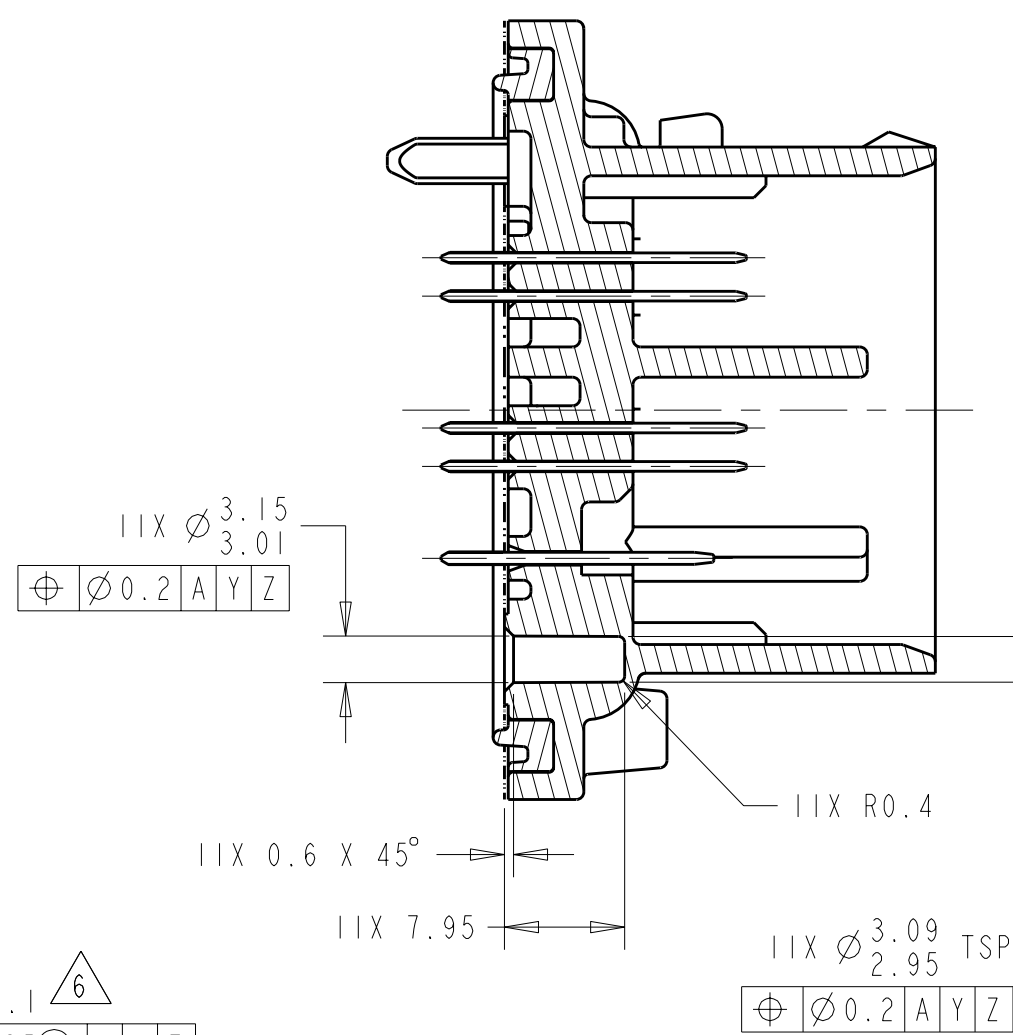
