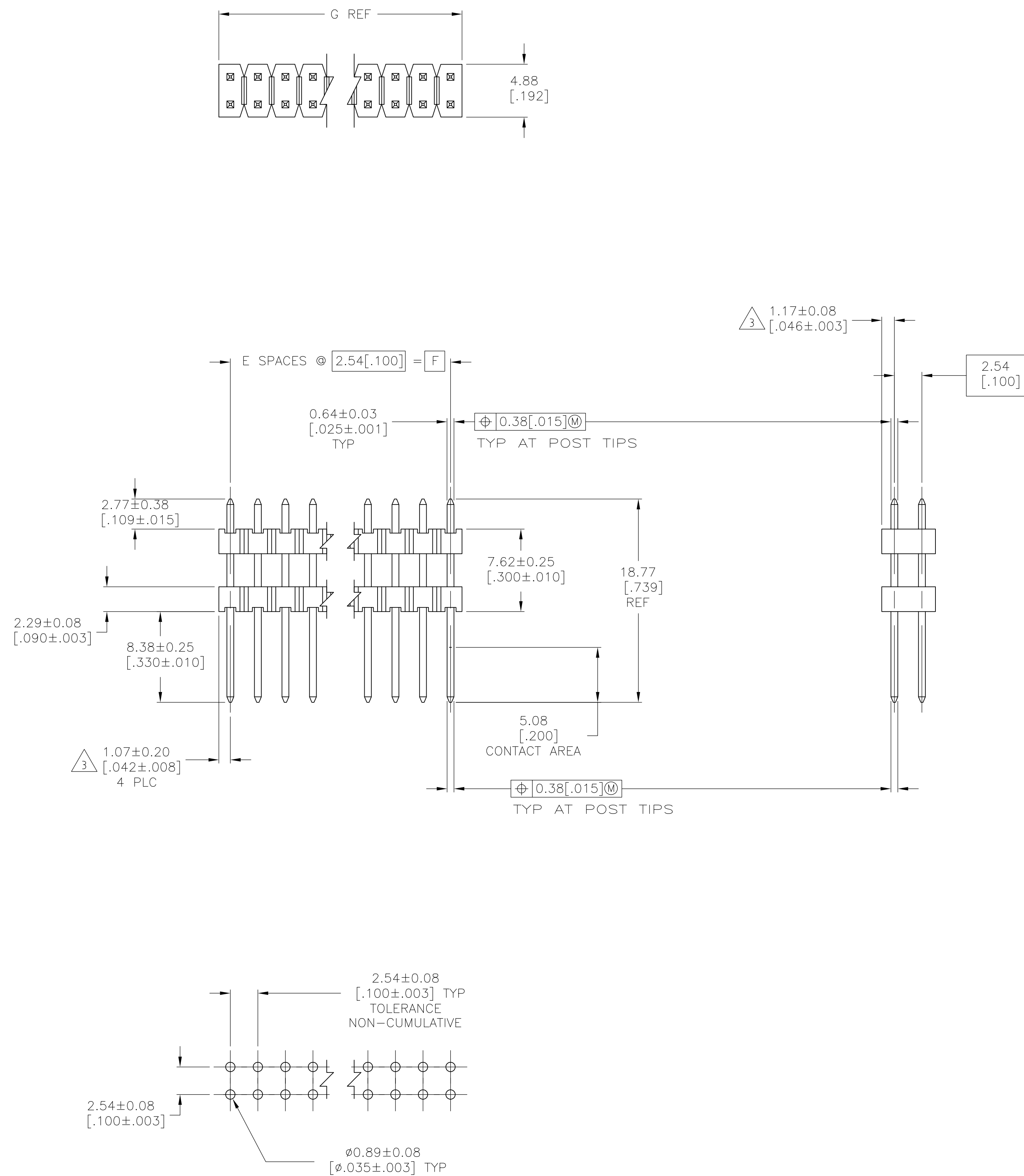
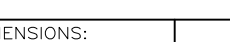




RECOMMENDED HOLE LAYOUT

- 1 ASSEMBLY MAY BE BROKEN TO THE DESIRED NUMBER OF POSITIONS
- 2 TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADER
IS HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD
- 3 THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING
- 4 HOUSING: FLAME RETARDANT THERMOPLASTIC; COLOR: BLACK.
CONTACT: COPPER ALLOY
- 5 FINISH: 0.000381 [.000015] GOLD ON CONTACT AREA,
0.00254-0.00508 [.000100-.000200] MATTE TIN-LEAD ON SOLDER TAIL,
0.00127 [.000050] NICKEL ENTIRE POST.
- 6 FINISH: 0.000381 [.000015] GOLD ON CONTACT AREA,
0.00254-0.00508 [.000100-.000200] MATTE TIN ON SOLDER TAIL,
0.00127 [.000050] NICKEL ENTIRE POST.

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R BROWN	190CT2006	 TE Connectivity	
		CHK J GESFORD	190CT2006		
DIMENSIONS: mm [INCHES]		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0. PLC ± — 1. PLC ± 0.5% (02) 2. PLC ± 0.13% (005) 3. PLC ± — 4. PLC ± — ANGLES ± — FINISH SEE TABLE		NAME	HEADER ASSEMBLY, MOD II, STACKING, DOUBLE ROW, .025 SQ.POST, UNSHROUDED
		APD J GESFORD 190CT2006 PRODUCT SPEC — APPLICATION SPEC —		SIZE CAGE CODE DRAWING NO A1 00779 C=146490	
MATERIAL 		WEIGHT —		RESTRICTED TO —	SCALE 4:1 SHEET 1 OF 2 REV B
CUSTOMER DRAWING					

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