

APPLICATOR PARTS LIST				TYPE		AMPLIFIER		RIGHT AMP INCORPORATED		BOTH LEGS ON BLADE	
				ENDFEED		BRUSH CONTACT		FLAG HARRISBURG, PENNA.			
NO.	DESCRIPTION	REQ.	PART NO.	NO.	DESCRIPTION	REQ.	PART NO.	CRIMPING DATA		TERMINALS	
1	WIRE CRIMPER	1	686916-2	42				TO APPLY TERMINAL		62149	
2	INS. CRIMPER	1	686917-1	43							
3	ANVIL WIRE	1	464820-1	44				WIRE SIZE	CRIMP HEIGHT		
4	ANVIL INS.	1	458586-1	45				21	.058		
5	SHEAR BLADE	1	464822-1	46				20	.059		
6	REAR SHEAR PLATE	1	455444-1	47				19	.061		
7	SHEAR BLADE SPACER-FRONT	1	686918-2	48	TERMINAL STOP	1	686936-1	18	.063		
8	SHEAR BLADE SPACER-REAR	1	373072	49	DRAG STOP (REV. A OR LATER)	1	452835-1	17	.066		
9	REAR ANVIL SPACER PLT.			50	DRAG BUSHING - FRT.	1	452836-1	CRIMP	SIZE	TYPE	FEED
10	FRONT ANVIL SPACER PLT.			51	DRAG STUD - FRT.	1	452837-1	WIRE	.090	F	
11	TOOL SPACER			52	DRAG SPRING - FRT.	1	370572	INSUL.	.170	O	.500
12	SPACER	1	854652-8	53				SLEEVED			
13	FRONT STRIP GUIDE	1	385106-1	54				INSULATION RANGE	WIRE RANGE		
14	REAR STRIP GUIDE - BOT.	1	372895	55	SPACER, DRAG SKATE	1	811834-7	.095-115	21-17 MAG.		
14A	REAR STRIP GUIDE - TOP	1	377723-2	56				EXPLODED VIEW			
15	RAM	1	471911	57				A-6000 8-9, -10			
16	TOOL HOLDER			58				REMARKS:			
17	ADJ. CRIMP MOUNT (REVERSE WEDGE)	1	465392-6	59				MODIFY GUARD TO			
18	ADJ. BLOCK			60				CLEAR DRAG.			
19	APPLICATOR MOUNT ASSY.	1	458585-1	61	WIRE LOCATOR	1	686913-1	BUILT UP ANVIL TO RETAIN			
20	BASE PLATE			62				BLADE			
21	BASE BLOCK			63				TOOLING MT. SEQUENCE			
22	STRIP GUIDE PLATE			64	1" AIR FEED ASSY.	1	690021-1	FROM ITEM 26 OUTWARD			
23	ANVIL HOLDER			65	TENSION ADJ. PLATE	1	374999	61, 28 & 25			
24	AUX. ANVIL HOLDER			MISCELLANEOUS							
25	STRIPPER	1	686914-1	66	LUBRICATOR ASSY.	1	465184-2	THIS DRAWING IS A CONTROLLED DOCUMENT FOR AMP INC. IT IS SUBJECT TO CHANGE AND THE CONTROLLING ENGINEERING ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION.			
26	STRIPPER MOUNT (REAR MT.)	1	686912-1	67	TERMINAL LUBRICANT	REF	852931-2				
27	RETAINER PLATE	1	372251	68	AIR BLAST ASSY.	1	455350-1				
28	STRIPPER SPACER MT. BOT. 25 & 61	1	471505-9	69	ELBOW	1	22317-3				
29	STRIPPER BUSHING			70	COPPER TUBE	1	689446-2				
30	STOCK DRAG SKATE	1	801936-1	71							
31	STOCK DRAG HANDLE	1	389112	72							
32	STOCK DRAG STUD	1	354045-1	REV.		REVISION RECORD		DATE	BY	ECN	
33	STOCK DRAG SPRING	1	123847-1	A	REV. PER ECN	8-78	DS	8-78	DS	R2660	
34	STOCK DRAG ADJ. SCREW	2	372997	B	EC-A-272490	10-10-90	JB	10-10-90	JB	CE	
35	FEED FINGER HOLDER			C	ECN A-395892	9-92	MB	9-92	MB	JB	
36	FEED FINGER	1	452817-1	D	0150-5185-94	1-99	JB	1-99	JB	JB	
37	FEED FINGER TIP			D1	0150-6810-96 OBS.	8-96	TH	8-96	TH	TH	
38	FEED FINGER SPACER			E	0150-8544-98	6-98	TH	6-98	TH	TH	
39	BASE CASTING	1	570238	E1	015A-0061-98	9-98	TH	9-98	TH	TH	
40	GUARD	1	457667-3								
41											

APPLICATOR PARTS LIST (BOLT, NUT, SCREW, WASHER etc.)

