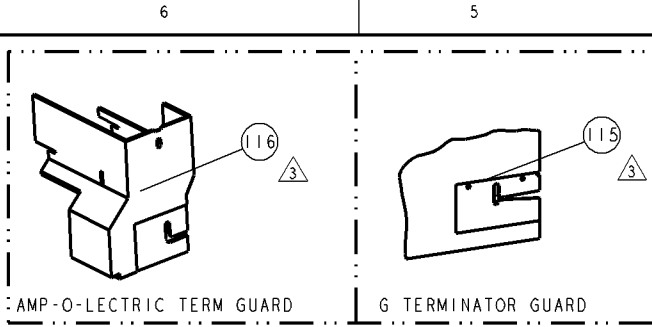


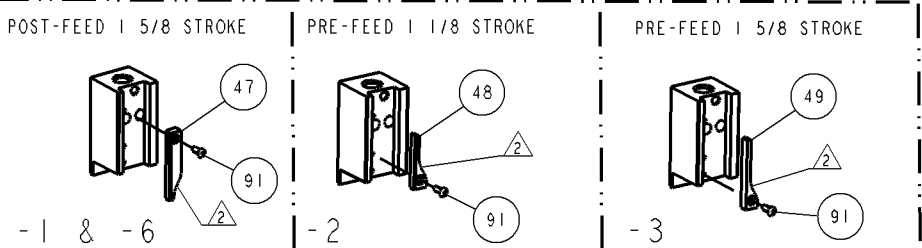
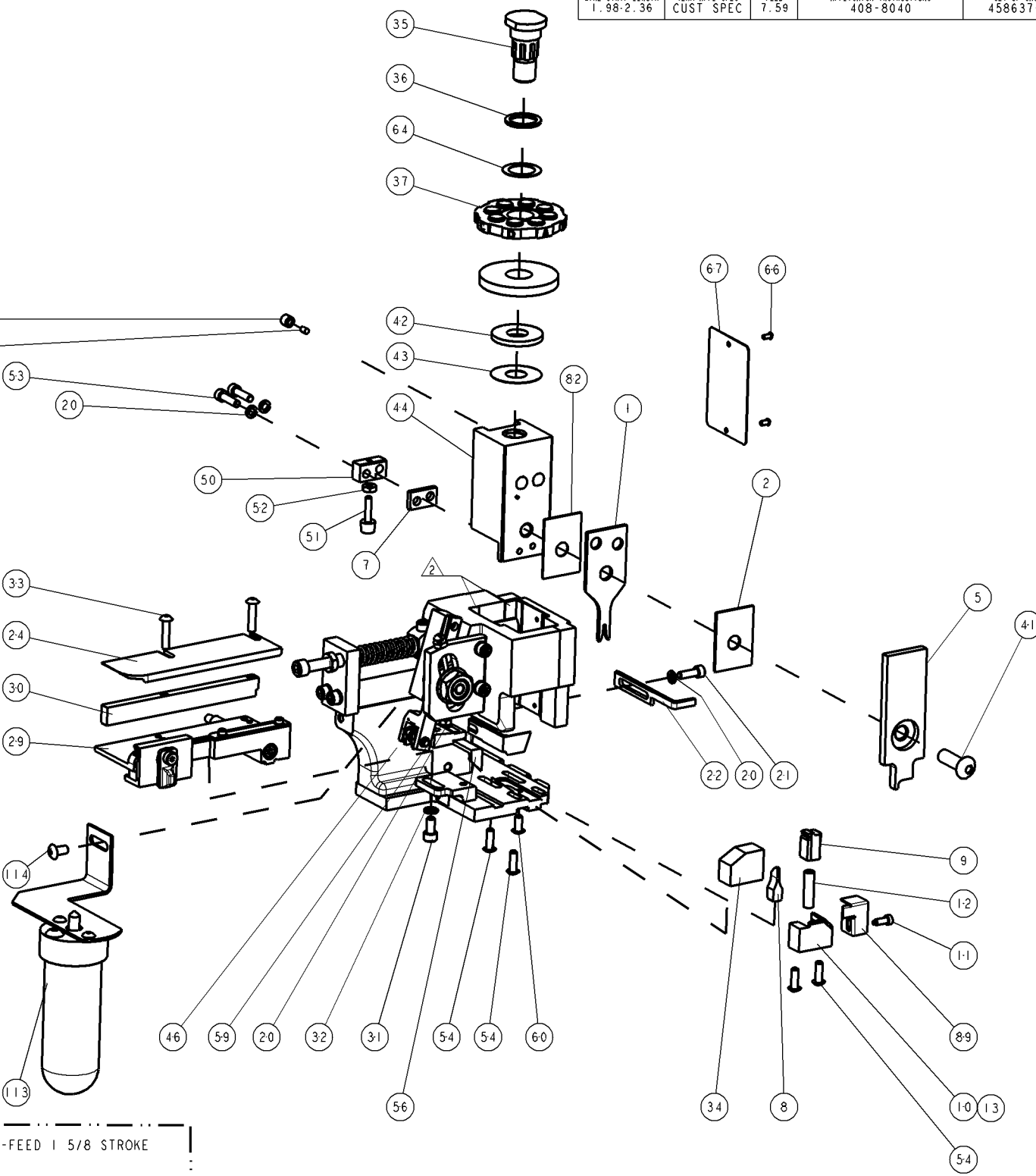
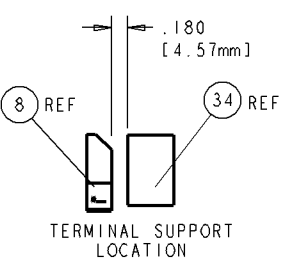
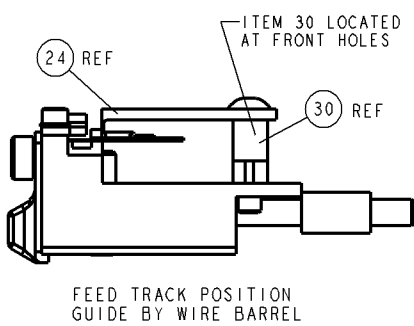
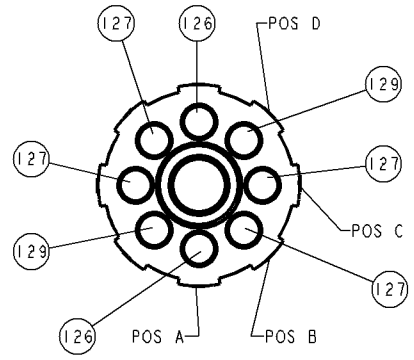
| PART NUMBER |   | REV      | FIRST USED    | POWER UNIT | FEED TYPE          | DESCRIPTION |
|-------------|---|----------|---------------|------------|--------------------|-------------|
| 1852724-1   | B | 122500-1 | LEADMAKER     | POST FEED  | CUTS CARRIER       |             |
| 1852724-2   | B | 565435-5 | BENCH MODEL K | PRE FEED   | CUTS CARRIER       |             |
| 1852724-3   | B | 354500-1 | BENCH MODEL G | PRE FEED   | CUTS CARRIER       |             |
| 1852724-6   | B | 122500-1 | LEADMAKER     | POST FEED  | CONTINUOUS CARRIER |             |
| 7-1852724-7 | B | -        | -             | -          | -                  | SPARE PARTS |



