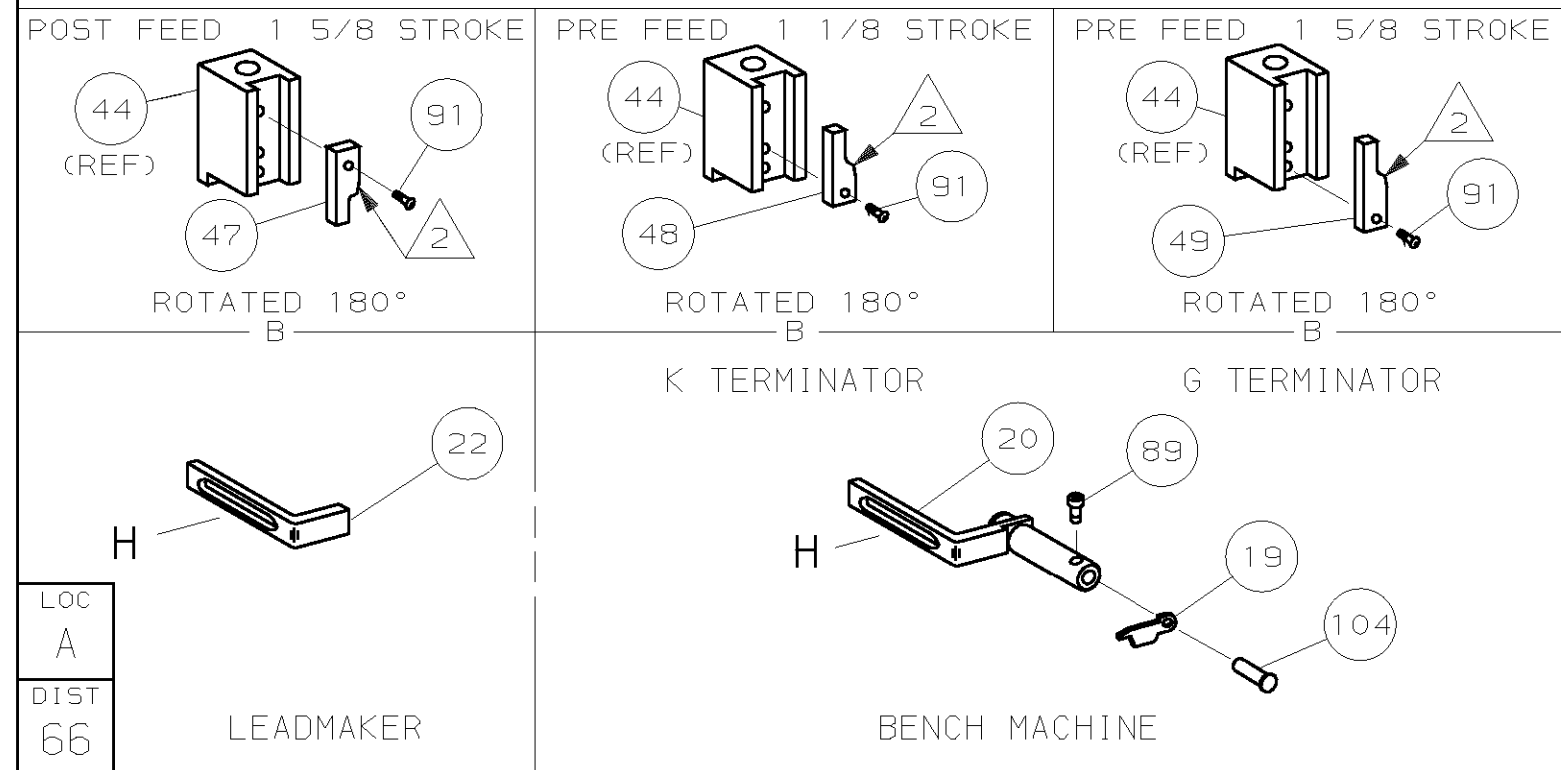
