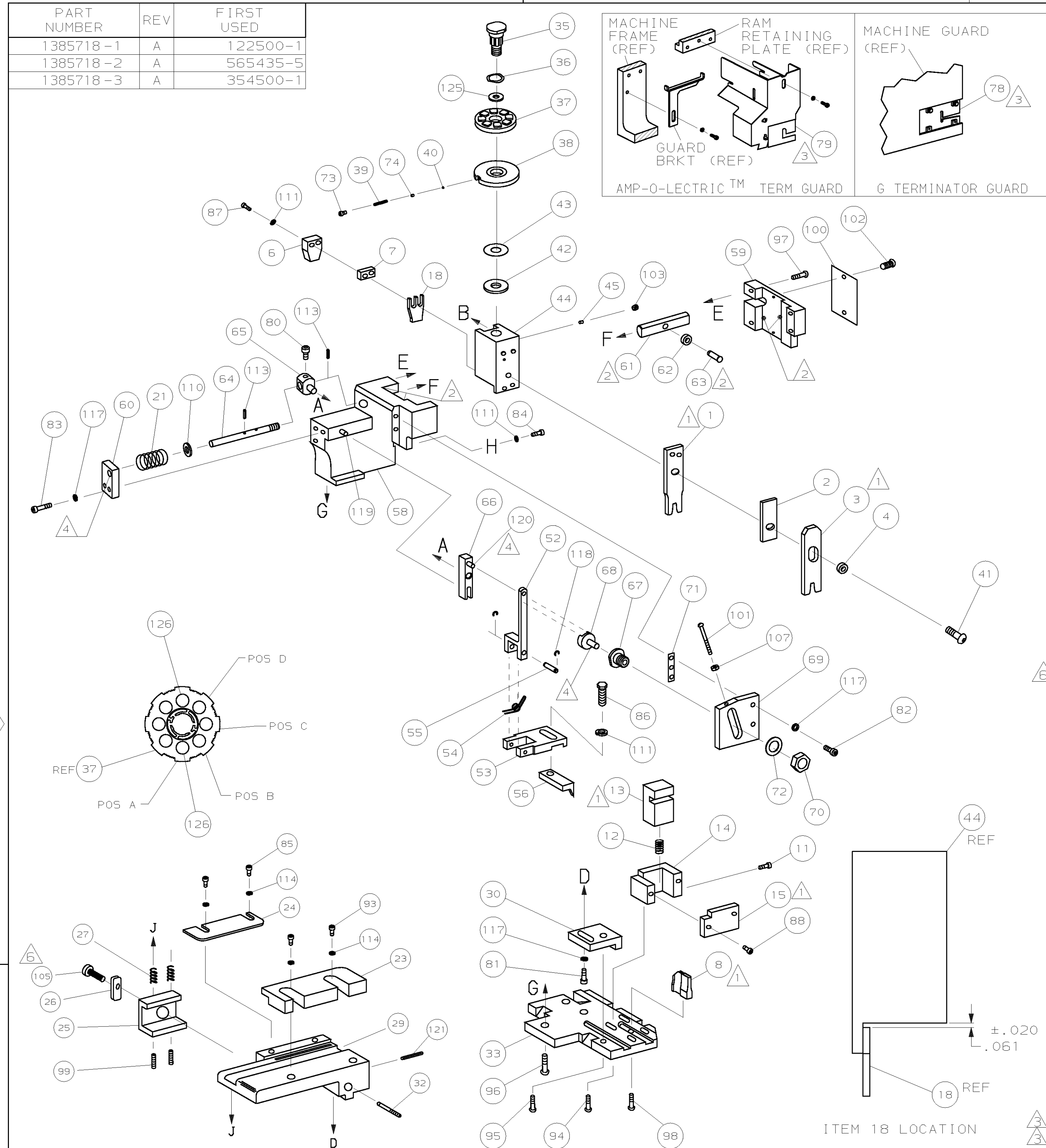


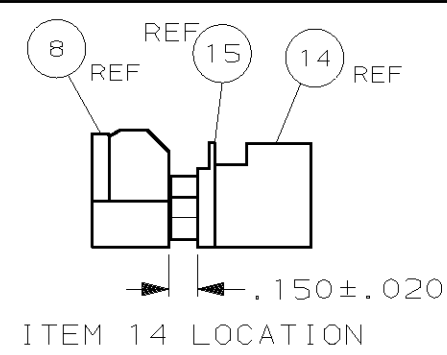
PART NUMBER	REV	FIRST USED
1385718 -1	A	122500-1
1385718 -2	A	565435-5
1385718 -3	A	354500-1



POST FEED 1 5/8 STROKE		PRE FEED 1 1/8 STROKE		PRE FEED 1 5/8 STROKE	
		K TERMINATOR		G TERMINATOR	
		LEADMAKER		BENCH MACHINE	
LOC A					
DIST 66					

TERMINAL NAME: SOCKET										5																			
AMP TERM PN					MFR TERM PN					PATTON MACQUIRE TERMINAL										AMP CRIMP SPECS									
1572389					15K1393-C260					PAD LTR		CRIMP HEIGHT					WIRE SIZE												
										A		.063 ±.002 [1.60 ±0.05mm]					18												
										B		NOT					USED												
										C		NOT					USED												
										D		NOT					USED												
										CRIMP		SIZE			TYPE			RANGE											
										WIRE		.110 [2.79mm]			F			18											
										INSUL		.160 [4.06mm]			F			ø.133											
WIRE STRIP LENGTH					TERM APPL SPEC					FEED					APPL INSTRUCTION					SET UP GAGE					LAYOUT				
.156-.188					NONE					.500					408-8040					458637-1					L2947				

								129
								128
								127
2	2	2	-	C	354779-5	PIN, WIRE DISC (.3015)A		126
1	1	1	-	A	986950-1	WASHER, FLAT PRECISION		125
