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LOC

DIST


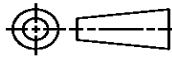
REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	C1	ECR-13-019892	09JAN2014	RS	LZ

REPLACED BY OCEAN STYLE APPLICATOR PART  
NUMBER 2151352-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1528333  
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)  
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE  
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR  
1528333



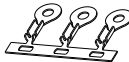
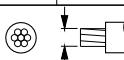


THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R.SHEN		 TE Connectivity			
DIMENSIONS:		CHK LJ.ZHANG					
		APVD U.GUO		NAME FINE ADJ SIDE FD HD-I APPL			
		PRODUCT SPEC					
		APPLICATION SPEC					
MATERIAL		WEIGHT		SIZE A3	CAGE CODE	DRAWING NO C- 1528333	RESTRICTED TO
FINISH		CUSTOMER DRAWING		SCALE		SHEET 1 OF 2	REV C1

DRAWING MADE IN THIRD ANGLE PROJECTION

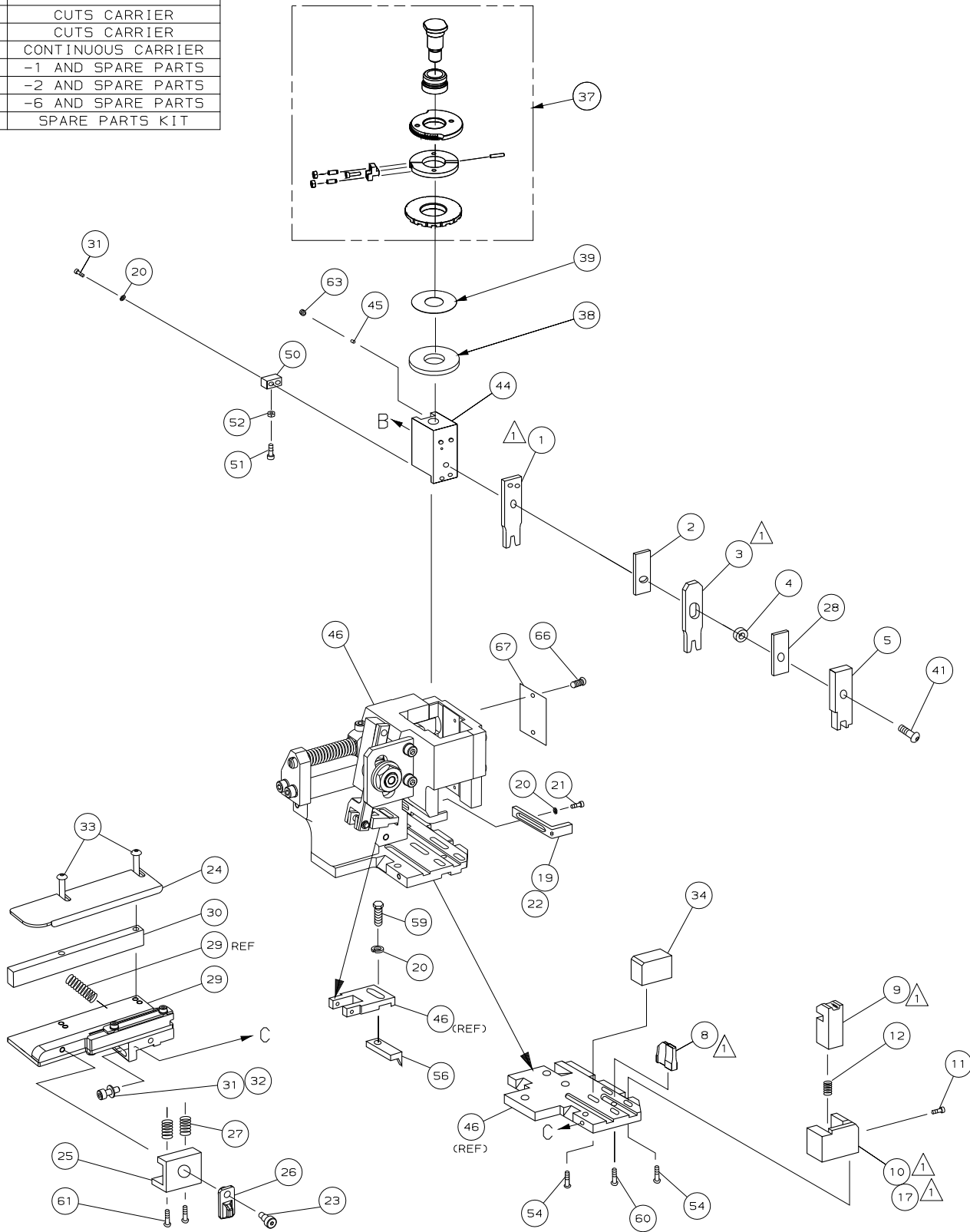
1528333 1528333

/nd/mbaum/middleton

PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1528333-1	C	-	LEADMAKER	MECH POST FEED	CUTS CARRIER
1528333-2	C	-	BENCH	MECH PRE FEED	CUTS CARRIER
1528333-6	C	-	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1528333-1	C	-	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1528333-2	C	-	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1528333-6	C	-	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1528333-7	A	-	-	-	SPARE PARTS KIT

CRIMP DATA FCI TERMINAL CUST CRIMP SPECS					
TERMINAL NAME: CLIP 1.5 X 0.8 SICMA-2					
CRIMP	SIZE	TYPE	RANGE		
WIRE	2.03 [0.080 IN]	F	0.35mm <sup>2</sup> - 0.75mm <sup>2</sup>		