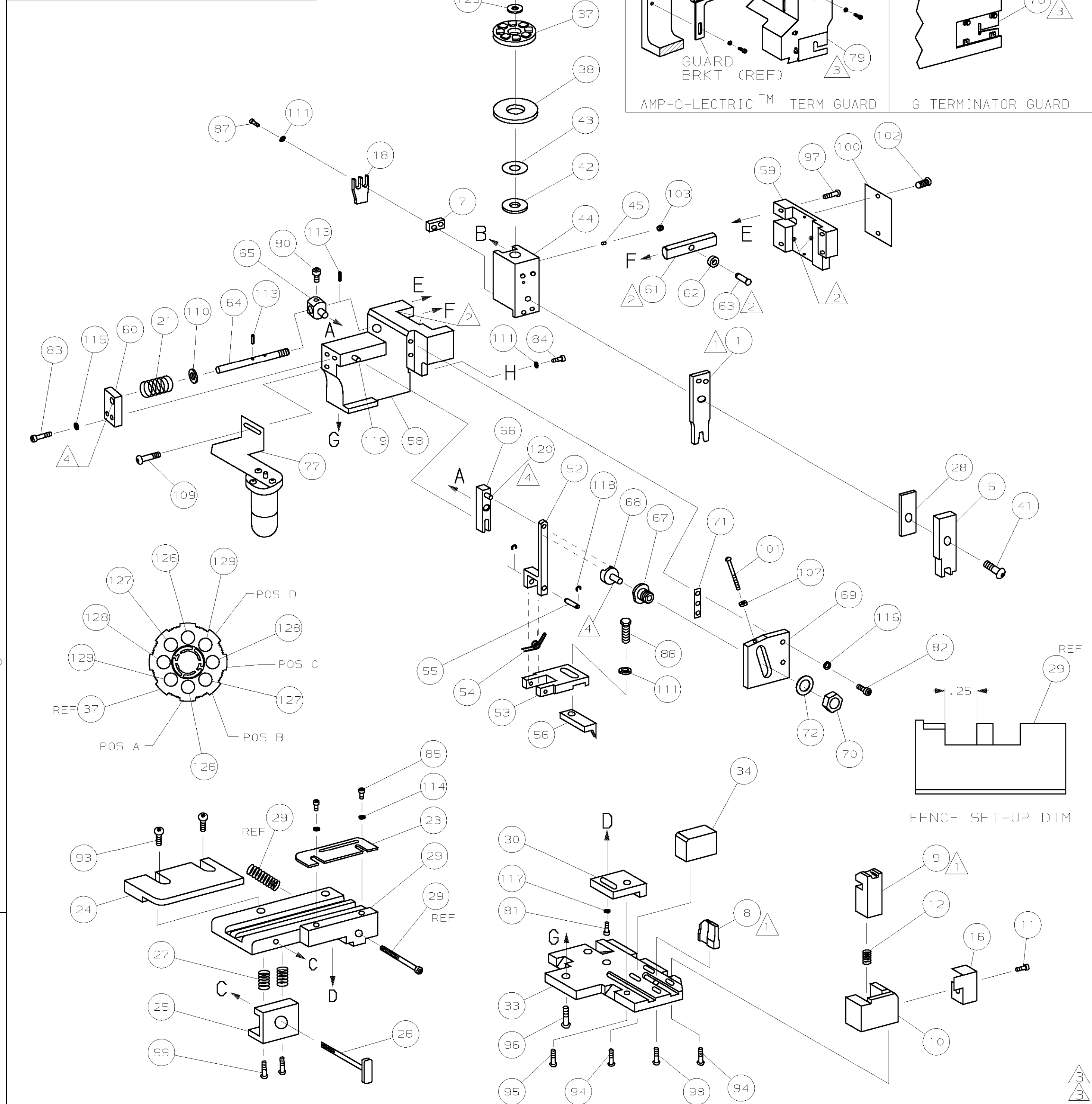