1	1	1	-	A	217238-1	GENERAL INSTRUCTION PACKAGE		124
1	1	1	-	-	4088040	SF APPL INST 408-8040		123
								122
1	1	1	-	A	4-21028-0	SPRING, SLT SPRING (.093X.75)		121
1	1	1	-	A	1-21030-1	PIN, DOWEL (Ø.187x.50) LEVER		120
1	1	1	-	A	1-21030-6	PIN, DOWEL (Ø.187x1.25) HOUSING		119
2	2	2	-	A	21045-3	RING, RET "C" (Ø.187) FD FING PIN		118
5	5	5	-	A	21024-5	WASHER, LOCK (#10) ADJ BLOCK		117
2	2	2	-	A	21024-5	WASHER, LOCK (#10) ADJ PLATE		116
2	2	2	-	A	21024-5	WASHER, LOCK (#10) FEED GDE ROD		115
4	4	4	-	A	21024-2	WASHER, LOCK (#4) FRONT STP GUIDE		114
2	2	2	-	A	5-21028-1	PIN, SLT SPR (Ø.125x.50) ADJ ROD		113
								112
4	4	4	-	A	21024-4	WASHER, LOCK (#8) STRIPPER		111
1	1	1	-	A	21899-4	WASHER, FLAT (Ø5/16) SCREW ADJ		110
								109
								108
1	1	1	-	A	21068-5	NUT, HEX (6-32) FEED ADJ		107
								106
1	1	1	-	A	22353-8	SCR, SHLD (Ø.187x.25) DRAG LEVER		105
								104
1	1	1	-	A	21009-2	SCR, SKT SET (1/4-20x.25 LW) RAM		103
2	2	2	-	A	21017-2	SCR, DRIVE (#2x.19) ID PLATE		102
1	1	1	-	A	6-23715-5	SCR, PAN HD (6-32x1.50) FEED ADJ		101
1	1	1	-	B	461264-1	PLATE, IDENTIFICATION		100
2	2	2	-	A	5-21006-6	SCR, SKT SET (10-32x.75) DRAG		99
1	1	1	-	A	22733-8	SCR, BHC (8-32x.38 LW) ANVIL		98
4	4	4	-	A	2-21002-9	SCR, BHC (10-32x.75) CAP		97