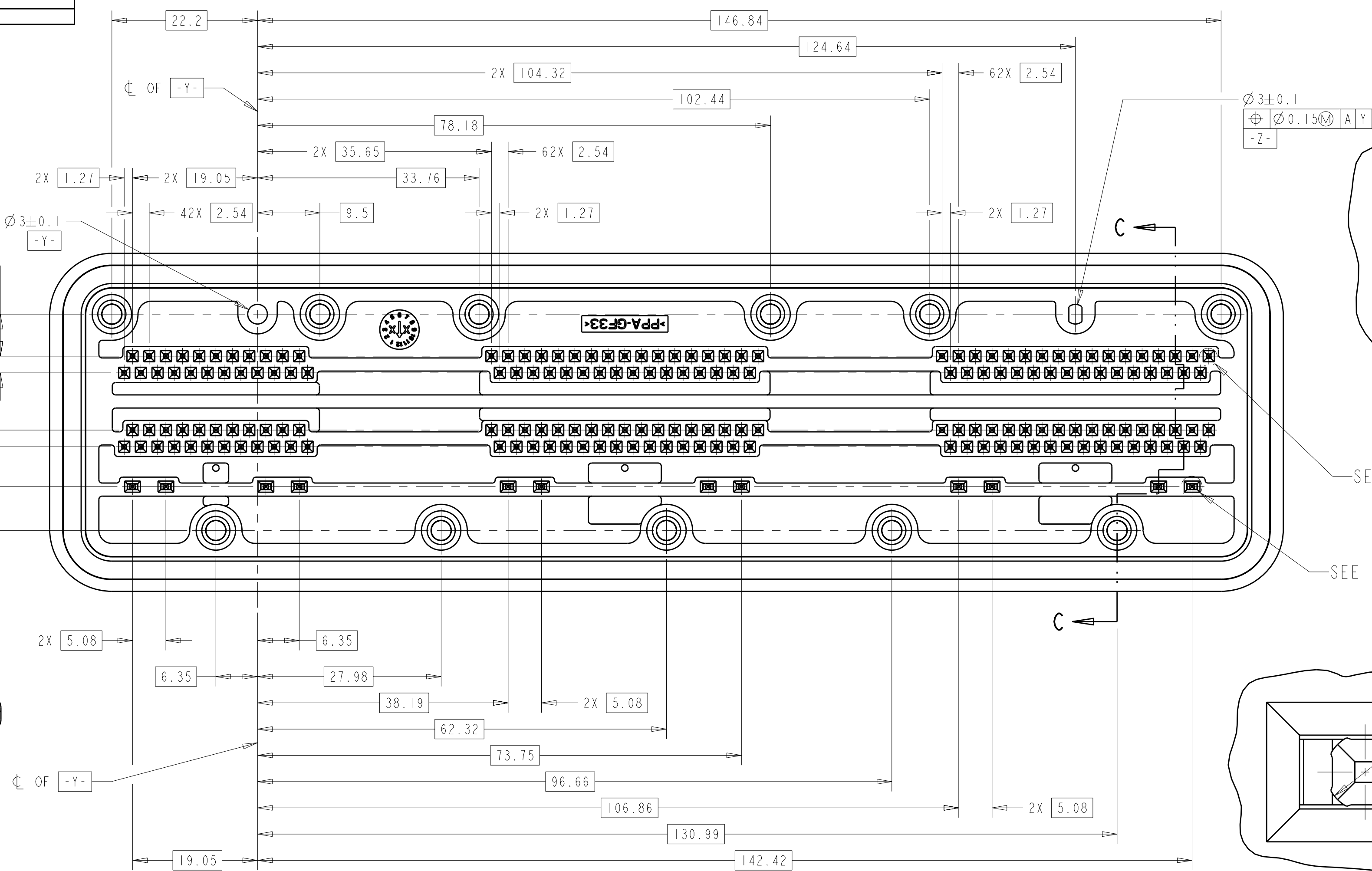




