

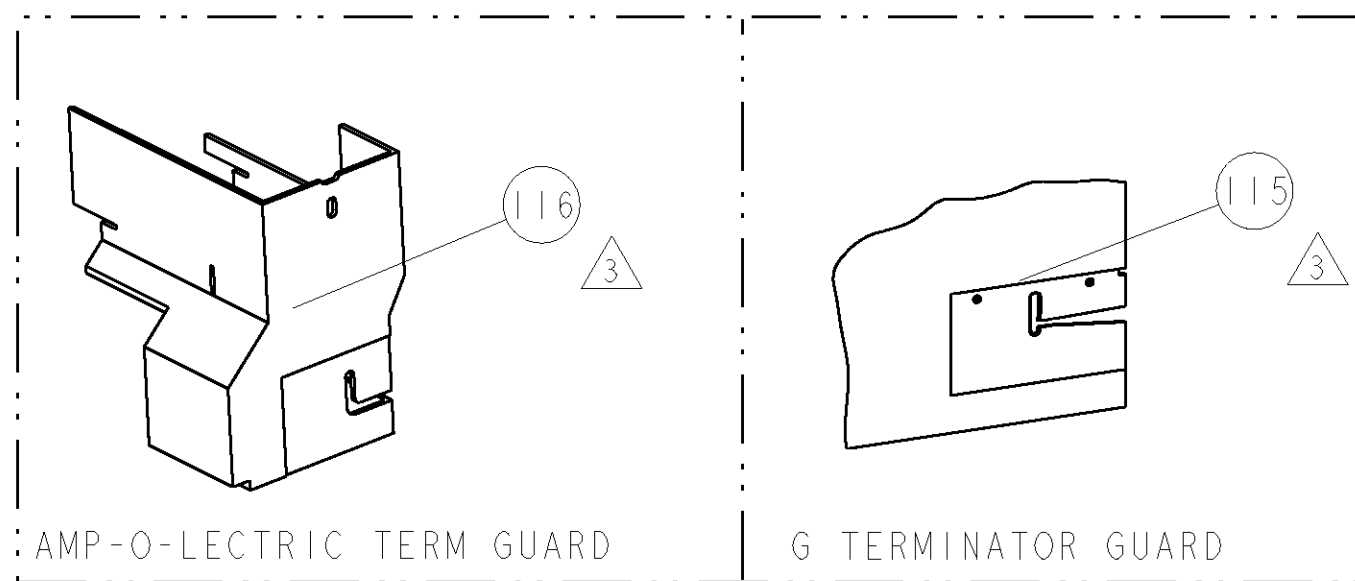
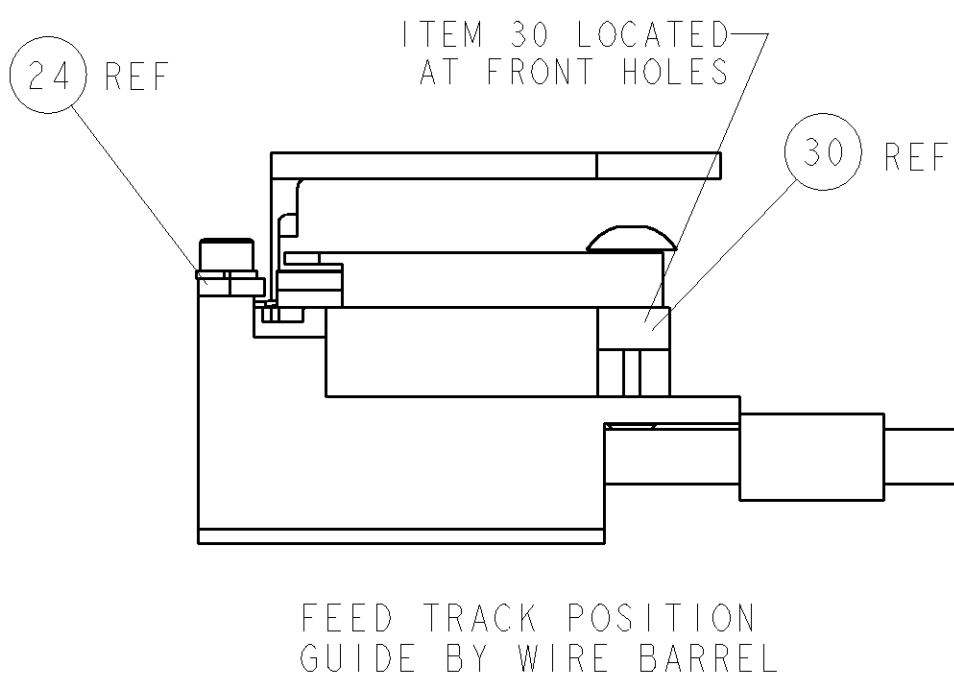
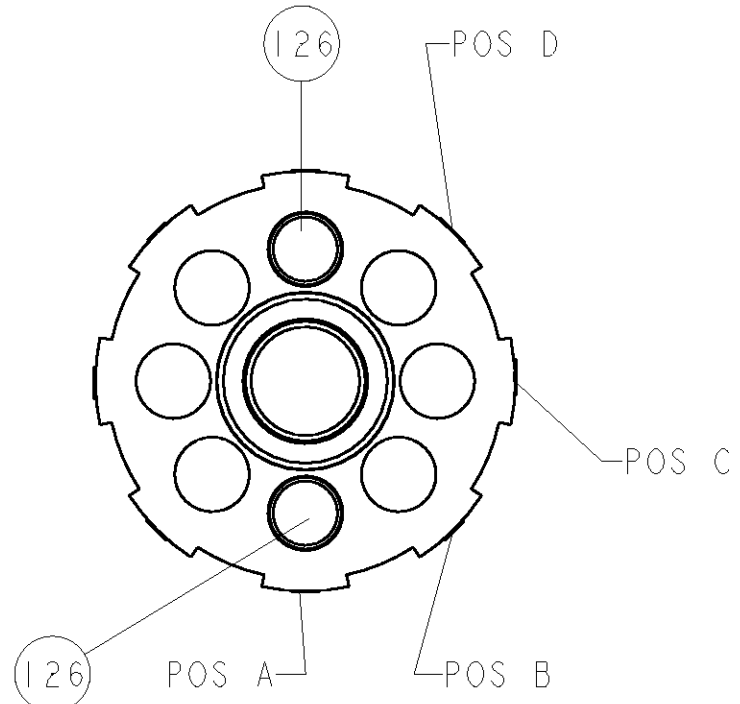
8			7					
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PART NUMBER		REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION		
1852694-1		A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER		
1852694-2		A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER		
1852694-3		A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER		
1852694-6		A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER		
7-1852694-7		A	-	-	-	SPARE PARTS		