| TE PN   |   | FISCHER | FISCHER TERMINAL - CUST CRIMP SPECS       |                                  |
|---------|---|---------|-------------------------------------------|----------------------------------|
| 1949730 |   | 108684  |                                           |                                  |
| -       | - | -       | CRIMP HEIGHT                              | WIRE SIZE                        |
| -       | - | -       | A 1.09mm ± .05/- .05 [.043 ± .002/- .002] | 20AWG                            |
| -       | - | -       | B 1.04mm ± .05/- .05 [.041 ± .002/- .002] | 22AWG                            |
| -       | - | -       | C 1.02mm ± .05/- .05 [.040 ± .002/- .002] | 24AWG                            |
| -       | - | -       | D .91mm ± .05/- .05 [.036 ± .002/- .002]  | 26AWG                            |
| -       | - | -       | CRIMP                                     | SIZE                             |
| -       | - | -       | WIRE 1.40mm [.055]                        | F                                |
| -       | - | -       | INSUL                                     | TYPE                             |
| -       | - | -       | WIRE STRIP LENGTH 1.98-2.36               | APPLICATOR INSTRUCTIONS 408-8040 |
| -       | - | -       | TERM APPL SPEC CUST SPEC                  | FEED 7.59                        |
| -       | - | -       | SET UP GAGE 458637-1                      |                                  |

| LOC |    | REV |              | DESCRIPTION |  | DATE      | BY | APPROV |
|-----|----|-----|--------------|-------------|--|-----------|----|--------|
| A   | 66 | A   | RELEASED     |             |  | 07AUG2008 | BH | BH     |
|     |    | B   | ECR-10-00014 |             |  | 04JAN2010 | YY | GB     |

