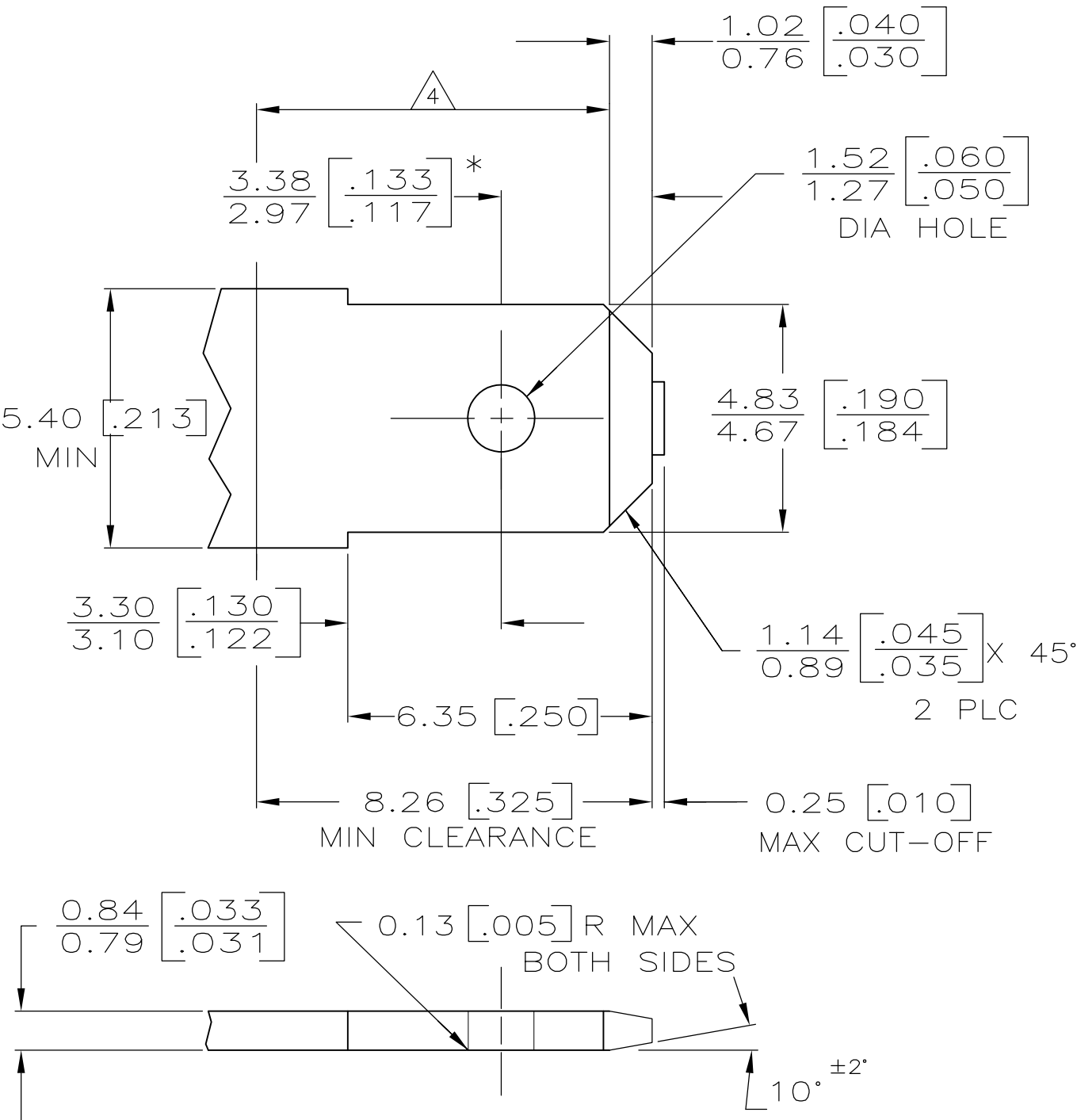


SUGGESTED MATING TAB.
SCALE 8:1



1 MATL: #2 HARD BRASS OR NICKEL PLATE STEEL.