INSUL	2.54 [0.100 IN]	0V	1.34-1.83 [0.053-.072 IN]		
WIRE STRIP LENGTH		APPL INSTRUCTION			
4.80-5.60 [0.189-.220 IN]		408-8322 & 408-8490			
TERMINAL		-		FEED	
APPL SPEC		NONE		15.20 [0.598 IN]	
TERMINALS APPLIED					
AMP TERM PN	MFR TERM PN	-	-	-	
286938-1	211 CC 2 S 1120	-	-	-	
286938-2	211 CC 2 S 1230	-	-	-	
-	-	-	-	-	
-	-	-	-	-	
-	-	-	-	-	
-	-	-	-	-	
-	-	-	-	-	
-	-	-	-	-	
WIRE SIZE		CRIMP HEIGHT		REF SETTING	
mm <sup>2</sup> AWG		✱			
0.75mm <sup>2</sup>		1.22 ±0.04 [0.048 ±.0015 IN]		B 5	
0.60mm <sup>2</sup>		1.19 ±0.04 [0.047 ±.0015 IN]		B 7	
0.50mm <sup>2</sup>		1.18 ±0.04 [0.046 ±.0015 IN]		B 9	
0.35mm <sup>2</sup>		1.15 ±0.04 [0.045 ±.0015 IN]		C 1	
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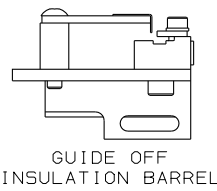
1. RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.



VIEW B ROTATED 180°			
POST FEED 40 mm STROKE	POST FEED 30 mm STROKE	PRE FEED 30 mm STROKE	PRE FEED 40 mm STROKE
Loc A	Loc A	Loc A	Loc A
DIST 66	DIST 66	DIST 66	DIST 66

### \* WARNING:

ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



C	ECR-06-020000	TM	AUG06
B	ECR-06-000649	RK	JAN06
A	SEE ECN 015A-0306-04	LJL	APR04
P F LTR	REVISION RECORD	APP	DATE

DIMENSIONS: mm [INCHES]		DO NOT SCALE PRINT.	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		1. PLC DEC ±	
2. PLC DEC ±		3. PLC DEC ±	
ANGLES ±		SURF TEXTURE: ✓	
REMOVE BURRS, BREAK SHARP EDGES TO .38 MAX		CAGE CODE 00779	
QTY REQD PER ASSY		PARTS LIST	
MATERIAL		HT TR	
FIN		FIN	
DR L LOFTHOUSE		APP 04FEB04	
CHK -		REL 20APR04	
NAME		FINE ADJ SIDE FD HD-1 APPL	
SCALE		DWG NO 1528333	
CUSTOMER AND ASSEMBLY DRAWING		SHEET 1 of 1	

# Mouser Electronics

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[1528333-2](#)