NO.	DESCRIPTION	SIZE	LGTH.	REQ.	PART NO.	NO.	DESCRIPTION	SIZE	LGTH.	REQ.	PART NO.
101	SCREW, SOC. SET S/L RAM PIN TO RAM (15)	1/4-20	1/2	1	21009-6	130	NUT, HEX. S/L FRONT DRAG STUD (51)	8-32	—	1	21021-3
102	SCREW, HEX. HD	3/8-16	1 1/4	3	321015-2	131	SCREW, SOC. HD CAP DRAG STOP (49) TO APPL. MT. (19)	10-24	3/8	1	5-21000-2
103	WASHER, FLAT APPL. MT. (19) TO BASE CASTING (39)	3/8 I.D.	—	3	371178	133	SCREW, SOC. HD. CAP	1/4-20	1/4	1	9-21001-0
104	SCREW, SOC. HD. CAP	8-32	3/8	2	221000-6	134	WASHER LOCK BLADE (5) TO CRIMPER (1)	1/4 I.D.	—	1	21024-6
105	WASHER FLAT FRONT STRIP GUIDE (13) TO APPL. MT. (19)	8 I.D.	—	2	21055-6	136	SCREW, SOC. HD. CAP	1/4-20	7/8	2	21001-5
106	SCREW, SOC. HD. CAP	8-32	5/8	2	2-21000-8	137	WASHER, FLAT AIR FEED ASSY. (64) TO BASE CASTING (39)	1/4 I.D.	—	2	21055-8
107	WASHER, FLAT REAR STRIP GUIDE (14) TO APPL. MT. (19)	8 I.D.	—	2	21055-6	APPLICATOR ONLY TO INCLUDE					
108	NUT, HEX. DRAG ADJ. SCREWS (34)	10-32	—	2	21018-7						
110	NUT, HEX. S/L DRAG STUD (32)	1/4-20	—	1	21022-4						
112	SCREW, SOC. HD. CAP ANVIL (3) E (4) SPACER (7 & 8) R. SLUG PL. (6) TO APPL. (19)	3/8-16	1 1/4	2	3-21001-6						
115	SCREW, SOC. HD. CAP CRIMPER MT. (15) SPACER (12) W. CRIMP (1) BLADE (5) TO RAM (15)	1/4-20	1 1/4	2	21001-7						
116	SCREW, SOC. HD. CAP	8-32	5/16	1	7-21000-4						
117	WASHER, FLAT TENSION ADJ. PLATE (65) TO FEED FINGER (36)	8 I.D.	—	1	21055-6						
118	SCREW, SOC. HD. CAP RET. PL. (27) STRIPPER MT. (26) TO APPL. MT. (19)	10-32	7/8	2	3-21000-8						
119	SCREW, SOC. HD. CAP STRIPPER (25) SPACER (28) LOCATOR (61) TO STR. MT. (26)	10-32	3/4	2	3-21000-7						
122	SCREW, SOC. HD. CAP	8-32	5/16	1	7-21000-4						
123	WASHER, FLAT CRIMPER INSERT (2) TO CRIMPER MOUNT (17)	8 I.D.	—	1	21055-6						
124	SCREW, SOC. HD. CAP DRAG SKATE (30) SPACER (55) TO HANDLE (31)	6-32	3/8	2	1-21000-9						
125	SCREW, SOC. HD. CAP	10-32	1/2								
126	WASHER, FLAT MT. ON-OFF VALVE OF AIR BLAST (68)										

NOTES: 62149

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DATE CODE
00779

CUSTOMER AND ASSEMBLY DRAWING

RESTRICTED TO

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REV.

APPLICATOR PART LIST

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566131-2

SHEET
2 OF 2

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