RECOMMENDED SPARE PARTS

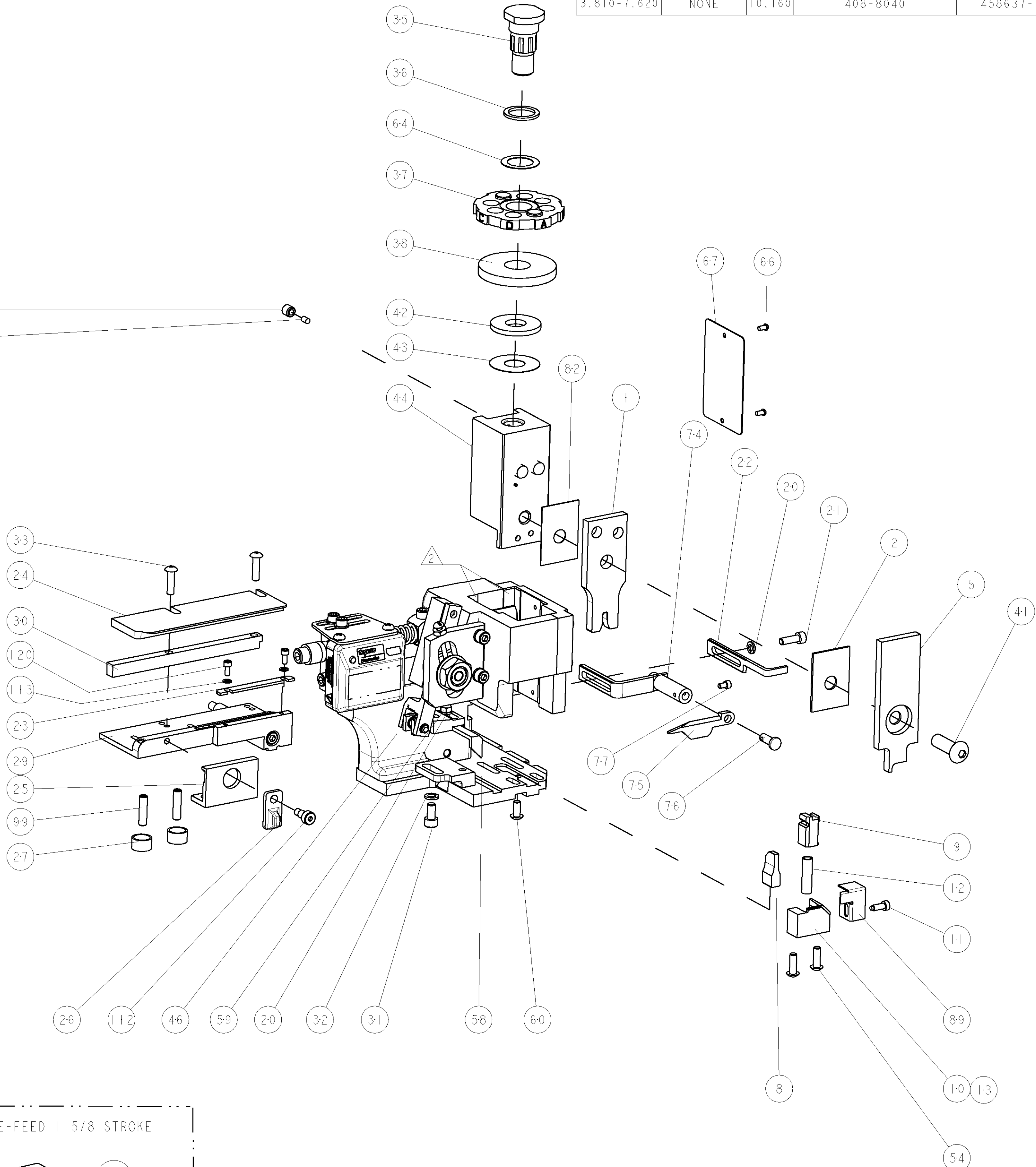
GREASE LIGHTLY

GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE

4. FLIPPER STYLE STRIPPER IS REQUIRED FOR THIS APPLICATOR.



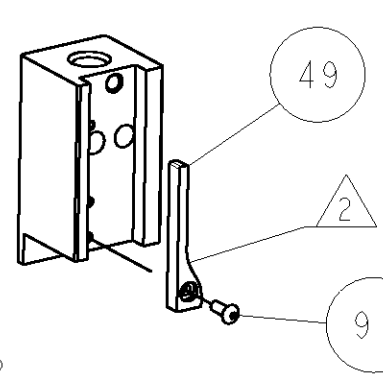
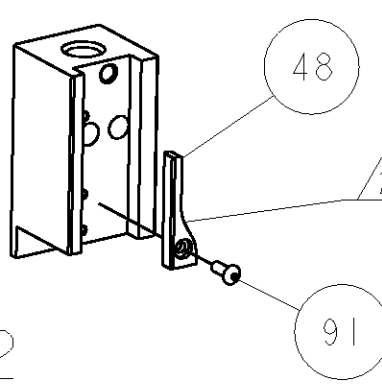
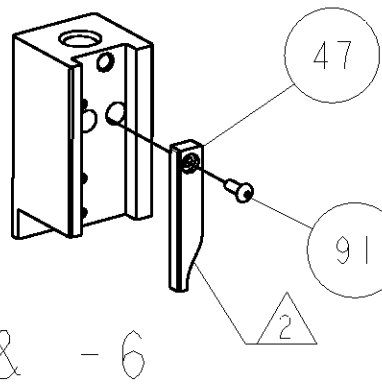
TERMINAL NAME: MTA UB2-HB SPLICE TERMINAL					
TE PN	MTA PN	ETCO TERMINAL - TE CRIMP SPECS			
1949682-1	09990				
-	-	PAD LTR	CRIMP HEIGHT	WIRE SIZE	
-	-	A	1.85mm+.05/- .05[.073+ .002/- .002]	21 MAG + 18 MAG	
-	-	B			
-	-	C			
-	-	D			
-	-	CRIMP	SIZE	TYPE	RANGE
-	-	WIRE	2.79mm [.110]	F	(1)21 & (1)18 MAG
-	-	INSUL	-	-	-
WIRE STRIP LENGTH 3.810-7.620	TERM APPL SPEC NONE	FEED 10.160	APPLICATOR INSTRUCTIONS 408-8040		SET UP GAGE 458637-1