PART NUMBER	REV	FIRST USED
1385206-1	A	122500-1
1385206-2	A	565435-5
1385206-3	A	354500-1



- 1 RECOMMENDED SPARE PARTS.
2 GREASE LIGHTLY.
3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
4 LUBRICATE DAILY USING NO. 20 MACHINE OIL.
5. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEMS 78 AND 79) ARE USED ON ITEM 46.

TERMINAL NAME: TERMINAL										
AMP PN			MFR PN			ITT CANNON TERMINAL		AMP CRIMP SPECS		
286903-1			SC16M156			PAD LTR	CRIMP HEIGHT		WIRE SIZE	
						A	.056 ±.002		16	
						B	.050 ±.002		18	
						C	.045 ±.002		20	
						D	.042 ±.002		22	
						CRIMP	SIZE	TYPE	RANGE	
						WIRE	.090	F	22-16	
						INSUL	-	-	-	
WIRE STRIP LENGTH .203-.250			TERM APPL SPEC NONE			FEED .350	APPL INSTRUCTION 408-8040		SET UP GAGE 458637-1	LAYOUT L2465
2	2	2	-	C	5-354779-4	PIN, WIRE DISC (.3260)D		129		
2	2	2	-	C	4-354779-6	PIN, WIRE DISC (.3220)C		128		
2	2	2	-	C	3-354779-6	PIN, WIRE DISC (.3170)B		127		
2	2	2	-	C	2-354779-4	PIN, WIRE DISC (.3110)A		126		
1	1	1	-	A	986950-1	WASHER, FLAT PRECISION		125		
1	1	1	-	A	217238-1	GENERAL INSTRUCTION PACKAGE		124		
1	1	1	-	-	4088040	SF APPL INST 408-8040		123		
								122		
								121		
REF	REF	REF	-	A	1-21030-1	PIN,DOWEL (ø.187x.50) LEVER		120		
REF	REF	REF	-	A	1-21030-6	PIN,DOWEL (ø.187x1.25) HOUSING		119		
REF	REF	REF	-	A	21045-3	RING,RET "C" (ø.187)FD FING PIN		118		
1	1	1	-	A	21024-5	WASHER, LOCK (#10)ADJ BLOCK		117		
REF	REF	REF	-	A	21024-5	WASHER,LOCK (#10)ADJ PLATE		116		
REF	REF	REF	-	A	21024-5	WASHER,LOCK (#10)FEED GDE ROD		115		
2	2	2	-	A	21024-2	WASHER,LOCK (#4)FRONT STP GUIDE		114		
REF	REF	REF	-	A	5-21028-1	PIN,SLT SPR (ø.125x.50)ADJ ROD		113		
								112		
4	4	4	-	A	21024-4	WASHER,LOCK (#8) STRIPPER		111		
REF	REF	REF	-	A	21899-4	WASHER,FLAT (ø5/16) SCREW ADJ		110		
