

4

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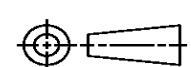
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						A1		ECR-14-002798			26FEB2014	GK	HMR

# REPLACED BY OCEAN STYLE APPLICATOR PART

## NUMBER 2151043-5

FOR REPLACEMENT PARTS FOR APPLICATOR 2034012  
 REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)  
 WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE  
 SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR  
 2034012

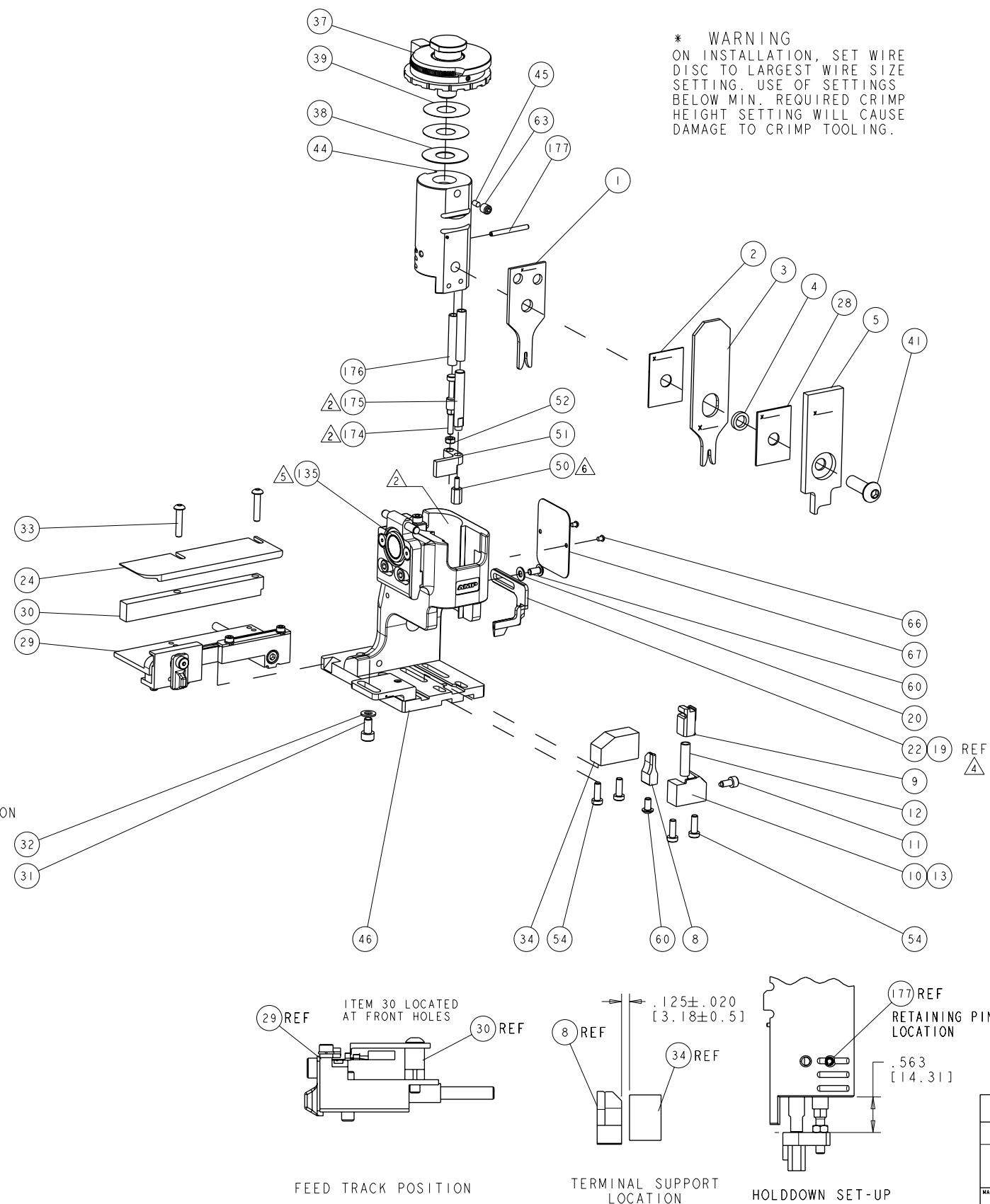
THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN GOPALAKRISHNA HV		TE Connectivity	
DIMENSIONS:		CHK RAGHAVENDRA			
		APVD RAGHAVENDRA			
TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC			
0 PLC ±		APPLICATION SPEC			
1 PLC ±					
2 PLC ±					
3 PLC ±					
4 PLC ±					
ANGLES ±					
MATERIAL		WEIGHT		RESTRICTED TO	
FINISH		CUSTOMER DRAWING		A 3	
		DRAWING NO		C- 2034012	
		SCALE		SHEET 1 OF 2	
		REV A1			

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PART NUMBER	REV	DESCRIPTION	PROGRAMMED MEMORY CHIP	
2034012-1	A	CUTS CARRIER	8-2034012-1	
2034012-6	A	CONTINUOUS CARRIER	8-2034012-6	
7-2034012-1	A	-1 AND SPARE PARTS	9-2034012-1	
7-2034012-6	A	-6 AND SPARE PARTS	9-2034012-6	
7-2034012-7	A	SPARE PARTS KIT		-

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	1.57mm [.062]	F
INSUL	2.29mm [.090]	O
APPL INSTRUCTIONS		
408-10135		

