

4

3

2

1

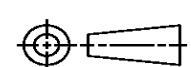
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						F1		ECR-14-001887			12FEB2014		
											GK HMR		

REPLACED BY OCEAN STYLE APPLICATOR PART

NUMBER 2151400-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1385243
 REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
 WILL REMAIN AVAILABLE.

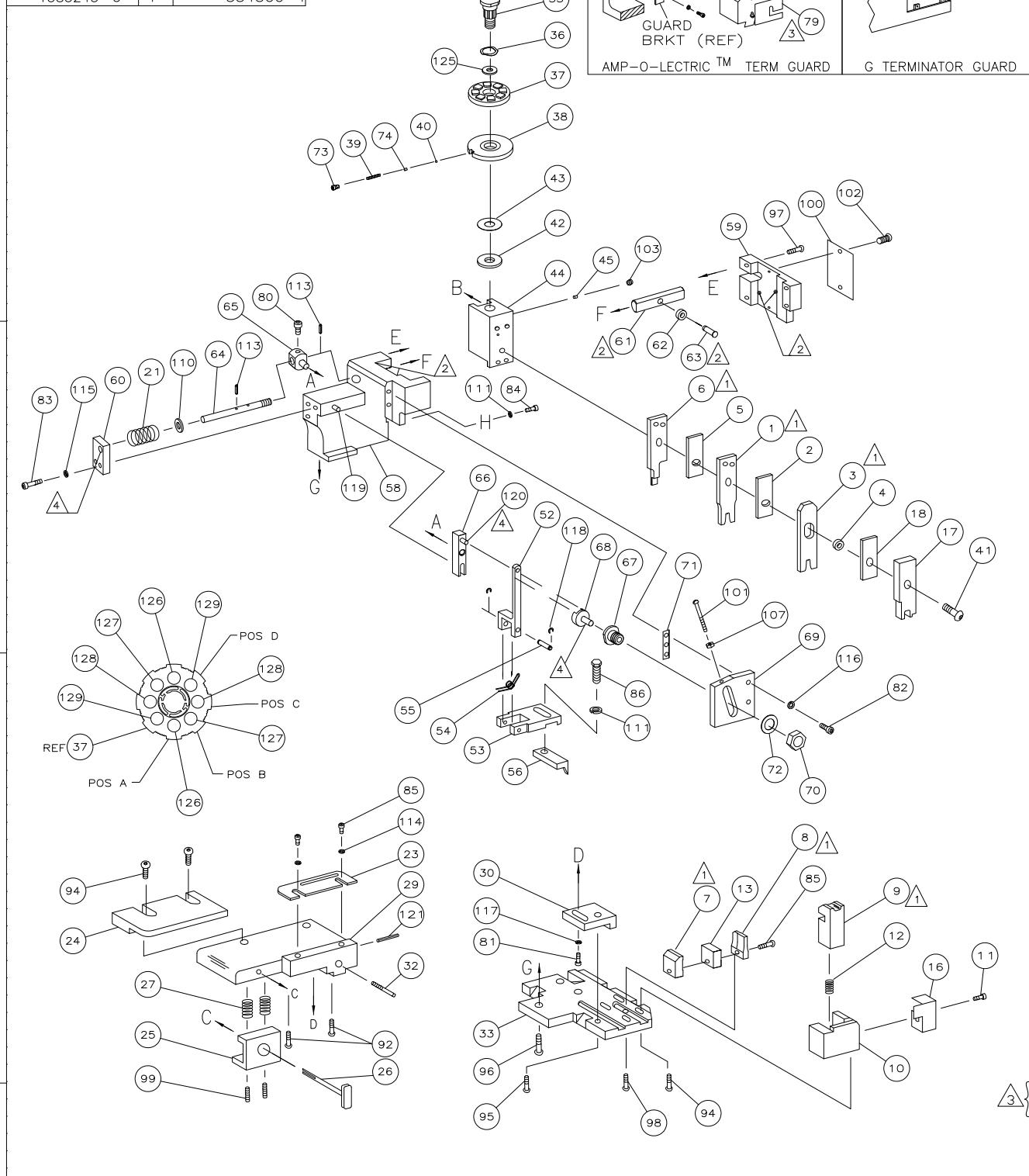
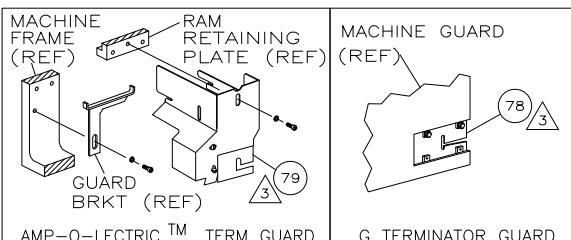
THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
 SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
 1385243

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN GOPALAKRISHNA HV		TE Connectivity	
DIMENSIONS:		CHK RAGHAVENDRA			
		APVD RAGHAVENDRA			
TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC			
0 PLC ±		APPLICATION SPEC			
1 PLC ±					
2 PLC ±					
3 PLC ±					
4 PLC ±					
ANGLES ±		WEIGHT		RESTRICTED TO	
MATERIAL		CUSTOMER DRAWING		A3	
FINISH		DRAWING NO		C- 1385243	
		SCALE		SHEET 1 OF 2	
		REV F1			

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ICATION

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PART NUMBER	REV	FIRST USED
1385243-1	F	122500-1
1385243-2	F	565435-1
1385243-3	F	354500-1



- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- 4 LUBRICATE DAILY USING NO. 20 MACHINE OIL.

5. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEMS 78 AND 79) ARE USED ON ITEM 46.

TERMINAL NAME: JUMBO PV RECEPICAL R/A FOR .040/.102 PIN					
1448272-1 957233		CRIMP DATA (NON-AMP TERMINAL-CUST SPEC)			
		PAD LTR	CRIMP HEIGHT		WIRE SIZE
		A	.047 ±.001 [1.19 ±.005mm]		18
		B	.043 ±.001 [1.09 ±.005mm]		20
		C	NOT		USED
		D	NOT		USED
		CRIMP	SIZE		TYPE
		WIRE	.070 [1.78mm]		F
		INSUL	.110 [2.79mm]		0
					.042-.103
WIRE STRIP LENGTH	TERM APPL	SPEC	FEED	APPL INSTRUCTION	SET UP GAGE
.148-.168	NONE		.600	408-8040	458637-1
					L2520

						129	
						128	
2	2	—	2-354779-6	PIN, WIRE DISC (.3120)B		127	
2	2	—	1-354779-8	PIN, WIRE DISC (.3080)A		126	
1	1	—	986950-1	WASHER, FLAT PRECISION		125	
1	1	—	217238-1	GENERAL INSTRUCTION PACKAGE		124	
1	1	—	4088040	SF APPL INST 408-8040		123	
						122	
1	1	—	3-21028-7	PIN,SLT SPR(Φ.093x.75)ST GDE PL		121	
1	1	—	1-21030-1	PIN,DOWEL(Φ.187x.50)LEVER		120	
1	1	—	1-21030-6	PIN,DOWEL(Φ.187x1.25)HOUSING		119	
1	1	—	21045-3	RING,RET "O"(Φ.187)FD FING PIN		118	
1	1	—	21024-5	WASHER,LOCK(#10)ADJ BLOCK		117	
1	1	—	21024-5	WASHER,LOCK(#10)ADJ PLATE		116	
1	1	—	21024-5	WASHER,LOCK(#10)FEED GDE ROD		115	
2	2	—	21024-2	WASHER,LOCK(#4)FRONT STP GUIDE		114	
1	1	—	5-21028-1	PIN,SLT SPR(Φ.125x.50)ADJ ROD		113	
						112	
2	2	—	21024-4	WASHER,LOCK(#8)STRIPPER		111	
1	1	—	21899-4	WASHER,FLAT(Φ5/16)SCREW ADJ		110	
						109	
1	1	—	21018-5	NUT,HEX(NO.6)HOLDDOWN		108	
1	1	—	21068-5	NUT,HEX(6-32)FEED ADJ		107	
						106	
						105	
						104	
1	1	—	21009-2	SCR,SKT SET(1/4-20x.25 LW)RAM		103	
2	2	—	21017-2	SCR,DRIVE(#2x.19)ID PLATE		102	
1	1	—	6-23715-5	SCR,PAN HD(6-32x1.50)FEED ADJ		101	
1	1	—	461264-1	PLATE, IDENTIFICATION		100	
2	2	—	5-21006-6	SCR,SET(10-32x.75)DRAG		99	
1	1	—	22733-8	SCR,BHC(8-32x.38 LW)ANVIL		98	
1	1	—	2-21002-9	SCR,BHC(10-32x.75)CAP		97	
1	1	—	2-22733-8	SCR,BHC(1/4-20x.62)HOUSING		96	
1	1	—	2-21002-7	SCR,BHC(10-32x.50)SG ADJ BLOCK		95	
-	4	4	—	2-21002-2	SCR,BHC(8-32x.50)TERM H DWN		94
						93	
						92	
1	1	—	1-21002-7	SCR,BHC(6-32x.38)CAM		91	
						90	
						89	
						88	
						87	
1	1	—	2-22603-0	SCR,HEX HD(8-32x.31)FEED FINGER		86	
1	1	—	2-21000-8	SCR,SHC(8-32x.62)SHEAR		85	
1	1	—	2-21000-7	SCR,SHC(8-32x.50)STRIPPER		84	
1	1	—	3-21000-7	SCR,SHC(10-32x.75)FEED ROD GD		83	
1	1	—	3-21000-6	SCR,SHC(10-32x.62)FD ADJ BLK		82	
1	1	—	3-21000-4	SCR,SHC(10-32x.38)SG ADJ BL		81	
1	1	—	3-21000-4	SCR,SHC(10-32x.38)PIVOT BLK		80	
-	1	—	455749-1	GUARD, WINDOW		79	
F	—	—	679532-1	INSERT, GUARD		78	
						77	
						76	
						75	
1	1	—	690603-1	SPRING, ASSIST		74	
1	1	—	23030-1	SCR,SHC(6-32x.25 SL)INS DISC		73	
1	1	—	458109-1	WASHER, SPECIAL		72	
1	1	—	690517-1	SPACER		71	
3	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO	

LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION		DATE	DNN
A	66		F	ECR-07-016881		7-2007	MY GB
-1	LEADMAKER		MECH	POST	FEED		
-2	BENCH MODEL K		MECH	PRE	FEED		
-3	BENCH MODEL G		MECH	PRE	FEED		

1	1	1	1	—	22594-8	NUT, HEX(1/2-20)	70
1	1	1	1	—	240628-1	PLATE, ADJUSTMENT	69
1	1	1	1	—	240626-1	SHAFT, PIVOT	68
1	1	1	1	—	240633-1	BUSHING	67
1	1	1	1	—	455680-1	LEVER, INTERMEDIATE	66
1	1	1	1	—	240629-1	BLOCK, PIVOT	65
1	1	1	1	—	240632-2	SCREW, ADJ FEED ROD	64
1	1	1	1	—	240659-3	PIN, CAM ROLLER	63
1	1	1	1	—	240658-1	ROLLER, CAM	62
1	1	1	1	—	454398-2	ROD, FEED	61
1	1	1	1	—	454178-1	GUIDE, FEED ROD	60
1	1	1	1	—	454220-1	CAP, RAM	59
1	1	1	1	—	454485-8	HOUSING	58
							57
1	1	1	1	—	458537-2	PAWL, FEED	56
1	1	1	1	—	240624-1	PIN, FEED FINGER	55
1	1	1	1	—	691499-1	SPRING, FEED FINGER	54
1	1	1	1	—	690541-1	HOLDER, FEED FINGER	53
1	1	1	1	—	455679-2	LEVER, TERMINAL FEED ARM	52
							51
							50
1	—	—	—	—	690602-6	CAM, PRE-FEED 1 5/8 ST	49
—	1	—	—	—	690602-5	CAM, PRE-FEED 1 1/8 ST	48
—	—	1	—	—	690501-4	CAM, POST-FEED 1 5/8 ST	47
							46
1	1	1	1	—	690191-1	PLUG, NYLON	45
1	1	1	1	—	455673-4	RAM	44
1	1	1	1	—	690125-1	WASHER, LAMINATED	43
1	1	1	1	—	690124-1	WASHER, RAM	42
1	1	1	1	—	690686-1	BOLT, CRIMPER(5/16x1.00)	41
1	1	1	1	—	23241-6	BALL, STEEL	40
1	1	1	1	—	690170-1	SPRING, COMPRESSION	39
1	1	1	1	—	690142-1	DISC, INSULATION	38
1	1	1	1	—	354777-1	WIRE DISC, PLASTIC	37
1	1	1	1	—	22480-5	WASHER, SPRING	36
1	1	1	1	—	690212-1	POST, RAM	35
							34
1	1	1	1	—	1583361-1	PLATE, BASE	33
1	1	1	1	—	690432-3	SCREW, ADJUSTMENT	32
							31
1	1	1	1	—	455689-1	BLOCK, STRIP GUIDE ADJ	30
1	1	1	1	—	3-455671-9	PLATE, STRIP GUIDE	29
							28
2	2	2	2	—	1-22284-0	SPRING, DRAG	27
1	1	1	1	—	690546-1	LEVER, DRAG RELEASE	26
1	1	1	1	—	240792-1	DRAG, TERMINAL	25
1	1	1	1	—	6-690504-6	GUIDE, STRIP (REAR)	24
1	1	1	1	—	690438-1	GUIDE, STRIP (FRONT)	23
1	1	1	1	—	1-458230-0	STRIPPER	22
1	1	1	1	—	4-22284-9	SPRING, FEED RETURN	21
							20
							19
1	1	1	1	—	455888-1	SPACER, FRONT SHEAR DEP	18
1	1	1	1	—	1-455889-4	DEPRESSOR, SHEAR (FRONT)	17
1	1	1	1	—	318563-1	GUARD, CHIP, FRONT	16
							15
							14
1	1	1	1	—	1424352-1	BLOCK, SHEAR	13
1	1	1	1	—	6-22279-4	SPRING, SHEAR	12
1	1	1	1	—	690461-1	STOP, SHEAR	11
1	1	1	1	—	468798-1	HOLDER, SHEAR (FRONT)	10
1	1	1	1	—	462006-3	SHEAR, FLOAT (FRONT)	9
1	1	1	1	—	1424351-1	ANVIL	8
1	1	1	1	—	1-853714-3	PLATE, REAR SHEAR	7
1	1	1	1	—	1-853720-0	BLADE, SLUG	6
1	1	1	1	—	455888-1	SPACER	5
1	1	1	1	—	1-238011-0	SPACER, BLOCK CRIMPER	4
1	1	1	1	—	6-683454-4	CRIMPER, INSULATION	3
1	1	1	1	—	455888-3	SPACER, CRIMPER	2
1	1	1	1	—	1424354-1	CRIMPER, WIRE	1
-3	-2	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO

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