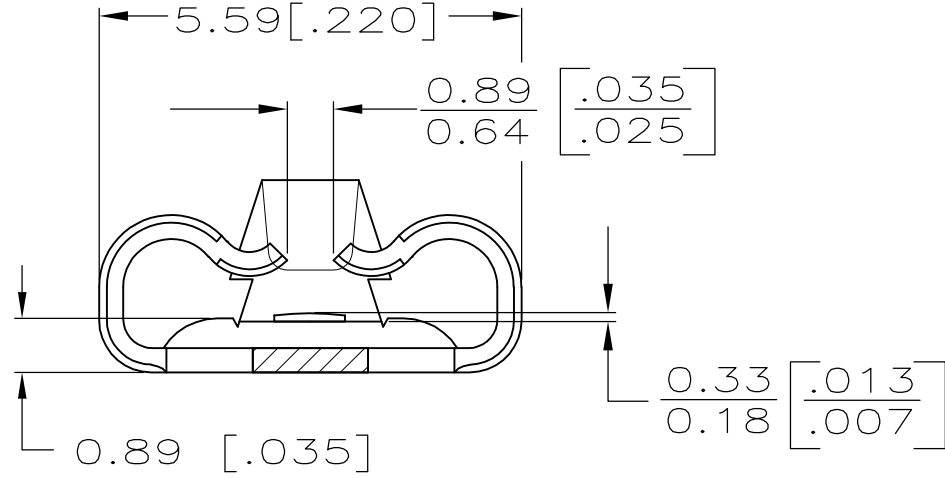
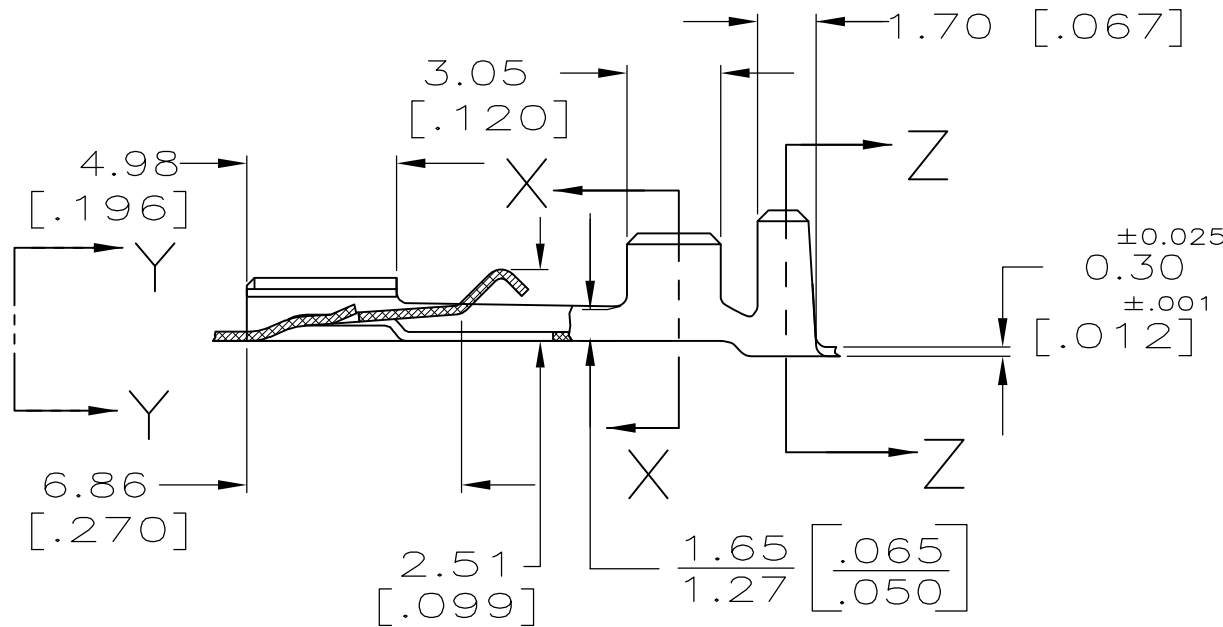
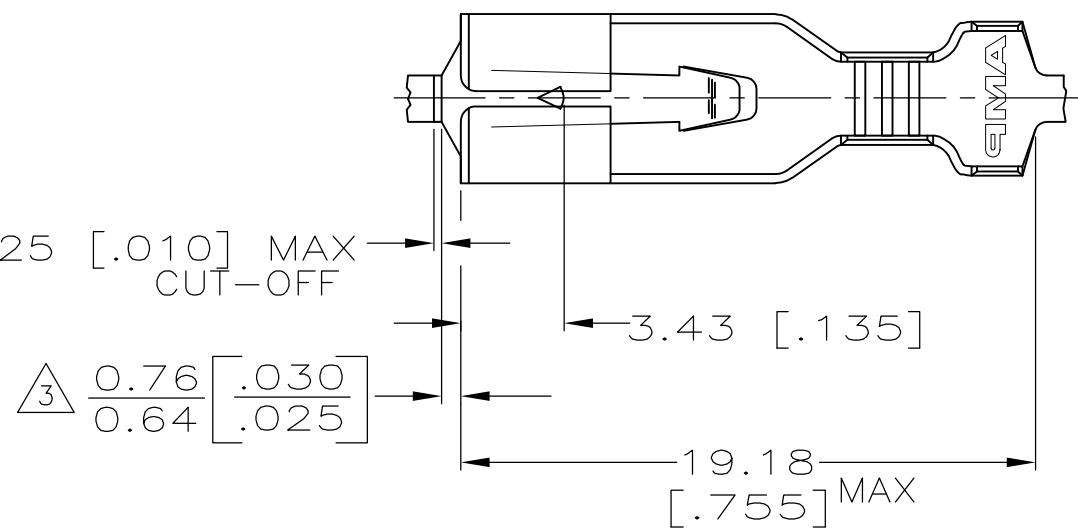
2 NO BURRS PERMISSIBLE AT HOLE.