POST-FEED 1 5/8 STROKE

PRE-FEED 1 1/8 STROKE

PRE-FEED 1 5/8 STROKE



-	2	2	2	2	-	9-354778-1	PIN, WIRE DISC, .2950	126
-	2	2	2	2	-	1-21000-3	SCR, SKT HD CAP 4-40 X .250	120
-	-	-	REF	-	..	455749-1	GUARD WINDOW	116
-	-	REF	-	-	..	679532-1	INSERT, GUARD	115
-	2	2	2	2	-	21024-2	WASHER, SPRG LOCK, REG NO 4	113
-	1	1	1	1	-	21989-8	SCR, SKT HD SHLDR 3/16 DIA X .250	112
-	2	2	2	2	-	5-21006-6	SCR, SET, CUP POINT 10-32 X .750	99
-	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
-	1	1	1	1	-	455888-4	SPACER, CRIMPER	82
-	-	1	1	-	-	7-21000-9	SCR, SKT HD CAP 4-40 X .188	77
-	-	1	1	-	-	992031-1	PIN, CLEVIS	76
-	-	1	1	-	..	458949-1	STRIPPER, SIDE	75
-	-	1	1	-	..	679218-1	STRIPPER/ WIRE STOP ASSY	74
-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	1	1	1	1	-	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	1	1	-	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	1	-	4-694433-5	FEED PAWL	58
-	2	2	2	2	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	-	1	-	-	..	690602-6	CAM, PRE FEED, 1 5/8	49
-	-	-	1	-	..	690602-5	CAM, PRE FEED, 1 1/8	48
-	1	-	-	1	-	690501-4	CAM, POST FEED, 1 5/8	47
-	1	1	1	1	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MQCA)	46
-	1	1	1	1	-	690191-1	PLUG,NYLON	45
-	1	1	1	1	-	455673-5	RAM, SIDE FEED	44
-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	43
-	1	1	1	1	-	690124-1	WASHER, RAM (.115)	42
-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	-	690223-2	SPACER, INS.	38
-	1	1	1	1	-	354777-1	WIRE DISC, ASSEMBLY	37
-	1	1	1	1	-	22480-5	SPRING, COMPRESSION	36
-	1	1	1	1	-	690212-1	POST, RAM	35
-	2	2	2	2	-	2-21002-3	SCR, BTN SKT HD CAP 8-32 X .625	33
-	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	-	1-1320908-1	SPACER, STRIP GUIDE	30
-	1	1	1	1	-	1633091-6	ASSEMBLY, STRIP GUIDE	29
-	2	2	2	2	-	1-22284-0	SPRING, COMPRESSION	27
-	1	1	1	1	-	356835-1	LEVER, DRAG RELEASE	26
-	1	1	1	1	-	240792-5	DRAG, TERMINAL	25
-	1	1	1	1	-	8-690440-1	GUIDE, REAR STRIP	24
-	1	1	1	1	-	693855-2	FRONT STRIP GUIDE	23
-	1	-	-	1	-	690472-2	STRIPPER	22
-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	2	2	2	2	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	1	-	-	-	-	679625-1	SHEAR HOLDER, FRONT (NO CUT)	13
-	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	-	690461-1	STOP, SHEAR	11
-	-	-	1	1	-	690459-1	SHEAR HOLDER, FRONT	10
-	1	1	1	1	-	454276-1	FLOATING SHEAR, FRONT	9
1	1	1	1	1	-	1633669-1	ANVIL, WIRE	8
-	-	-	-	-	..	-	-	7
-	-	-	-	-	..	-	-	6
-	1	1	1	1	-	1-455889-4	DEPRESSOR, SHEAR	5
-	-	-	-	-	..	-	-	4
-	-	-	-	-	..	-	-	3
-	1	1	1	1	-	1-455888-0	SPACER, CRIMPER	2
1	1	1	1	1	-	3-456408-2	CRIMPER, WIRE PREMIUM	1
-77	-6	-3	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO

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ECHO T. ELBIN 08MAY2008		NAME SIDE FEED HDM APPLICATOR		
APPRO N. DEWING 08MAY2008		PRODUCT SPEC -		
APPLICATION SPEC -		SIZE A1		
MATERIAL -		WEIGHT -		
FINISH -		SCALE 3:5		
CUSTOMER DRAWING		SHEET 1 OF 1		
		REV A		

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