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LOC

DIST

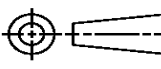
REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	A1	ECR-16-009821	18JUL2016	GK	SD

REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2836184-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1852833
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1852833

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	GOPALAKRISHNA HV		 TE Connectivity					
		CHK	GOPALAKRISHNA HV							
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD	NAME					
		0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±		STOUGH DALE		SIDE FEED HDM APPLICATOR				
				PRODUCT SPEC						
				APPLICATION SPEC						
MATERIAL		FINISH		WEIGHT	SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO		
					A3		©- 1852833			
CUSTOMER DRAWING				SCALE	SHEET	1	OF	2	REV	A1

		2				1			
		LOC	DIST	REVISIONS					
		A	66	F	CTR	DESCRIPTION	DATE	OWN	APPR
					A	RELEASED	05MAY2009	KH	TE

4. 50-4. 88 Sumitomo-Rev A2 1.0. 62 408-8040 458637

PRE-FEED | 5/8 STROKE

	-	2	2	2	2	-	2-354779-4	PIN, WIRE DISC, .3110	1128
	-	2	2	2	2	-	2-354779-0	PIN, WIRE DISC, .3090	127
	-	2	2	2	2	-	1-354779-7	PIN, WIRE DISC, .3075	126
3	-	-	-	REF	-	..	455749-1	GUARD WINDOW	116
3	-	-	REF	-	-	..	679532-1	INSERT, GUARD	115
	-	1	1	1	1	-	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR	112
	-	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
	-	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
	-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
	-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
	-	1	1	1	1	-	461264-1	PLATE, IDENTIFICATION	66
	-	2	2	2	2	-	21017-2	SCREW, DRIVE	6
	-	1	1	1	1	-	986950-1	WASHER, FLAT PRECISION	64
	-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
	-	1	1	1	1	-	23030-1	SCR, SKT HD CAP 6-32 X .25	62
	-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
	-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
	-	1	1	1	1	-	458537-2	PAWL, FEED	56
	-	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
	-	2	2	2	2	-	2-21000-9	SCR, SKT HD CAP 8-32 X .750	53
	-	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32	52
	-	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN	51
	-	1	1	1	1	-	690753-1	SPACER, TONKER	50
	-	-	-	-	-	..	690602-6	CAM, PRE FEED, I 5/8	49
	-	-	-	-	-	..	690602-5	CAM, PRE FEED, I 1/8	48
	-	1	-	-	-	1	690501-4	CAM, POST-FEED I 5/8	47
	-	1	1	1	1	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MOCA)	46
	-	1	1	1	1	-	690191-1	PLUG,NYLON	45
	-	1	1	1	1	-	455673-1	RAM, SIDE FEED	44
	-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	43
	-	1	1	1	1	-	690124-1	WASHER, RAM (.115)	42
	-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	4
	-	1	1	1	1	-	23241-6	BALL, STEEL	40
	-	1	1	1	1	-	690170-1	SPRING, COMPRESSION	39
	-	1	1	1	1	-	690142-3	DISC, INSULATION	38
	-	1	1	1	1	-	354777-1	WIRE DISC, ASSEMBLY	37
	-	1	1	1	1	-	22480-5	SPRING, COMPRESSION	36
	-	1	1	1	1	-	690212-1	POST, RAM	35
	-	1	1	1	1	-	690786-3	TERMINAL SUPPORT	34
	-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
	-	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
	-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
	-	1	1	1	1	-	1320908-1	SPACER, STRIP GUIDE	30
	-	1	1	1	1	-	1633091-1	ASSEMBLY, STRIP GUIDE	29
	-	1	1	1	1	-	1-455888-0	SPACER, CRIMPER	28
	-	1	1	1	1	-	1320928-1	PLATE, STRIP GUIDE	24
	-	1	-	-	-	1	690472-2	STRIPPER	22
	-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
	-	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
	-	-	-	-	-	-	691353-1	STRIPPER	19
1	-	1	-	-	-	-	679625-1	SHEAR HOLDER, FRONT (NO CUT)	13
	-	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
	-	1	1	1	1	-	690461-1	STOP, SHEAR	11
	-	-	-	-	-	1	690459-1	SHEAR HOLDER, FRONT	10
	-	1	1	1	1	-	454276-1	FLOATING SHEAR, FRONT	9
	1	1	1	1	1	-	4-1633109-7	ANVIL, COMBINATION .080	8
	-	1	1	1	1	-	1-240641-8	SPACER	7
	-	-	-	-	-	..	-	-	6
	-	1	1	1	1	-	1-455889-4	DEPRESSOR, SHEAR	5
	-	1	1	1	1	-	238011-4	BLOCK, CRIMPER SPACER	4
	1	1	1	1	1	-	6-1633471-2	CRIMPER, INSULATION F	3
	-	1	1	1	1	-	455888-4	SPACER, CRIMPER	2
	1	1	1	1	1	-	2-456405-9	CRIMPER, WIRE PREMIUM	1
	-77	-6	-3	-2	-1	U/M	PART NO	DESCRIPTION	ITEM

POST-FEED | 5/8 STROKE

PRE-FEED | 1/8 STROKE

PRE-FEED | 5/8 STROKE

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DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME		SIDE FEED HDM APPLICATOR	
		0 PLC ±.0001 1 PLC ±.01 2 PLC ±.01 3 PLC ±.01 4 PLC ±.0001 ANGLES		PRODUCT TYPE APPLICATION SPEC		SIZE CASE CODE DRAWING NO	
MATERIAL		FINISH		WEIGHT		A 1 00779 C=1852833	
CUSTOMER DRAWING		SCALE		SHEET		OF REV. A	

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