- △ RECOMMENDED SPARE PARTS
- △ GREASE LIGHTLY
- △ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE
- △ LUBRICATION RECOMMENDED



|   |   |     |     |   |   |             |                                       |     |
|---|---|-----|-----|---|---|-------------|---------------------------------------|-----|
| - | 2 | 2   | 2   | 2 | - | 1-354779-1  | PIN, WIRE DISC, .3045                 | 129 |
| - | 2 | 2   | 2   | 2 | - | 354779-1    | PIN, WIRE DISC, .2995                 | 128 |
| - | 2 | 2   | 2   | 2 | - | 354779-1    | PIN, WIRE DISC, .2995                 | 127 |
| - | 2 | 2   | 2   | 2 | - | 9-354778-8  | PIN, WIRE DISC, .2985                 | 126 |
| - | - | -   | REF | - | - | 455749-1    | GUARD WINDOW                          | 116 |
| - | - | REF | -   | - | - | 679532-1    | INSERT, GUARD                         | 115 |
| - | - | -   | 1   | - | - | 2-21002-6   | SCR, BTN SKT HD CAP 10-32 X .375      | 114 |
| - | - | -   | 1   | - | - | 1-465184-0  | LUBRICATOR ASSY                       | 113 |
| - | 1 | 1   | 1   | 1 | - | 1-21002-7   | SCR, BTN SKT HD CAP 6-32 X .375       | 91  |
| - | 1 | 1   | 1   | 1 | - | 318563-1    | GUARD, FRONT CHIP                     | 89  |
| - | 1 | 1   | 1   | 1 | - | 455888-6    | SPACER, CRIMPER                       | 82  |
| - | 1 | 1   | 1   | 1 | - | 4088040     | SF APPL INST 408-8040                 | 72  |
| - | 1 | 1   | 1   | 1 | - | 217238-1    | GENERAL INSTRUCTION PKG               | 71  |
| - | 1 | 1   | 1   | 1 | - | 461264-1    | PLATE, IDENTIFICATION                 | 67  |
| - | 2 | 2   | 2   | 2 | - | 21017-2     | SCREW, DRIVE                          | 66  |
| - | 1 | 1   | 1   | 1 | - | 986950-1    | WASHER, FLAT PRECISION                | 64  |
| - | 1 | 1   | 1   | 1 | - | 21009-2     | SCR, SET, SELF LOCKING 1/4-20 X .250  | 63  |
| - | 1 | 1   | 1   | 1 | - | 22733-8     | SCR, BHSC, SELF-LOCKING, 8-32 X .375  | 60  |
| - | 1 | 1   | 1   | 1 | - | 2-22603-0   | SCR, HEX HD CAP 8-32 X .312           | 59  |
| - | 1 | 1   | 1   | 1 | - | 458537-2    | PAWL, FEED                            | 56  |
| - | 4 | 4   | 4   | 4 | - | 2-21002-2   | SCR, BTN SKT HD CAP 8-32 X .500       | 54  |
| - | 2 | 2   | 2   | 2 | - | 2-21000-8   | SCR, SKT HD CAP 8-32 X .625           | 53  |
| - | 1 | 1   | 1   | 1 | - | 21018-5     | NUT, HEX, REG 6-32                    | 52  |
| - | 1 | 1   | 1   | 1 | - | 811242-2    | BUMPER, HOLD DOWN                     | 51  |
| - | 1 | 1   | 1   | 1 | - | 690753-1    | SPACER, TONKER                        | 50  |
| - | - | 1   | -   | - | - | 690602-6    | CAM, PRE FEED, 1 5/8                  | 49  |
| - | - | -   | 1   | - | - | 690602-5    | CAM, PRE FEED, 1 1/8                  | 48  |
| - | 1 | -   | -   | 1 | - | 690501-4    | CAM, POST-FEED 1 5/8                  | 47  |
| - | 1 | 1   | 1   | 1 | - | 459456-1    | APPL. BASIC SUB ASSY (SIDE WISE MQCA) | 46  |
| - | 1 | 1   | 1   | 1 | - | 690191-1    | PLUG, NYLON                           | 45  |
| - | 1 | 1   | 1   | 1 | - | 455673-1    | RAM, SIDE FEED                        | 44  |
| - | 1 | 1   | 1   | 1 | - | 690125-1    | SHIM SUB-ASSY                         | 43  |
| - | 1 | 1   | 1   | 1 | - | 1-690124-4  | WASHER, RAM (.120)                    | 42  |
| - | 1 | 1   | 1   | 1 | - | 7-21002-9   | SCR, BTN SKT HD CAP 5/16-24 X 1.00    | 41  |
| - | 1 | 1   | 1   | 1 | - | 690223-2    | SPACER, INS.                          | 38  |