-	1	-	-	A	2-21002-6	SCR,BHC (10-32x.38) LUBE ASSY		109		
								108		
REF	REF	REF	-	A	21068-5	NUT, HEX (6-32) FEED ADJ		107		
								106		
								105		
1	1	-	-	A	992031-1	PIN, CLEVIS		104		
1	1	1	-	A	21009-2	SCR,SKT SET (1/4-20x.25 LW) RAM		103		
2	2	2	-	A	21017-2	SCR, DRIVE (#2x.19) ID PLATE		102		
REF	REF	REF	-	A	6-23715-5	SCR,PAN HD (6-32x1.50) FEED ADJ		101		
1	1	1	-	B	461264-1	PLATE, IDENTIFICATION		100		
2	2	2	-	A	3-21002-0	SCR, BHC (10-32x.88) DRAG		99		
1	1	1	-	A	22733-8	SCR, BHC (8-32x.38 LW) ANVIL		98		
REF	REF	REF	-	A	2-21002-9	SCR, BHC (10-32x.75) CAP		97		
REF	REF	REF	-	A	2-22733-8	SCR, BHC (1/4-20x.62) HOUSING		96		
REF	REF	REF	-	A	2-21002-7	SCR, BHC (10-32x.50) SG ADJ BLOCK		95		
4	4	4	-	A	2-21002-2	SCR, BHC (8-32x.50) TERM H DWN		94		
2	2	2	-	A	2-21002-1	SCR, BHC (8-32x.38) R STP GDE		93		
								92		
1	1	1	-	A	1-21002-7	SCR, BHC (6-32x.38) CAM		91		
								90		
1	1	-	-	A	7-21000-9	SCR, SHC (4-40x.19) STRIPPER		89		
								88		
2	2	2	-	A	2-21000-5	SCR, SHC (8-32x.25) DEP-HOLD		87		
1	1	1	-	A	2-22603-0	SCR, HEX HD (8-32x.31) FEED FINGER		86		
2	2	2	-	A	1-21000-3	SCR, SHC (4-40x.25) F ST GUIDE		85		
1	1	1	-	A	2-21000-7	SCR, SHC (8-32x.50) STRIPPER		84		
REF	REF	REF	-	A	3-21000-7	SCR, SHC (10-32x.75) FEED ROD GD		83		
REF	REF	REF	-	A	3-21000-6	SCR, SHC (10-32x.62) FD ADJ BLK		82		
1	1	1	-	A	3-21000-4	SCR, SHC (10-32x.38) SG ADJ BL		81		
REF	REF	REF	-	A	3-21000-4	SCR, SHC (10-32x.38) PIVOT BLK		80		
-	REF	-	-	B	455749-1	GUARD, WINDOW		79		
REF	-	-	-	B	679532-1	INSERT, GUARD		78		
-	1	-	-	C	1-465184-0	LUBRICATOR ASSY		77		
								76		
								75		
								74		
								73		
REF	REF	REF	-	A	458109-1	WASHER, SPECIAL		72		
REF	REF	REF	-	A	690517-1	SPACER		71		
-3	-2	-1	U/M	DWG SIZE	PART NO		DESCRIPTION		ITEM NO	
				PARTS LIST						