3	3	3	-	A	2-22733-8	SCR, BHC (1/4-20x.62) HOUSING		96
1	1	1	-	A	2-21002-7	SCR, BHC (10-32x.50) 56 ADJ BLOCK		95
2	2	2	-	A	2-21002-2	SCR, BHC (8-32x.50) TERM H DWN		94
2	2	2	-	A	1-21000-5	SCR, SHC (4-40x.50) R STP GDE		93
								92
1	1	1	-	A	1-21002-7	SCR, BHC (6-32x.38) CAM		91
								90
								89
2	2	2	-	A	1-21000-8	SCR, SHC (6-32x.25) R SHEAR PLATE		88
2	2	2	-	A	2-21000-9	SCR, SHC (8-32x.70) DEEP-HOLD		87
1	1	1	-	A	2-22603-0	SCR, HEX HD (8-32x.31) FEED FINGER		86
2	2	2	-	A	1-21000-3	SCR, SHC (4-40x.25) FR ST GUIDE		85
1	1	1	-	A	2-21000-7	SCR, SHC (8-32x.50) STRIPPER		84
2	2	2	-	A	3-21000-7	SCR, SHC (10-32x.75) FEED ROD GD		83
2	2	2	-	A	3-21000-6	SCR, SHC (10-32x.62) FD ADJ BLK		82
1	1	1	-	A	3-21000-4	SCR, SHC (10-32x.38) 56 ADJ BL		81
1	1	1	-	A	3-21000-4	SCR, SHC (10-32x.38) PIVOT BLK		80
-	REF	-	-	B	455749-1	GUARD, WINDOW		79
REF	-	-	-	B	679532-1	INSERT, GUARD		78
								77
								76
								75
1	1	1	-	A	690603-1	SPRING, ASSIST		74
1	1	1	-	A	23030-1	SCR, SHC (6-32x.25 SL) INS DISC		73
1	1	1	-	A	458109-1	WASHER, SPECIAL		72
1	1	1	-	A	690517-1	SPACER		71
-3	-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO	
QTY RECD PER ASSY				PARTS LIST				