3 TIN PLATING IS REQUIRED ON BRASS WHEN
TERMINAL TEMPURTURE IS OVER 225° F.

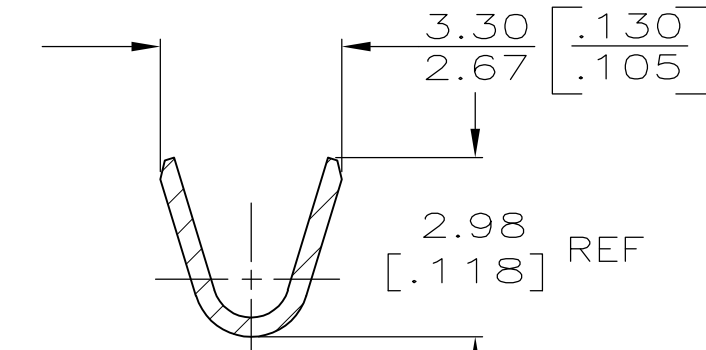
4 MUST BE FLAT WITHIN 0.076[.003] OVER
THIS LENGTH.

5 HOLE MUST BE SYMMETRICAL ABOUT TAB &
WITHIN 0.076[.003].

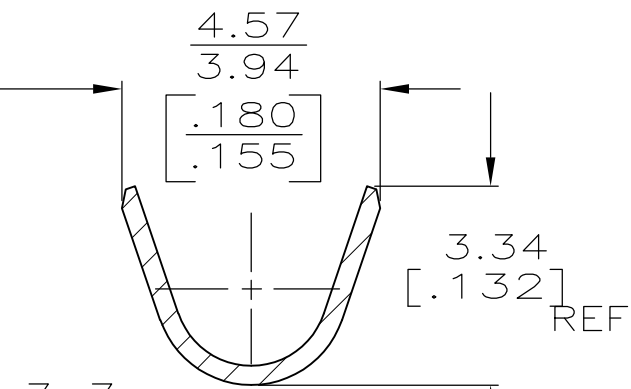
* TO BE USED ONLY WHEN SHOULDER IS ELIMINATED.



VIEW Y-Y
SCALE 10:1



SECTION X-X
SCALE 8:1



SECTION Z-Z
SCALE 8:1

1 NOT FOR USE IN AMP HOUSINGS.

2 CONTINUOUS STRIP ON REELS.

3 THE 0.76[.030] / 0.64[.025] DIMENSION MUST BE
MAINTAINED BY THE APPLICATOR CUT-OFF TO
ENSURE THE PROPER LOCKING FUNCTION OF
THE RECEPTACLE.

4 FORD P/N F6DU14474CA MARKED ON
REEL LABEL.

OBSOLETE		PRE-TIN	1.52-2.79 [.060-.110] DIA	[#20-#16] AWG	63784-2				
	F6DU14474CA				4	63784-1			
	FORD P/N	FINISH	INSULATION RANGE	WIRE SIZE	PART NO				
		THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN JR RUTH	3/29/94	TE Connectivity			
		DIMENSIONS: mm [INCHES] 		TOLERANCES UNLESS OTHERWISE SPECIFIED:				CHK MS FEHER	3/29/94
				0 PLC ± - 1 PLC ± - 2 PLC ± 0.25 [.010] 3 PLC ± - 4 PLC ± - ANGLES ± -				APVD J GILLESPIE	3/29/94
								NAME	
		MATERIAL		FINISH	WEIGHT	RECEPTACLE, POSITIVE-LOCK, 4.75 [.187] SERIES			
		BRASS		SEE TABLE	-	PRODUCT SPEC -			
					114-2074	APPLICATION SPEC			
					A2	SIZE	CAGE CODE	DRAWING NO	
					CUSTOMER DRAWING	00779	C-63784	RESTRICTED TO	
						SCALE	4:1	SHEET	1 OF 1
						REV	G		

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