1. 0.64 CONTACT:
MATERIAL: COPPER ALLOY
CONTACT AREA PLATING: >0.8 μ m Au OVER 2 - 3.5 μ m Ni.
SOLDER TAIL PLATING: 2.5 - 4 μ m Sn OVER 2 - 3.5 μ m Ni

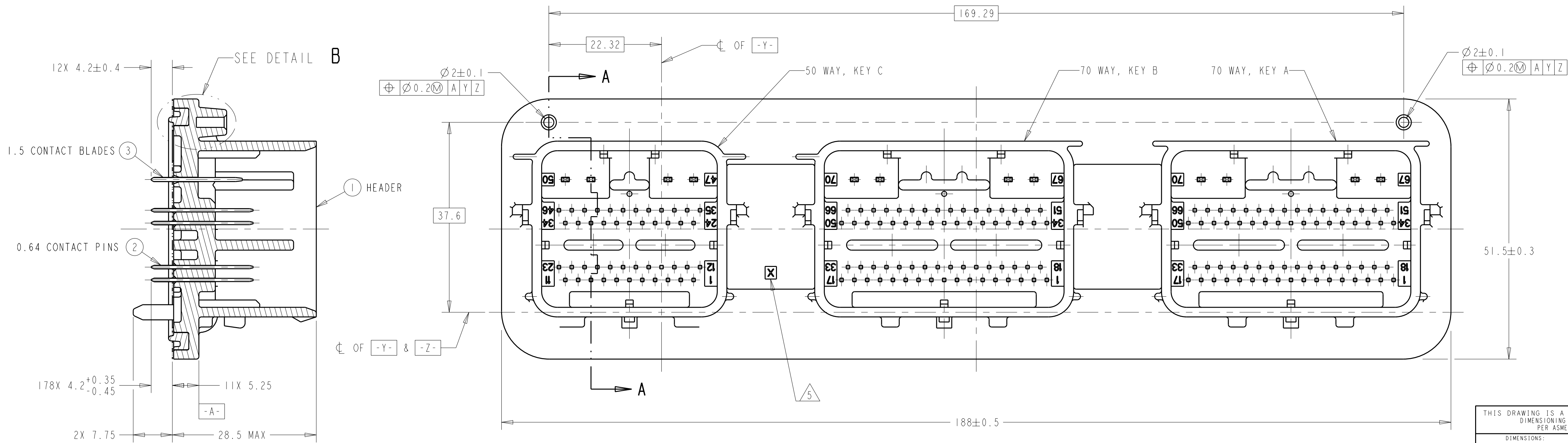
2. 1.5 CONTACT:
MATERIAL: BRASS
PLATING: TIN THICKNESS II (0.0025-0.0040)
OVER NICKEL THICKNESS II (0.00125-0.00225)
ALL OVER.

3. MATERIAL: SILICONE

4 PRINT TRACEABILITY CODE (YY = TWO DIGIT YEAR, JJJ = JULIAN DAY,
HH = TWO DIGIT MILITARY HOUR) AND PART NUMBER ON THE CENTER
POCKET OPPOSITE THE LATCH..

