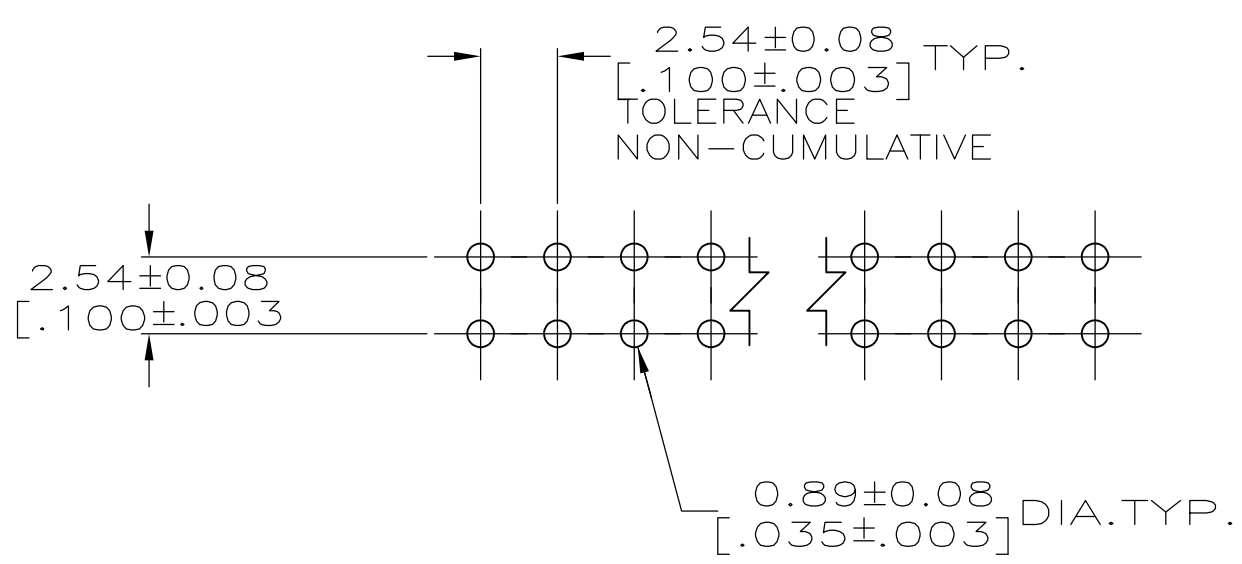
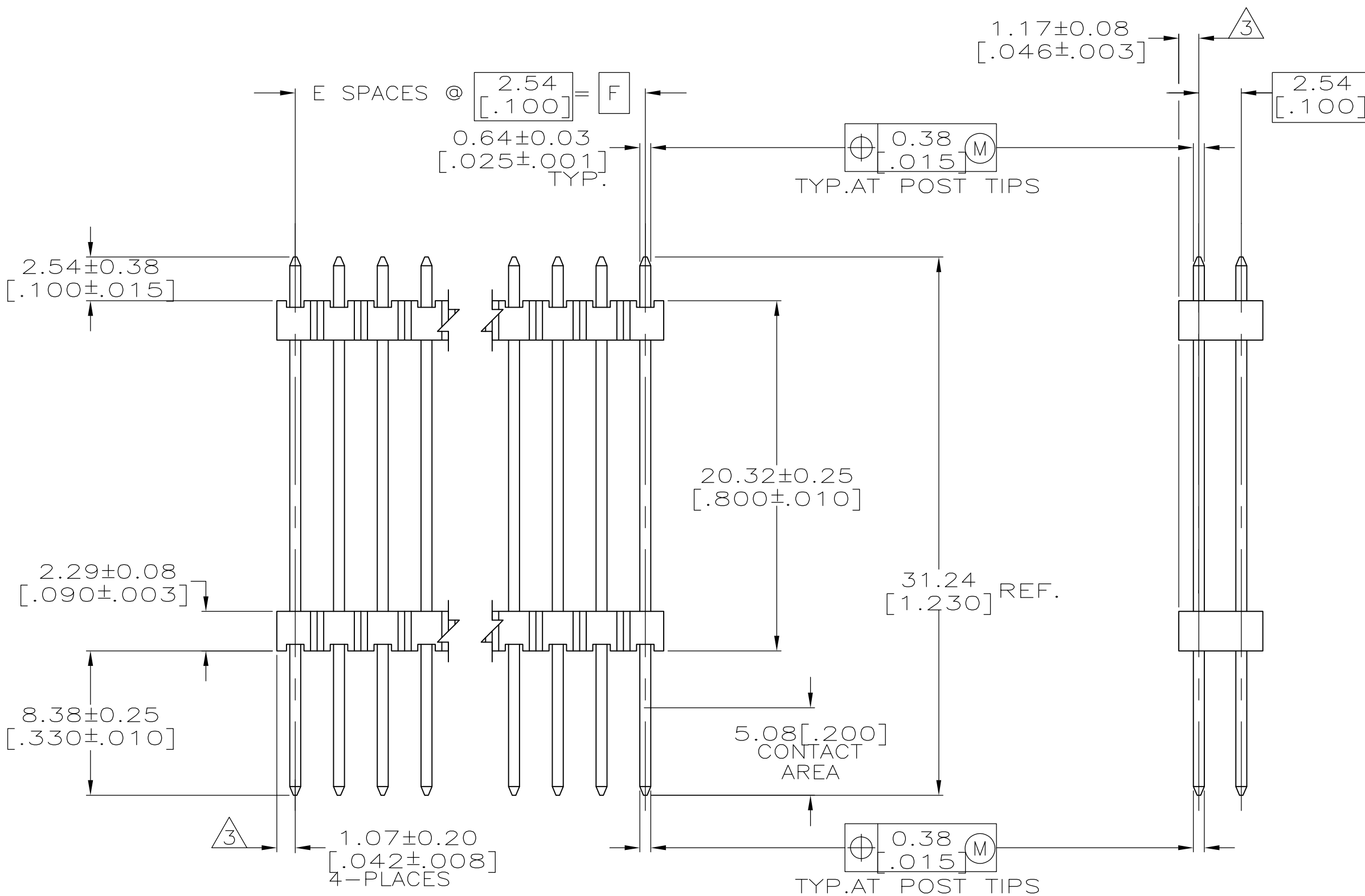
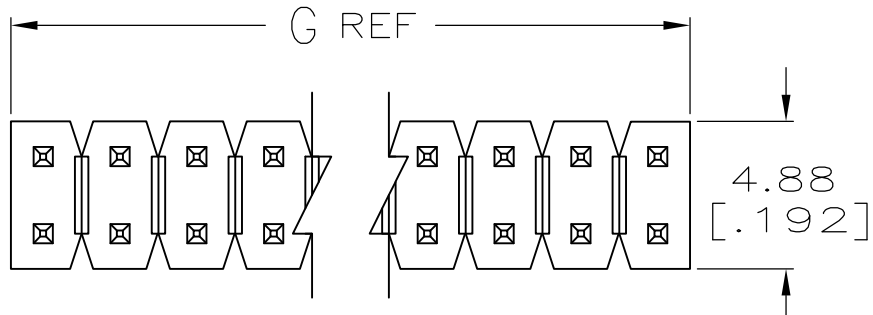