TERMINAL DATA: TE TERMINAL		TYCO ELECTRONICS CRIMP SPEC	
TERMINAL NAME: LOCKING TAB REC 3.3			
WIRE STRIP LENGTH		INSULATION DIAMETER RANGE	
3.4-4.0 mm [.133-.157 IN]		1.15-1.60mm [.045-.062 IN]	
TERMINAL		114-18042	-
APPL SPEC		-	-
TERMINALS APPLIED			
1-962889-1	2-962889-1	3-962889-1	-

WIRE SIZE	CRIMP HEIGHT mm [INCH]	REF SETTING*
0.5mm <sup>2</sup>	1.12±.05 [.044±.002]	B5
0.35mm <sup>2</sup>	1.05±.05 [.041±.002]	C0
0.25mm <sup>2</sup>	1.00±.05 [.039±.002]	C4
0.2mm <sup>2</sup>	.98±.05 [.039±.002]	C5



REF	△	I	I	I	I	I-993111-6	PIN, SLOTTED SPRING 3.0 X 30.0	177
								176
REF	△	I	I	I	I	1752353-1	SPRING, COMPRESSION	175
								174
REF	REF	REF	REF	REF	REF	SEE TABLE	GUIDE PIN, HOLDDOWN	135
								71
REF	△	I	I	I	I	1976552-1	MEMORY CHIP, PROGRAMMED	67
								66
REF	△	I	I	I	I	3-18031-0	DOCUMENTATION PACKAGE	63
								60
REF	△	I	I	I	I	2-10171-1	TAG, IDENTIFICATION	54
								54
REF	△	I	I	I	I	3-18030-0	SCREW, DRIVE	52
								51
REF	△	I	I	I	I	1-18030-0	SCR, SET, CUP POINT M6 X 6.0	50
								50
REF	△	I	I	I	I	1655785-1	SCR, BTN SKT HD CAP (M4 X 8)	46
								45
REF	△	I	I	I	I	1655783-3	SCR, CAP, SOC HD, LOW HEAD, M4 X 12	44
								41
REF	△	I	I	I	I	1-18030-0	NUT, HEX, REG M3.5	39
								39
REF	△	I	I	I	I	1901681-1	HOLDDOWN, TERMINAL	38
								38
REF	△	I	I	I	I	2-1752354-5	STANDOFF, HOLD-DOWN	37
								37
REF	△	I	I	I	I	1752300-1	SF SYSTEM III APPLICATOR	34
								34
REF	△	I	I	I	I	690191-1	PLUG, NYLON	33
								33
REF	△	I	I	I	I	1901069-1	RAM ASSEMBLY, SYSTEM III RETROFIT	32
								32
REF	△	I	I	I	I	2-1655785-3	SCR, BTN SKT HD CAP (M8 X 25)	31
								31
REF	△	I	I	I	I	469367-3	SHIM	30
								30
REF	△	I	I	I	I	469367-9	SHIM	29
								29
REF	△	I	I	I	I	879103-3	FINE ADJUST HEAD ASSEMBLY	28
								28
REF	△	I	I	I	I	1752356-4	SUPPORT, TERMINAL	27
								27
REF	△	I	I	I	I	3-1655785-3	SCR, BTN SKT HD CAP (M4 X 20)	26
								26
REF	△	I	I	I	I	18028-3	WASHER, FLAT, REG M5	25
								25
REF	△	I	I	I	I	5-1655316-3	SCR, SKT HD CAP, M5 X 10.0	24
								24
REF	△	I	I	I	I	1320908-1	SPACER, STRIP GUIDE	23
								23
REF	△	I	I	I	I	1901087-1	ASSEMBLY, STRIP GUIDE	22
								22
REF	△	I	I	I	I	1-455888-0	SPACER, CRIMPER	21
								21
REF	△	I	I	I	I	1-455889-4	PLATE, STRIP GUIDE	20
								20
REF	△	I	I	I	I	18028-2	WASHER, FLAT, REG M4	19
								19
REF	△	I	I	I	I	1752311-1	STRIPPER	18
								18
REF	△	I	I	I	I	1338684-1	SHEAR HOLDER, FRONT	17
								17
REF	△	I	I	I	I	3-22280-3	SPRING, COMPRESSION	16
								16
REF	△	I	I	I	I	356885-4	STOP, SHEAR	15
								15
REF	△	I	I	I	I	1320921-1	SHEAR HOLDER, FRONT, CUT	14
								14
REF	△	I	I	I	I	1-454276-9	FLOATING SHEAR, FRONT	13
								13
REF	△	I	I	I	I	5-1333202-7	ANVIL, COMBINATION	12
								12
REF	△	I	I	I	I	1-455889-4	DEPRESSOR, SHEAR	11
								11
REF	△	I	I	I	I	238011-4	BLOCK, CRIMPER SPACER	10
								10
REF	△	I	I	I	I	1-683454-4	CRIMPER, INSULATION O	9
								9
REF	△	I	I	I	I	455888-6	SPACER, CRIMPER	8
								8
REF	△	I	I	I	I	1-456403-3	CRIMPER, WIRE PREMIUM	7
								7
-77	-76	-71	-6	-1	PART NO	DESCRIPTION	ITEM NO	
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					R. DOBSON	08JAN2008		
					R. DOBSON	08JAN2008		
DIMENSIONS: INCHES(mm)					APVD	N.DEMING	NAME	
					PRODUCT SPEC		SIDE FEED SYSTEM III APPLICATOR WITH FINE ADJUST	
					APPLICATION SPEC			
					SEE TABLE			
					ANGLES			
					FINISH			
					WEIGHT			
					-			
MATERIAL					CUSTOMER DRAWING		SCALE	3:5
							SHEET	1 OF 1
							REV	A

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