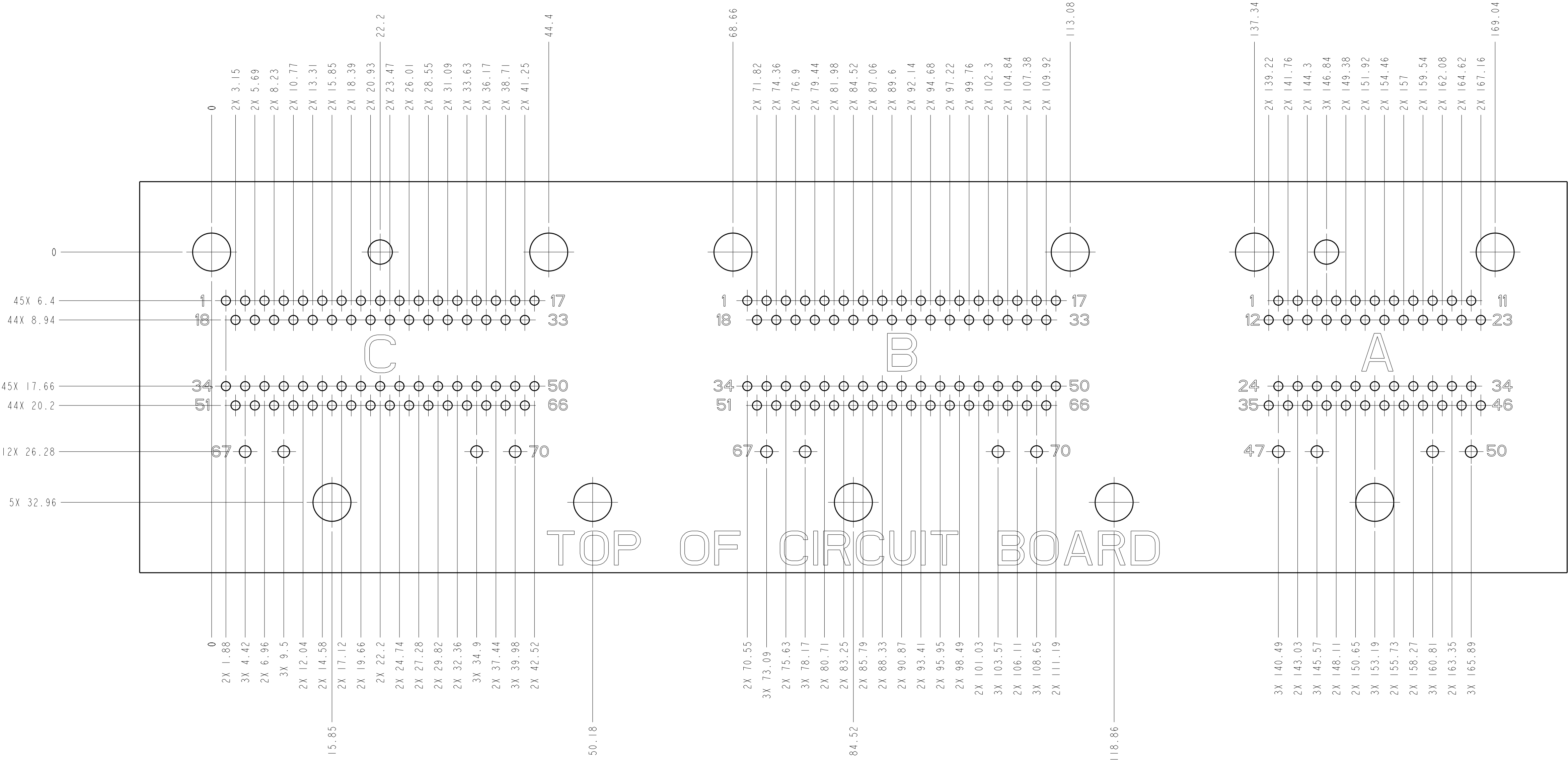
5 CAVITY IDENTIFICATION.

6 TP 0.45 FUNCTIONAL GAGING 100% GAGED ONLINE PER CONTROL PLAN.



THIS DRAWING IS A CONTROLLED DOCUMENT. DIMENSIONING AND TOLERANCING PER ASME Y14.5M-2009		SWN 27FEB2012 C. DRUMMOND CHK 27FEB2012 C. MARTIN APP'D 27FEB2012 C. MARTIN		TE Connectivity	
DIMENSIONS: mm		TOLERANCES, UNLESS OTHERWISE SPECIFIED:		NAME	
		0 PLC ± 2 PLC ±0.3 2 PLC ±0.10 3 PLC ± 5 PLC ± 5 PLC ANGLES ±1°		PRODUCT SPEC 190 WAY HEADER ASSEMBLY	
MATERIAL		FINISH		SIZE CAGE CODE DRAWING NO. RESTRICTED TO A1 00779 C=1438063 -	
SEE TABLE ABOVE		WEIGHT -		CUSTOMER DRAWING	
				SCALE 2:1 SHEET 1 OF 2 REV A	

LOC		DIST		REVISIONS					
FX		00		P	LTR	DESCRIPTION	DATE	DWN	APVD
				-	-	SEE SHEET 1	-	-	-



THIS DRAWING IS A CONTROLLED DOCUMENT.				DWN D. DRUMMOND 27FEB2012	 TE Connectivity					
				CHK C. MARTIN 27FEB2012						
				APVD C. MARTIN 27FEB2012	NAME					
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:			PRODUCT SPEC					
mm					APPLICATION SPEC					
		0 PLC ±.0			190 WAY HEADER ASSEMBLY					
		1 PLC ±0.3								
		2 PLC ±0.10								
		3 PLC ±.0								
		4 PLC ±.0								
		ANGLES ±°			SIZE CAGE CODE DRAWING NO RESTRICTED TO					
MATERIAL		FINISH			WEIGHT		A1 00779 C=1438063		-	
SEE TABLE ABOVE					CUSTOMER DRAWING		SCALE 2:1		SHEET 2 OF 2 REV A	

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