| - | 1 | 1   | 1   | 1 | - | 354777-1    | WIRE DISC, ASSEMBLY                   | 37  |
| - | 1 | 1   | 1   | 1 | - | 22480-5     | SPRING, COMPRESSION                   | 36  |
| - | 1 | 1   | 1   | 1 | - | 690212-1    | POST, RAM                             | 35  |
| - | 1 | 1   | 1   | 1 | - | 690786-3    | TERMINAL SUPPORT                      | 34  |
| - | 2 | 2   | 2   | 2 | - | 2-21002-4   | SCR, BTN SKT HD CAP 8-32 X .750       | 33  |
| - | 1 | 1   | 1   | 1 | - | 21024-5     | WASHER, SPRG LOCK, REG NO 10          | 32  |
| - | 1 | 1   | 1   | 1 | - | 3-21000-4   | SCR, SKT HD CAP 10-32 X .375          | 31  |
| - | 1 | 1   | 1   | 1 | - | 1-1320908-7 | SPACER, STRIP GUIDE                   | 30  |
| - | 1 | 1   | 1   | 1 | - | 1633091-1   | ASSEMBLY, STRIP GUIDE                 | 29  |
| - | 1 | 1   | 1   | 1 | - | 1320928-1   | PLATE, STRIP GUIDE                    | 24  |
| - | 1 | -   | -   | - | - | 690472-2    | STRIPPER                              | 22  |
| - | 1 | 1   | 1   | 1 | - | 2-21000-7   | SCR, SKT HD CAP 8-32 X .500           | 21  |
| - | 4 | 4   | 4   | 4 | - | 21024-4     | WASHER, SPRG LOCK, REG NO 8           | 20  |
| - | - | 1   | 1   | - | - | 1-1338987-8 | STRIPPER                              | 19  |
| - | 1 | -   | -   | - | - | 679625-1    | SHEAR HOLDER, FRONT (NO CUT)          | 13  |
| - | 1 | 1   | 1   | 1 | - | 3-22280-3   | SPRING, COMPRESSION                   | 12  |
| - | 1 | 1   | 1   | 1 | - | 690461-1    | STOP, SHEAR                           | 11  |
| - | - | 1   | 1   | 1 | - | 690459-1    | SHEAR HOLDER, FRONT                   | 10  |
| - | 1 | 1   | 1   | 1 | - | 1-462006-7  | FLOATING SHEAR, FRONT                 | 9   |
| - | 1 | 1   | 1   | 1 | - | 1633665-8   | ANVIL, COMBINATION                    | 8   |
| - | 1 | 1   | 1   | 1 | - | 240641-5    | SPACER                                | 7   |
| - | - | -   | -   | - | - | -           | -                                     | 6   |
| - | 1 | 1   | 1   | 1 | - | 3-455889-6  | DEPRESSOR, SHEAR                      | 5   |
| - | - | -   | -   | - | - | -           | -                                     | 4   |
| - | - | -   | -   | - | - | -           | -                                     | 3   |
| - | 1 | 1   | 1   | 1 | - | 1-455888-0  | SPACER, CRIMPER                       | 2   |
| - | 1 | 1   | 1   | 1 | - | 5-456402-2  | CRIMPER, WIRE PREMIUM                 | 1   |

|                  |  |                                       |  |           |  |             |  |          |  |             |  |
|------------------|--|---------------------------------------|--|-----------|--|-------------|--|----------|--|-------------|--|
| DIMENSIONS:      |  | TOLERANCES UNLESS OTHERWISE SPECIFIED |  | APPROVALS |  | DATE        |  | BY       |  | DATE        |  |
| INCHES           |  | 0.001                                 |  | B. HIGMAN |  | 21 JUL 2008 |  | T. ELBIN |  | 21 JUL 2008 |  |
| MATERIAL         |  | FINISH                                |  | N. DENING |  | 21 JUL 2008 |  | NAME     |  | DATE        |  |
| CUSTOMER DRAWING |  | SCALE                                 |  | 3:5       |  | SHEET       |  | OF       |  | REV         |  |
| CUSTOMER DRAWING |  | SCALE                                 |  | 3:5       |  | SHEET       |  | OF       |  | REV         |  |

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