-1	LEADMAKER				MECH POST FEED			
-2	BENCH MODEL K				MECH PRE FEED			
-3	BENCH MODEL G				MECH PRE FEED			
1	1	1	-	B	22594-8	NUT, HEX (1/2-20)	70	
1	1	1	-	B	240628-1	PLATE, ADJUSTMENT	69	
1	1	1	-	B	240626-1	SHAFT, PIVOT	68	
1	1	1	-	B	240633-1	BUSHING	67	
1	1	1	-	A	455680-1	LEVER, INTERMEDIATE	66	
1	1	1	-	B	240629-1	BLOCK, PIVOT	65	
1	1	1	-	A	240632-2	SCREW, ADJ FEED ROD	64	
1	1	1	-	B	240659-3	PIN, CAM ROLLER	63	
1	1	1	-	B	240658-1	ROLLER, CAM	62	
1	1	1	-	B	454398-2	ROD, FEED	61	
1	1	1	-	A	454178-1	GUIDE, FEED ROD	60	
1	1	1	-	C	454220-1	CAP, RAM	59	
1	1	1	-	D	454485-1	HOUSING	58	
							57	
1	1	1	-	B	3-694433-4	PAWL, FEED	56	
1	1	1	-	B	240624-1	PIN, FEED FINGER	55	
1	1	1	-	B	691499-1	SPRING, FEED FINGER	54	
1	1	1	-	B	690541-1	HOLDER, FEED FINGER	53	
1	1	1	-	A	455679-1	LEVER, TERMINAL FEED ARM	52	
							51	
							50	
1	-	-	-	B	690602-6	CAM, PRE-FEED 1 5/8 ST	49	
-	1	-	-	B	690602-5	CAM, PRE-FEED 1 1/8 ST	48	
-	-	1	-	B	690501-4	CAM, POST-FEED 1 5/8 ST	47	
							46	
1	1	1	-	A	690191-1	PLUG, NYLON	45	
1	1	1	-	C	455673-1	RAM	44	
1	1	1	-	A	690125-1	WASHER, LAMINATED	43	
1	1	1	-	A	690124-1	WASHER, RAM	42	
1	1	1	-	A	7-21002-9	BOLT, CRIMPER (5/16x1.00)	41	
1	1	1	-	A	23241-6	BALL, STEEL	40	
1	1	1	-	A	690170-1	SPRING, COMPRESSION	39	
1	1	1	-	C	690142-1	DISC, INSULATION	38	
1	1	1	-	D	354777-1	WIRE DISC, PLASTIC	37	
1	1	1	-	A	22480-5	WASHER, SPRING	36	
1	1	1	-	B	690212-1	POST, RAM	35	
							34	
1	1	1	-	D	455675-1	PLATE, BASE	33	
1	1	1	-	A	690432-3	SCREW, ADJ	32	
							31	
1	1	1	-	B	816182-1	BLOCK, STRIP GUIDE ADJ	30	
1	1	1	-	C	1752692-1	PLATE, STRIP GUIDE	29	
							28	
2	2	2	-	A	1-22284-0	SPRING, DRAG	27	
1	1	1	-	B	240793-1	LEVER, DRAG RELEASE	26	
1	1	1	-	B	240792-1	DRAG, TERMINAL	25	
1	1	1	-	D	690438-1	GUIDE, STRIP (REAR)	24	
1	1	1	-	A	1-189124-4	GUIDE, STRIP (FRONT)	23	
-	-	1	-	B	690472-2	STRIPPER	22	
1	1	1	-	A	4-22284-9	SPRING, FEED RETURN	21	
							20	
1	1	-	-	B	690472-9	STRIPPER	19	
1	1	1	-	B	3-690518-7	HOLD DOWN	18	
							17	
							16	
1	1	1	-	B	1752691-1	PLATE, SHEAR (REAR)	15	
1	1	1	-	B	1752742-1	HOLDER, SHEAR (REAR)	14	
1	1	1	-	C	1-690463-7	SHEAR, FLOAT (REAR)	13	
1	1	1	-	A	4-22280-5	SPRING, SHEAR	12	
1	1	1	-	B	690461-1	STOP, SHEAR	11	
							10	
							9	
1	1	1	-	C	455658-4	ANVIL	8	
1	1	1	-	C	6-240641-5	SPACER, DEPRESSOR (REAR)	7	
1	1	1	-	A	1-690468-6	DEPRESSOR, SHEAR (REAR)	6	
							5	
1	1	1	-	B	238009-1	SPACER, BLOCK CRIMPER	4	
1	1	1	-	C	9-1213077-4	CRIMPER, INSULATION	3	
1	1	1	-	C	455888-4	SPACER, CRIMPER	2	
1	1	1	-	C	456408-2	CRIMPER, WIRE	1	
-3	-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO	
REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)								
QTY REQD PER ASSY				PARTS LIST				

DIMENSIONS IN INCHES. DO NOT SCALE PRINT.		MATERIAL -		HT TR -		FIN -	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		DR 12FEB04		APP 12FEB04		TYPED BY	
2 PLC DEC ±		C. ERISMAN		T. ELGIN		Tyco Electronics Harrisburg, PA 17105-3608	
2 PLC DEC ±		CHK -		REL -		AMP	
2 PLC DEC ±		NAME SIDE FEED HDM APPLICATOR MACHINE REF MINI APPL					
2 PLC DEC ±							
ANGLES -		SCALE -		DWG NO 1385718		SHEET 1 of 1 REV A	
SURF TEXTURE: √		RESTRICTED TO -					
REMOVE BURRS, BREAK SHARP EDGES R.015 MAX		CUSTOMER AND ASSEMBLY DRAWING					
CAGE CODE 00779		RESTRICTED TO -					

Mouser Electronics

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