE	47
REF	46		SPACER, TUBULAR	46
REF	45		CRIMPER, INSULATION	45
REF	44		SPACER, INSULATION	44
REF	43		CRIMPER, WIRE	43

CRIMPING DATA				APPLICATOR WILL APPLY	
PAD LTR	CRIMP HEIGHT	WIRE SIZE	WIRE STRIP LENGTH		
A	.121	12			40604
B	.112	14			40605
C	.107	16			40606
D	NOT USED				40609
CRIMP	SIZE	TYPE	FEED	APPL INST	
WIRE	.190	F			60401
INSUL	.250	F	1.085	A1 8039	640059
WIRE RANGE	14-12	INSULATION RANGE	.130-.180	PRESS NO	63581

REMARKS: AMP-O-MATOR POST-FEED

REF ID PLATE: 461264-1

REMARKS	NO	REV
APPL USED ON MACHINE PART NO	MACH SERIAL NO	TO APPLY TERMINAL SPEC 114-2084
CUSTOMER NAME	APPL SERIAL NO	DISTRIBUTION
ADDRESS	PURCHASE ORDER	ORIGINAL
CITY	ENG APP	CUSTOMER COPY
		FIELD ENG COPY

QTY	PART NO	DESCRIPTION	ITEM NO
1	461264-1	PLATE, IDENTIFICATION	1
1	458109-1	WASHER, FLAT (SPECIAL)	1
1	690603-1	SPRING, ASSIST	1
1	690517-1	SPACER	1
1	22594-8	NUT, HEX	1
1	240628-1	PLATE, ADJ	1
1	240626-1	SHAFT, PIVOT	1
1	240633-1	BUSHING	1
1	455680-1	LEVER, INTERMEDIATE	1
1	240629-1	BLOCK, PIVOT	1
1	240632-2	SCREW, ADJ	1
1	240659-3	PIN, CAM ROLLER	1
1	240658-1	CAM, ROLLER	1
1	454398-1	ROD, FEED	1

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