RECOMMENDED HOLE LAYOUT

1. ASSEMBLY MAY BE BROKEN TO THE DESIRED NUMBER OF POSITIONS
 2. TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADER IS HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD
- $\triangle 3$ THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING
- $\triangle 4$ HOUSING: FLAME RETARDANT THERMOPLASTIC; COLOR: BLACK.
- $\triangle 5$ FINISH: 0.000381 [$.000015$] GOLD ON CONTACT AREA, $0.00254-0.00508$ [$.000100-.000200$] MATTE TIN-LEAD ON SOLDER TAIL, 0.00127 [$.000050$] NICKEL ENTIRE POST.
- $\triangle 6$ FINISH: 0.000381 [$.000015$] GOLD ON CONTACT AREA, $0.00254-0.00508$ [$.000100-.000200$] MATTE TIN ON SOLDER TAIL, 0.00127 [$.000050$] NICKEL ENTIRE POST.

SEE SHEET 2 FOR PART NUMBER TABLES

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R BROWN	02MAR2006	TE Connectivity	
		CHK J GESFORD	02MAR2006		
DIMENSIONS: mm [INCHES]		APVD J GESFORD		NAME	
		PRODUCT SPEC		HEADER ASSEMBLY, MOD II, STACKING, DOUBLE ROW, .025 SQ.POST, UNSHROUDED	
		APPLICATION SPEC		RESTRICTED TO	
		WEIGHT		A1 00779 146503	
MATERIAL		CUSTOMER DRAWING		SCALE 4:1 SHEET 1 OF 2 REV A1	

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