-1 LEADMAKER					MECH POST FEED					
-2 BENCH MODEL K					MECH PRE FEED					
-3 BENCH MODEL G					MECH PRE FEED					
REF	REF	REF	-	B	22594-8	NUT, HEX (1/2-20)	70			
REF	REF	REF	-	B	240628-1	PLATE, ADJUSTMENT	69			
REF	REF	REF	-	B	240626-1	SHAFT, PIVOT	68			
REF	REF	REF	-	B	240633-1	BUSHING	67			
REF	REF	REF	-	A	455680-1	LEVER, INTERMEDIATE	66			
REF	REF	REF	-	B	240629-1	BLOCK, PIVOT	65			
REF	REF	REF	-	A	240632-2	SCREW, ADJ FEED ROD	64			
REF	REF	REF	-	B	240659-3	PIN, CAM ROLLER	63			
REF	REF	REF	-	B	240658-1	ROLLER, CAM	62			
REF	REF	REF	-	B	454398-2	ROD, FEED	61			
REF	REF	REF	-	A	454178-1	GUIDE, FEED ROD	60			
REF	REF	REF	-	C	454220-1	CAP, RAM	59			
REF	REF	REF	-	D	454485-1	HOUSING	58			
							57			
1	1	1	-	B	690542-2	PAWL, FEED	56			
REF	REF	REF	-	B	240624-1	PIN, FEED FINGER	55			
REF	REF	REF	-	B	691499-1	SPRING, FEED FINGER	54			
REF	REF	REF	-	B	690541-1	HOLDER, FEED FINGER	53			
REF	REF	REF	-	A	455679-1	LEVER, TERMINAL FEED ARM	52			
							51			
							50			
1	-	-	-	B	690602-6	CAM, PRE-FEED 1 5/8 ST	49			
-	1	-	-	B	690602-5	CAM, PRE-FEED 1 1/8 ST	48			
-	-	1	-	B	690501-4	CAM, POST-FEED 1 5/8 ST	47			
1	1	1	-	B	459456-1	APPLICATOR, BASIC (SUBASSY)	46			
1	1	1	-	A	690191-1	PLUG, NYLON	45			
1	1	1	-	C	455673-1	RAM	44			
1	1	1	-	A	690125-1	WASHER, LAMINATED	43			
1	1	1	-	A	690124-1	WASHER, RAM	42			
1	1	1	-	A	7-21002-9	BOLT, CRIMPER (5/16x1.00)	41			
							40			
							39			
1	1	1	-	A	690223-2	SPACER, INSULATION DISC	38			
1	1	1	-	D	354777-1	WIRE DISC, PLASTIC	37			
1	1	1	-	A	22480-5	WASHER, SPRING	36			
1	1	1	-	B	690212-1	POST, RAM	35			
1	1	1	-	B	3-690786-4	SUPPORT, TERMINAL	34			
REF	REF	REF	-	D	455675-1	PLATE, BASE	33			
							32			
							31			
REF	REF	REF	-	B	455689-1	BLOCK, STRIP GUIDE ADJ	30			
1	1	1	-	C	318042-1	STRIP GUIDE PLATE ASSY	29			
1	1	1	-	C	1-455888-9	SPACER, FRONT SHEAR DEP	28			
2	2	2	-	A	1-22284-0	SPRING, DRAG	27			
1	1	1	-	B	690546-1	LEVER, DRAG RELEASE	26			
1	1	1	-	B	240792-1	DRAG, TERMINAL	25			
1	1	1	-	D	6-690504-2	GUIDE, STRIP (REAR)	24			
1	1	1	-	A	690438-1	GUIDE, STRIP (FRONT)	23			
-	-	1	-	B	690472-2	STRIPPER	22			
REF	REF	REF	-	A	4-22284-9	SPRING, FEED RETURN	21			
1	1	-	-	A	679218-1	STRIPPER WIRE STOP ASSY	20			
1	1	-	-	B	458949-1	STRIPPER	19			
1	1	1	-	B	189369-2	HOLDER, TERMINAL	18			
							17			
1	1	1	-	B	318563-1	GUARD, CHIP, FRONT	16			
							15			
							14			
							13			
1	1	1	-	A	5-22280-0	SPRING, SHEAR	12			
1	1	1	-	B	690461-1	STOP, SHEAR	11			
1	1	1	-	C	690459-1	HOLDER, SHEAR (FRONT)	10			
1	1	1	-	C	454276-1	SHEAR, FLOAT (FRONT)	9			
1	1	1	-	C	3-805887-3	ANVIL	8			
1	1	1	-	C	3-240641-9	SPACER, DEPRESSOR (REAR)	7			
							6			
1	1	1	-	C	1-455889-4	DEPRESSOR, SHEAR (FRONT)	5			
							4			
							3			
							2			
1	1	1	-	C	5-456406-4	CRIMPER, WIRE	1			
-3	-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO			
					← REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)					
QTY REQD PER ASSY				PARTS LIST						
DIMENSIONS IN INCHES. DO NOT SCALE PRINT. TOLERANCES UNLESS OTHERWISE SPECIFIED: 2 PLC DEC ±.02 3 PLC DEC ±-.04 4 PLC DEC ±-.05 ANGLES ±.5 SURF TEXTURE: REMOVE BURRS, BREAK SHARP EDGES R.015 MAX				MATL	-	HT TR	-	FIN	-	
				DR 28NOV00 A.ANDERSON		APP T.ELBIN	28NOV00			
				CHK -	REL -	AMP		AMP Incorporated Harrisburg, PA 17105-3608		
				NAME SIDE FEED HDM APPLICATOR		MACHINE REF MINI APPL				
SCALE -		D		DWG NO 1385206		SHEET 1 OF 1		REV A		
CASE CODE 00779				CUSTOMER AND ASSEMBLY DRAWING				RESTRICTED TO		

Mouser Electronics

Authorized Distributor

Click to View Pricing, Inventory, Delivery & Lifecycle Information:

[TE Connectivity:](#)

[1385206-2](#)